Wind Farm Design

A focus on real world development and constraints

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Overview

Design goal

• Turbine locations that maximize energy production within the project temporal & spatial development constraints.

Traditional approach

- Qualitatively arrange turbines by rotor diameter considering both
 - •Terrain
 - •Primary wind direction
 - •Approximate turbine spacing
- Quantify net energy production and wake effects
- Iterate, deploying additional instrumentation where necessary



Example Iberdrola Renewables Wind Farm (WF)



Example WF

- Development is dynamic in both time & space Lots of stakeholder with different agendas
- Length scale range from meters to 100 km Numerous analysis tools available
 Linear flow models
 CFD
 Other custom spatial models

Iteration is labor intensive

Time scale range from weeks to decades
 Wildlife & environmental – annual time scales
 Local & State government – monthly time scales (sometimes)



Temporal Evolution of WF

Example WF (1.58 years)

- Power purchasing client drives WF capacity
- Three different turbines, four different WF capacities
- Spatial constraints updated 3 times
- Minimum time scale 15 days





Spatial Design of WF

Example WF

- Based on property boundaries.
- Environmentally sensitive areas & wildlife
- Turbine fall down distances
- Government regulation
 & permitted constraints
- Other internal guidelines



As built



What is industry doing as a whole?



Obstruction Evaluation / Airport Airspace Analysis (OE/AAA)

Database of tall structure maintained by the FAA https://oeaaa.faa.gov/oeaaa/external/portal.jsp

- Nationwide
- Source of wind turbine locations from 2008 to present
 - Both operational WFs & WFs under development
 - Including many failed developments & other relics

Analysis

- Extract design parameters
 - Crosswind spacing, downwind spacing and row orientation
- Focus on TX (lat/long bounds N25.36, W108.45 & N37.23, W93.30 NAD83)



Overview OE/AAA WF data

- 14,036 turbines in search domain of OE/AAA – as of mid Dec 2012
- Mean increase of 930 evaluation/yr
- Mean height
 - suggest 2.X MW turbines primarily
 - 70 < RD < 100





Example, OE/AAA WF



Side by side WFs

 Very different design choices



Quantifying WF spacing

Crosswind spacing and row orientation

nearest neighbor

Downwind spacing

- approximated using best fit normal PDF to distance between turbines
- Mean from Best fit
 14.33 (actually 12)







WF spacing

- Row orientation Lots of EW rows (TSR?)
- Downwind spacing 1651.58 ± 501.62 m ~1 mile (or section TSR?)

• Crosswind spacing $351.05 \pm 74.57 m$ No clear crosswind/downwind spatial patterns





WF spacing over time

Crosswind spacing

- Increasing between 6 & 40 m/yr
- **2012 crosswind spacing** 371.90 ± 73.62 m

Downwind Spacing

- Constant around 1650 m (approximated)
- Scale associated with TSR land ownership patterns







Conclusions

- Temporal development constraints requiring rapid turnaround could prove challenging
- OA/AAA examples confirm there is a need for more sophisticated WF design
 - Current industry standards likely based on landownership not wind characteristics
 - This implies operators & developers are leaving money on the table due to un-optimized design
- No doubt WF design can benefit a great deal from systems engineering holistic approach



Questions