

Design for TCs and EQs

Experience from Taiwan



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A simple design optimisation problem – or problem of enabling

Engineering models

Had loads and design tools

Cloud based

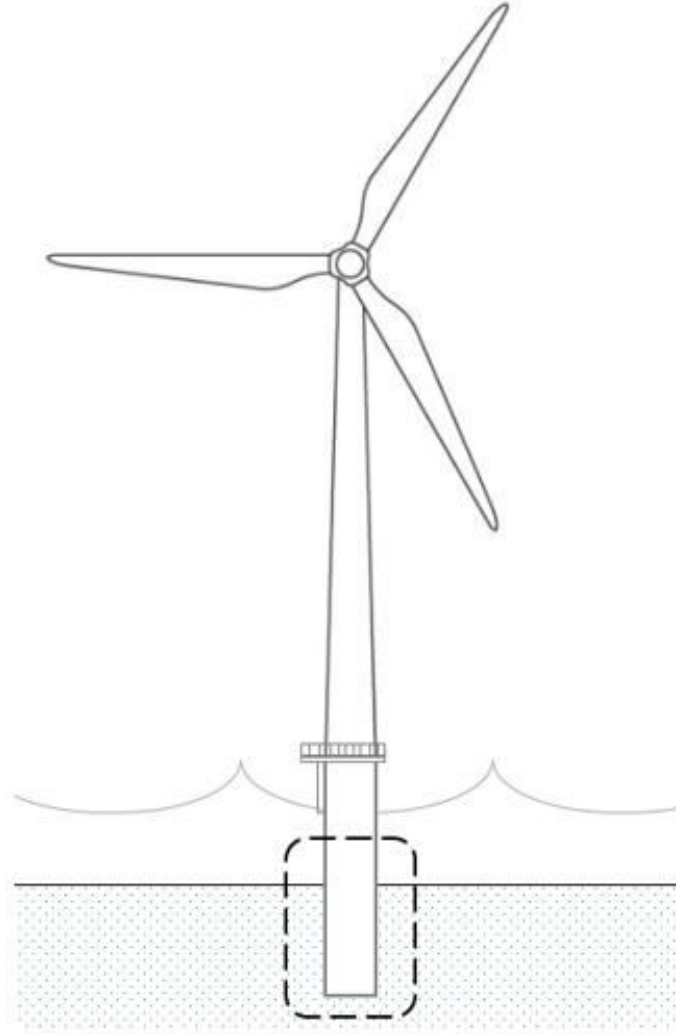
In 1 day:

