

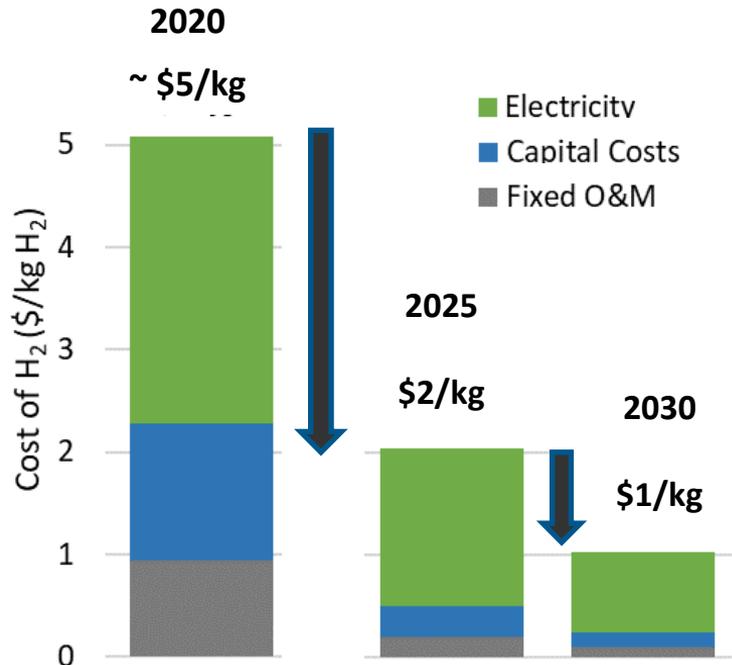
Operating strategies for dispatchable PEM electrolyzers that enable low-cost hydrogen production

Alex Badgett, Bryan Pivovar, Mark Ruth
International Conference on Electrolysis 2021
Golden, Colorado, USA
June 20, 2022

Hydrogen Shot: “1 1 1”

\$1 for 1 kg in 1 decade for clean hydrogen

Example: Cost of Clean H₂ from Electrolysis



2020 Baseline: PEM low volume capital cost ~\$1,500/kW, electricity at \$50/MWh. Need less than \$300/kW by 2025, less than \$150/kW by 2030 (at scale)

Electrolysis:

Reduce electricity cost from >\$50/MWh to

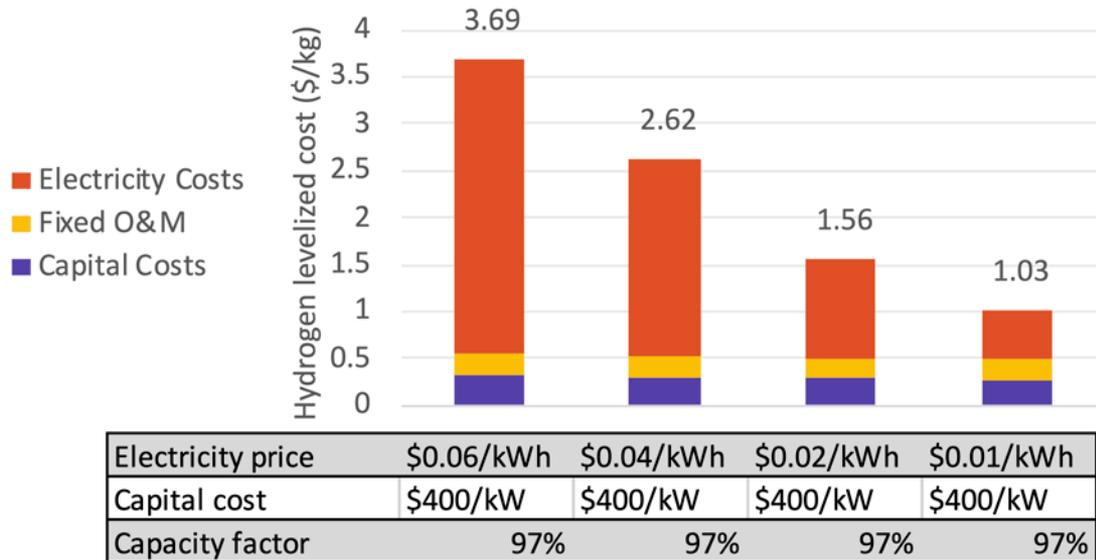
- \$30/MWh (2025)
- \$20/MWh (2030)
- Reduce capital cost >80%
- Reduce operating & maintenance cost >90%

Bipartisan Infrastructure Law – \$9.5B H₂ Highlights

- \$8B for at least 4 regional clean H₂ Hubs
- \$1B for electrolysis (and related H₂) RD&D
- \$0.5B for clean H₂ technology mfg. & recycling R&D
- Aligns with H₂ Shot priorities by directing work to reduce cost of clean H₂ to \$2/kg by 2026
- Requires developing a National H₂ Strategy & Roadmap

For electrolysis at scale, electricity prices are the largest component of the hydrogen production cost

Historically, electricity prices have been fixed in technoeconomic assessments (TEAs)



H2A Future Central case. 51.3 kWh/kg system efficiency. Capital costs are total system purchase cost.

Badgett, A., Ruth, M. and Pivovar, B. (2022) 'Chapter 10 - Economic considerations for hydrogen production with a focus on polymer electrolyte membrane electrolysis', in Smolinka, T. and Garche, J. (eds) *Electrochemical Power Sources: Fundamentals, Systems, and Applications*. Elsevier, pp. 327–364.

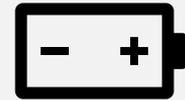
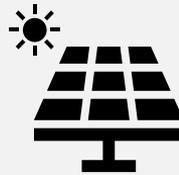
Electrolysis Economics are Driven by Electricity Prices

