

Next Generation Hydrogen Station Composite Data Products: All Stations (Retail and Non-Retail Combined) Data through Quarter 4 of 2017

Sam Sprik, Jennifer Kurtz, Genevieve Saur, Shaun Onorato, Matt Ruple, and Chris Ainscough May 2018

Hydrogen Station Project Partners



- Air Liquide
- Air Products
- California Air Resources Board
- California Energy Commission
- California State University Los Angeles
- FirstElement Fuel
- Gas Technology Institute
- Linde
- H2 Frontier
- Proton OnSite
- Shell
- IPHE and HySUT



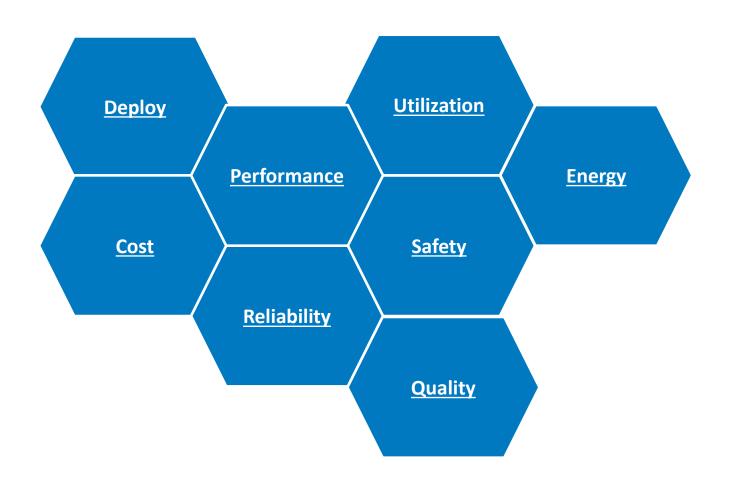






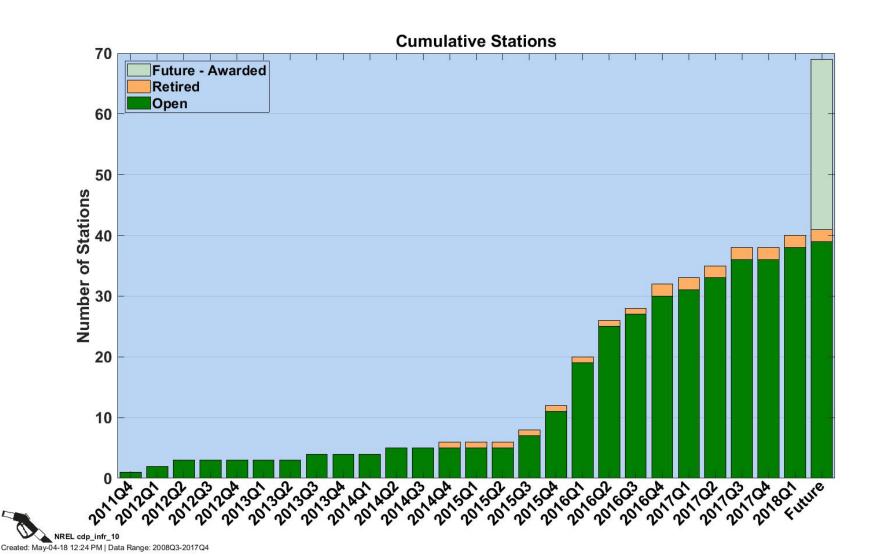


Analysis Categories

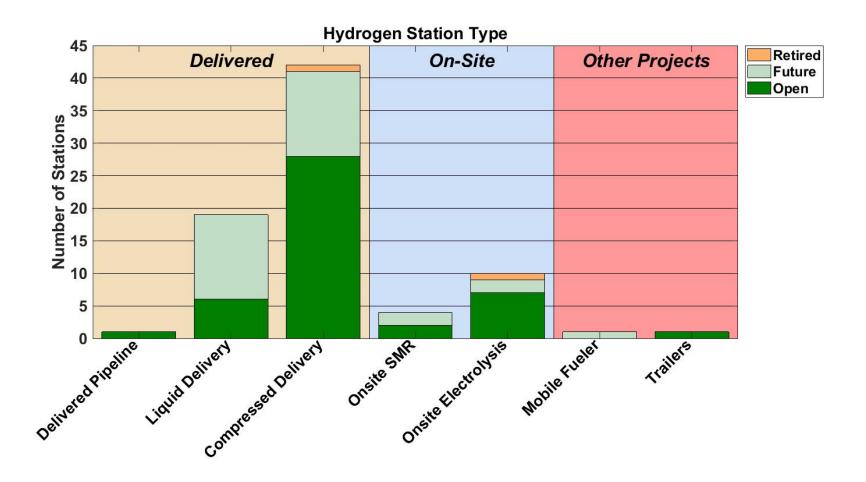


Deployment

CDP-INFR-10 Cumulative Number of Stations

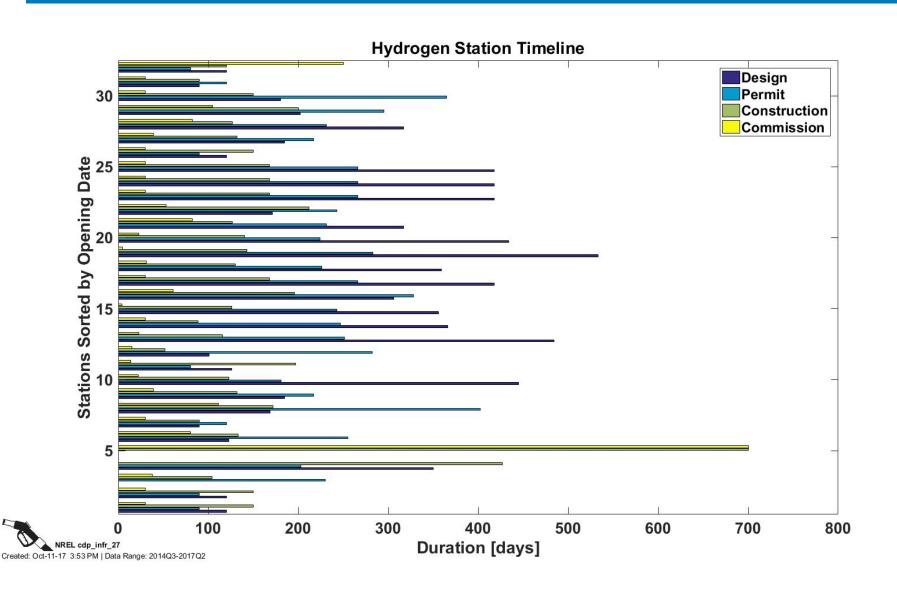


CDP-INFR-11 Hydrogen Stations by Type





CDP-INFR-27 Hydrogen Station Timeline



Safety

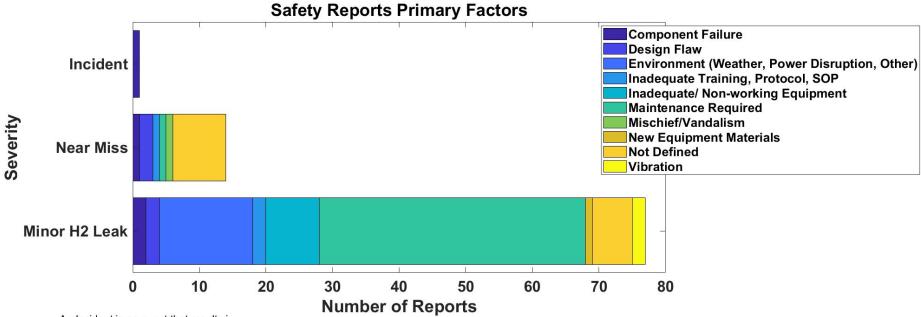
Safety (and Maintenance) Learnings

From Safety Reports Template

- Alarms not communicated
- Breakaway leak
- Check compressor oil filter
- Check integrity of delivered equipment
- Compressor leaking at startup normal?
- Does isolated leak need to shut down station?
- Electrical glitch
- Estop activated after hearing escaping gasnitrogen
- Estop activated when nozzle stuck on car
- Estop activated without cause
- Estop flooded prevented restart
- False Alarm No Fire
- Fill and leak check together caused shutdown false leak alarm
- Filter to catch scrap from material processing
- Forgot to turn back on after maintenance
- Freezing and thawing caused moisture in communication connector
- Frozen cooling block defrost
- HTO sensor fault

- Heat trace short caused false fire alarm
- Heavy rain triggered fire alarm
- Hose vent failure nozzle stuck on car
- Loose wire intermittent problems
- Loud popping could be relief valve
- Mass balance alarm bug
- Mass balance alarm caused by high ambient temperature
- Power Issue 3 Phase
- Predict service life better
- Proper installation prevents leaks
- Rain on sensor causing alarm
- Regular inspection of compressor valves
- Regular leak checks
- Regular station inspection
- Reset
- Spider web obscuring sensor
- Thermocouple failure shutdown station
- Vibration from normal activity shutdown dispenser
- Vibration isolation

CDP-INFR-31 Safety Reports Primary Factors



An Incident is an event that results in:

- a lost time accident and/or injury to personnel
- damage/unplanned downtime for project equipment, facilities or property
- impact to the public or environment
- any hydrogen release that unintentionally ignites
- release of any volatile, hydrogen containing compound (including the hydrocarbons used as common fuels)

A Near Miss is:

- an event that under slightly different circumstances could have become an incident
- any hydrogen release sufficient to sustain a flame if ignited

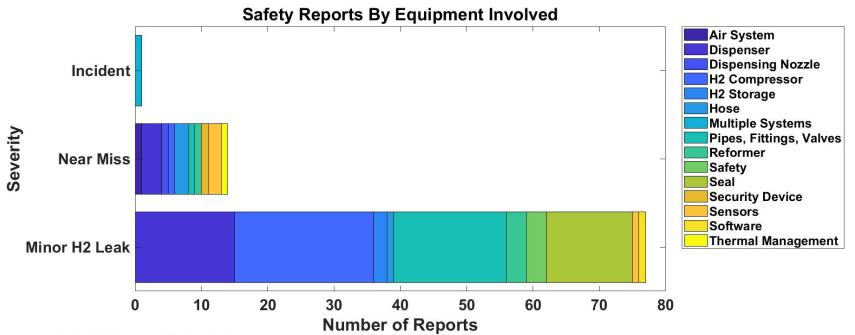
A Minor H2 Leak is:

- an unplanned hydrogen release insufficient to sustain a flame, and does not accumulate in sufficient quantity to ignite

NREL cdp_infr_31

Created: May-15-18 5:38 PM | Data Range: 2008Q3-2017Q4

CDP-INFR-32 Safety Reports by Equipment Involved



An Incident is an event that results in:

- a lost time accident and/or injury to personnel
- damage/unplanned downtime for project equipment, facilities or property
- impact to the public or environment
- any hydrogen release that unintentionally ignites
- release of any volatile, hydrogen containing compound (including the hydrocarbons used as common fuels)

A Near Miss is:

- an event that under slightly different circumstances could have become an incident
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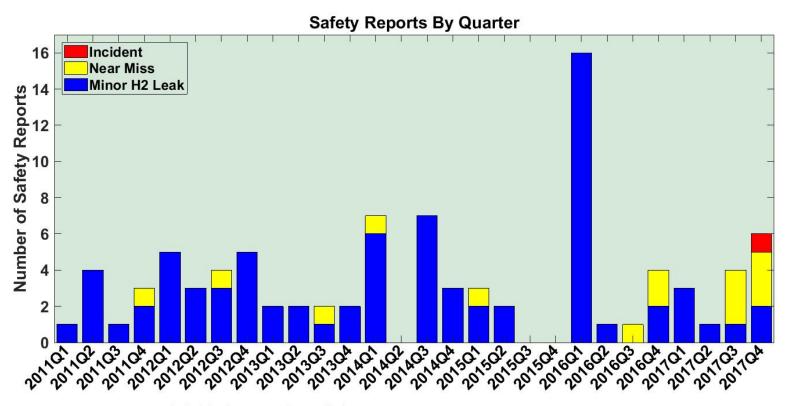
A Minor H2 Leak is:

- an unplanned hydrogen release insufficient to sustain a flame, and does not accumulate in sufficient quantity to ignite

NREL cdp_infr_32

Created: May-15-18 5:39 PM | Data Range: 2008Q3-2017Q4

CDP-INFR-33 Safety Reports by Quarter



An Incident is an event that results in:

- a lost time accident and/or injury to personnel
- damage/unplanned downtime for project equipment, facilities or property
- impact to the public or environment
- any hydrogen release that unintentionally ignites
- release of any volatile, hydrogen containing compound (including the hydrocarbons used as common fuels)

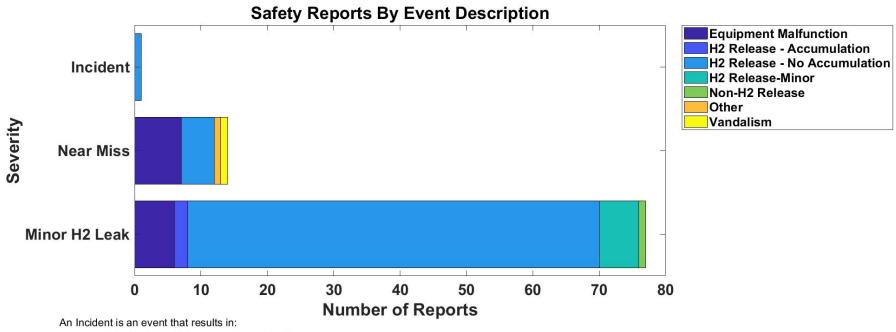
A Near Miss is:

- an event that under slightly different circumstances could have become an incident
- any hydrogen release sufficient to sustain a flame if ignited

A Minor H2 Leak is:



CDP-INFR-34 Safety Reports by Event Description



- a lost time accident and/or injury to personnel
- damage/unplanned downtime for project equipment, facilities or property
- impact to the public or environment
- any hydrogen release that unintentionally ignites
- release of any volatile, hydrogen containing compound (including the hydrocarbons used as common fuels)

A Near Miss is:

- an event that under slightly different circumstances could have become an incident
- any hydrogen release sufficient to sustain a flame if ignited

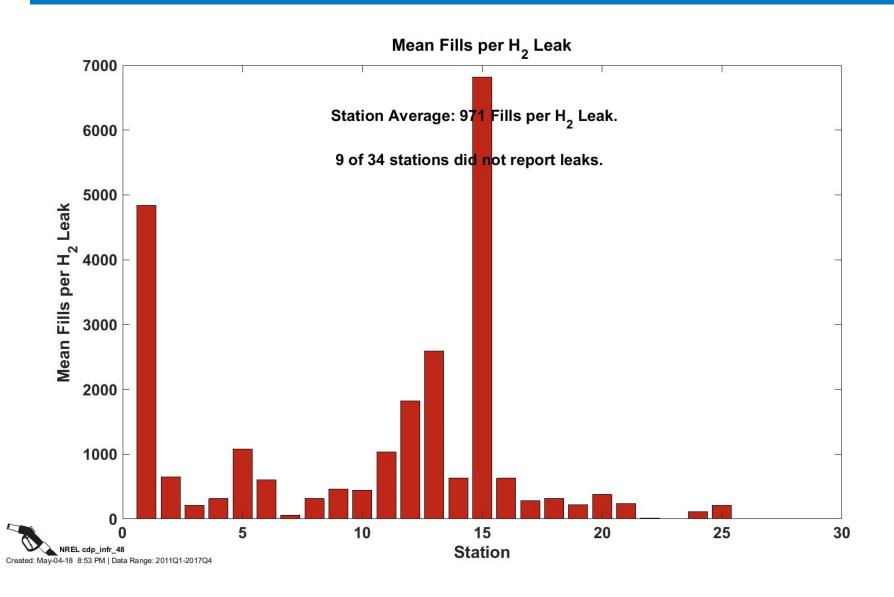
A Minor H2 Leak is:

- an unplanned hydrogen release insufficient to sustain a flame, and does not accumulate in sufficient quantity to ignite

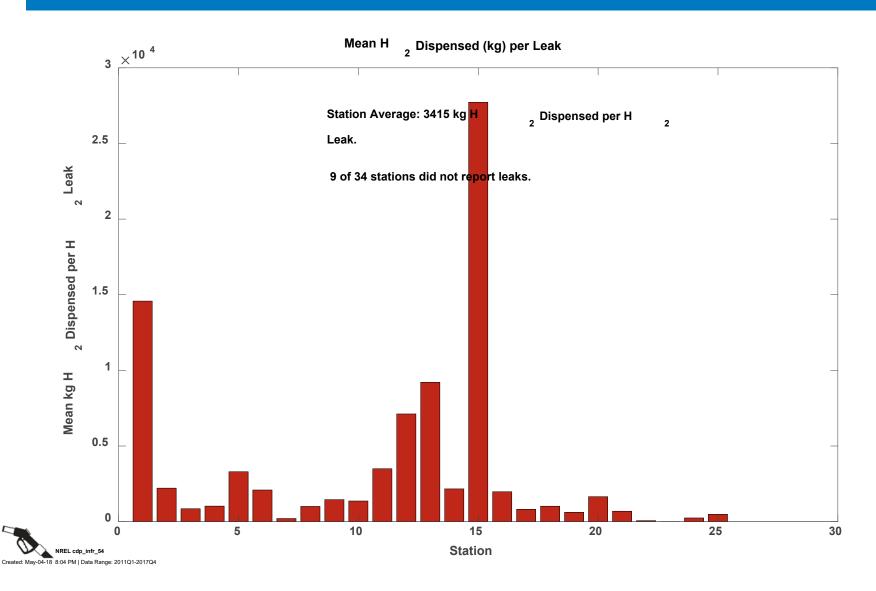
NREL cdp_infr_34

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CDP-INFR-48 Mean Fills per Hydrogen Leak



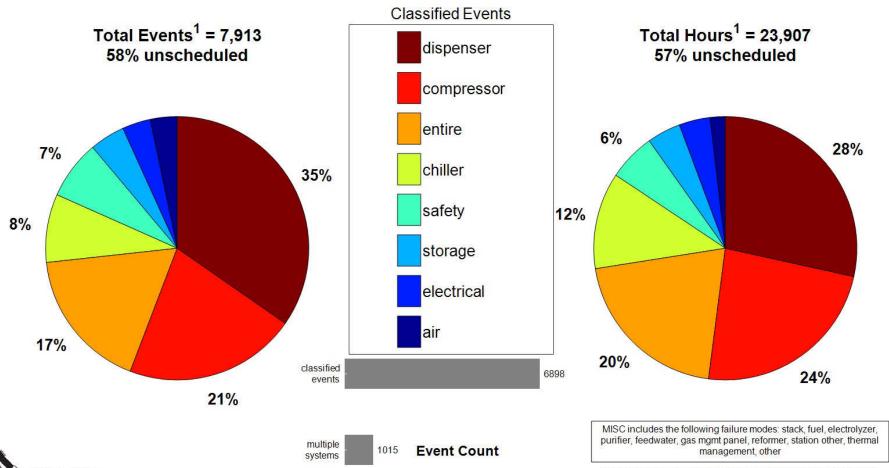
CDP-INFR-54 Mean Hydrogen Dispensed per Hydrogen Leak



Maintenance and Reliability

CDP-INFR-21 Maintenance by Equipment Type

Maintenance by Equipment Type

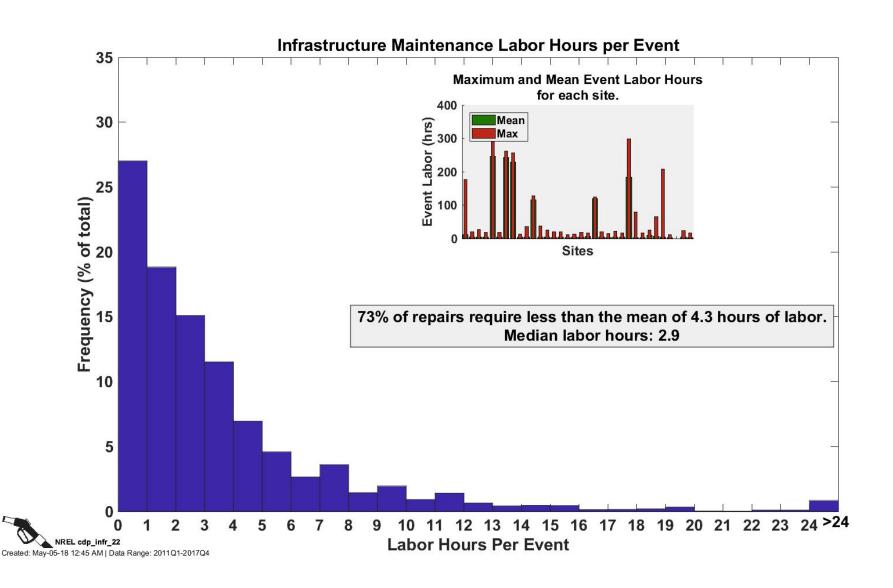


NREL cdp_infr_21

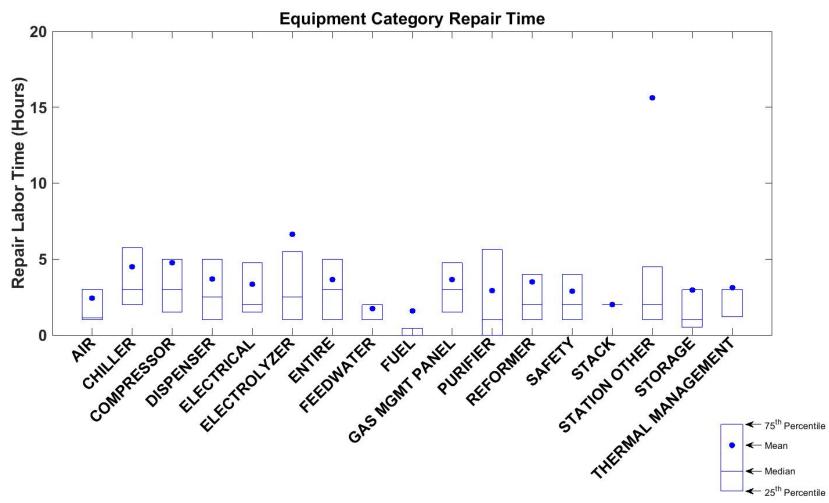
Created: May-05-18 12:51 AM | Data Range: 2011Q1-2017Q4

^{1.} Total includes classified events (plotted) and unclassified events.