- 1 design position

- 10.000 simulations

- 5 iteration steps

- 100 turbine positions



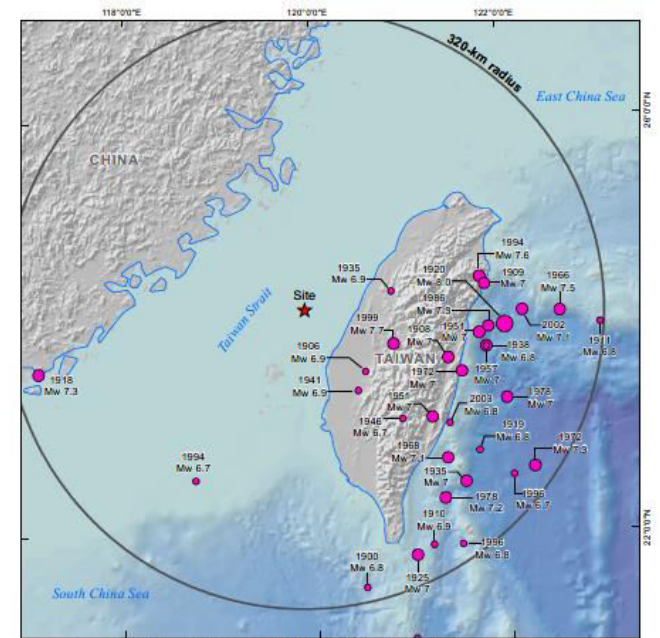
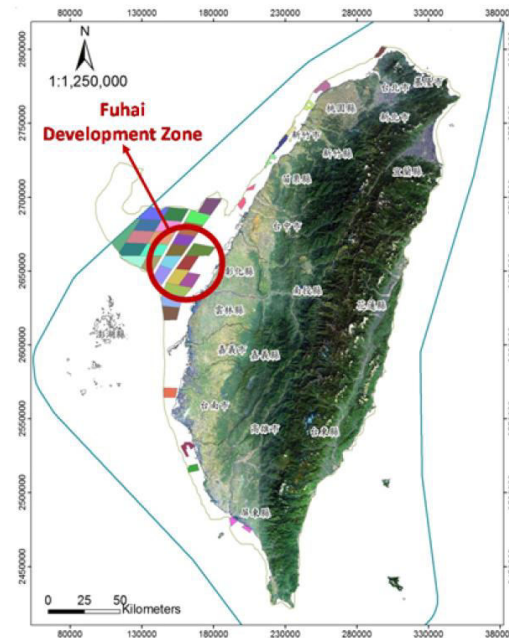
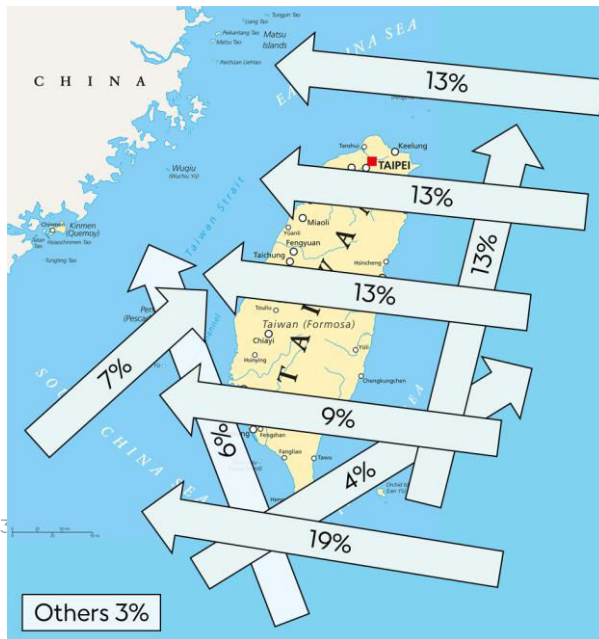
Spend time to understand design-driver development