Opportunities to Reduce the Cost of Electricity Supplied to Electrolysis

Integrate with wholesale power markets

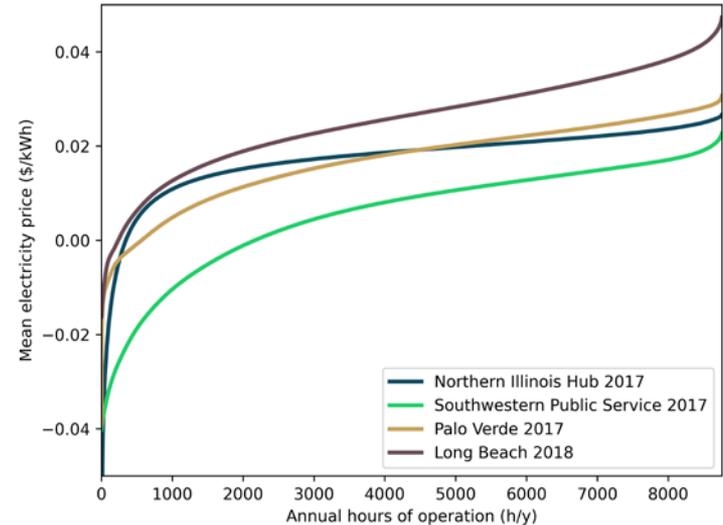
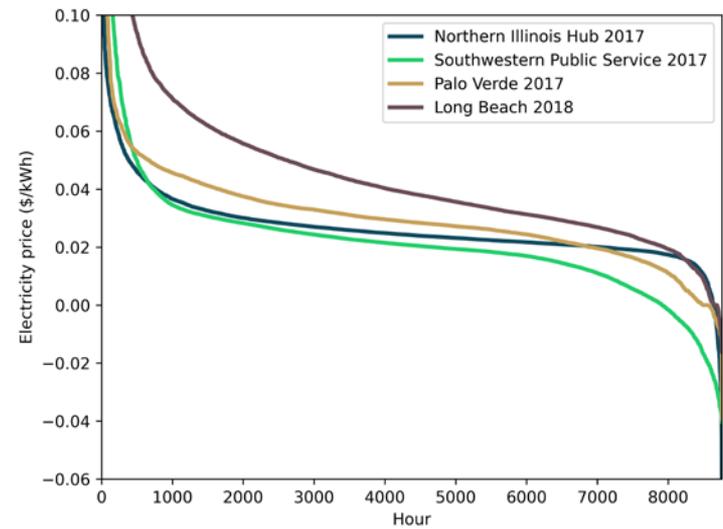
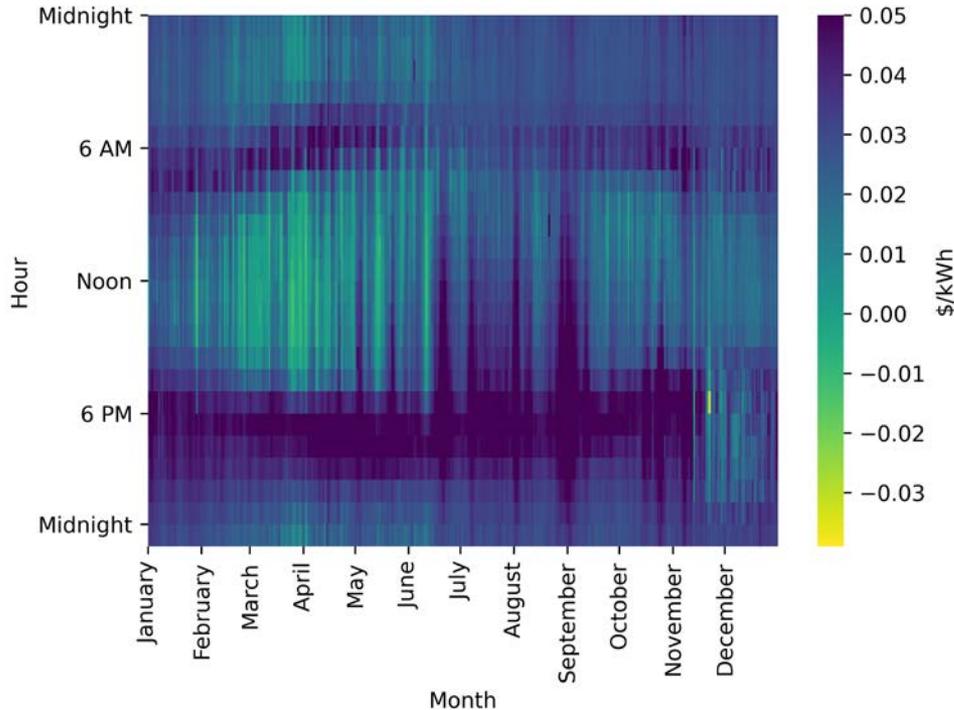


Direct coupling with renewables



Characteristics of Location Marginal Prices (LMPs)

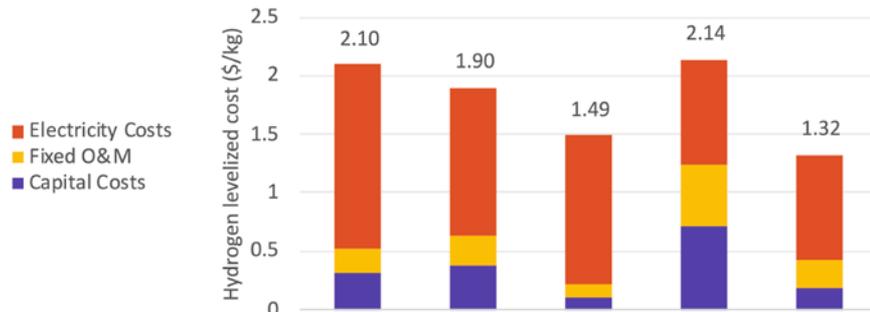
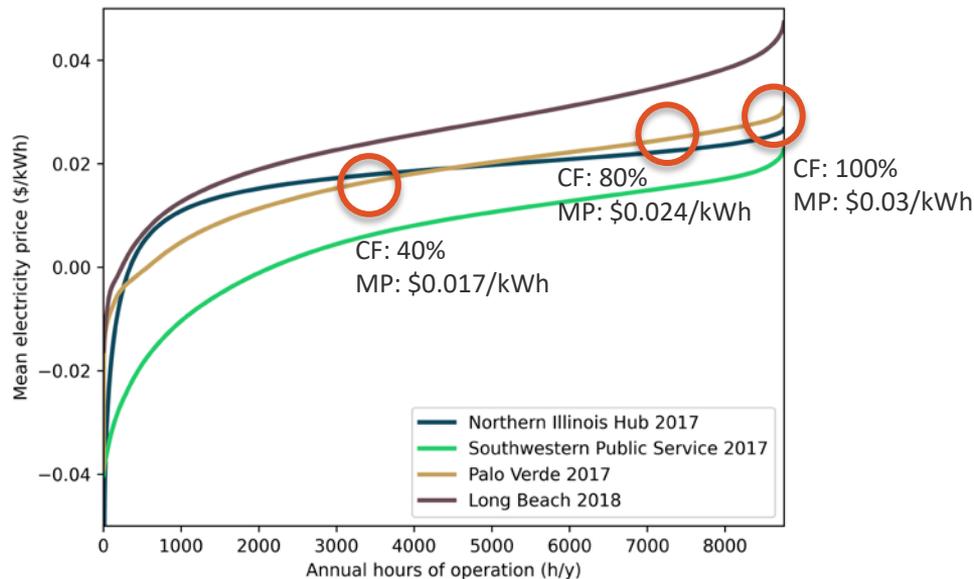
LMPs for California ISO Palo Verde Node in 2017



Badgett, A., Ruth, M. and Pivovar, B. (2022) 'Chapter 10 - Economic considerations for hydrogen production with a focus on polymer electrolyte membrane electrolysis', in Smolinka, T. and Garche, J. (eds) *Electrochemical Power Sources: Fundamentals, Systems, and Applications*. Elsevier, pp. 327–364.

