



Next Generation Hydrogen Station Composite Data Products: Retail Stations

Data through Quarter 2 of 2017

Sam Sprik, Jennifer Kurtz, Chris Ainscough,
Genevieve Saur, and Michael Peters

November 2017

NREL/PR-5400-70531

Hydrogen Station Project Partners



- Air Liquide
- Air Products
- California Air Resources Board
- California Energy Commission
- California State University Los Angeles
- FirstElement Fuel
- Gas Technology Institute
- Linde
- H2 Frontier
- Proton OnSite
- Shell
- IPHE and HySUT

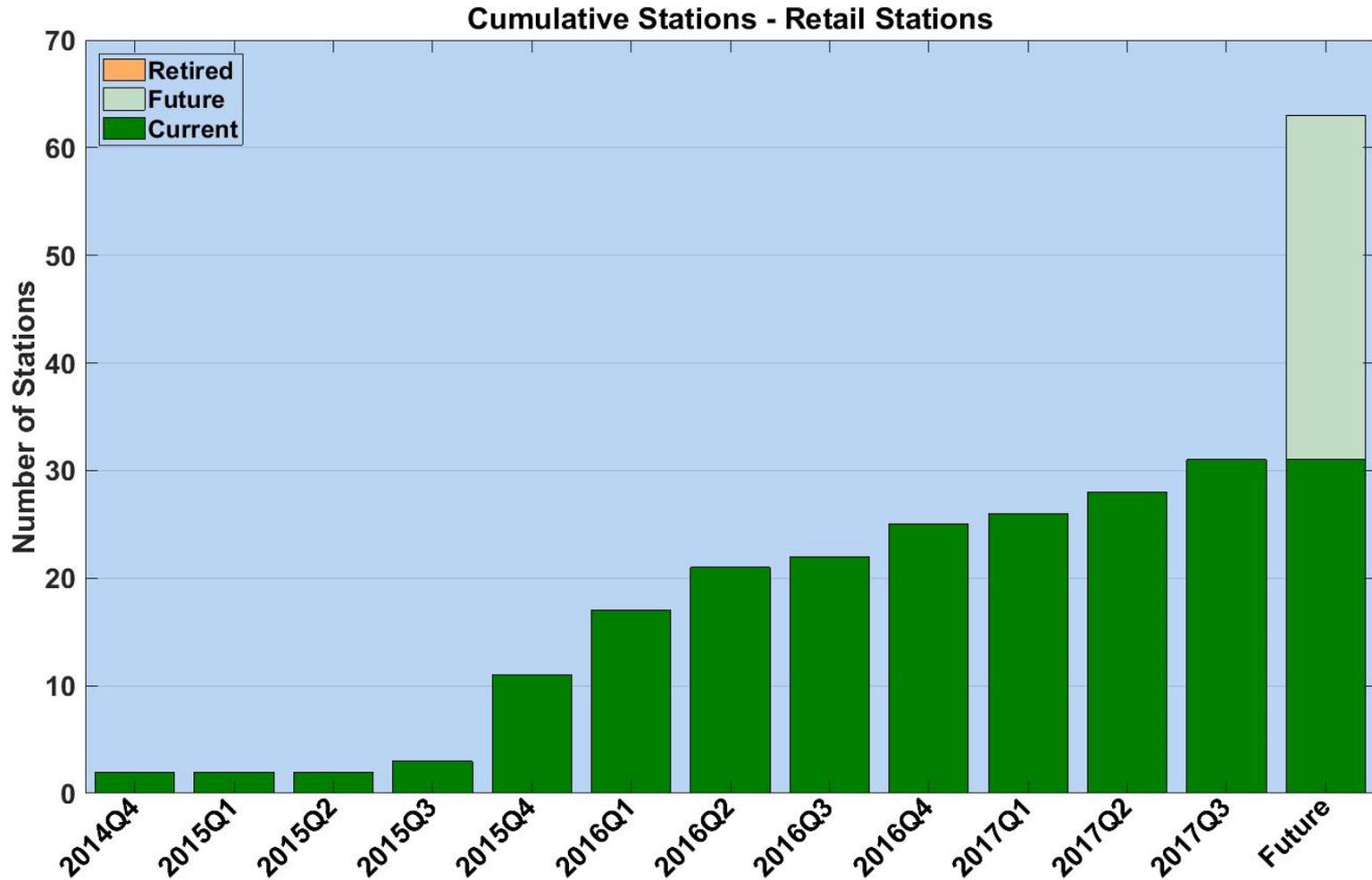


Photos by NREL

Analysis Categories



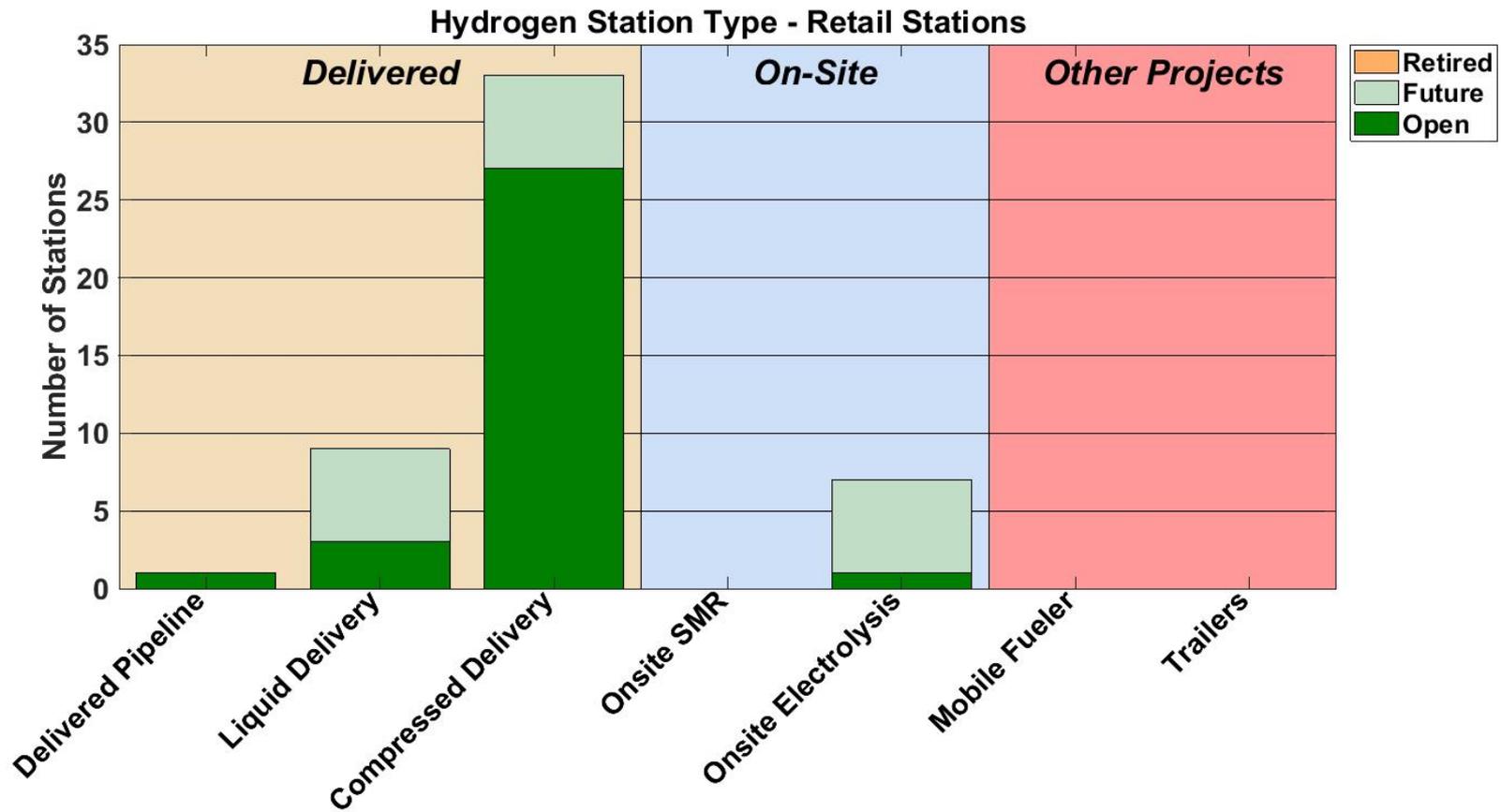
Deployment

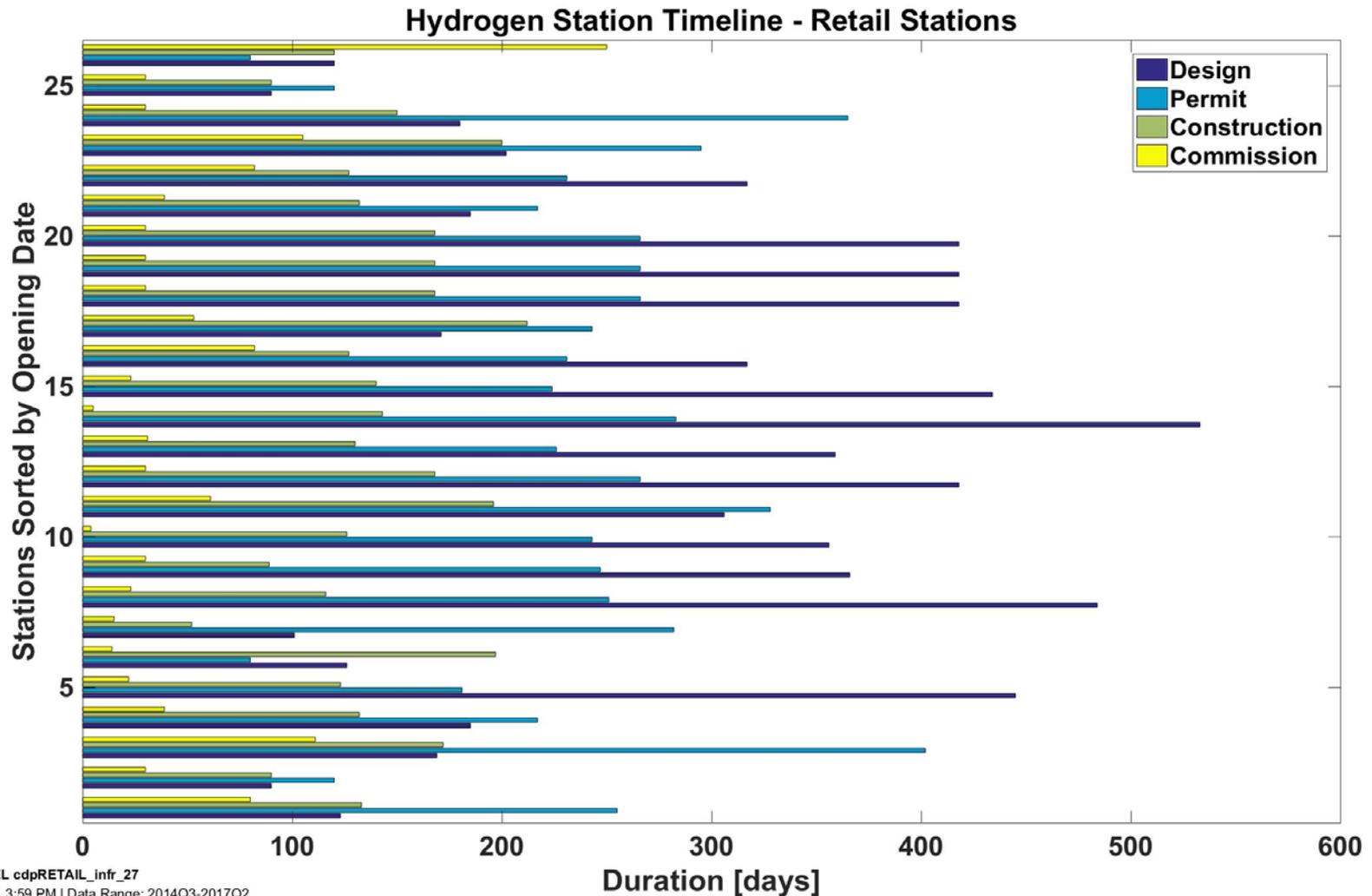


NREL cdpRETAIL_infr_10