Manufacturing

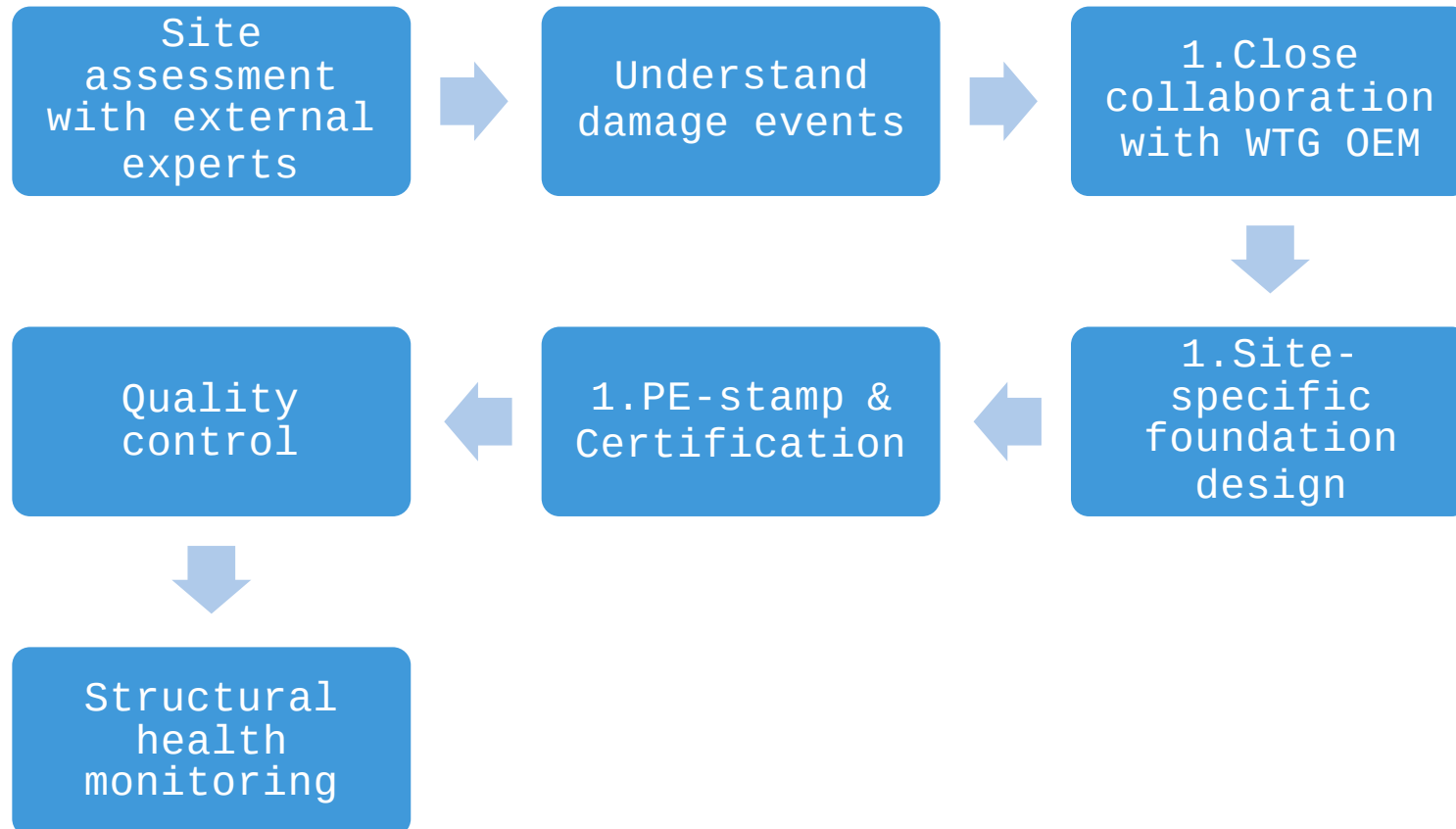
Handling

Installation

Natural Hazards Typhoons and Earthquake



Step-by-step Approach to Natural Hazards



TYPHOON FAILURE EVENTS

Event: Puerto Rico

- Hurricane Maria, September 2017, Category 5

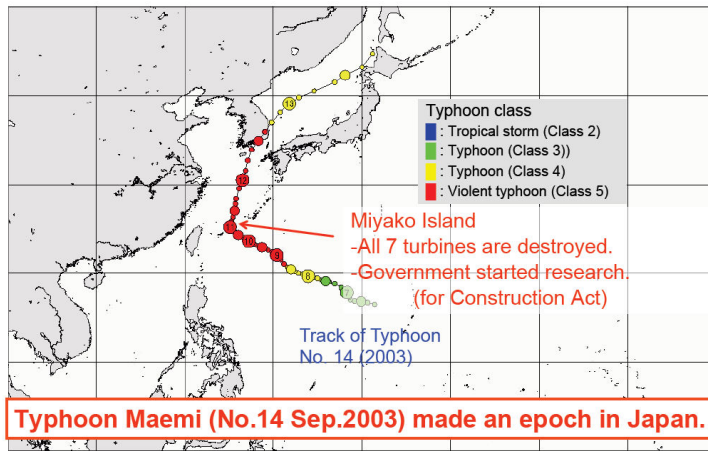


Event beyond the conditions
in the Taiwan straight and
beyond IEC class specs

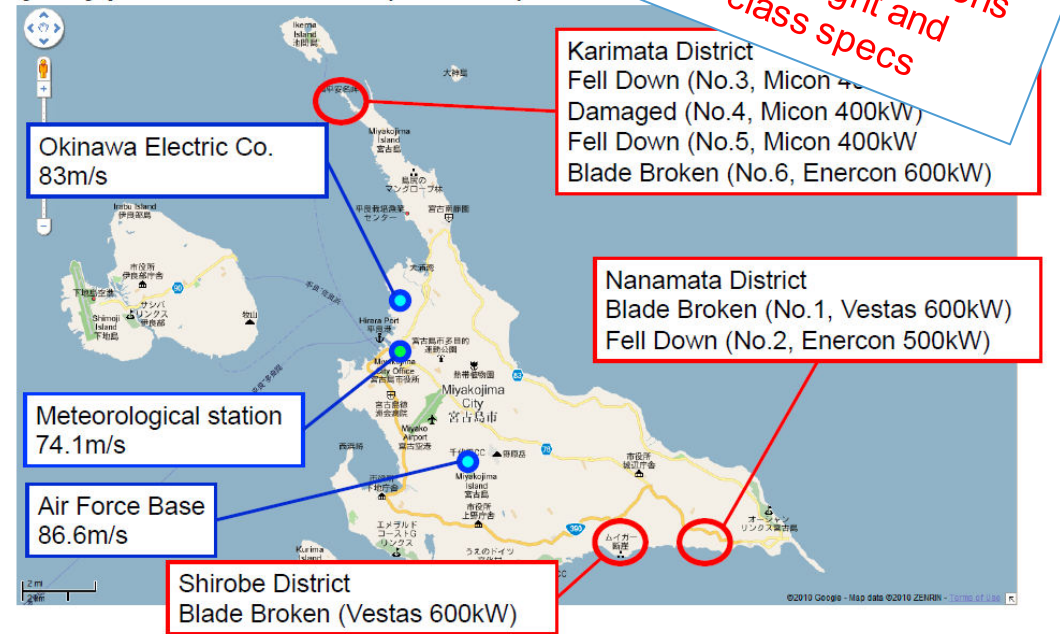
Event: Miyako Island, Japan

- Typhoon Maemi September 2003
- Wind speeds: hub TBD
- Turbine loses and significant damages

Miyako Island Typhoon Disaster in 2003



WT Failure in Miyako by Typhoon Maemi(No.14) in 2003



Event: Taichung harbour, Taiwan

- Jangmi (= Soudelor), Sep 28, 2015
- 3.62million households lost power
- Wind speed: hub anemometer, 3-sec, 54 m/s
- Too weak bolts
- Class IEC II turbine
- Over speed due to stall regulation and too weak a mechanical brake