CDP-INFR-22 Maintenance Labor Hours per Event

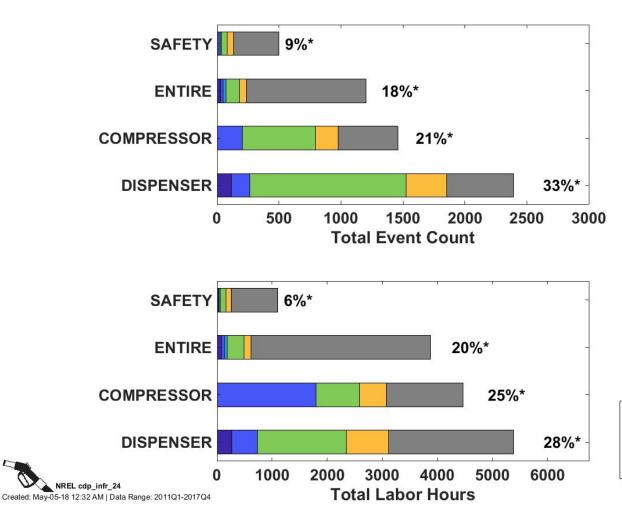


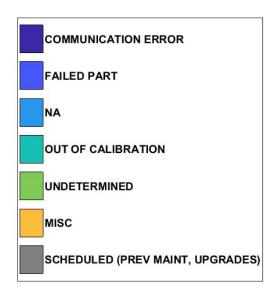
CDP-INFR-23 Equipment Category Repair Time



CDP-INFR-24 Failure Modes for Top Equipment Categories

Failure Modes for Top Equipment Categories

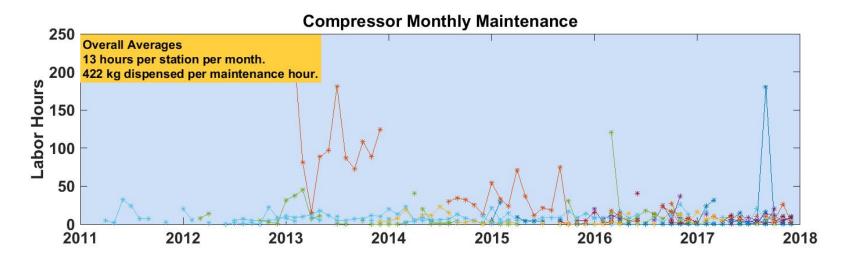


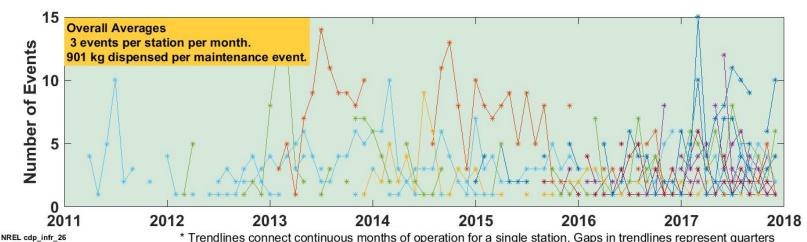


MISC includes the following failure modes: animal damage, collision, communication error, contamination, corrective maintenance, debris, design flaw, electrical breaker, end of life, environmental factors, fluid temp, freezing, installation error, inspect trouble alarm or report, level low, loose electrical, loose mechanical, lost signal, maintenance error, manufacturing defect, material deform/degrade/fatigue, moisture, na, operator error, operator protocol, out of calibration, overtemperature, power outage/quality, pressure loss, software bug, stress outside design limit, tight, vandalism, vibration, preventative

^{*} Percentage of total events or hours.

CDP-INFR-26 Compressor Monthly Maintenance

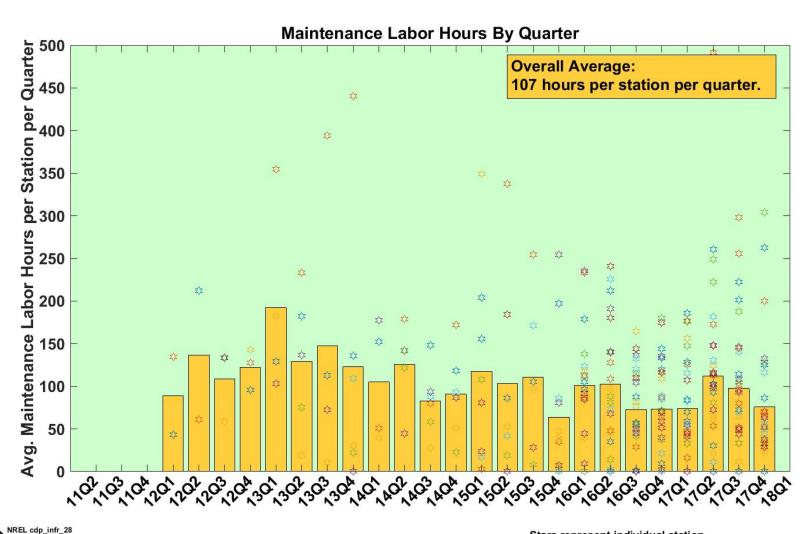




Created: May-16-18 8:16 AM | Data Range: 2011Q1-2017Q4

* Trendlines connect continuous months of operation for a single station. Gaps in trendlines represent quarters in which a station was offline or missing data. Each station is represented by a unique color.

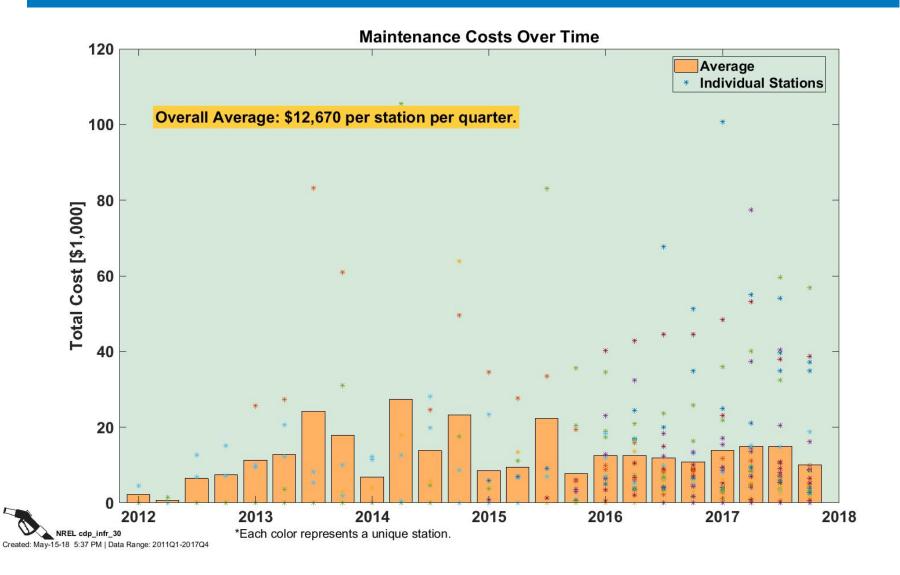
CDP-INFR-28 Maintenance Labor Hours by Quarter



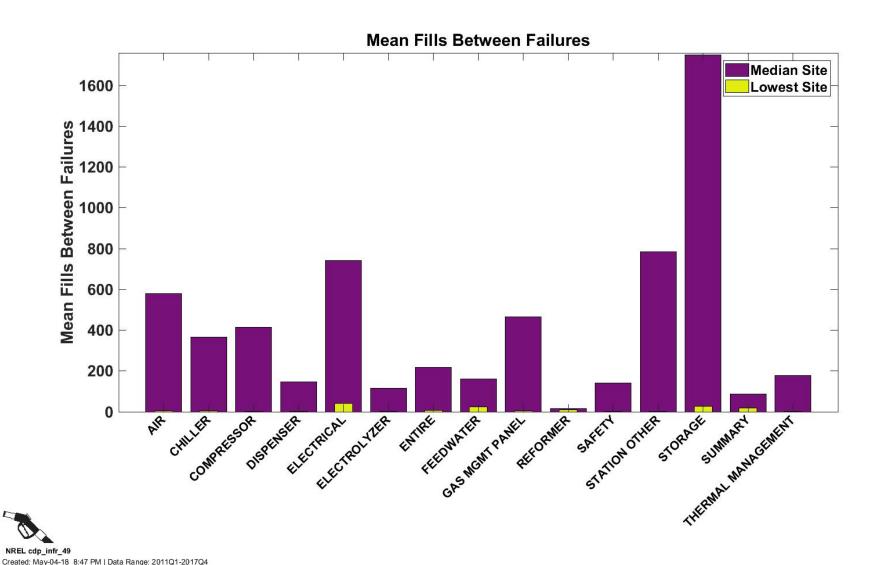
Created: May-15-18 5:35 PM | Data Range: 2011Q1-2017Q4

Stars represent individual station maintenance hours in a given quarter.

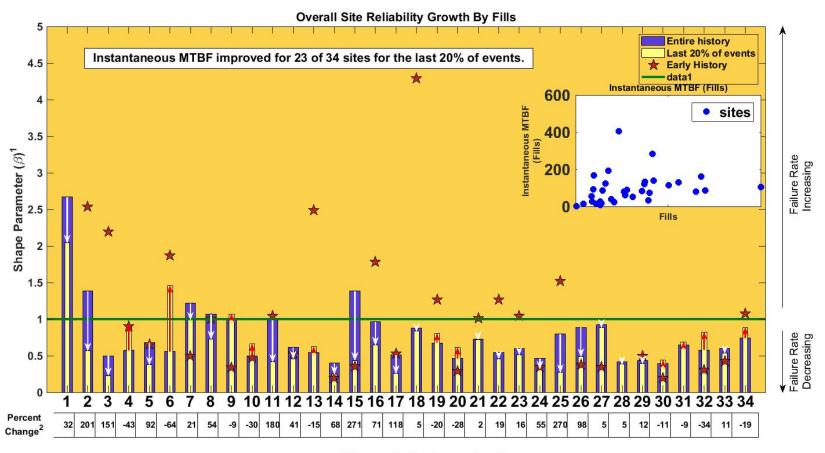
CDP-INFR-30 Maintenance Costs Over Time



CDP-INFR-49 Mean Fills Between Failures



CDP-INFR-50 Reliability Growth by Fills

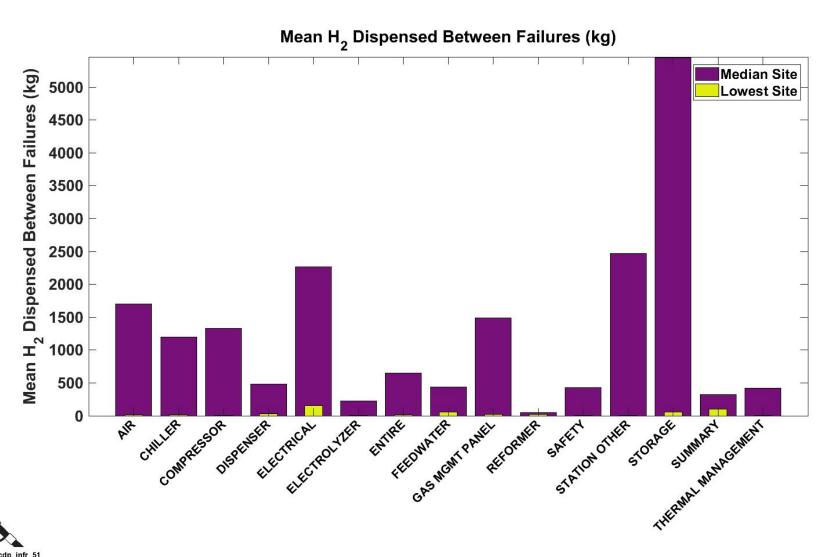


Sites sorted by Increasing Age Fills

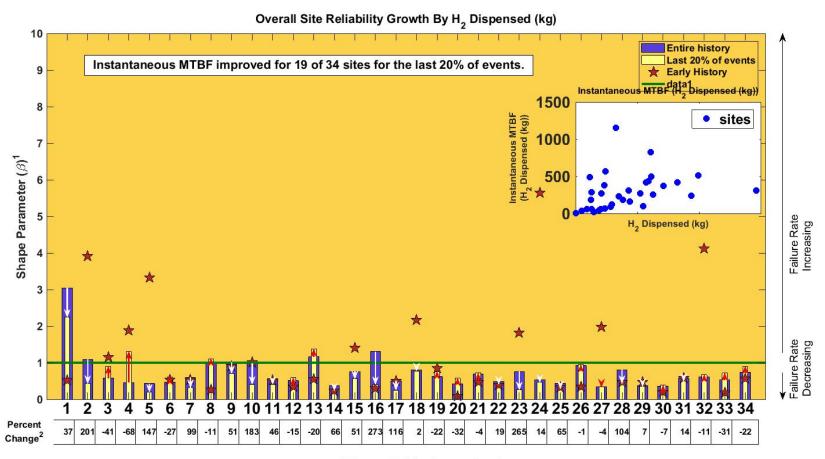


- 1. IEC 61164:2004(E)., Reliability Growth Statistical Test and Evaluation Methods, IEC. 2004.
- 2. % change in instantaneous mean Fills between failures

CDP-INFR-51 Mean Amount Dispensed Between Failures



CDP-INFR-52 Reliability Growth by Amount Dispensed

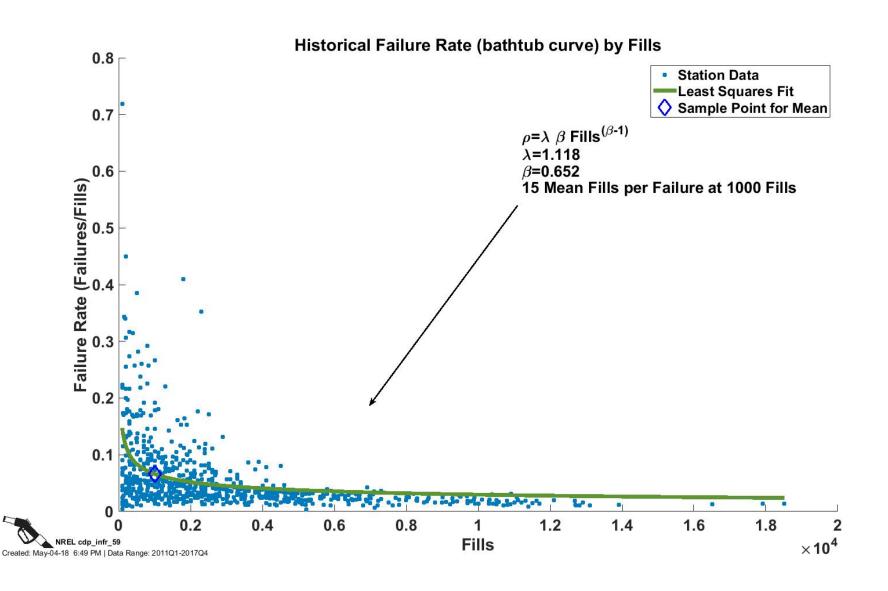


Sites sorted by Increasing Age H₂ Dispensed (kg)

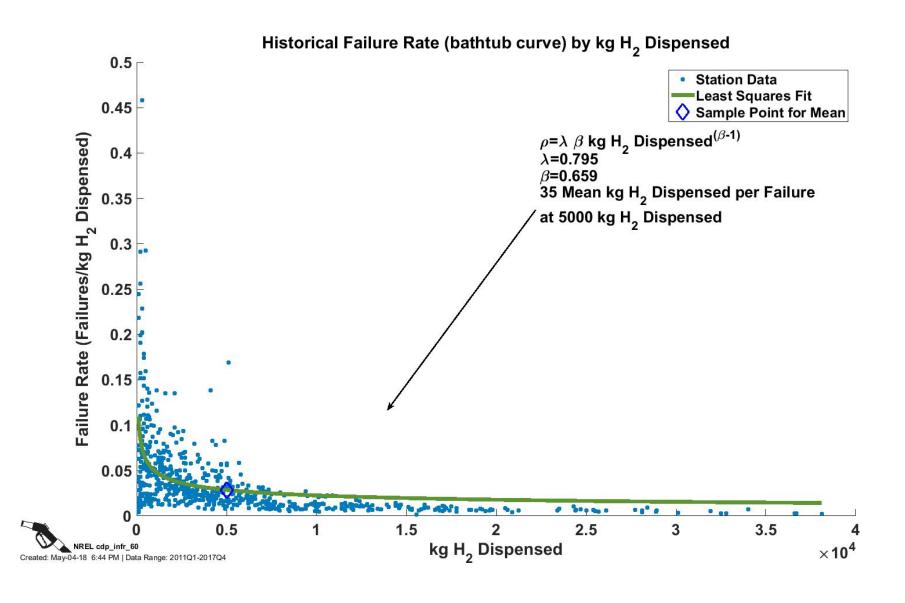
- 1. IEC 61164:2004(E)., Reliability Growth Statistical Test and Evaluation Methods, IEC. 2004.
- 2. % change in instantaneous mean H₂ Dispensed (kg) between failures