Operating Strategies – Palo Verde

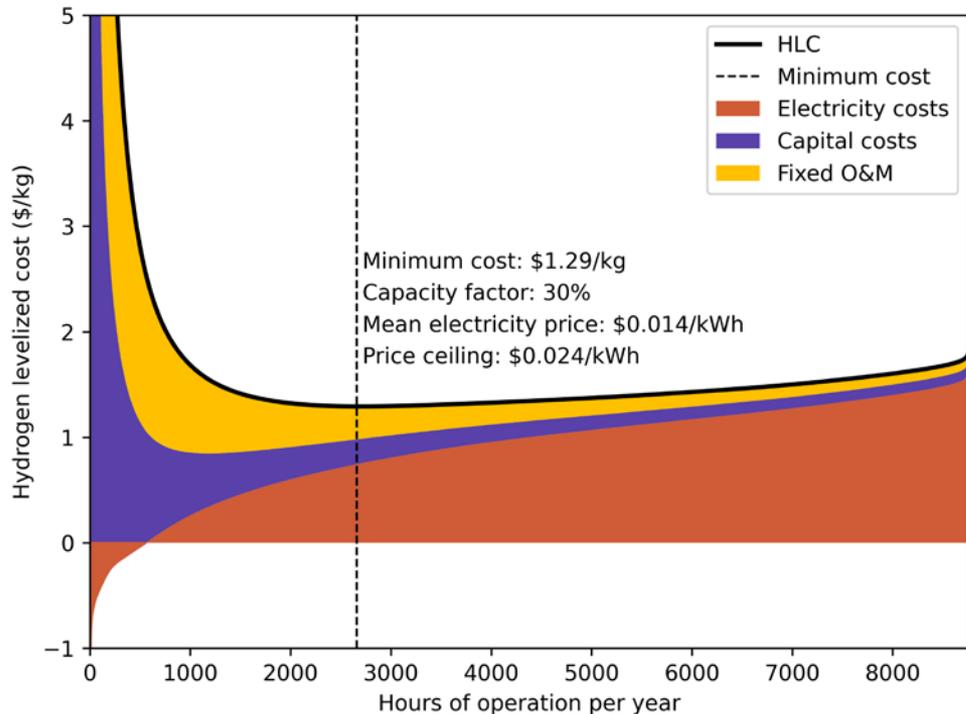
- System cycles on and off to leverage lowest hourly prices
- Intermittent operations combined with access to wholesale LMPs provides opportunities to decrease cost of H₂



Electricity price	\$0.03/kWh	\$0.024/kWh	\$0.024/kWh	\$0.017/kWh	\$0.017/kWh
Capital cost	\$400/kW	\$400/kW	\$100/kW	\$400/kW	\$100/kW
Capacity factor	100%	80%	80%	40%	40%

Minimizing Hydrogen Levelized Cost (HLC)

- Achieving minimized H_2 cost depends on the cost of capital and LMPs
- Minimized costs occur at capacity factors around 30%, but depend on LMP characteristics and capital costs



High cost
of capital



Minimized
costs

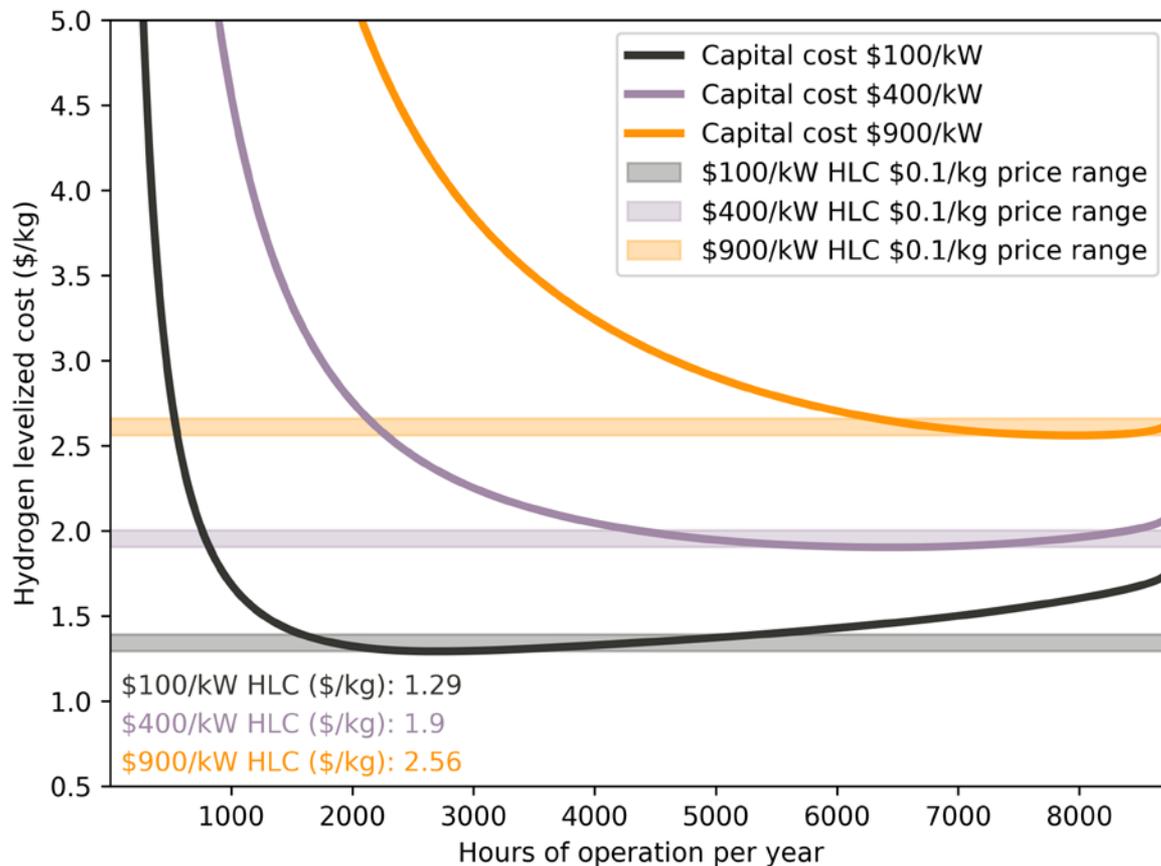


High mean
electricity prices

Capital Costs Influence Shape and Minima of HLC Curves

Curves at low capital costs are:

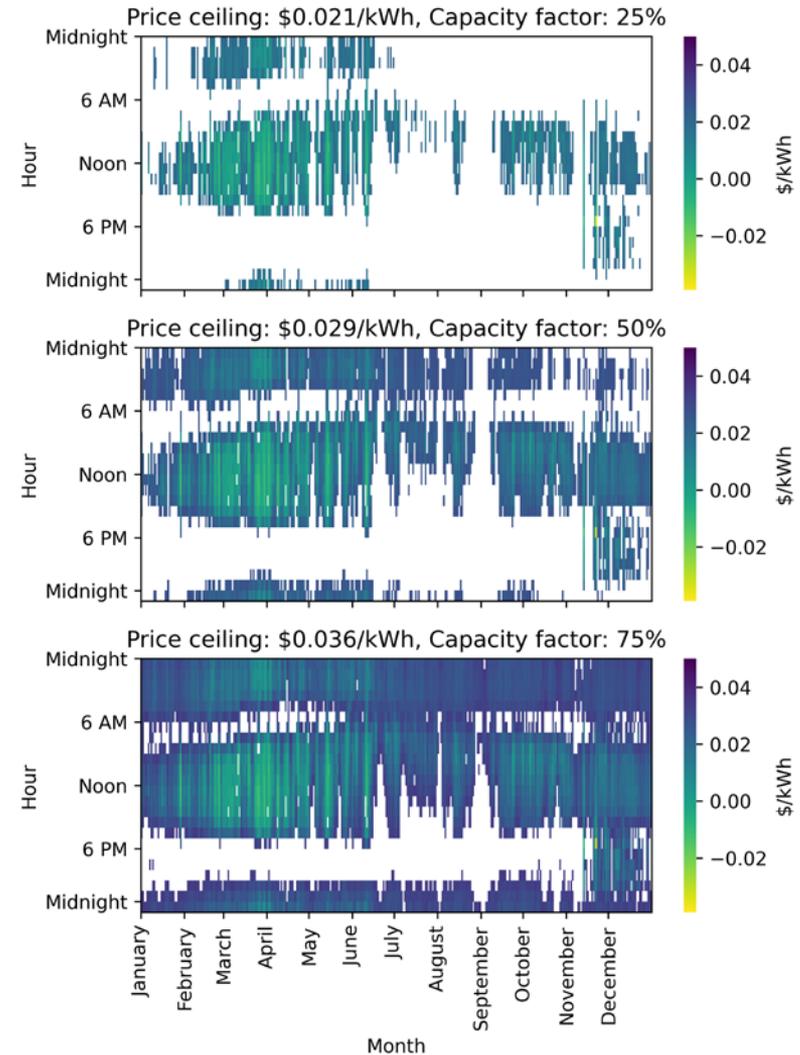
- Lower cost
- Flatter
- Optimum at lower capacity factor



H2A Future Central case. 51.3 kWh/kg system efficiency. Capital costs are total system purchase cost. Palo Verde LMPs.