Event: Shanwei city, China

- Super typhoon Dujan 2003
- Wind speeds: hub measured 3-sec, 57 m/s
- Blades secondary damages



Fig. 8. Rotor blades damaged by super typhoon Dujan in 2003.

- Super typhoon Usagi 2017
- Wind speeds: hub estimated 75.8 m/s
- Tower failure already occurred due to design and probably u

Event within IEC class conditions. Event tells about the importance of control strategy – e.g. yaw control

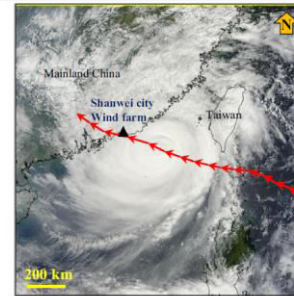


Fig. 1. Typhoon tracks and the wind farm location (satellite images from NASA (2015)). (a) Super typhoon Dujan in 2003; (b) super typhoon Usagi in 2013.

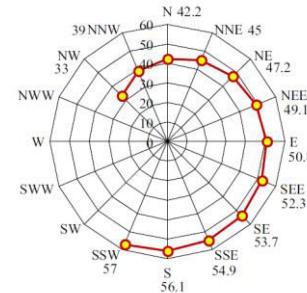


Fig. 7. Maximum wind speeds (3 s average) and wind directions recorded at 10 m elevation during Usagi.



Fig. 10. Tower collapse due to super typhoon Usagi. (a) Tower collapsed towards SW; (b) buckling failure at a tower height of about 9 m.