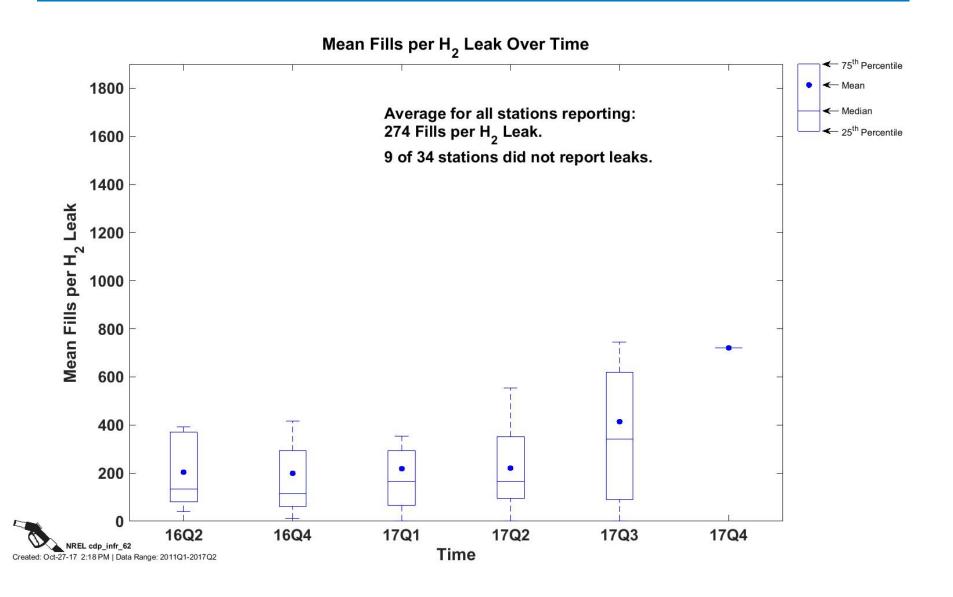
CDP-INFR-59 Historical Failure Rate by Fills



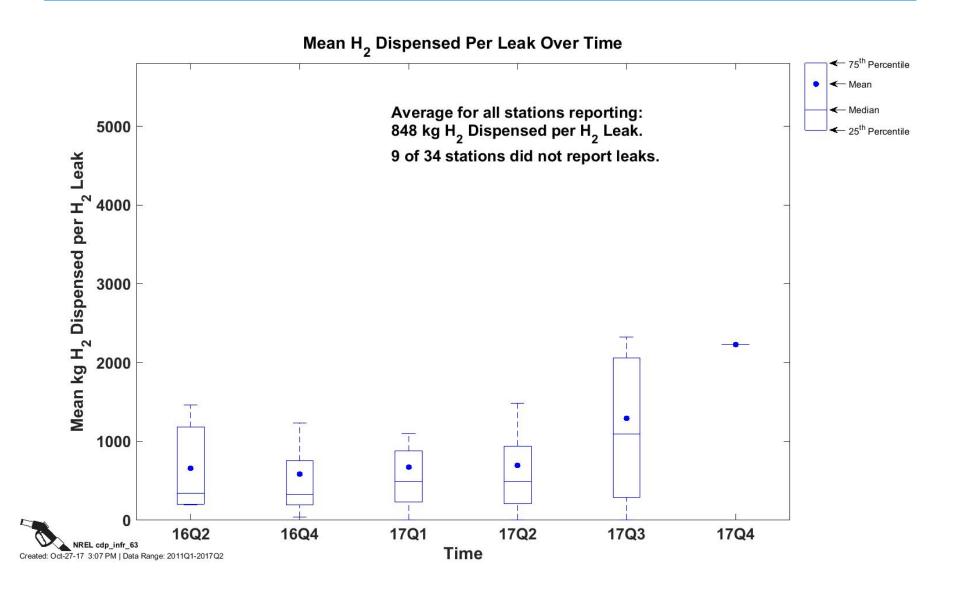
CDP-INFR-60 Historical Failure Rate by Amount Dispensed



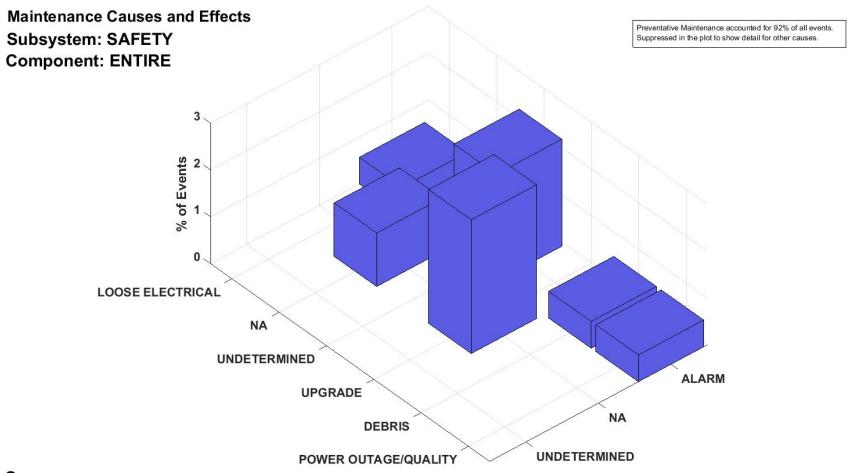
CDP-INFR-62 Mean Fills per Hydrogen Leak Over Time



CDP-INFR-63 Mean Hydrogen Dispensed per Leak Over Time



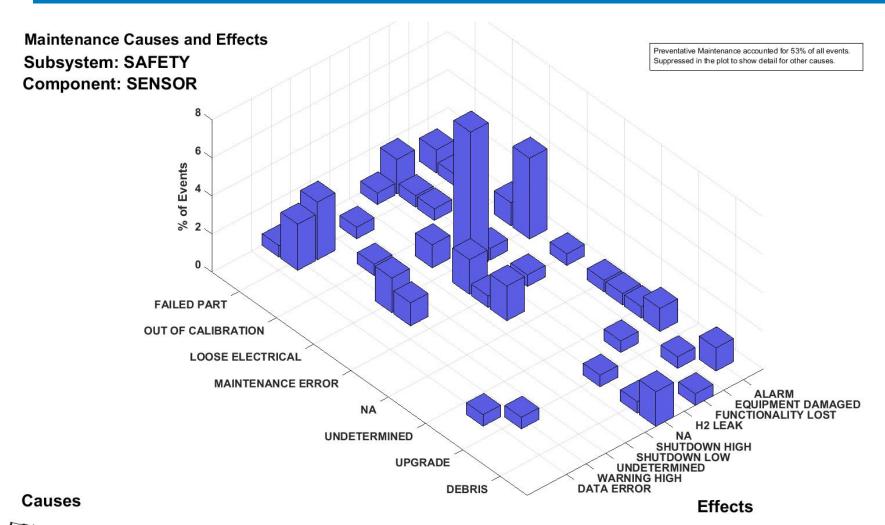
CDP-INFR-64 Maintenance Causes and Effects: Safety (Entire)



Causes **Effects**

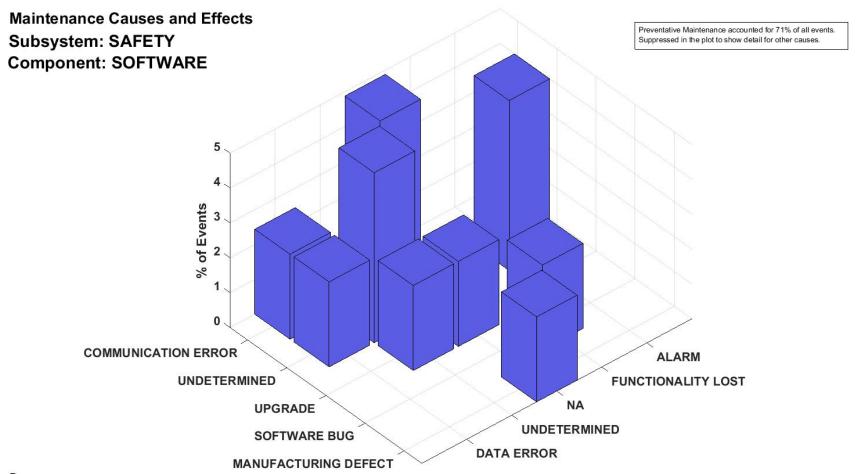
NREL cdp_infr_64 Created: May-04-18 6:27 PM | Data Range: 2011Q1-2017Q4

CDP-INFR-65 Maintenance Causes and Effects: Safety (Sensor)



NREL cdp_infr_65 Created: May-04-18 6:21 PM | Data Range: 2011Q1-2017Q4

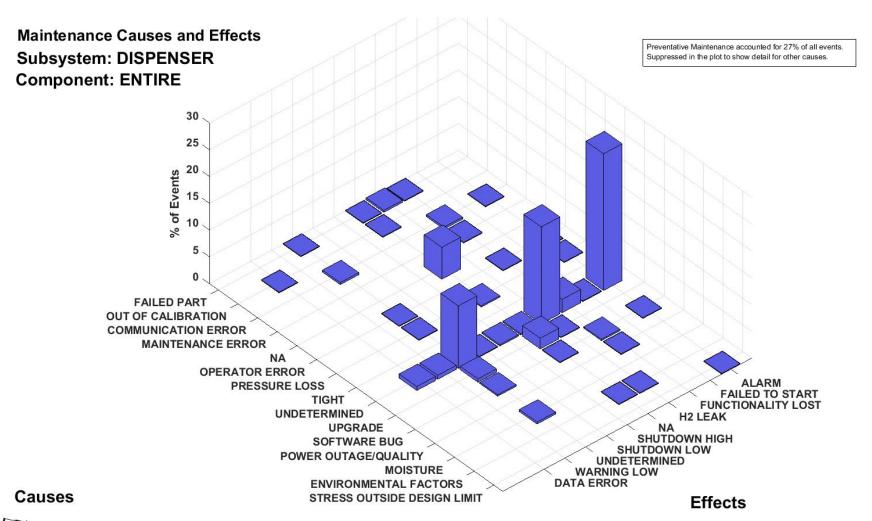
CDP-INFR-66 Maintenance Causes and Effects: Safety (Software)



Causes **Effects**

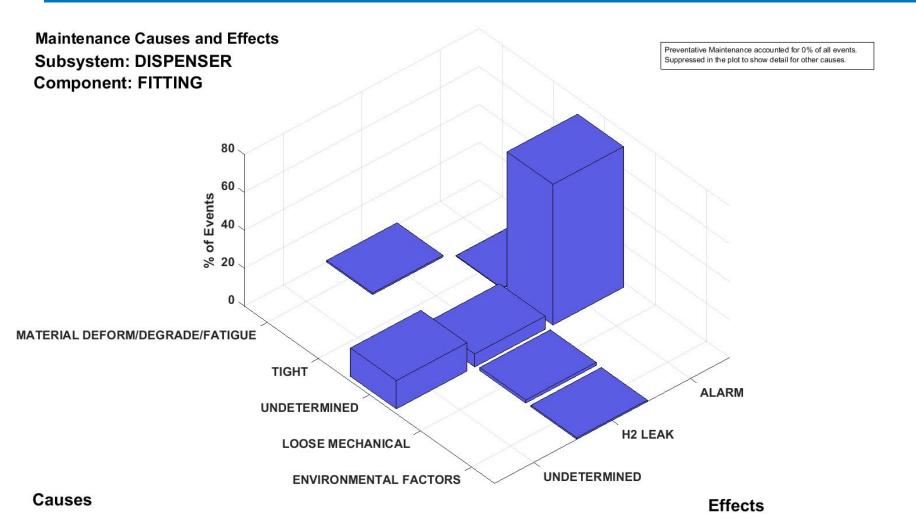
NREL cdp_infr_66 Created: May-04-18 6:16 PM | Data Range: 2011Q1-2017Q4

CDP-INFR-67 Maintenance Causes and Effects: Dispenser (Entire)



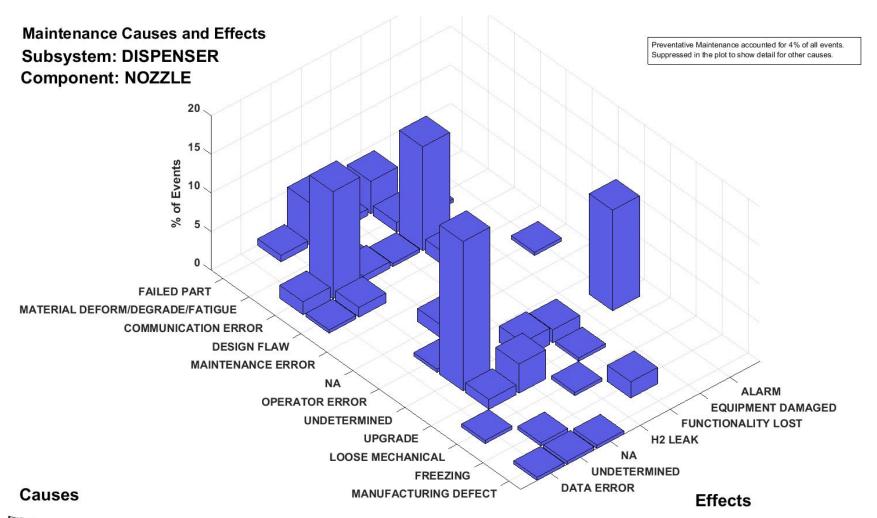
NREL cdp_infr_67 Created: May-04-18 6:10 PM | Data Range: 2011Q1-2017Q4

CDP-INFR-68 Maintenance Causes and Effects: Dispenser (Fitting)



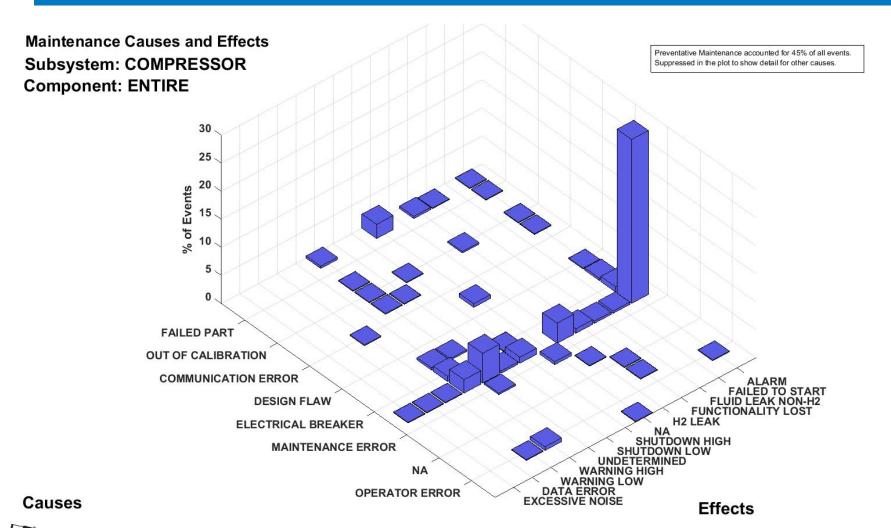
NREL cdp_infr_68 Created: May-04-18 6:04 PM | Data Range: 2011Q1-2017Q4

CDP-INFR-69 Maintenance Causes and Effects: Dispenser (Nozzle)



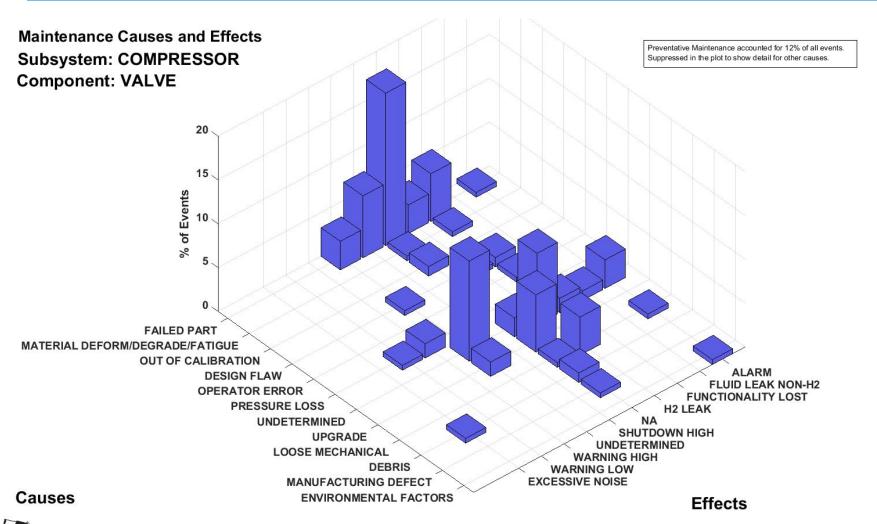
NREL cdp_infr_69 Created: May-04-18 5:58 PM | Data Range: 2011Q1-2017Q4

CDP-INFR-70 Maintenance Causes and Effects: Compressor (Entire)



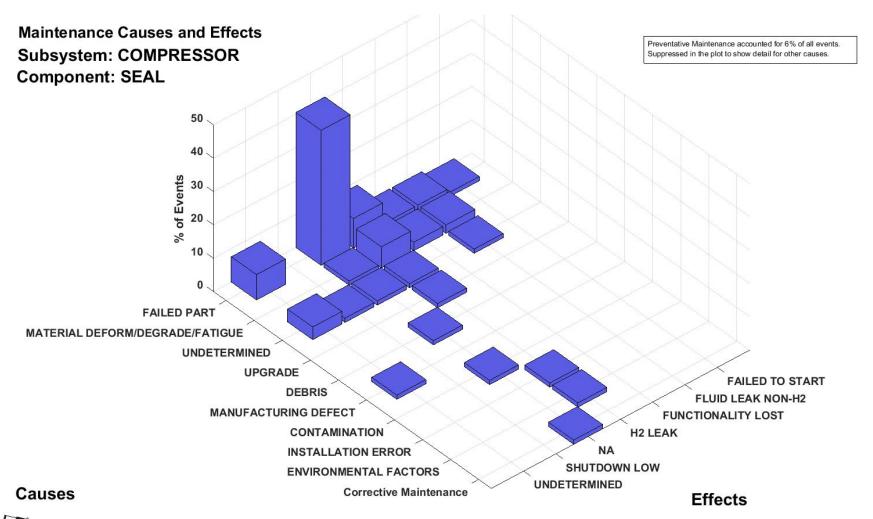
NREL cdp_infr_70 Created: May-04-18 5:52 PM | Data Range: 2011Q1-2017Q4

CDP-INFR-71 Maintenance Causes and Effects: Compressor (Valve)



NREL cdp_infr_71 Created: May-04-18 5:46 PM | Data Range: 2011Q1-2017Q4

CDP-INFR-72 Maintenance Causes and Effects: Compressor (Seal)