Interacting with an Evolving Grid Requires Frequent Cycling

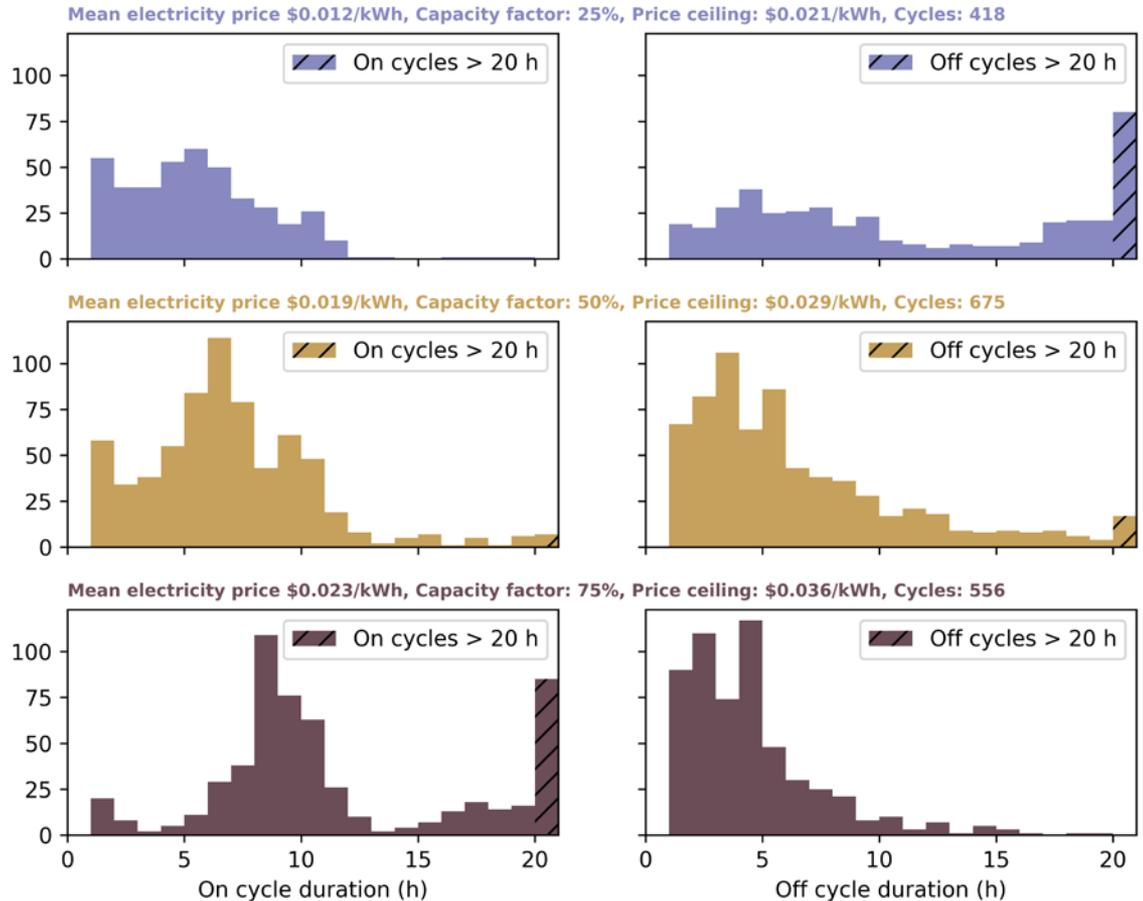
- Load peaks in the early morning and evening thus those times have highest electricity prices
- PV generation peaks midday and wind peaks in morning/evening
- Electrolysis can capitalize on low LMPs, operating as a dispatchable load and providing grid services
- To do so will require frequent on/off cycling



Implications for Electrolyzer Development

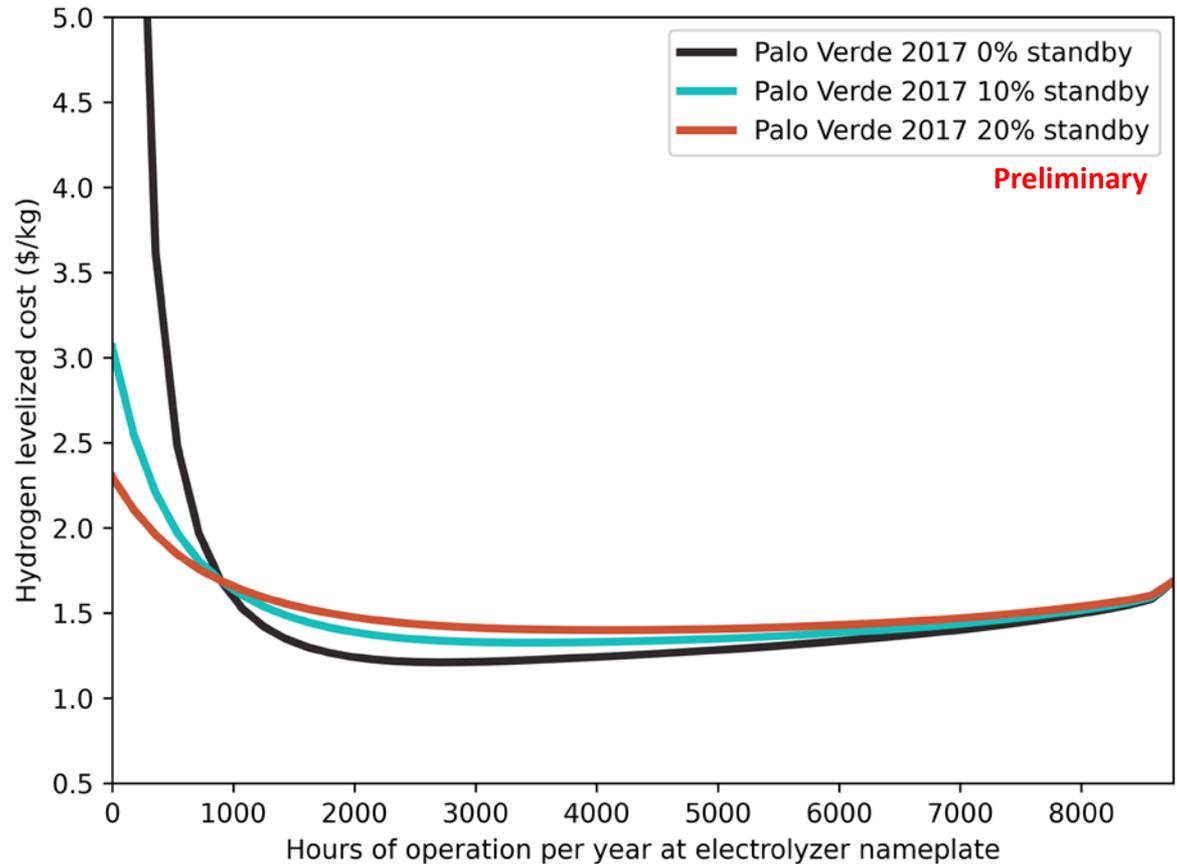
Durability implications of cycling are important