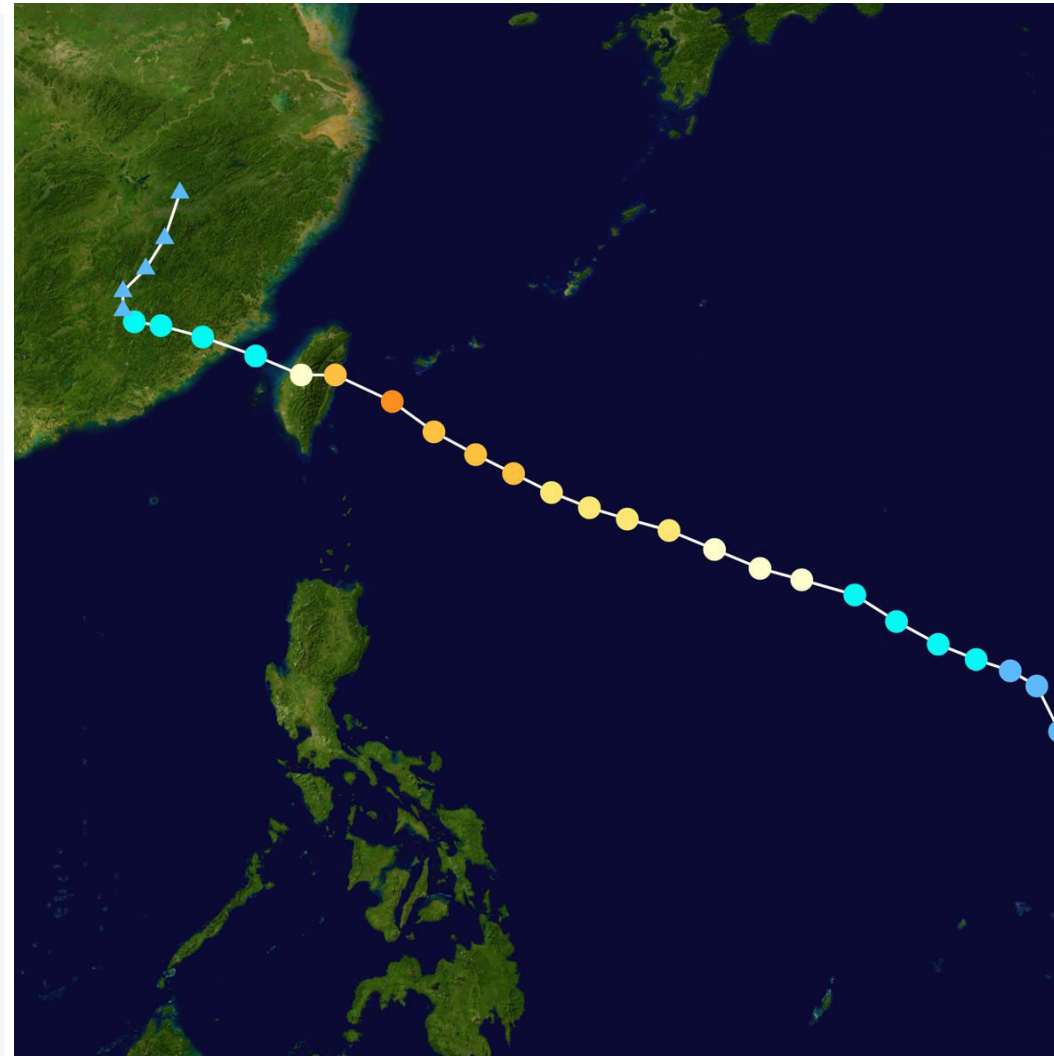
Public perception

Megi (2016)

Megi left 3.89 million households without power as it made landfall in Taiwan, the second worst blackout in history after Typhoon Soudelor's record-breaking 4.85 million households in August 2015.

At least four were killed across Taiwan, while more 625 others were injured, including 8 Japanese tourists whose bus overturned.