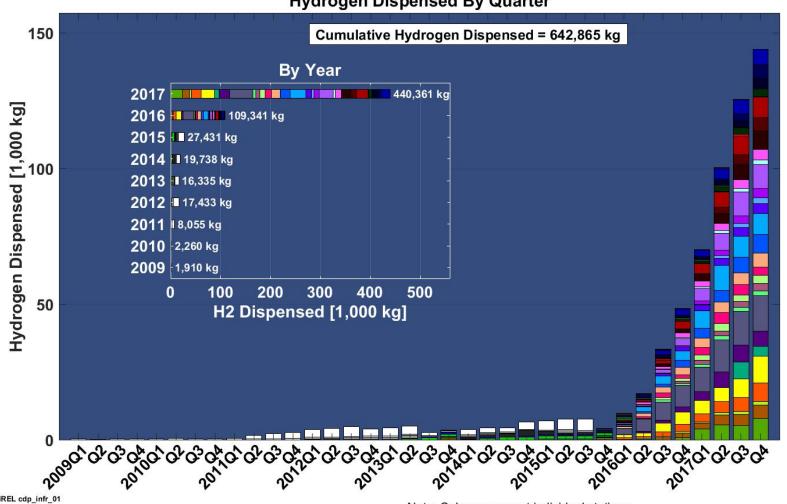


NREL cdp_infr_72 Created: May-04-18 5:40 PM | Data Range: 2011Q1-2017Q4

Performance

CDP-INFR-01 Hydrogen Dispensed by Quarter



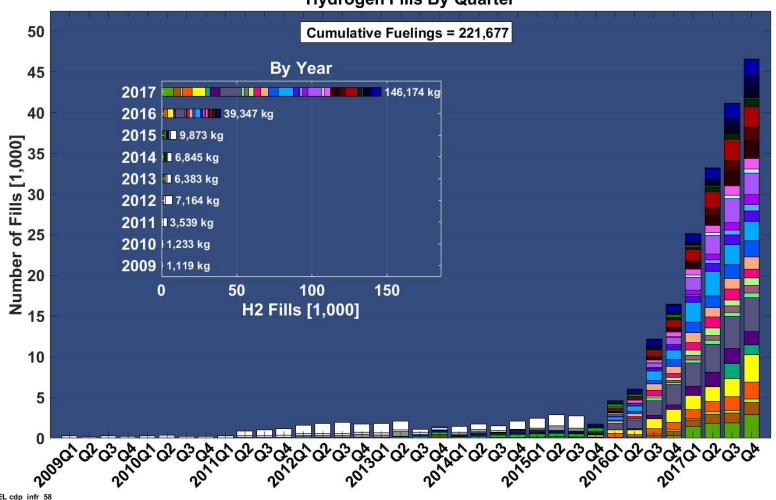


Created: May-15-18 3:28 PM | Data Range: 2008Q3-2017Q4

Note: Colors represent individual stations

CDP-INFR-58 Hydrogen Fills by Quarter

Hydrogen Fills By Quarter

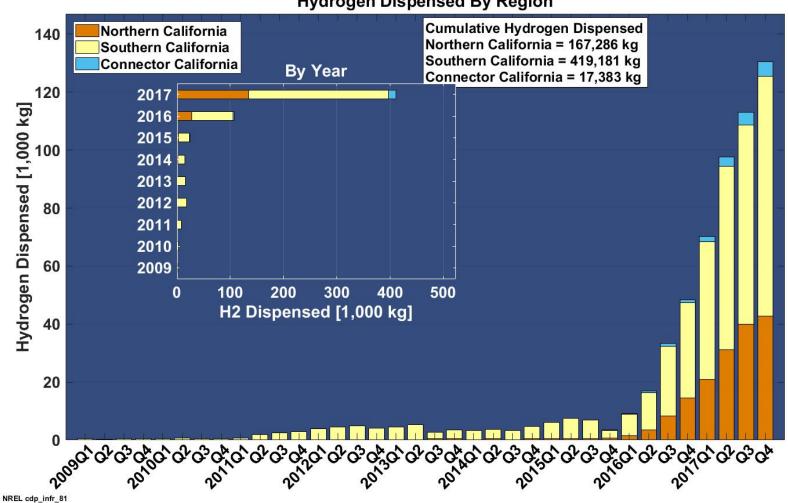


Created: May-15-18 6:13 PM | Data Range: 2008Q3-2017Q4

Note: Colors represent individual stations

CDP-INFR-81 Hydrogen Dispensed by Region

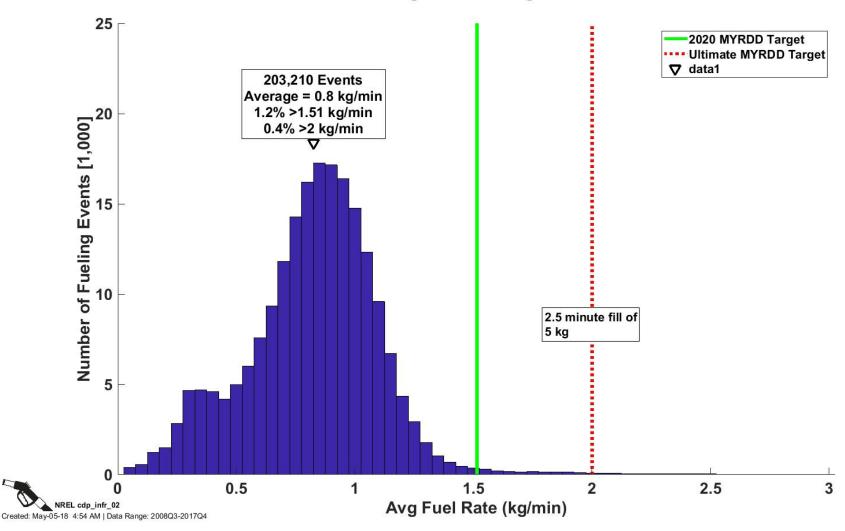




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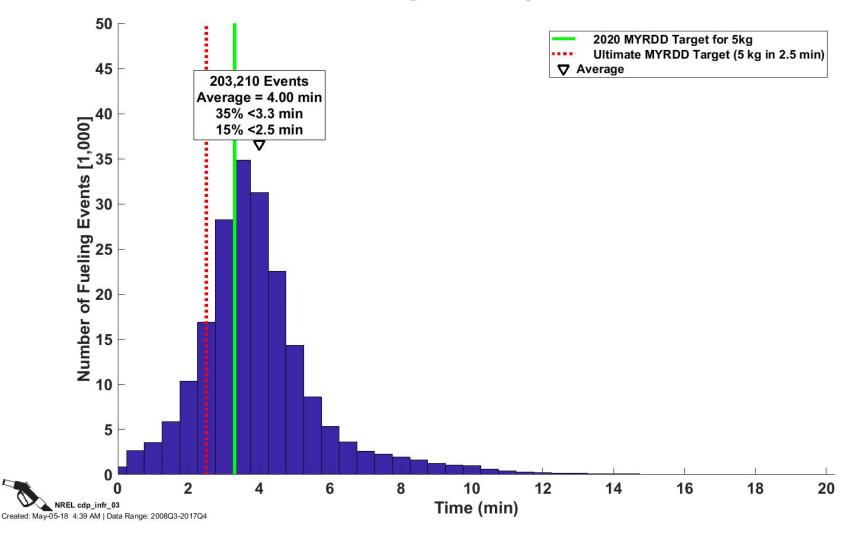
CDP-INFR-02 Histogram of Fueling Rates





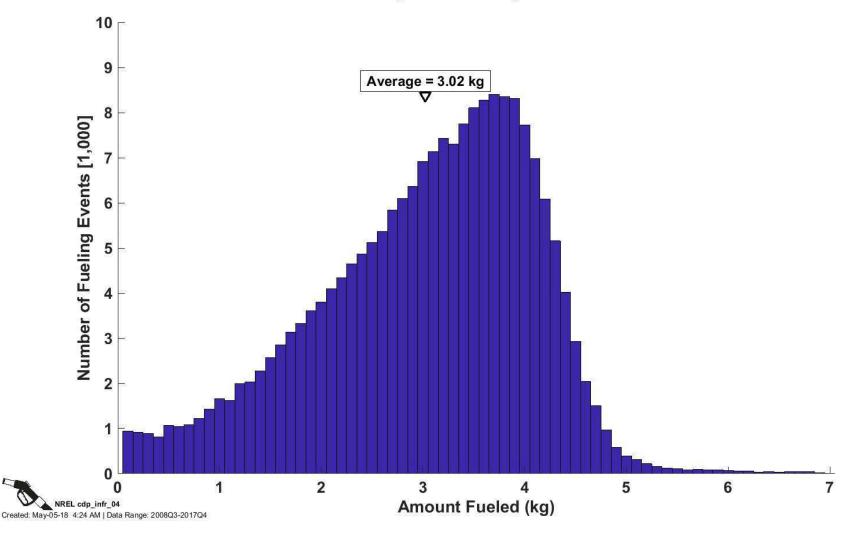
CDP-INFR-03 Histogram of Fueling Times

Histogram of Fueling Times

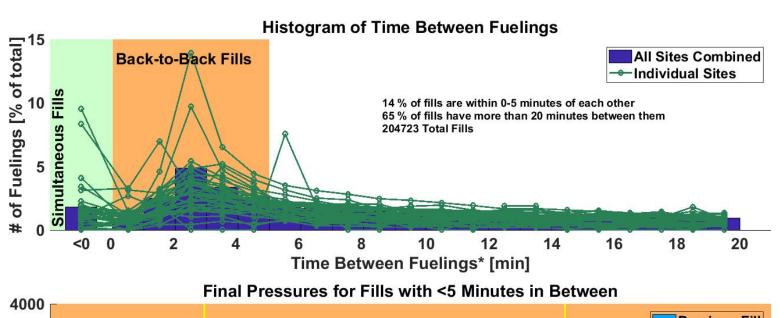


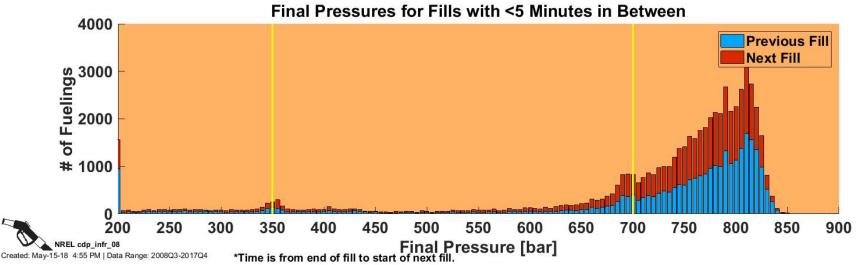
CDP-INFR-04 Histogram of Fueling Amounts



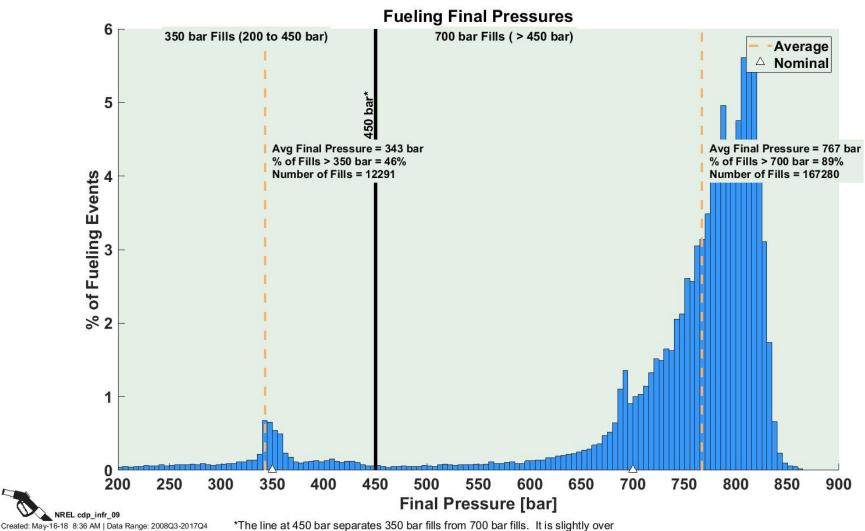


CDP-INFR-08 Time Between Fueling



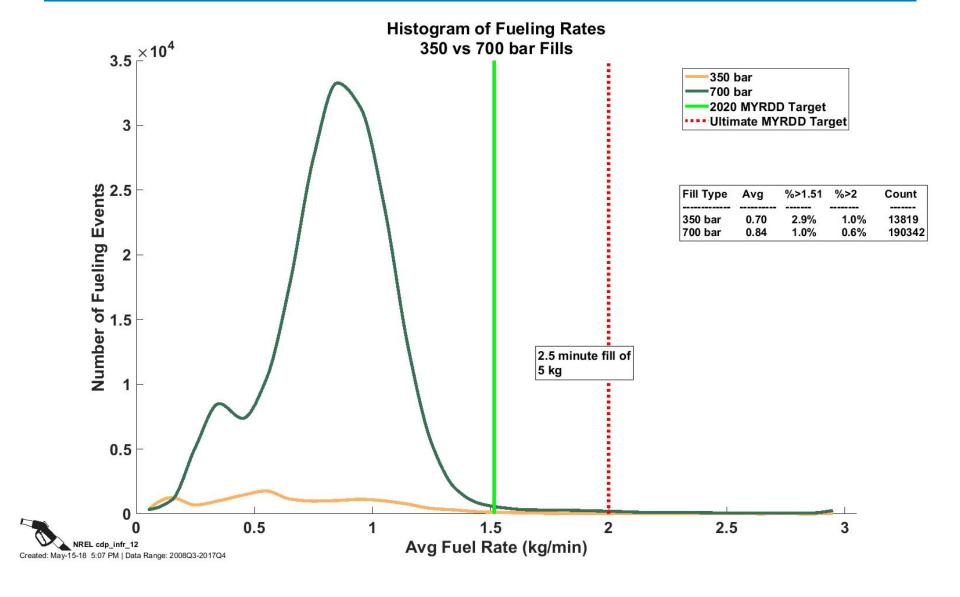


CDP-INFR-09 Fueling Final Pressures

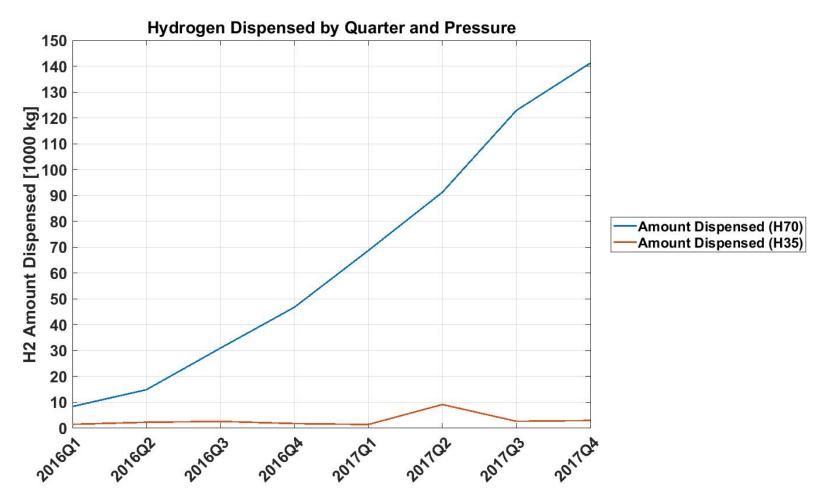


*The line at 450 bar separates 350 bar fills from 700 bar fills. It is slightly over the allowable 125% of nominal pressure (437.5 bar) from SAE J2601.

CDP-INFR-12 Fueling Rates 350 bar vs. 700 bar

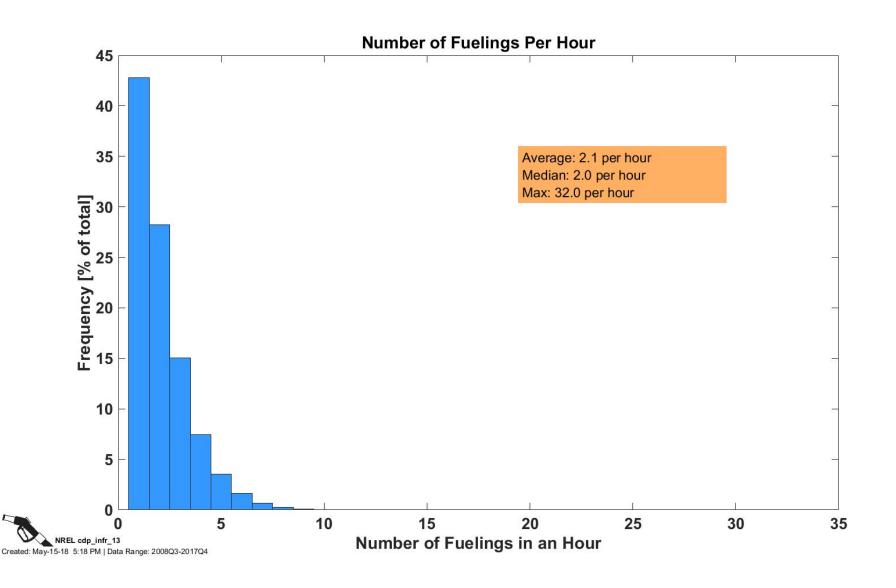


CDP-INFR-90 Hydrogen Dispensed by Quarter and Pressure

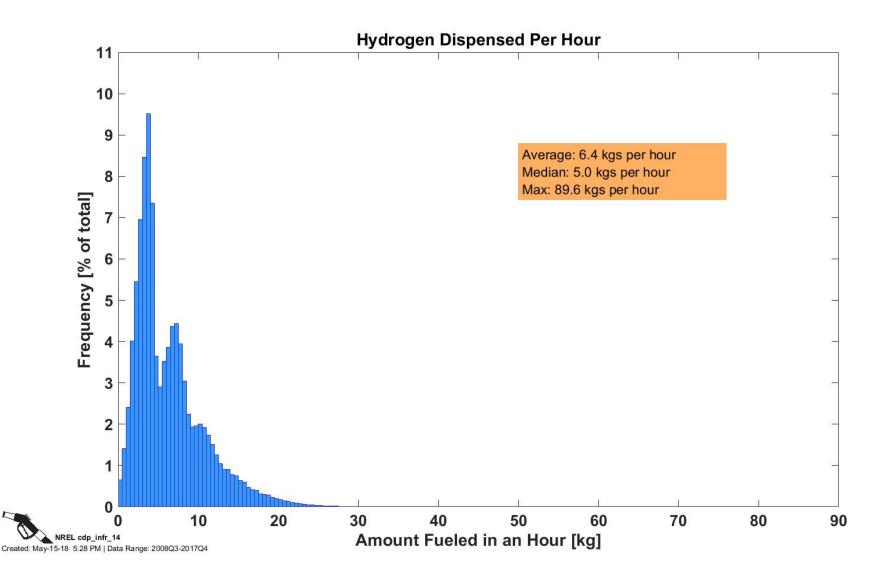




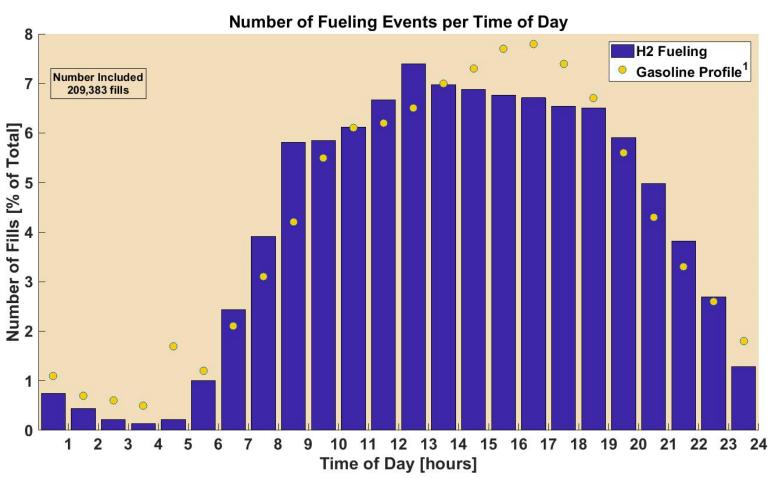
CDP-INFR-13 Number of Fueling Events per Hour



CDP-INFR-14 Hydrogen Dispensed per Hour



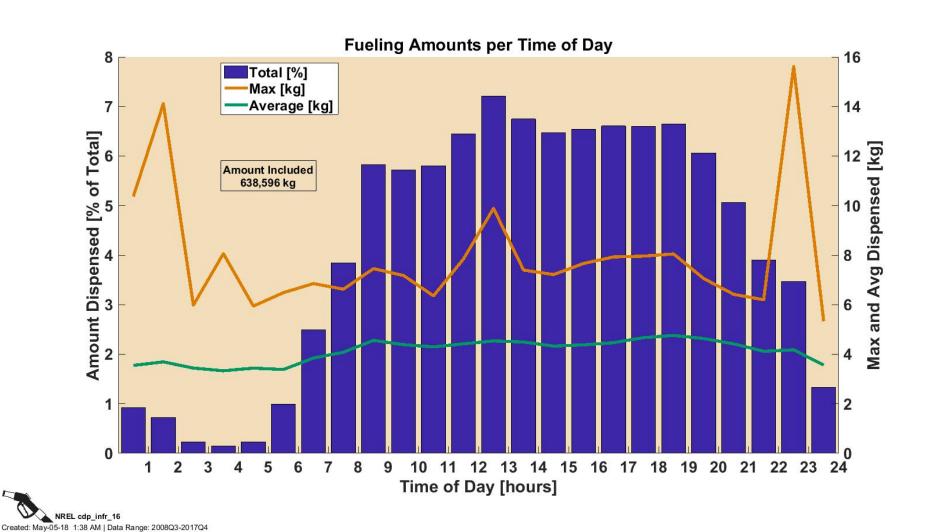
CDP-INFR-15 Number of Fills by Time of Day