Duty cycle requirements and research direction are intermeshed



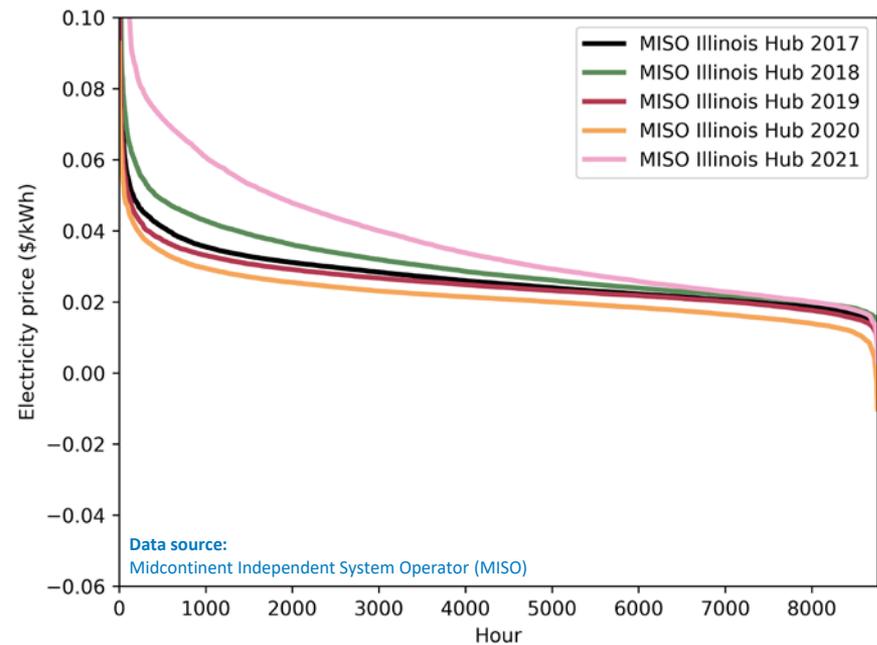
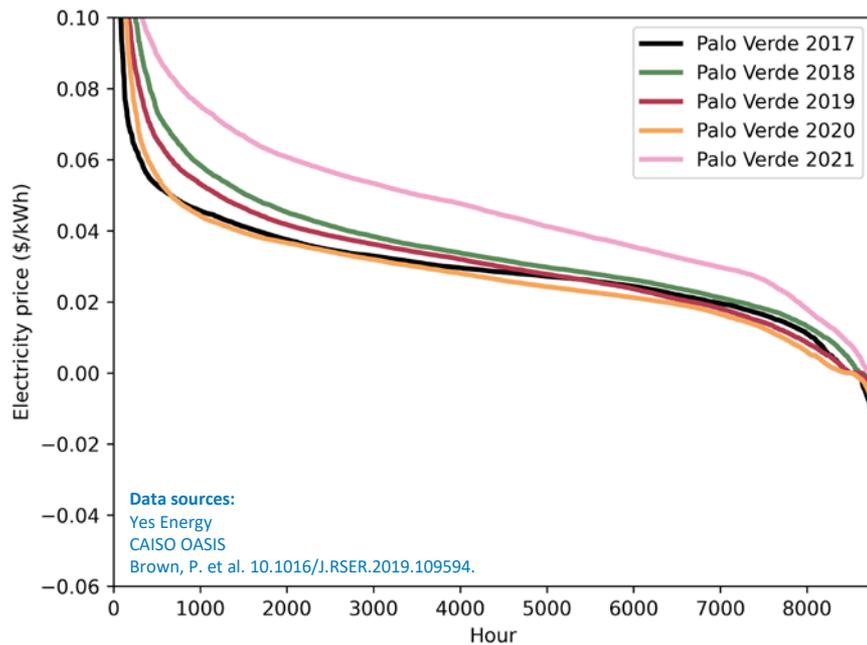
Tradeoffs of Standby Electrolyzer Operation

- Instead of shutting down electrolyzer could ramp down to a standby percentage of nameplate capacity
- Standby mode increases energy costs and HLC but avoids on/off cycling
- HLC minimum for standby mode occurs at a higher capacity factor (about 55%)



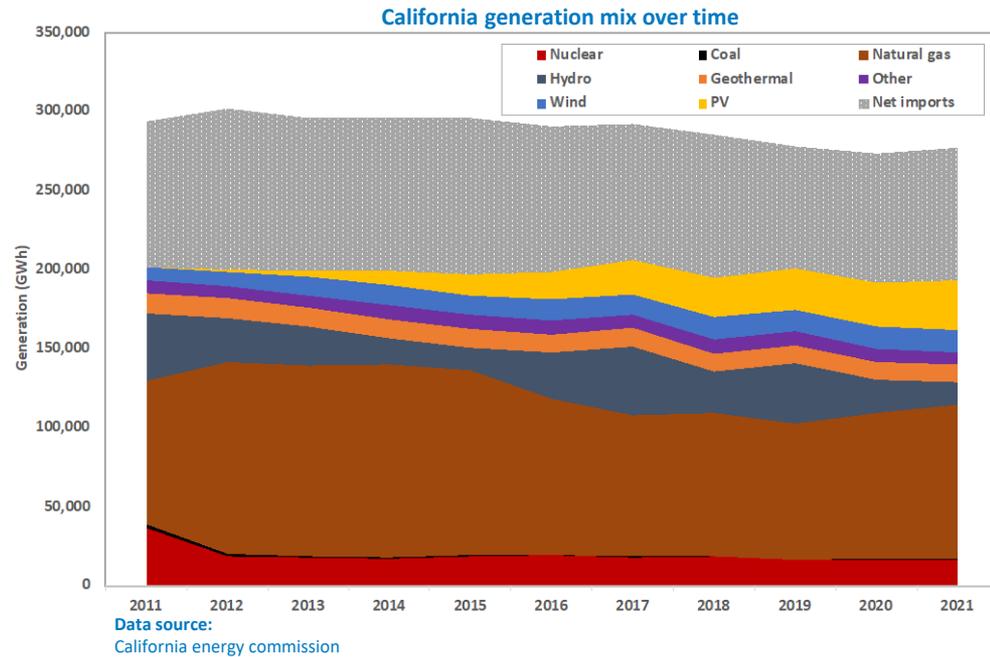
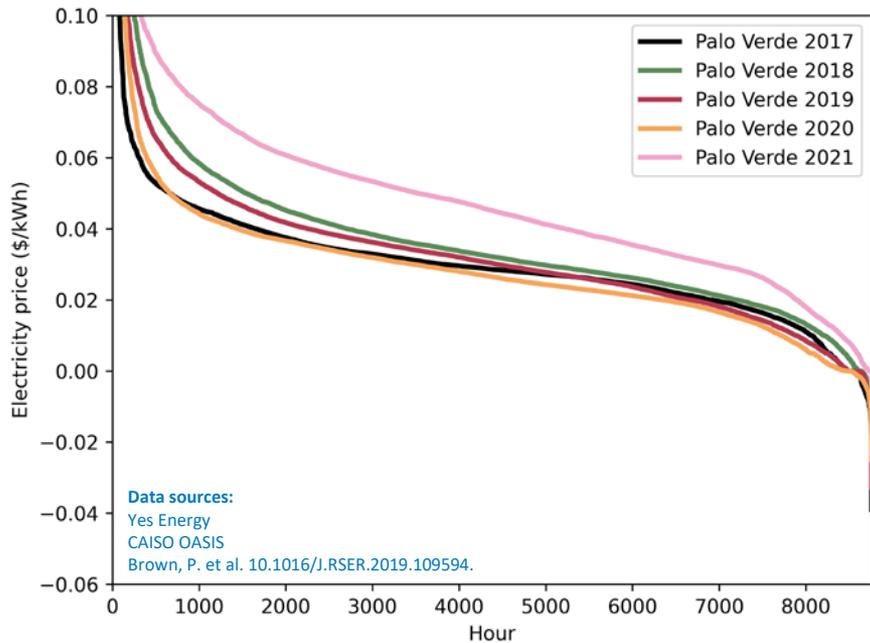
Preliminary