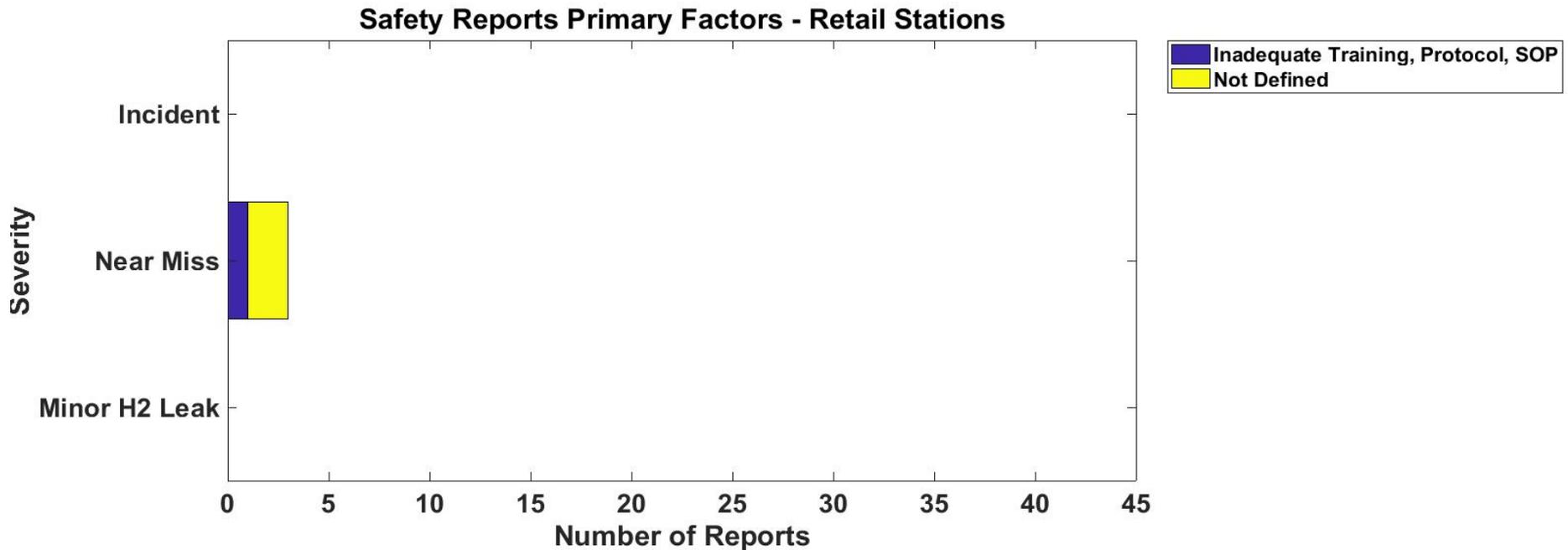
Created: Nov-03-17 2:39 PM | Data Range: 2014Q3-2017Q2

Hydrogen Stations by Type





Safety



An Incident is an event that results in:

- a lost time accident and/or injury to personnel
- damage/unplanned downtime for project equipment, facilities or property
- impact to the public or environment
- any hydrogen release that unintentionally ignites
- release of any volatile, hydrogen containing compound (including the hydrocarbons used as common fuels)

A Near Miss is:

- an event that under slightly different circumstances could have become an incident
- any hydrogen release sufficient to sustain a flame if ignited

A Minor H2 Leak is:

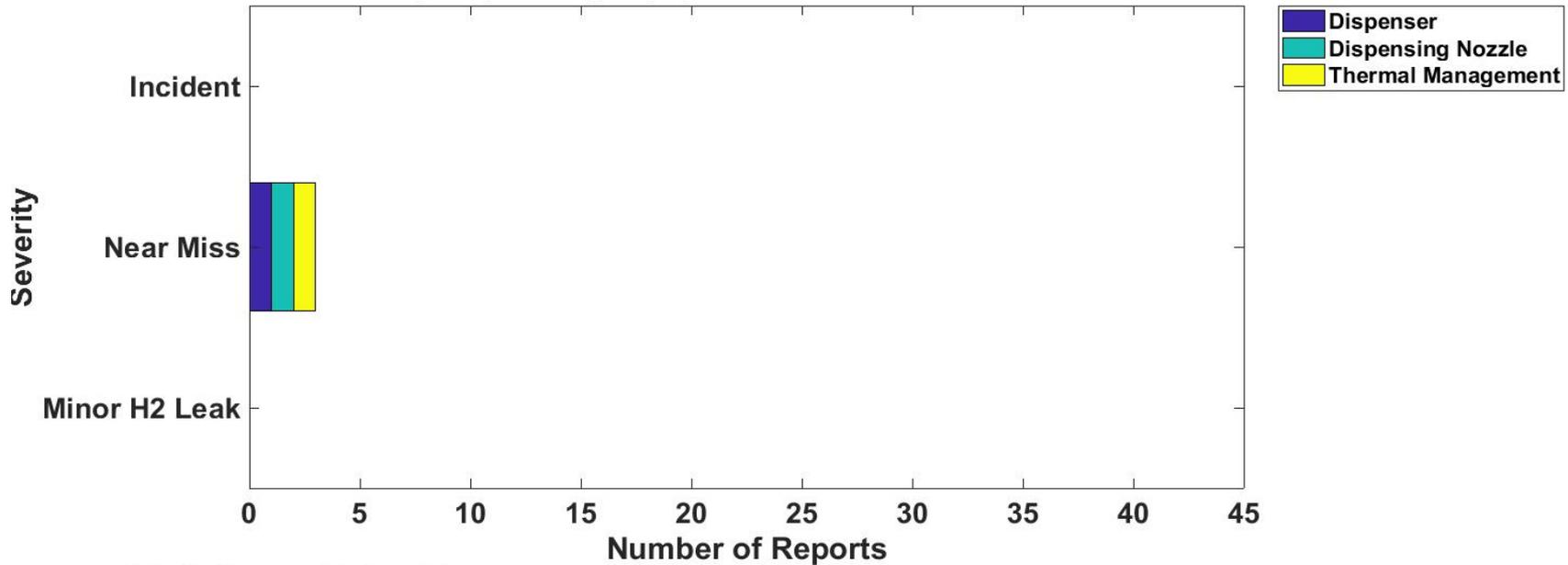
- an unplanned hydrogen release insufficient to sustain a flame, and does not accumulate in sufficient quantity to ignite



NREL cdpRETAIL_infr_31

Created: Sep-29-17 12:45 PM | Data Range: 2015Q3-2017Q2

Safety Reports By Equipment Involved - Retail Stations



An Incident is an event that results in:

- a lost time accident and/or injury to personnel
- damage/unplanned downtime for project equipment, facilities or property
- impact to the public or environment
- any hydrogen release that unintentionally ignites
- release of any volatile, hydrogen containing compound (including the hydrocarbons used as common fuels)

A Near Miss is:

- an event that under slightly different circumstances could have become an incident
- any hydrogen release sufficient to sustain a flame if ignited