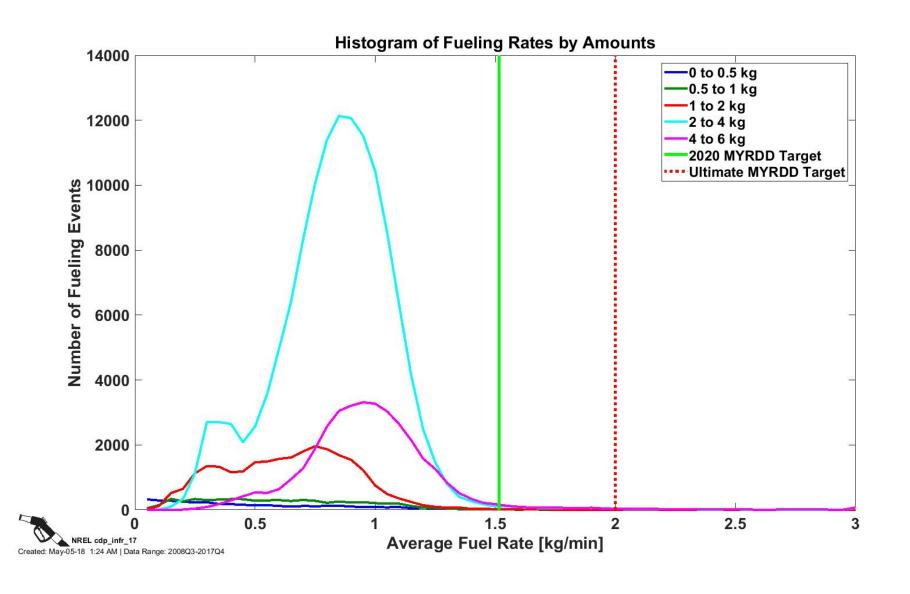


1. Friday Chevron profile "Hydrogen Delivery Infrastructure Options Analysis", T. Chen, 2008.

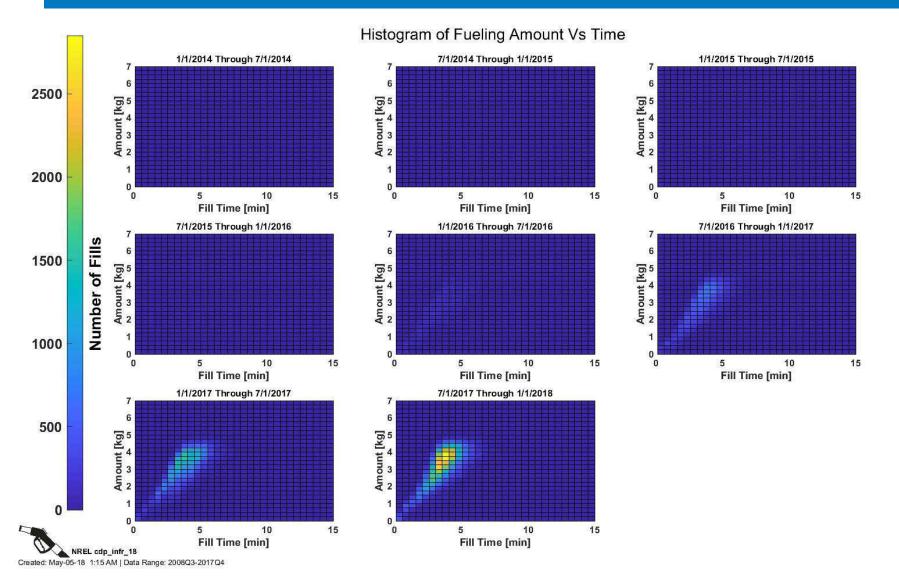
CDP-INFR-16 **Fueling Amounts per Time of Day**



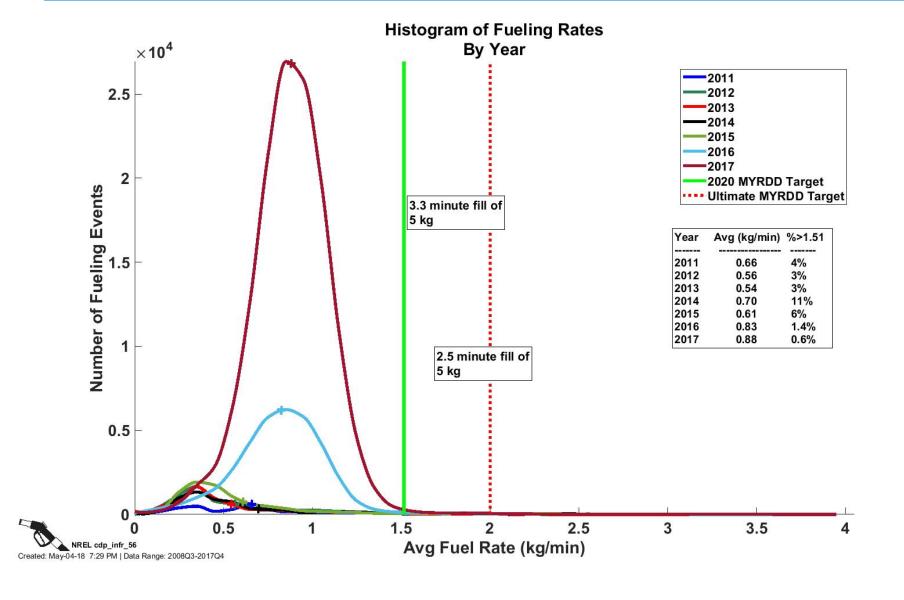
CDP-INFR-17 Fueling Rates by Amount Filled



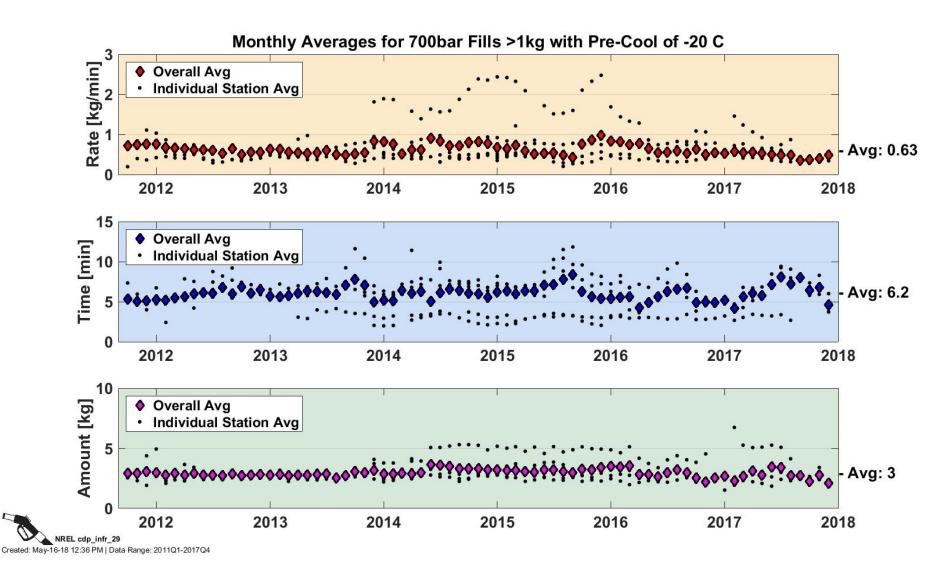
CDP-INFR-18 Fueling Amount vs. Time to Fill



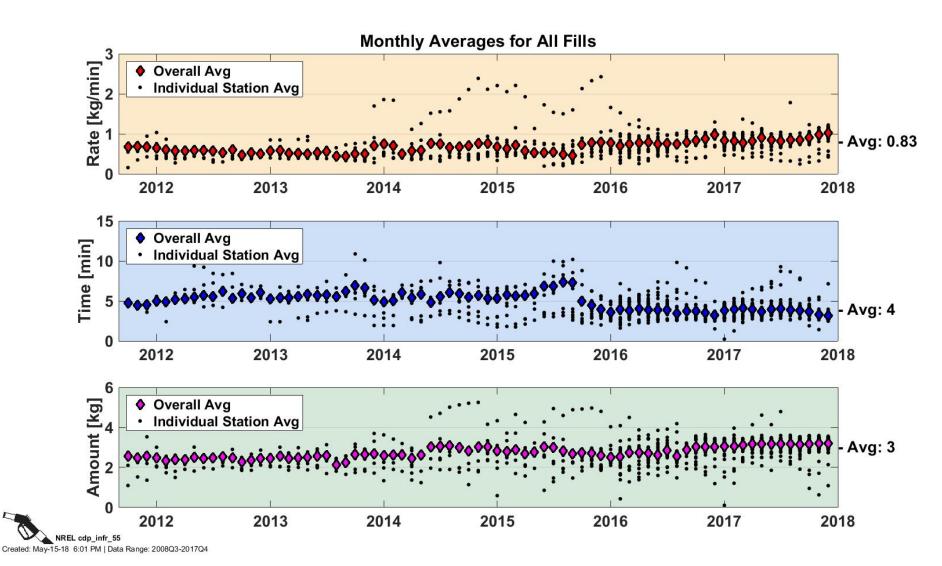
CDP-INFR-56 **Fueling Rates by Year**



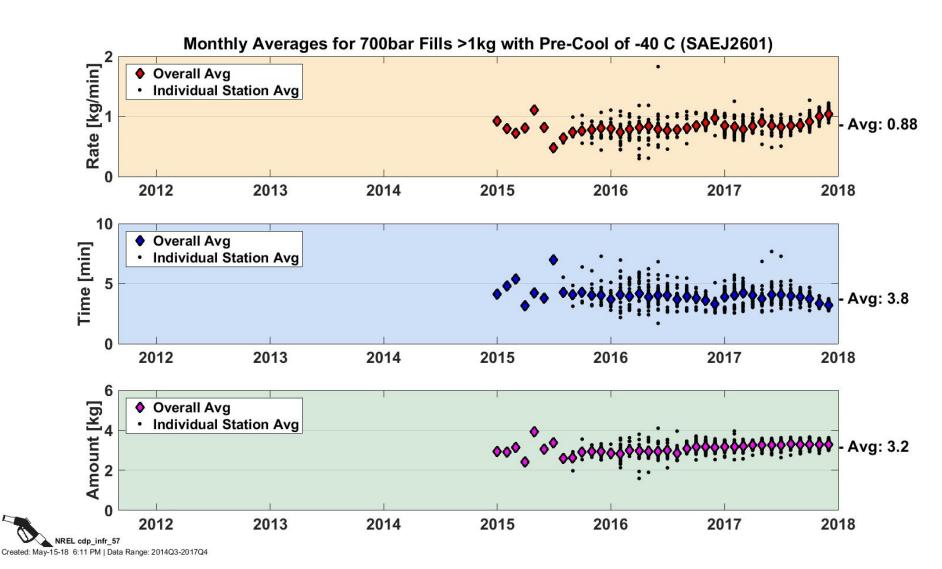
CDP-INFR-29 Monthly Averages: 700 bar Fills >1 kg with Pre-Cool of -20°C



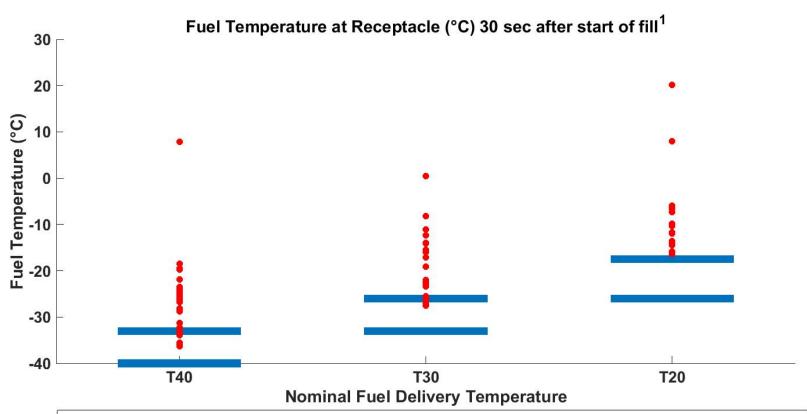
CDP-INFR-55 Monthly Averages: All Fills



CDP-INFR-57 Monthly Averages: 700 bar Fills >1 kg with Pre-Cool of -40°C



CDP-INFR-77 Fuel Temperature at Receptacle 30 s After Start of Fill

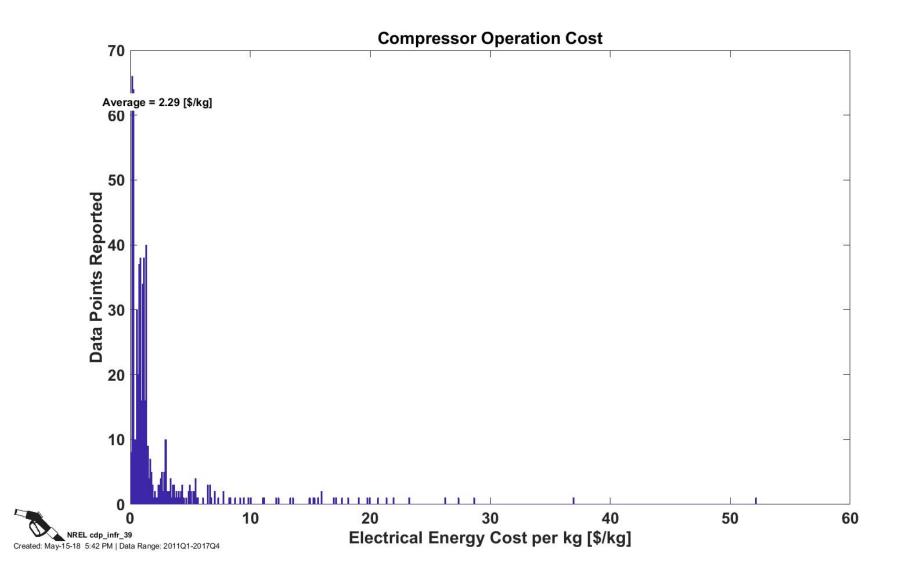


1. SAE J2601 (2014) defines fuel delivery temperature as measured near the dispenser breakaway. See paragraph 4.21. Temperature data here are from HyStEP tests measuring fuel temperature just downstream of the receptacle. SAE J2601 requires that fuel delivery temperature reach the limits shown in blue above within 30 seconds of the start of fueling.

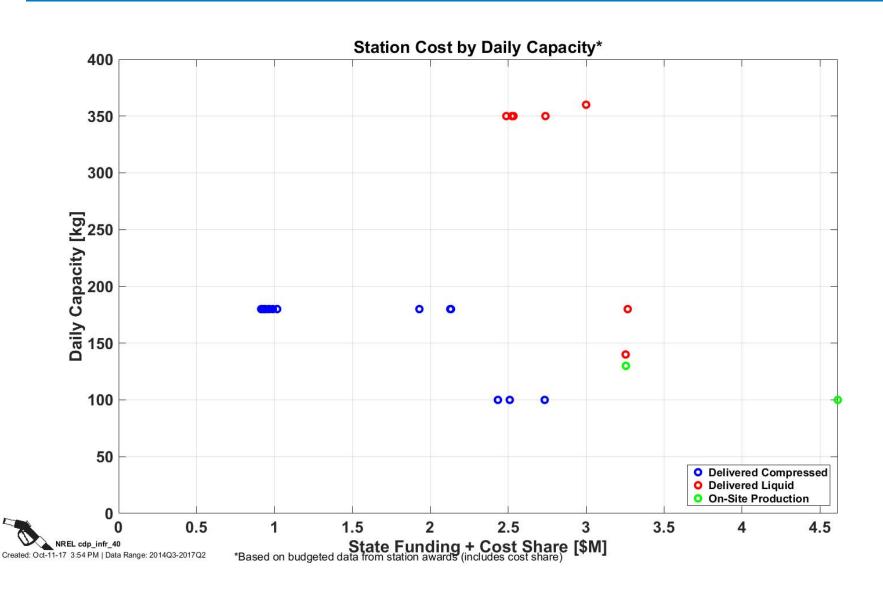
NREL cdp_infr_77 Created: Apr-27-18 4:18 PM | Data Range: 2014Q4-2017Q4

Cost

CDP-INFR-39 Compressor Operation Cost



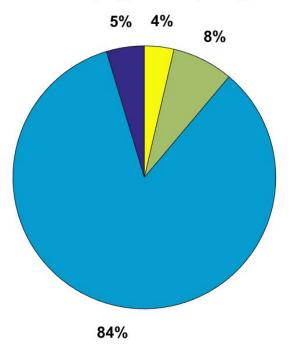
CDP-INFR-40 Station Costs by Daily Capacity

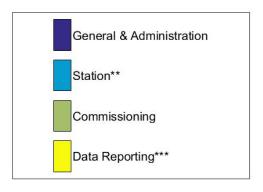


CDP-INFR-41 **Average Station Cost by Category**

Average Station Cost by Category

Budget Amounts* (Avg Total = \$2.2M), 46 Stations





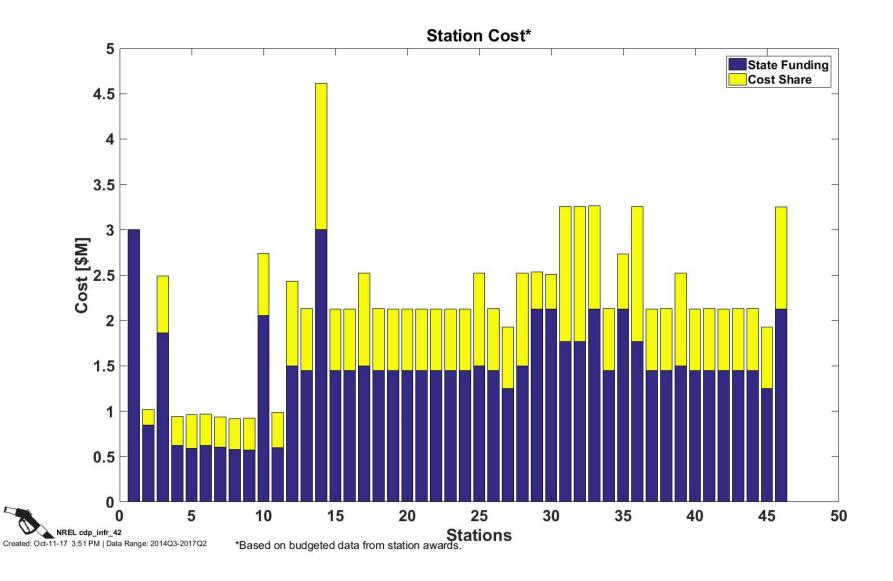


^{*}Based on budgeted data from station awards (includes cost share)

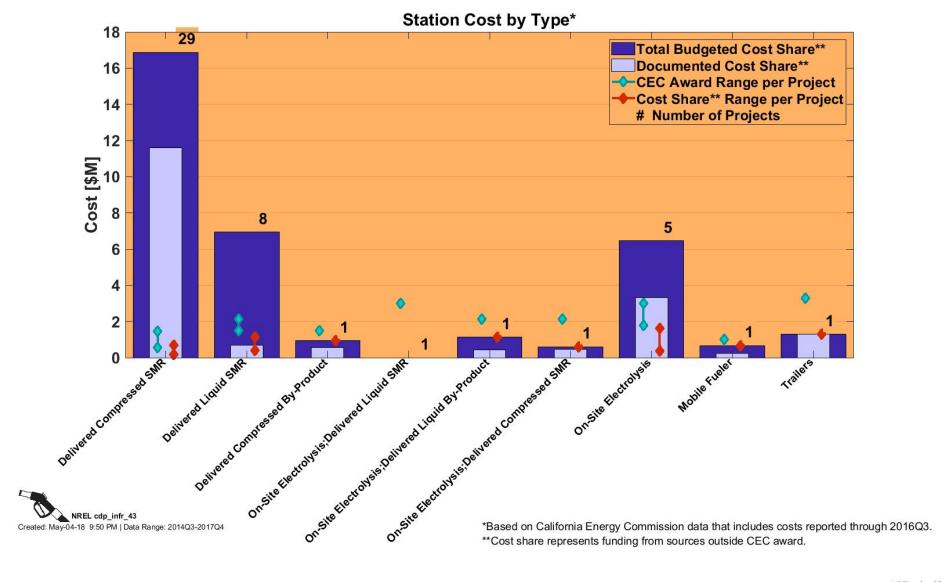
^{**}Station includes: Hydrogen Equipment and Station Engineering, Design, Fabrication, Procurement, Site Preparation, Installation, and Construction

^{***}Data Reporting includes quarterly reporting on performance, operation and maintenance