H2A Future Central case. 51.3 kWh/kg system efficiency. Capital costs are \$100/kW.
Palo Verde LMPs from:
Brown, P. R. and O'Sullivan, F. M. <https://doi.org/10.1016/j.rser.2019.109594>



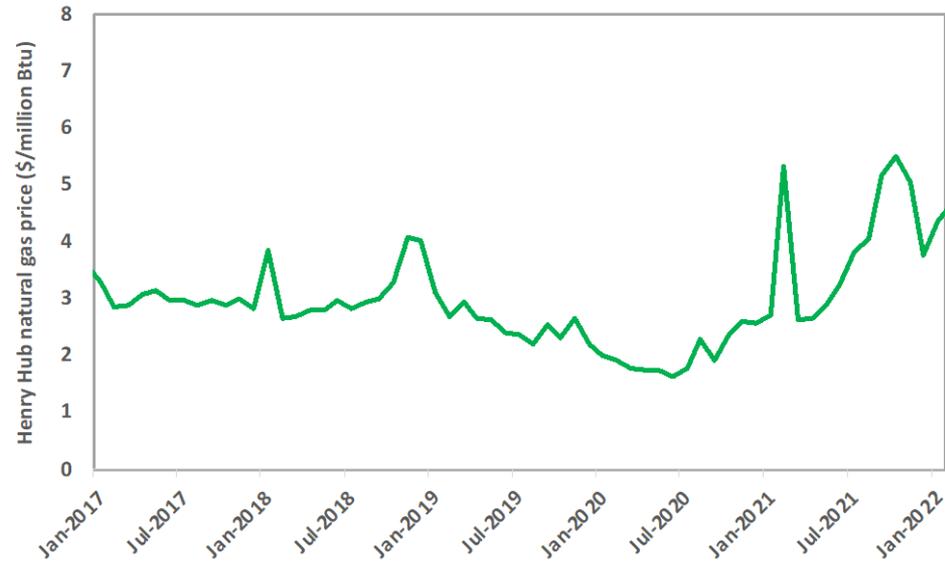
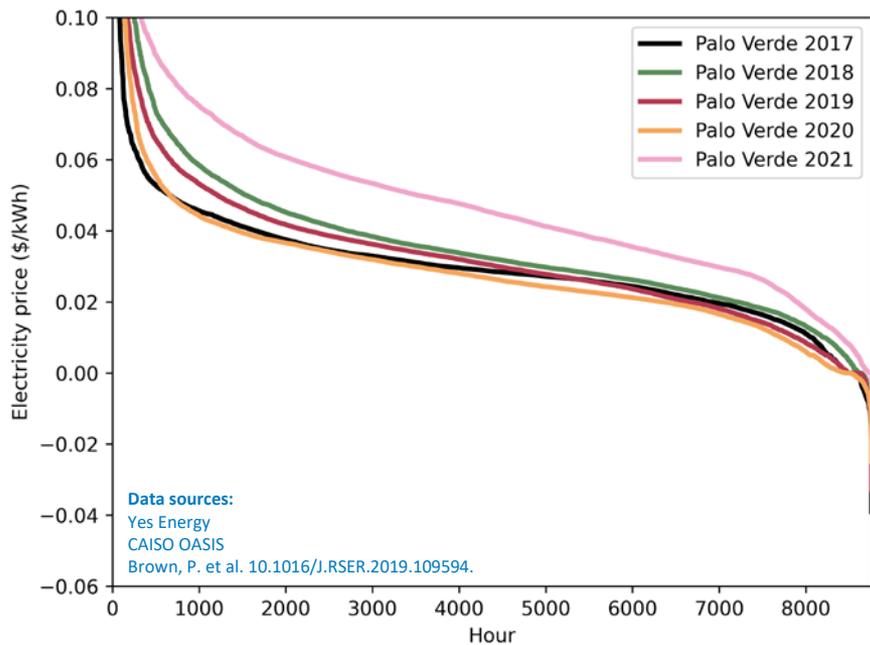
LMPs Vary from Year to Year from Energy Market Drivers

- Demand shifts
- Natural gas prices
- New and retired generation



Changes in the generation mix impact the technology “on the margin”

- Increasing variable renewable generation (wind and photovoltaic solar) increases the number of low or negative cost LMPs
- Increasing natural gas generation places it on the margin more often



Data source:
 U.S. Energy Information Administration

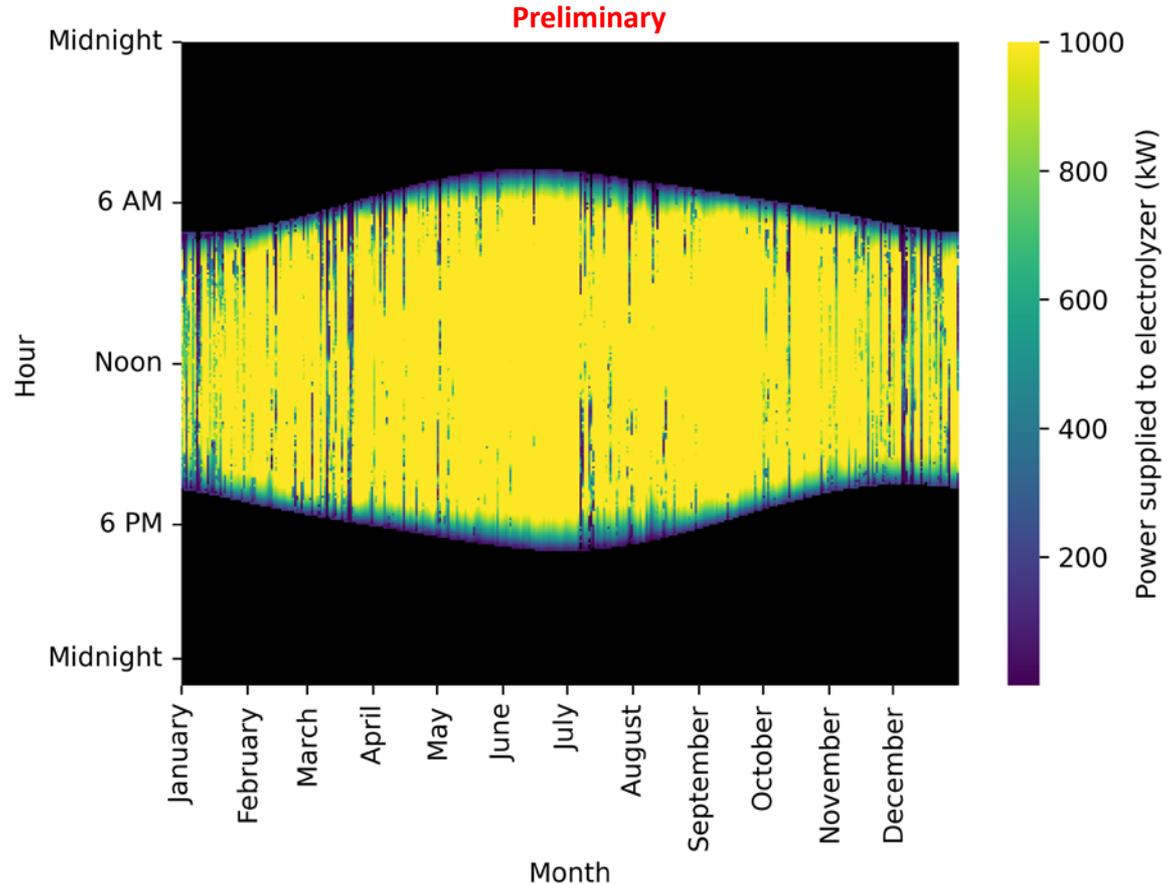
Natural gas prices impact electricity prices when natural gas is “on the margin”