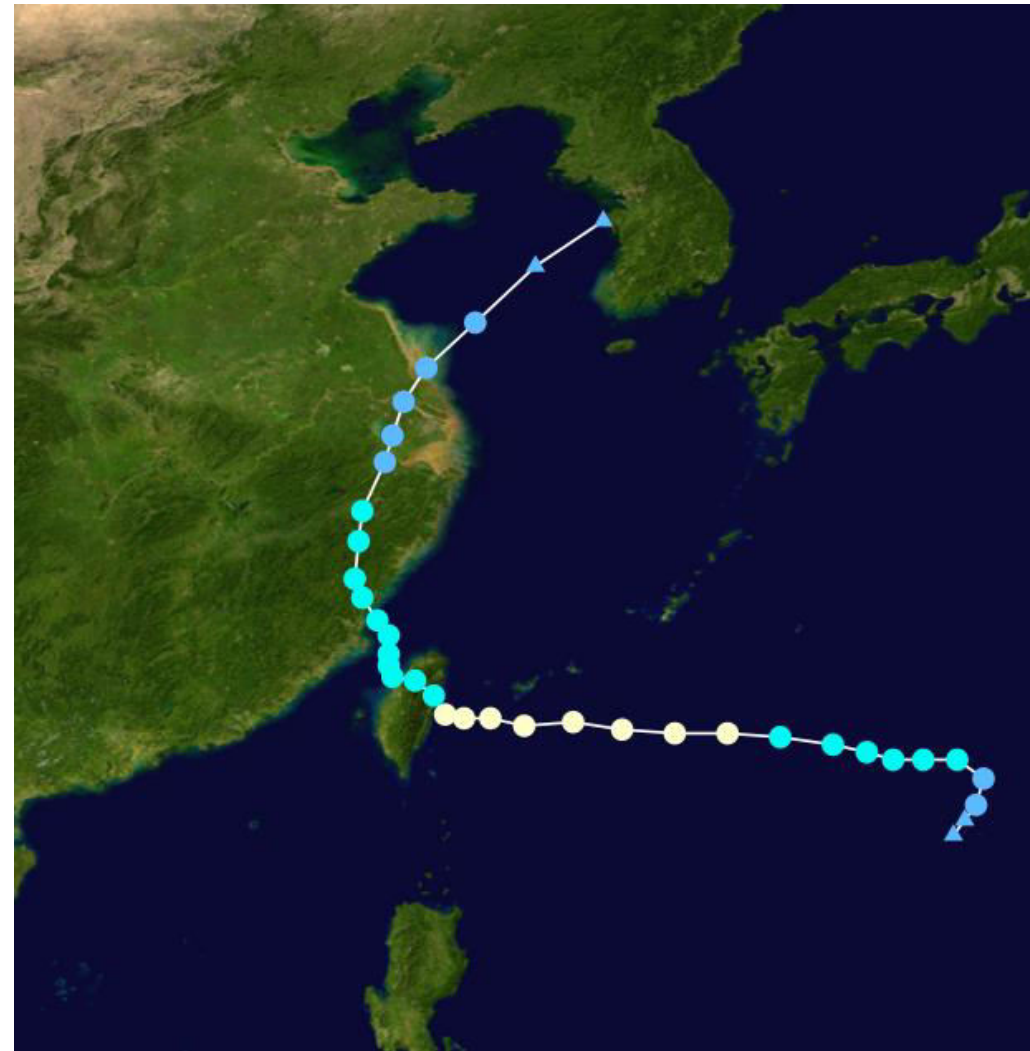
By October 1 the death toll in Taiwan had risen to 8 - five due to indirect causes, such as falls and traffic accidents, and three people who died when a landslide destroyed their house in southern Kaohsiung County.