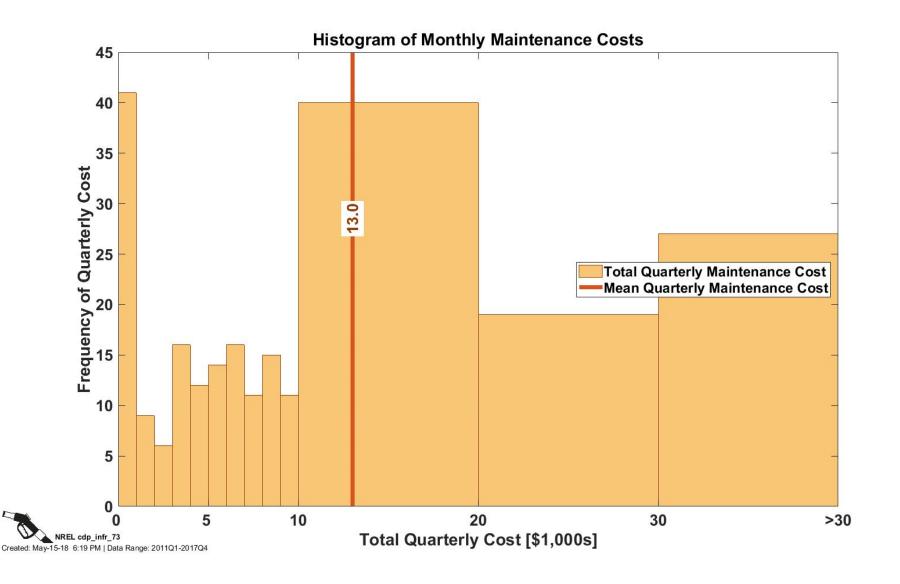
CDP-INFR-42 Station Cost



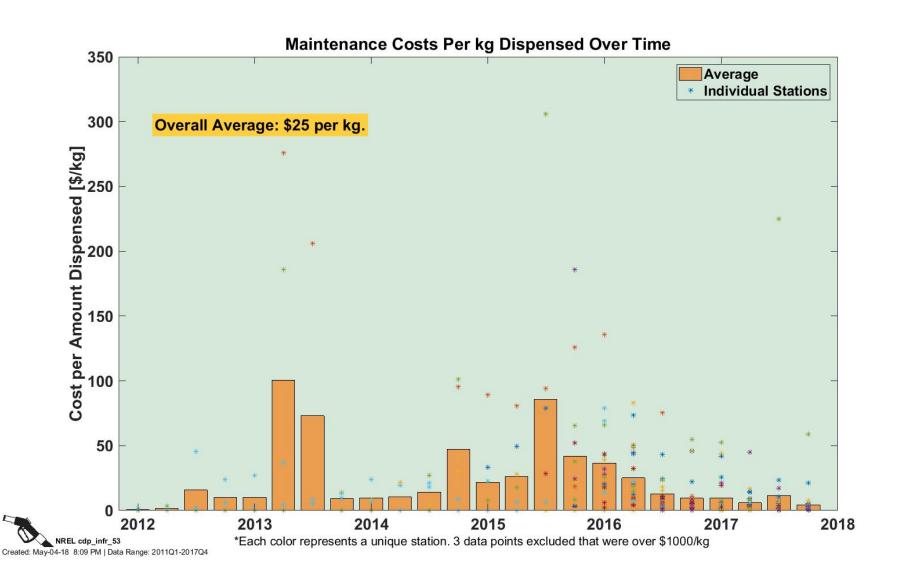
CDP-INFR-43 Station Cost by Type



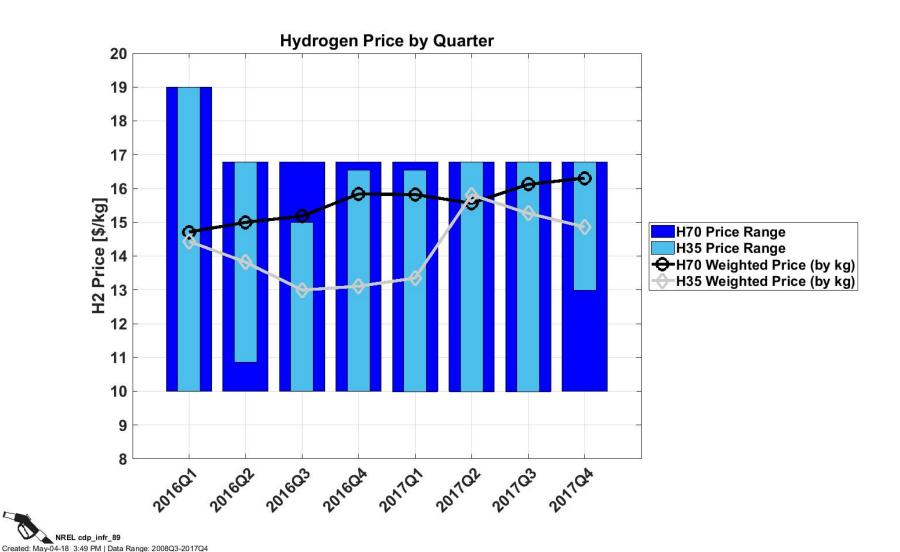
CDP-INFR-73 Monthly Maintenance Costs



CDP-INFR-53 Maintenance Cost per kg of Hydrogen Dispensed

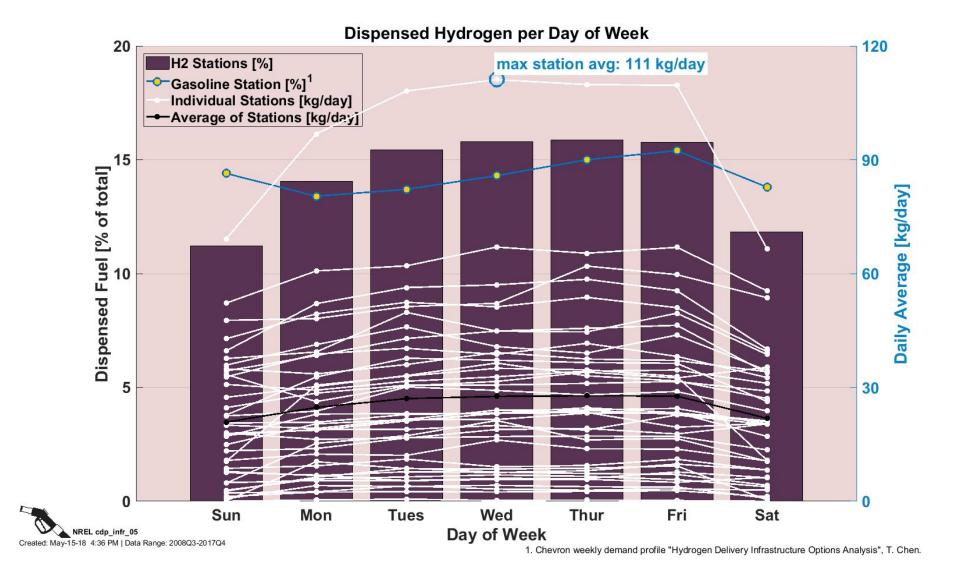


CDP-INFR-89 Hydrogen Price by Quarter

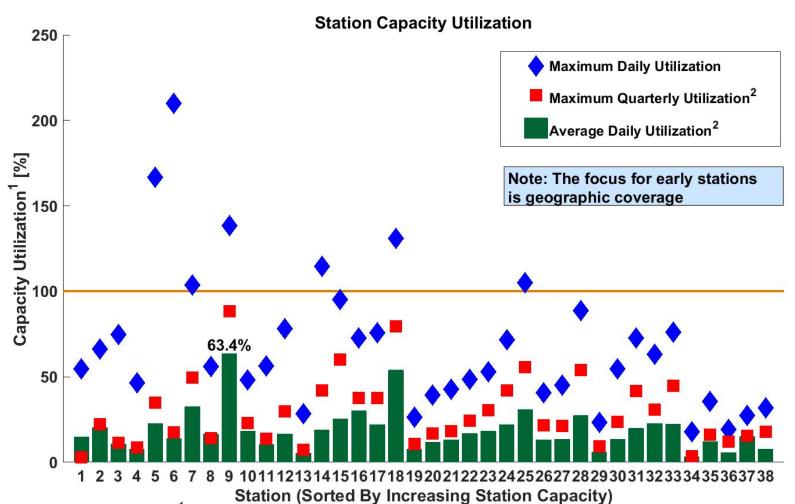


Utilization

CDP-INFR-05 Dispensed Hydrogen per Day of Week



CDP-INFR-06 Station Capacity Utilization



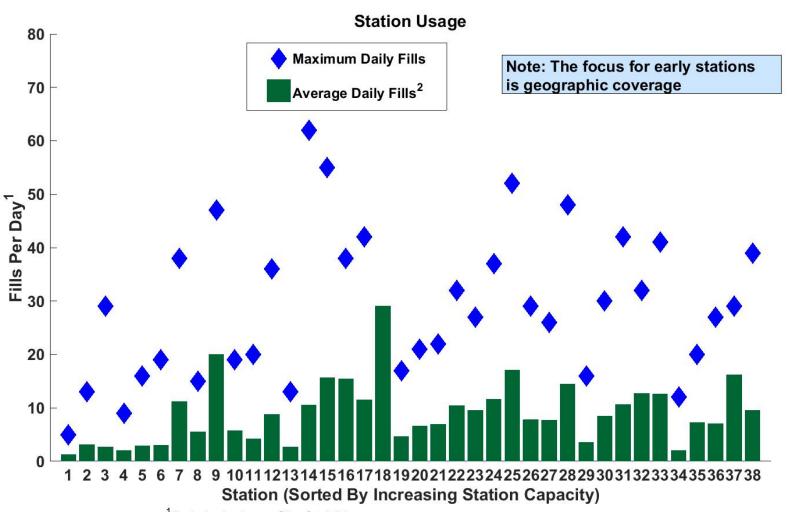
NREL cdp_infr_06

Created: May-15-18 4:42 PM | Data Range: 2008Q3-2017Q4

Station nameplate capacity reflects a variety of system design consderations including system capacity, throughput, system reliability and durability, and maintenance. Actual daily usage may exceed nameplate capacity.

²Maximum quarterly utilization considers all days; average daily utilization considers only days when at least one filling occurred

CDP-INFR-07 Station Usage

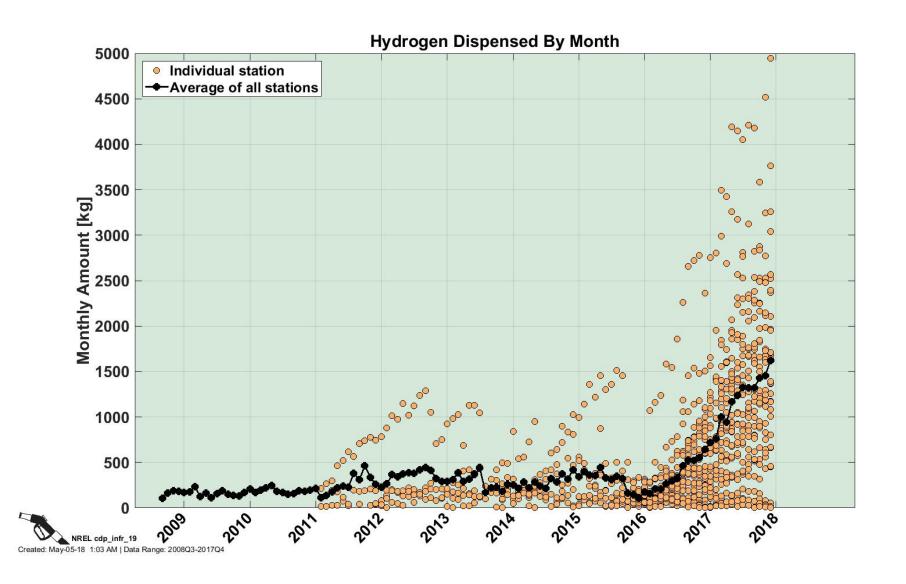


¹Excludes hydrogen fills of < 0.5 kg

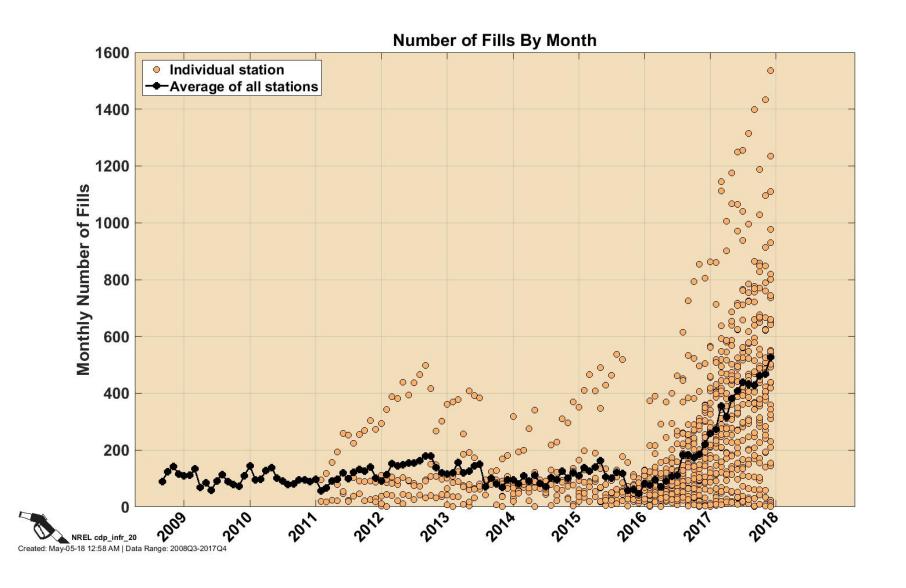
NREL cdp_infr_07 Created: May-15-18 4:47 PM | Data Range: 2008Q3-2017Q4

²Average daily fills considers only days when at least one fill occurred

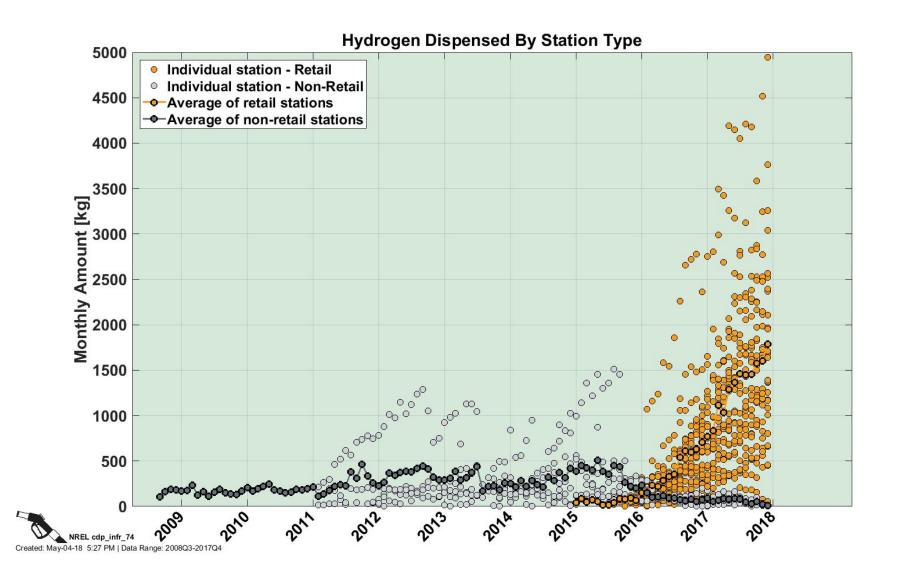
CDP-INFR-19 Hydrogen Dispensed by Month



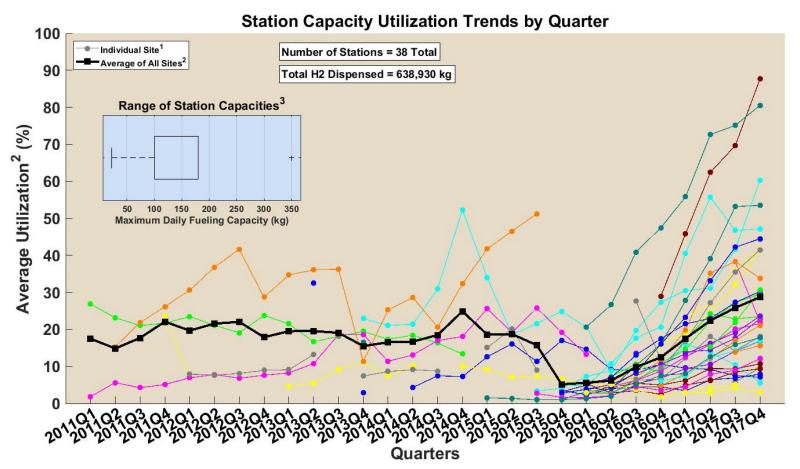
CDP-INFR-20 Number of Fills by Month



CDP-INFR-74 Hydrogen Dispensed by Station Type



CDP-INFR-44 Station Capacity Utilization Trends by Quarter



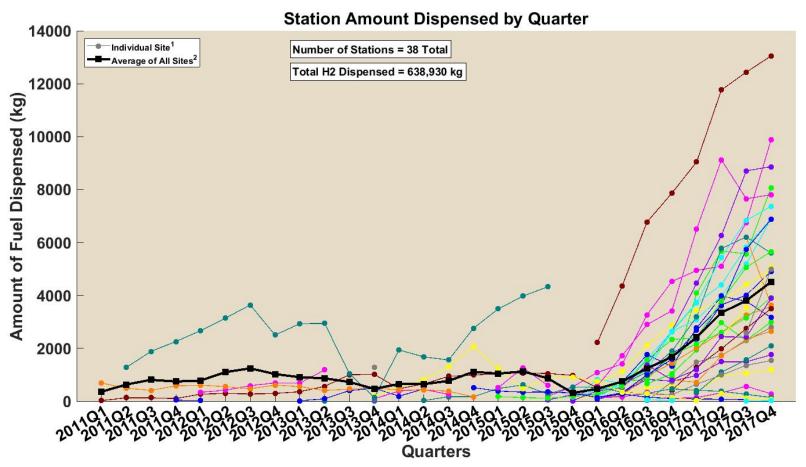
¹ Trendlines connect continuous quarters of operation for a single station. Gaps in trendlines represent quarters in which a station was offline or missing data. Each station is represented by a unique color.

² Average quarterly utilization only considers quarters when at least one fill occurred.

³ Station nameplate capacity is as reported to NREL and reflects a variety of system design considerations including: system capacity, throughput, system reliability, and maintenance. Actual daily usage may exceed nameplate capacity.

NREL cdp_infr_44 Created: May-07-18 11:36 AM | Data Range: 2008Q3-2017Q4

CDP-INFR-45 Station Amount Dispensed by Quarter

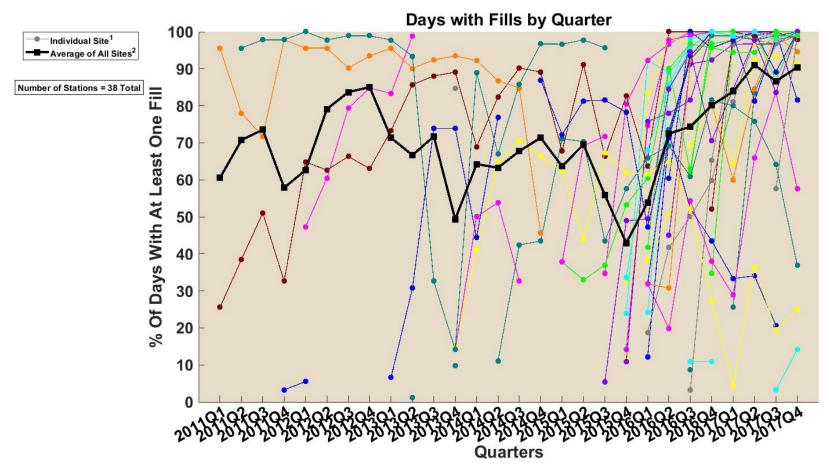


¹ Trendlines connect continuous quarters of operation for a single station. Gaps in trendlines represent quarters in which a station was offline or missing data. Each station is represented by a unique color.

² Average quarterly amount only considers quarters when at least one fill occurred.