- Natural gas heat rates are 8,000-10,000 Btu/kWh for combustion turbines and 6,000-8,000 Btu/kWh for combined cycle
- At 8,000 Btu/kWh, a \$1/MMBtu increase in natural gas price increases the electricity price by \$0.008/kWh

Direct Connection with Variable Renewable Generation

Connecting electrolyzers directly to PV or other renewables requires:

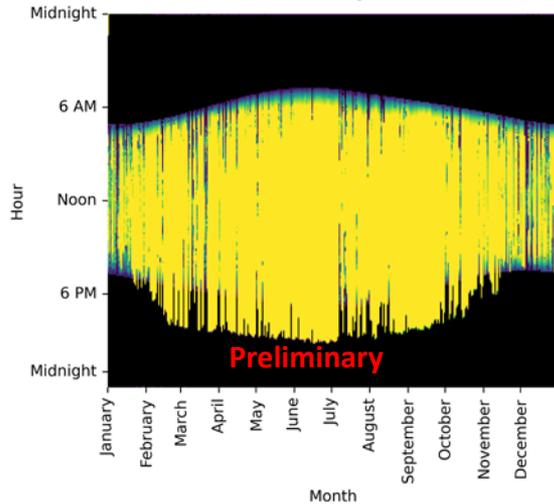
- Electrolyzer to cycle on/off when PV is not generating
- Renewable LCOEs low enough to enable electrolyzer operation at low-capacity factors



PV/electrolyzer oversize ratio: 2
Location: Dagget, CA
PV output simulated with NREL SAM model

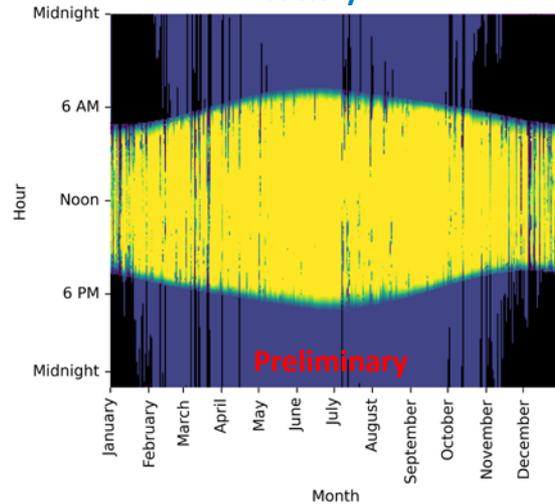
Influence of Batteries and Renewable Sizing

100% dispatch:
PV oversize ratio=2
PEM/battery ratio=1
4hr battery



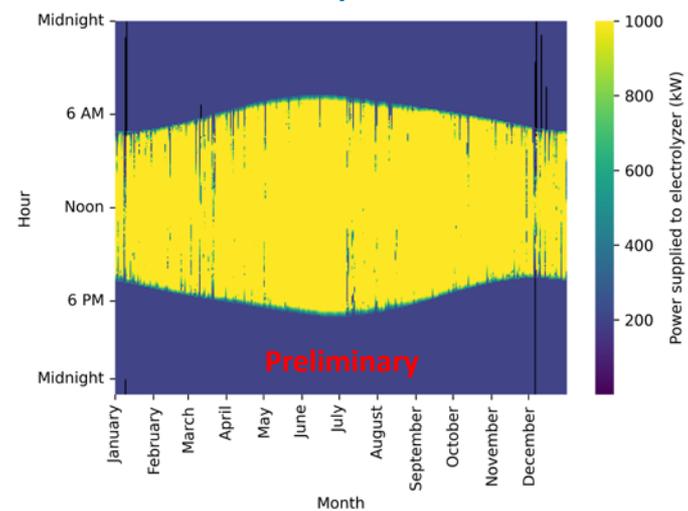
49% capacity factor

20% dispatch:
PV oversize ratio=2
PEM/battery ratio=1
4hr battery



51% capacity factor

20% dispatch:
PV oversize ratio=4
PEM/battery ratio=1
8hr battery

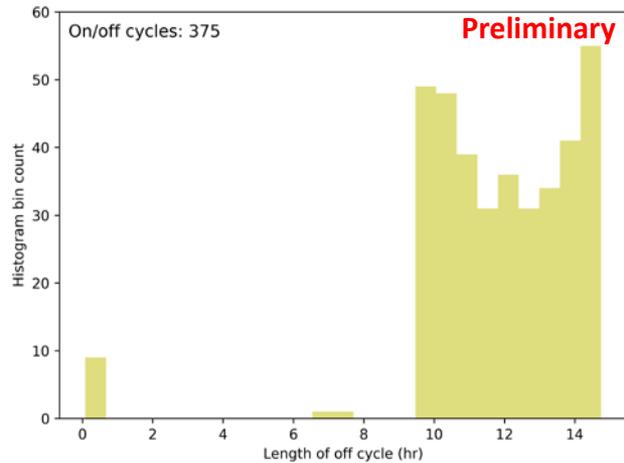


57% capacity factor

- Battery dispatch algorithm can significantly impact electrolyzer operation and reduce on/off cycles
- Oversizing generation relative to electrolyzer improves duty cycles but can result in high curtailment

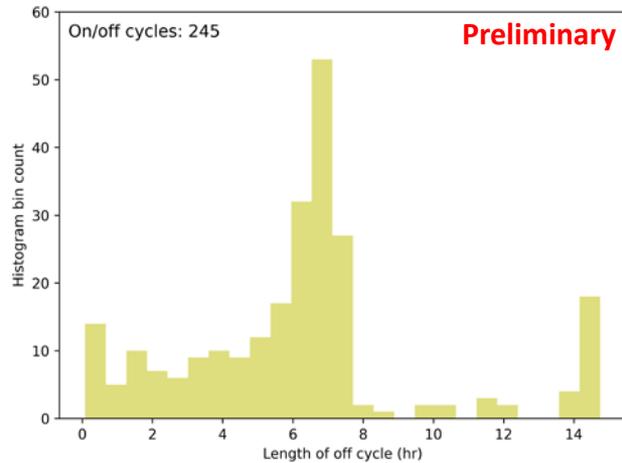
Influence of Batteries and Renewable Sizing