Morakot 2009

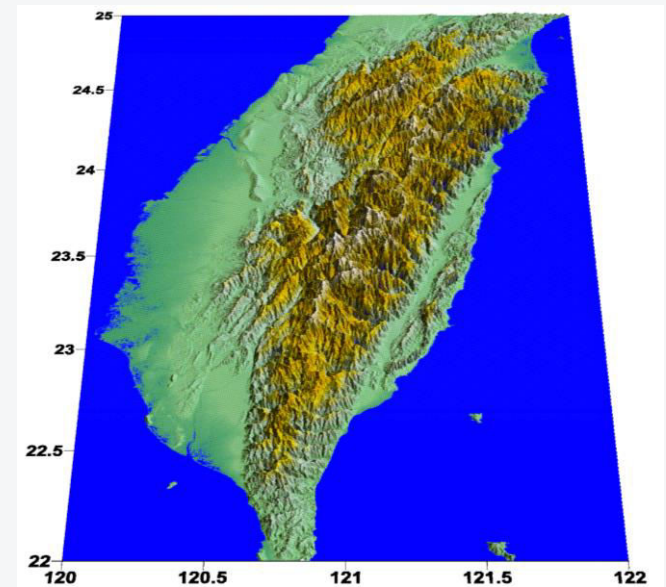
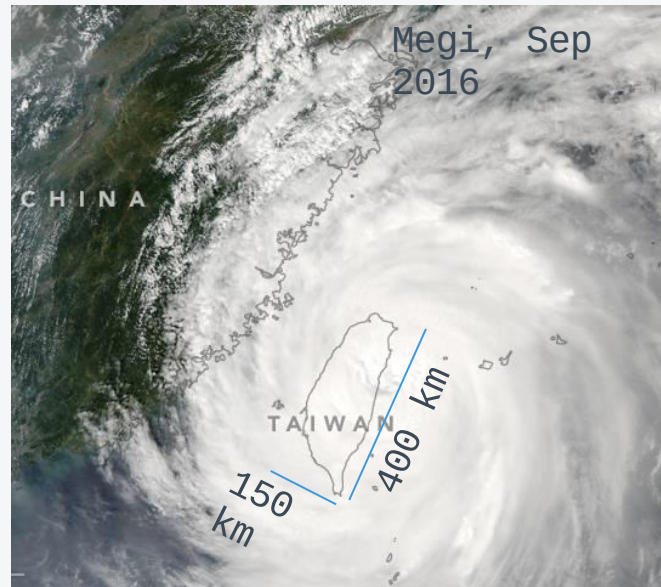
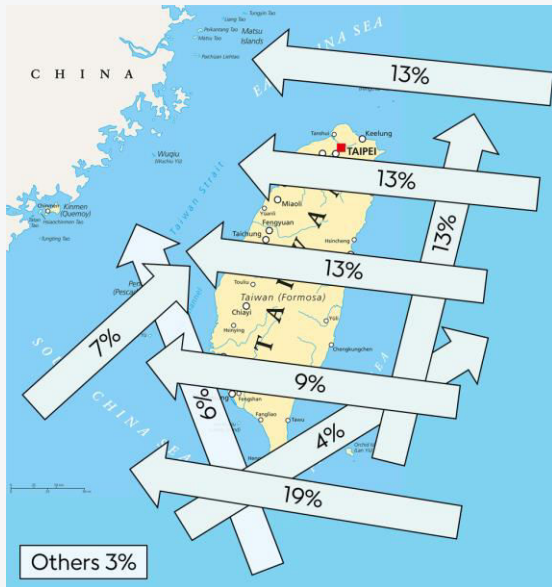
Typhoon Morakot was the deadliest typhoon to impact [Taiwan](#) in recorded history.

The extreme amount of rain triggered enormous mudflows and severe flooding throughout southern Taiwan. One landslide (and subsequent flood) destroyed the entire town of [Xiaolin](#) killing over 400 people.