NREL cdp_infr_45
Created: May-15-18 5:45 PM | Data Range: 2008Q3-2017Q4

CDP-INFR-46 Days with Fills by Quarter



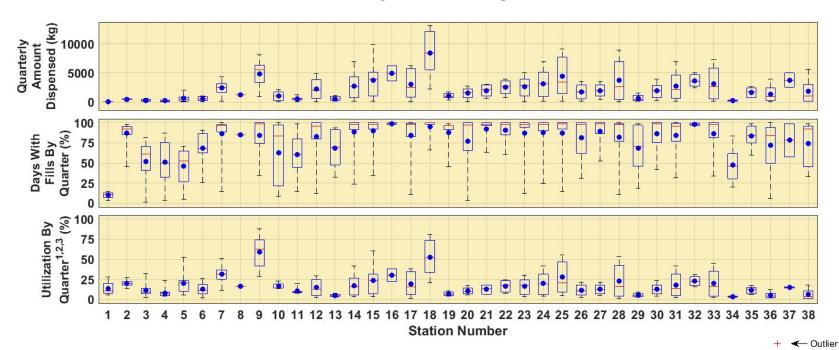
¹ Trendlines connect continuous quarters of operation for a single station. Gaps in trendlines represent quarters in which a station had no fills or was missing data. Each station is represented by a unique color.

² The average percent of days with fills only considers quarters in which at least one fill occurred. Stations with no filling days in a quarter are excluded from the average for that quarter. All stations with at least one fill in a quarter are given equal weight when calculating the average for the quarter.

NREL cdp_infr_46 Created: May-15-18 5:49 PM | Data Range: 2008Q3-2017Q4

CDP-INFR-47 Summary of Station Usage Statistics

Summary of Station Usage Statistics⁴



¹Station nameplate capacity is as reported to NREL and reflects a variety of system design considerations including: system capacity, throughput, system reliability, and maintenance. Actual daily usage may exceed nameplate capacity.

⁴Only quarters with fills are included.



← Maximum

Mean

Median

← 75th Percentile

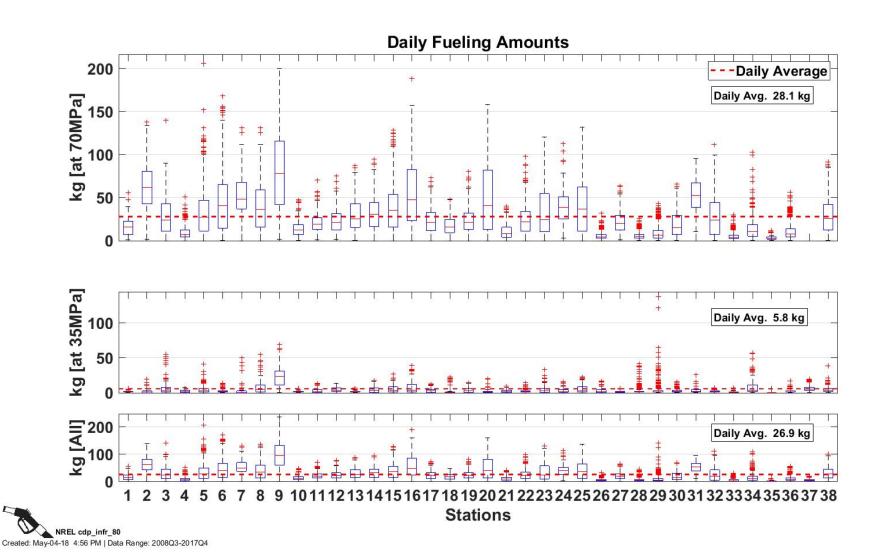
← 25th Percentile

← Minimum

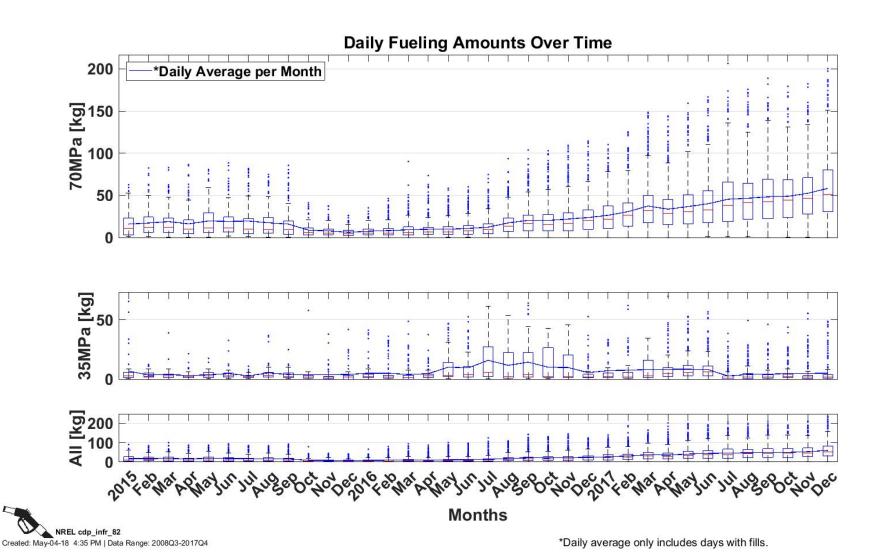
²Average quarterly utilization only considers days when at least one fill occured.

³Utilization is calculated by dividing the quarterly amount dispensed by the stations nameplate capacity.

CDP-INFR-80 Daily Fueling Amounts by Station

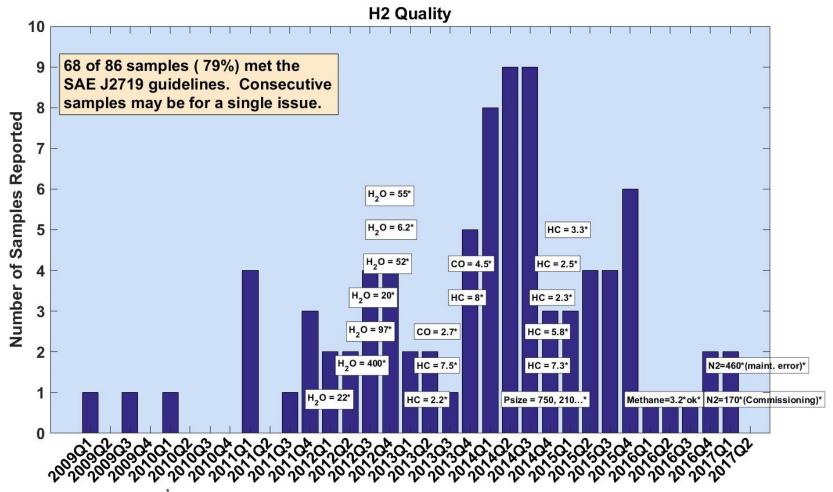


CDP-INFR-82 Daily Fueling Amounts by Month



Hydrogen Quality

CDP-INFR-25 Hydrogen Quality

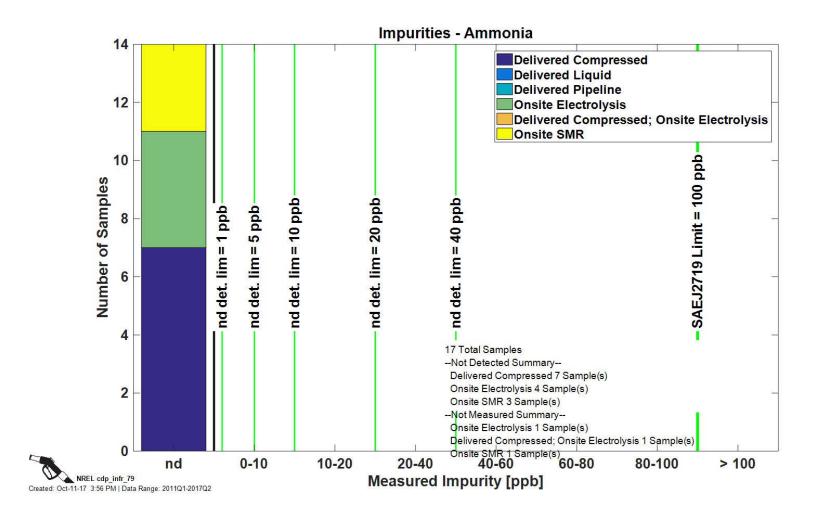


NREL cdp_infr_25

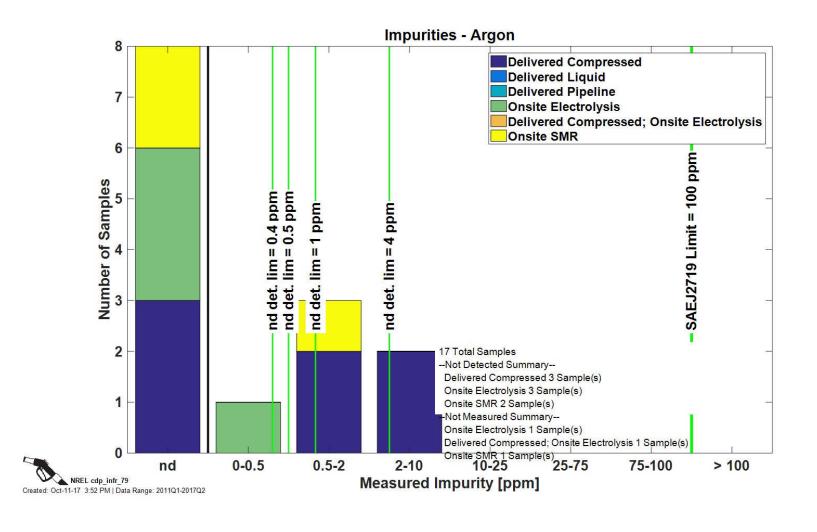
Created: Oct-11-17 3:52 PM | Data Range: 2008Q3-2017Q2

Values are in micromole/mole, except for particulate size (Psize) in micrometer. Only values that exceed SAE J2719 guideline are shown in text. Left edge of text box aligns with date