PV oversize ratio: 2
No battery



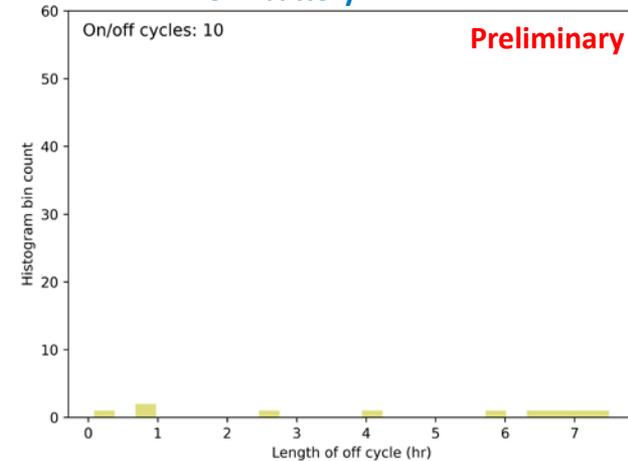
43% capacity factor

20% dispatch with:
PV oversize ratio: 2
4hr battery



51% capacity factor

20% dispatch with:
PV oversize ratio: 4
8hr battery



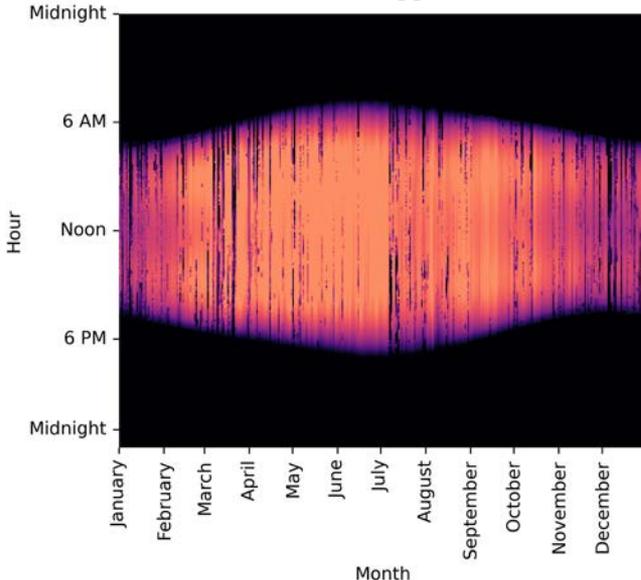
57% capacity factor

- Batteries can reduce electrolyzer cycling; potentially reducing electrolyzer degradation
- Storing otherwise curtailed energy in batteries can also reduce the average duration of off cycles
- Economic optimization would involve tradeoff between battery cost, increased electrolyzer capacity factor, and degradation resulting from on/off cycling

Hybridized wind and PV

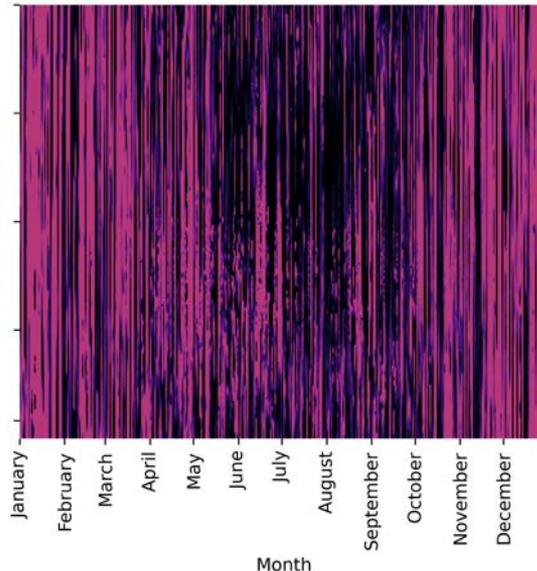
- Hybridizing wind and solar can complement the grid and electrolyzer by reducing on/off cycling and complementing PV diurnal cycles
- Optimizing hybridized systems requires consideration of location, PV/wind nameplate capacity, grid interactions, and electrolyzer duty cycles

1 MW PV, Daggett, CA



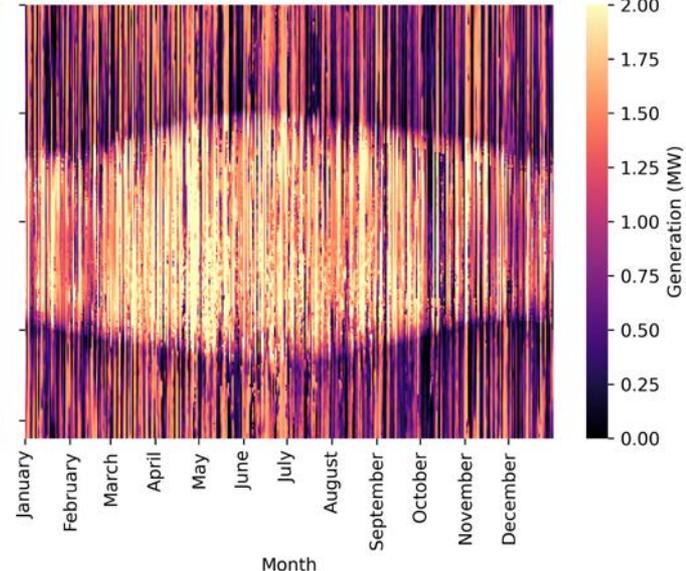
Month
Preliminary

1 MW wind, Casper, WY

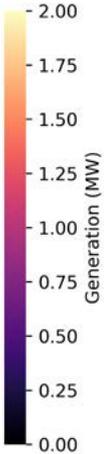


Month
Preliminary

1 MW wind + 1 MW PV, Amarillo, TX



Month
Preliminary



Key Considerations for the Economics of Electrolytic Hydrogen

Photo by Dennis Schroeder NREL, 58023



Dispatchable operation enables lower energy costs



As electrolyzer capital costs decrease, dispatchable operation becomes more economic



Impacts of operating strategy on durability are key considerations



Reducing capital cost and maintaining durability are key R&D focuses

Thank You!

www.nrel.gov

Alex.Badgett@nrel.gov

Mark.Ruth@nrel.gov

Bryan.Pivovar@nrel.gov

NREL/PR-6A20-83166

This work was authored by the National Renewable Energy Laboratory, operated by Alliance for Sustainable Energy, LLC, for the U.S. Department of Energy (DOE) under Contract No. DE-AC36-08GO28308. Funding provided by the U.S. Department of Energy Office of Energy Efficiency and Renewable Energy Fuel Cell Technologies Office. The views expressed in the article do not necessarily represent the views of the DOE or the U.S. Government. The U.S. Government retains and the publisher, by accepting the article for publication, acknowledges that the U.S. Government retains a nonexclusive, paid-up, irrevocable, worldwide license to publish or reproduce the published form of this work, or allow others to do so, for U.S. Government purposes.