Site assessment

The strait is on the lee site of Taiwan



Offshore met mast gave significant events on record

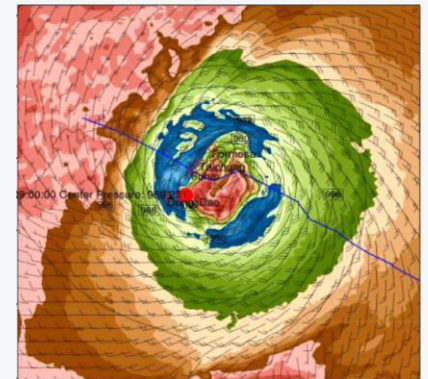
State-of-the-art modelling

Formosa measurements

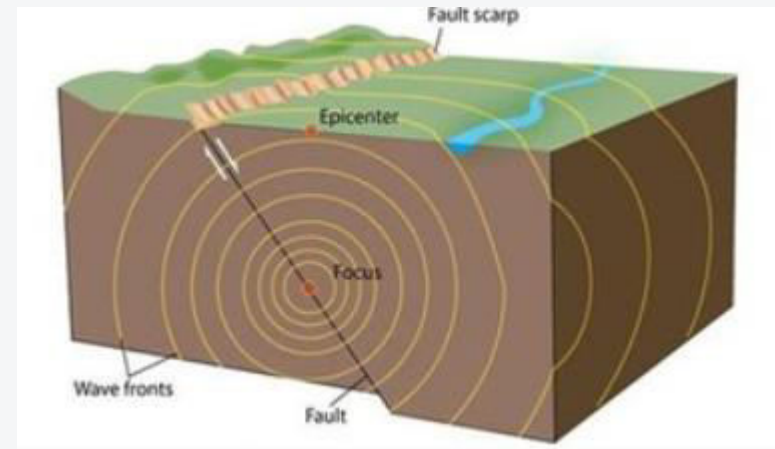
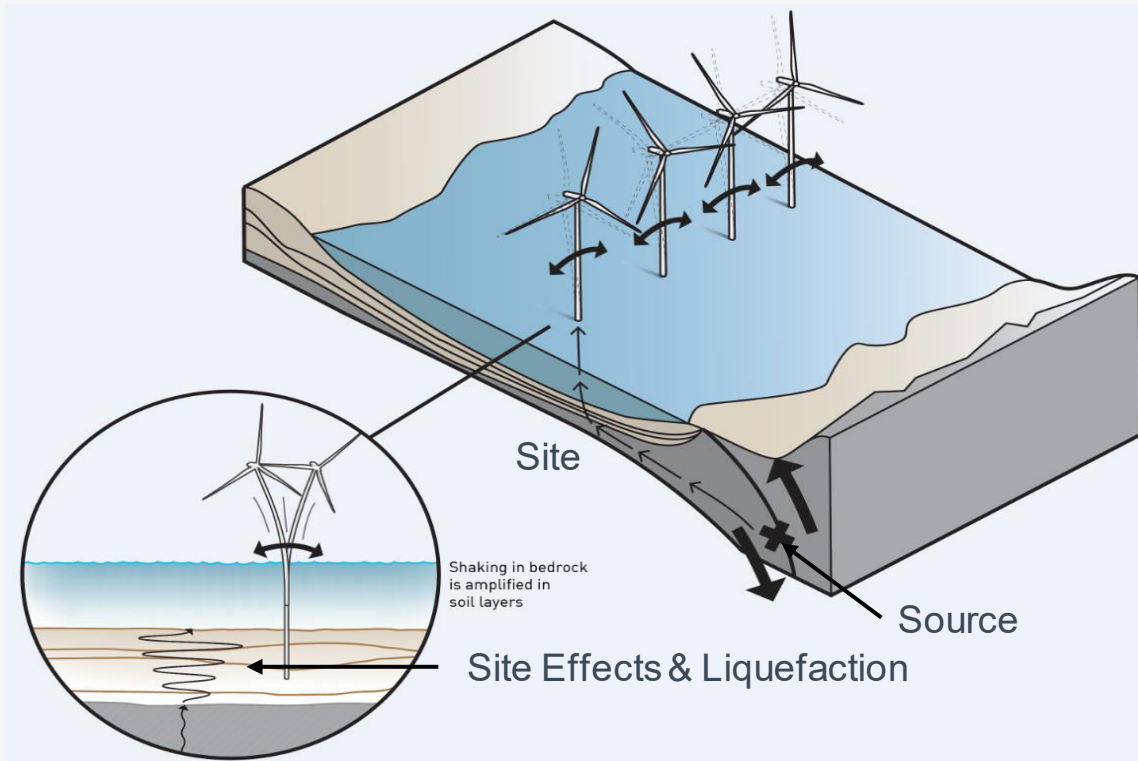
- Met-mast well-equipped - few years
- 3 significant events
- Turbulence, wind shear, gust factor, air-density
- Confirms World Meteorological Organization guidance

State-of-the-art modelling

- Typhoon Monte Carlo simulation
- Meso scale modelling (WRF)
- Wave hindcast



Overview of Defining the Earthquake Hazard



Grid loss

Typhoon grid loss risk is very low – similar to Europe

Grid loss risk on west coast is low and similar to Europe

- Strong inter-connected transmission grid due to high population
- Lower typhoon winds on the west coast
- No forced grid closure in a typhoon event
- Typhoon related events:
 - Overhead cable on the East coast
 - Land-slide in rural area - not back-bone



Design standards

Do IEC 61400-1 and IEC 61400-3-1 support systems engineering ?

They do not prohibit it

- Single position logic
- 61400-1: Class type vs. site conditions
- 61400-1-3: Site-specific design support structure

When looking at natural hazards the engineer and society would consider

- Geographical spread over the site
- Geographical spread over sites