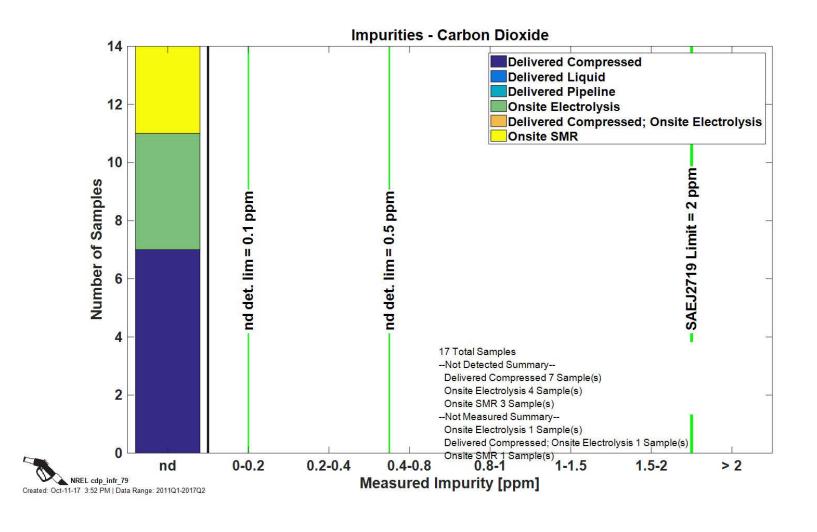
CDP-INFR-79 Impurities—Ammonia



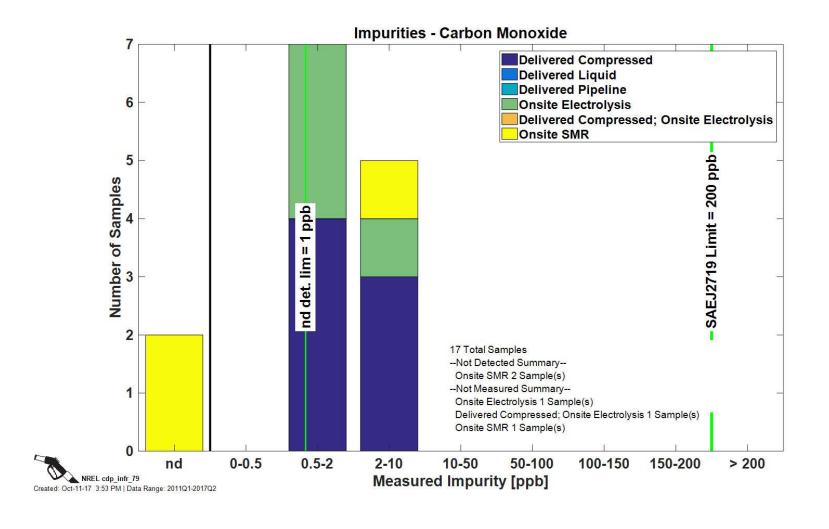
CDP-INFR-79 Impurities—Argon



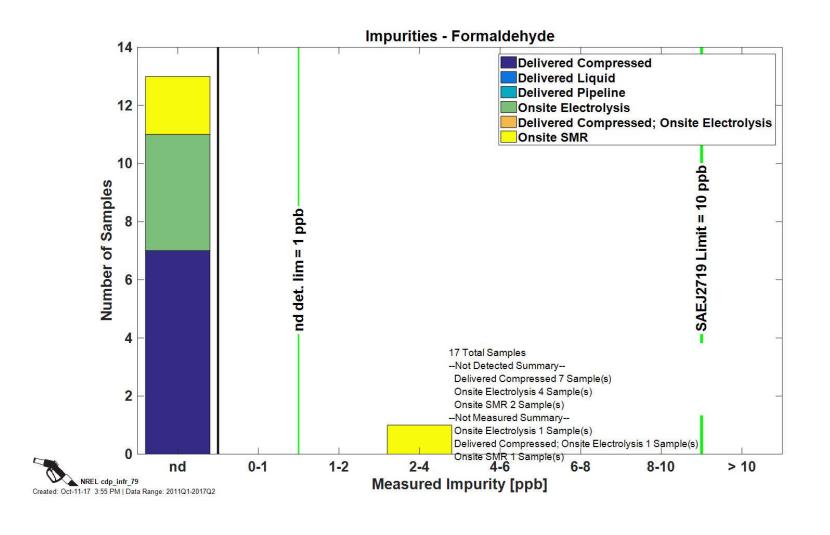
CDP-INFR-79 Impurities—Carbon Dioxide



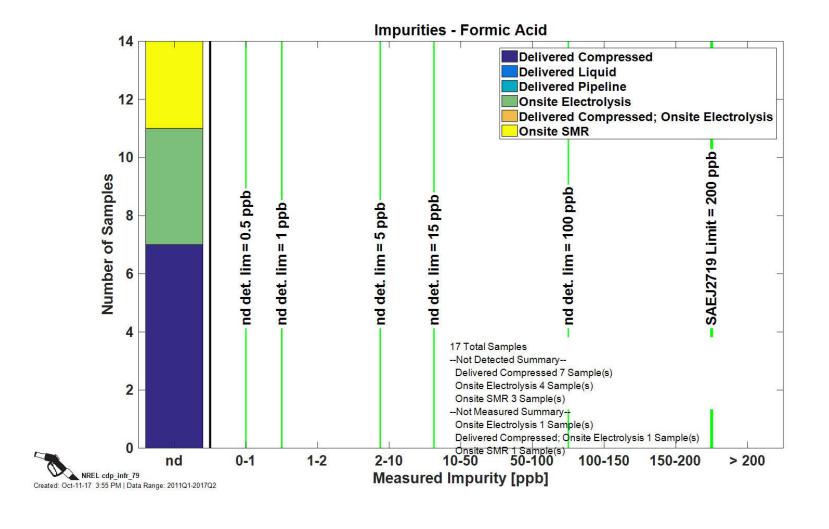
CDP-INFR-79 Impurities—Carbon Monoxide



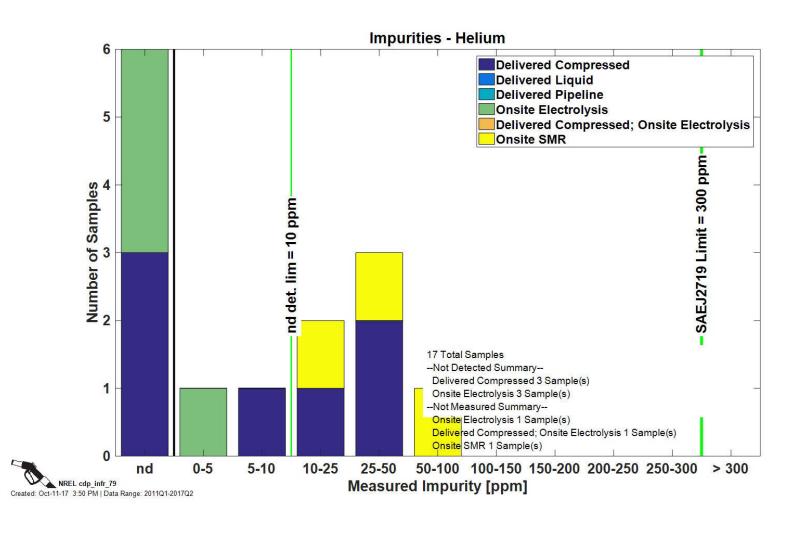
CDP-INFR-79 Impurities—Formaldehyde



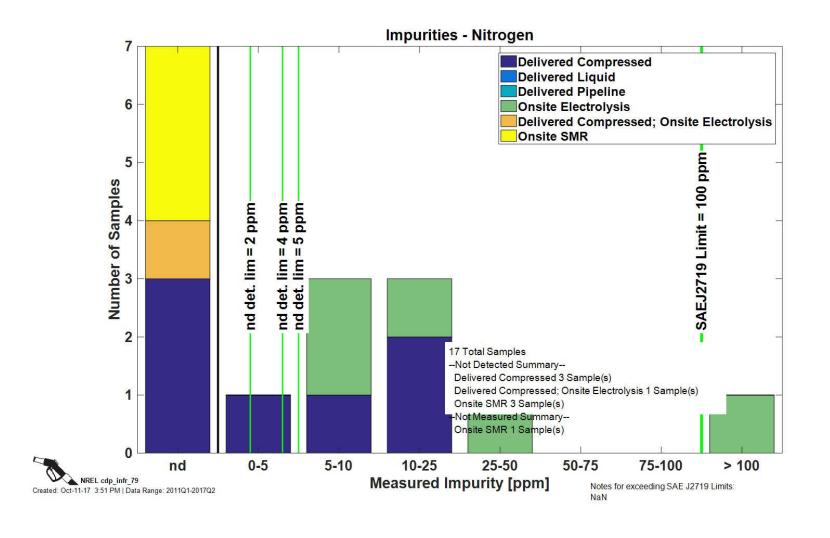
CDP-INFR-79 Impurities—Formic Acid



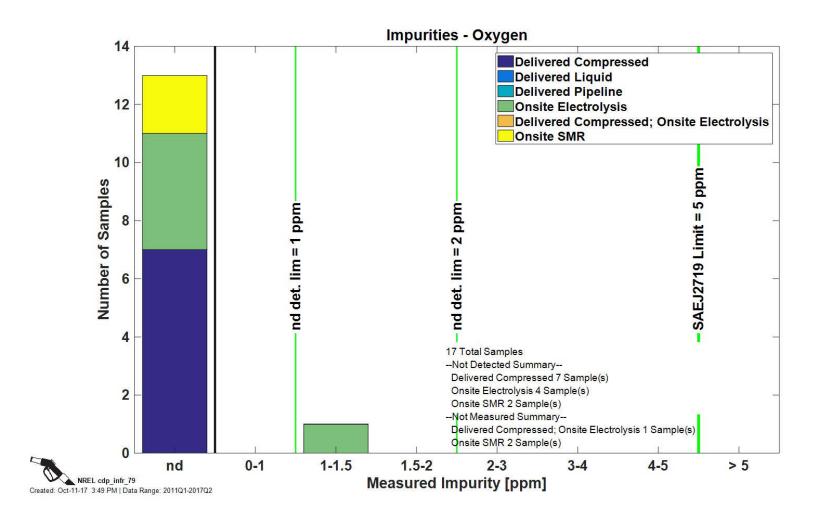
CDP-INFR-79 Impurities—Helium



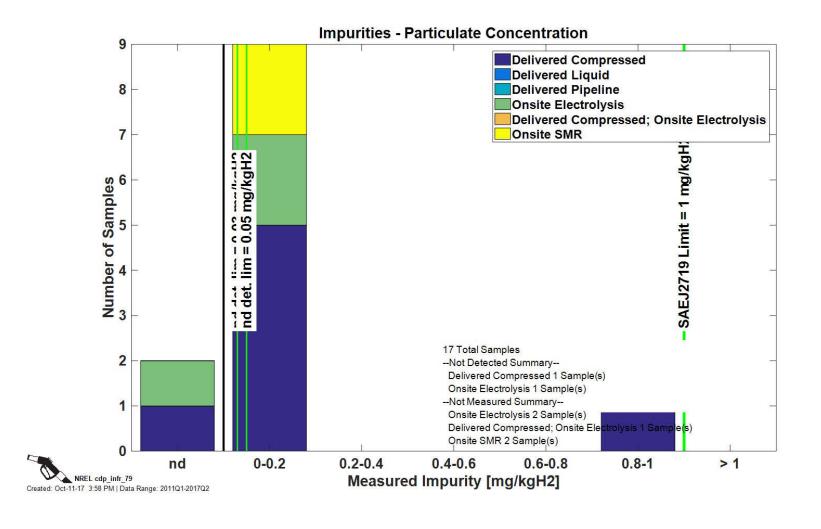
CDP-INFR-79 Impurities—Nitrogen



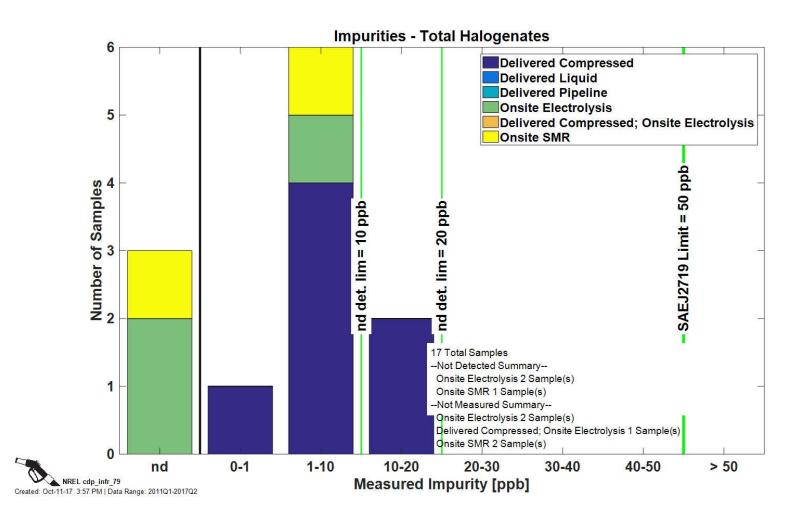
CDP-INFR-79 Impurities—Oxygen



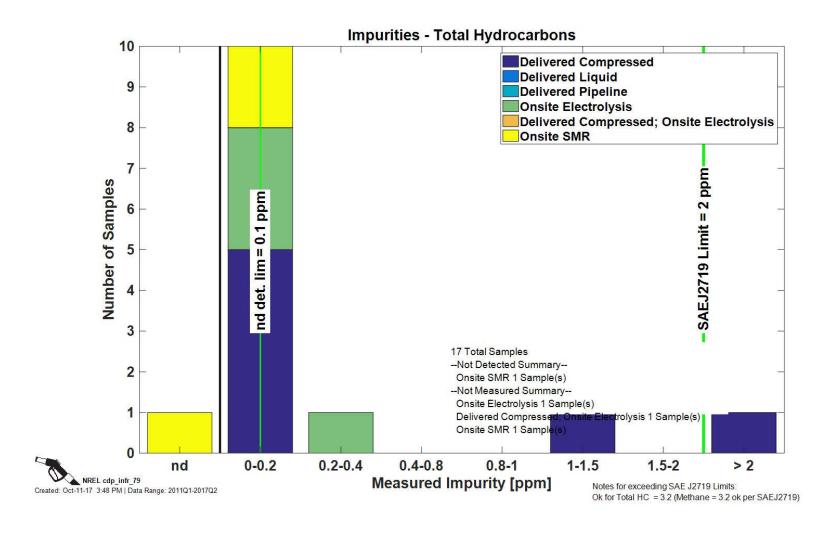
CDP-INFR-79 Impurities—Particulate Concentration



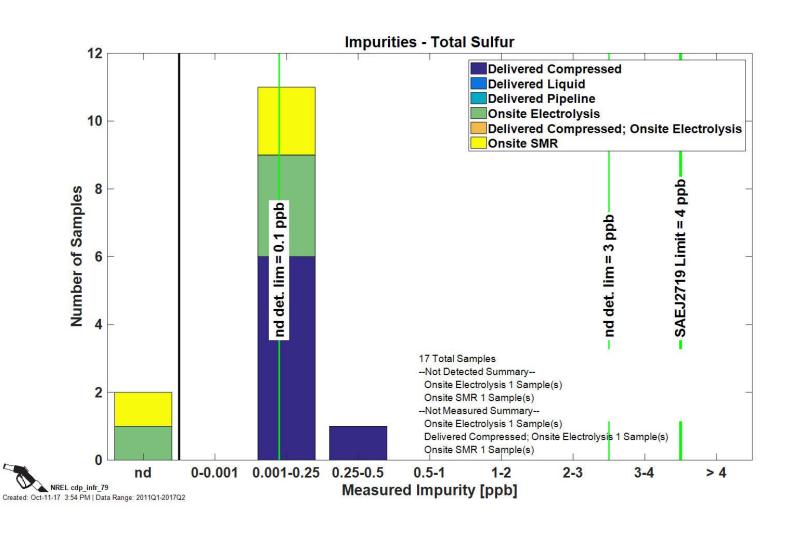
CDP-INFR-79 Impurities—Total Halogenates



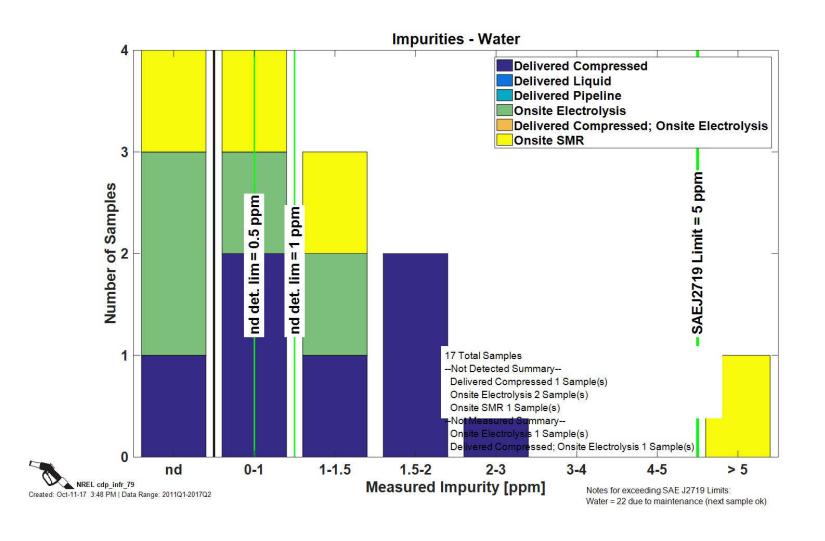
CDP-INFR-79 Impurities—Total Hydrocarbons



CDP-INFR-79 Impurities—Total Sulfur

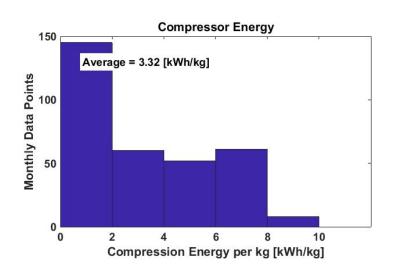


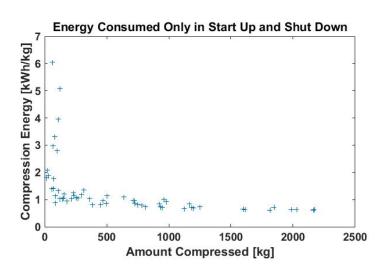
CDP-INFR-79 Impurities—Water



Component Energy

CDP-INFR-35 Compressor Energy

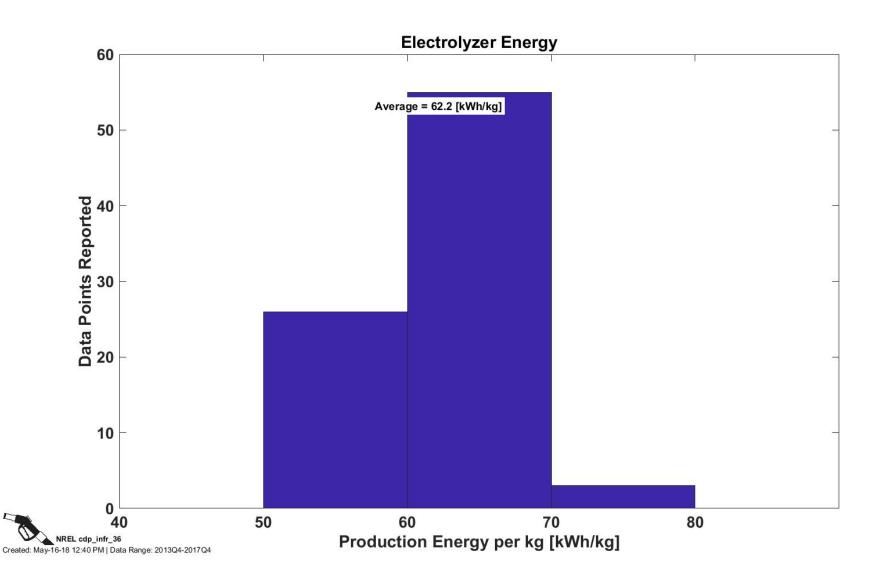




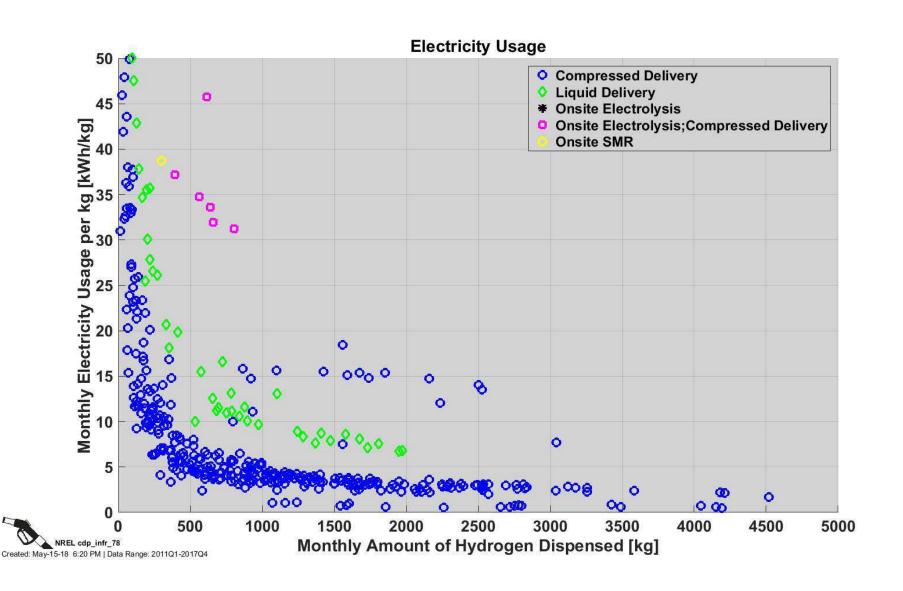


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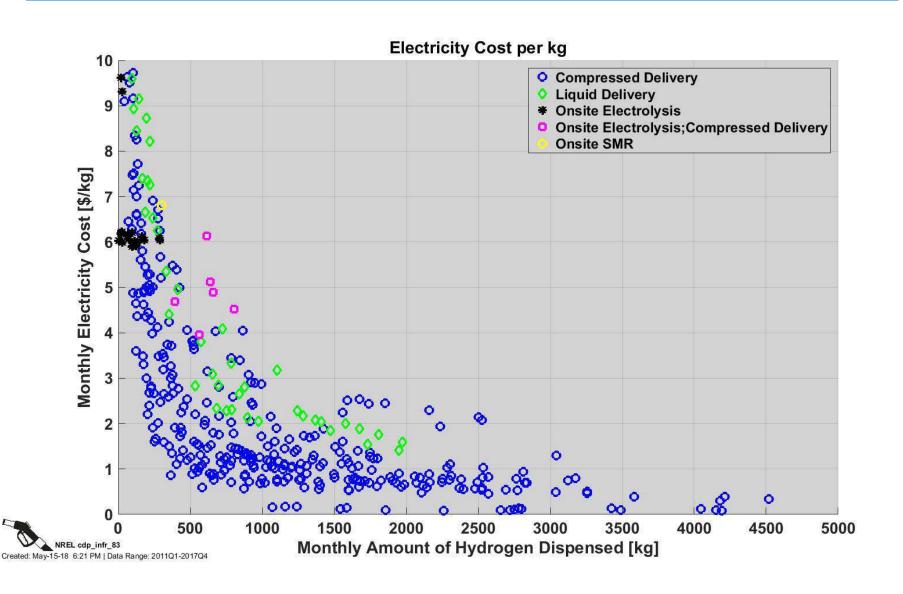
CDP-INFR-36 Electrolyzer Energy



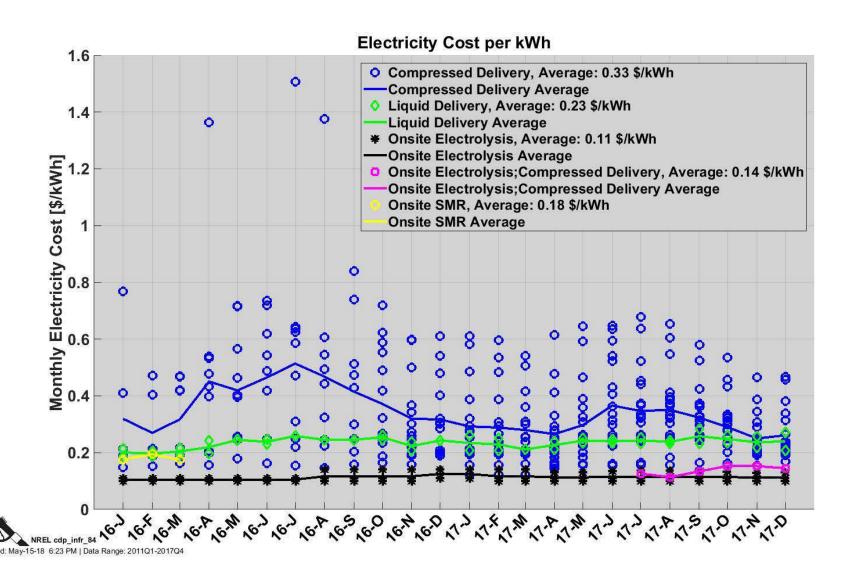
CDP-INFR-78 Station Energy per kg Dispensed



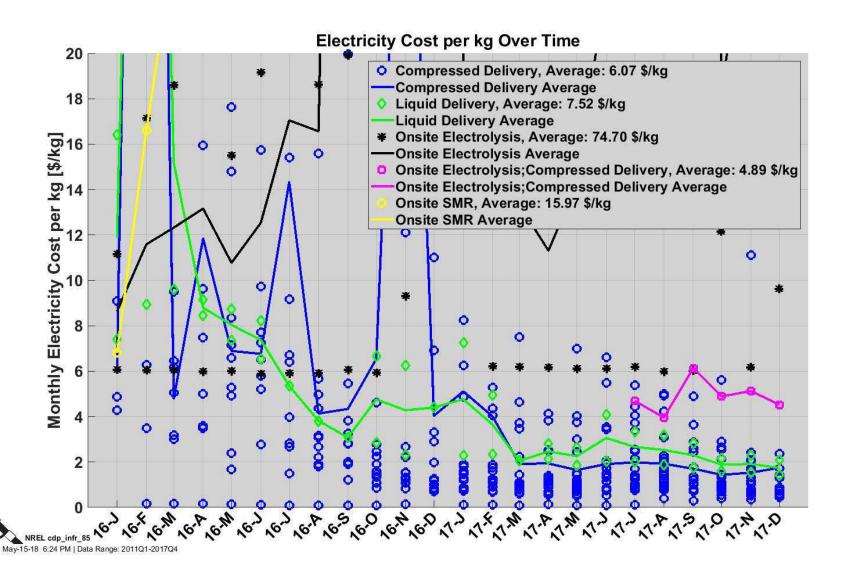
CDP-INFR-83 Station Energy Cost per kg Dispensed



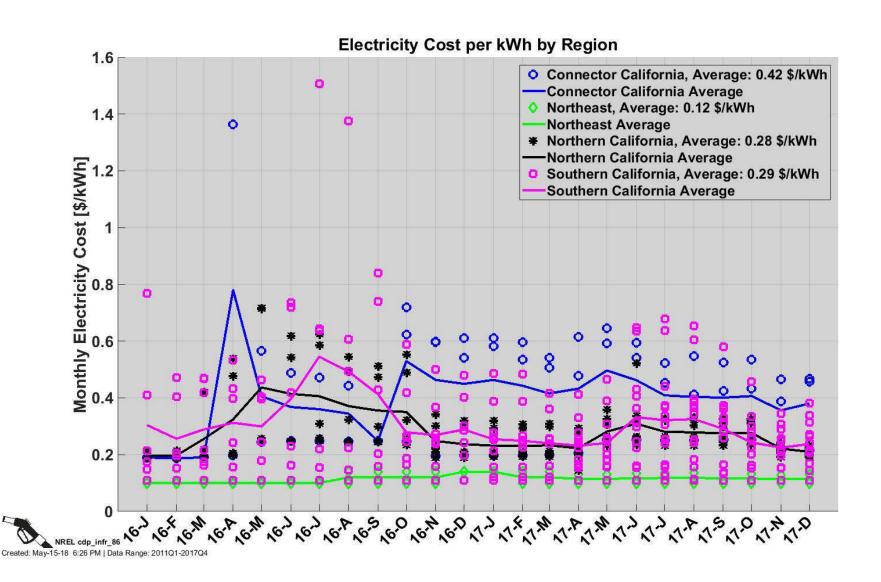
CDP-INFR-84 Station Electricity Cost per kWh



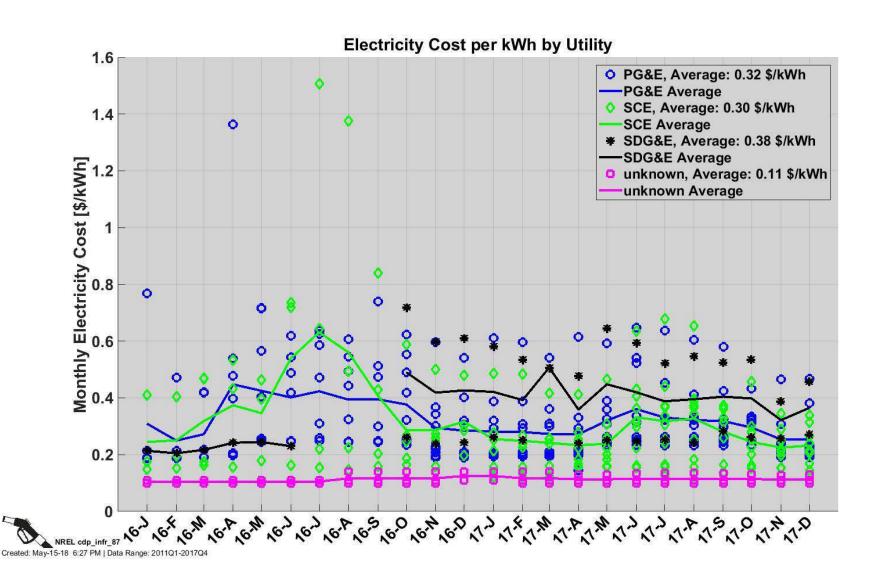
CDP-INFR-85 Station Electricity Cost per kg Over Time



CDP-INFR-86 Station Electricity Cost per kWh by Region



CDP-INFR-87 Station Electricity Cost per kWh by Utility



Thank You

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