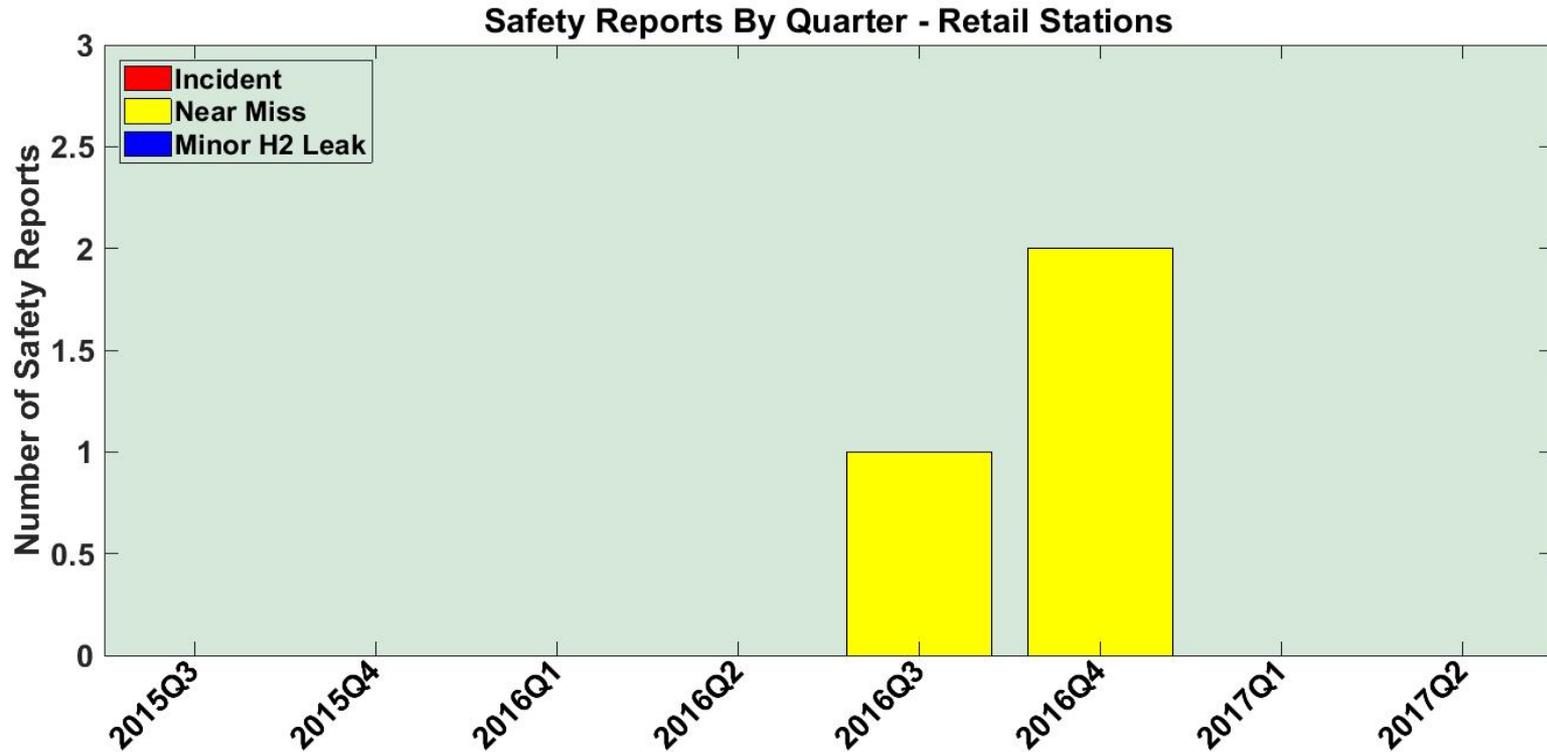
A Minor H2 Leak is:

- an unplanned hydrogen release insufficient to sustain a flame, and does not accumulate in sufficient quantity to ignite



NREL cdpRETAIL_infr_32

Created: Sep-29-17 12:45 PM | Data Range: 2015Q3-2017Q2



An Incident is an event that results in:

- a lost time accident and/or injury to personnel
- damage/unplanned downtime for project equipment, facilities or property
- impact to the public or environment
- any hydrogen release that unintentionally ignites
- release of any volatile, hydrogen containing compound (including the hydrocarbons used as common fuels)

A Near Miss is:

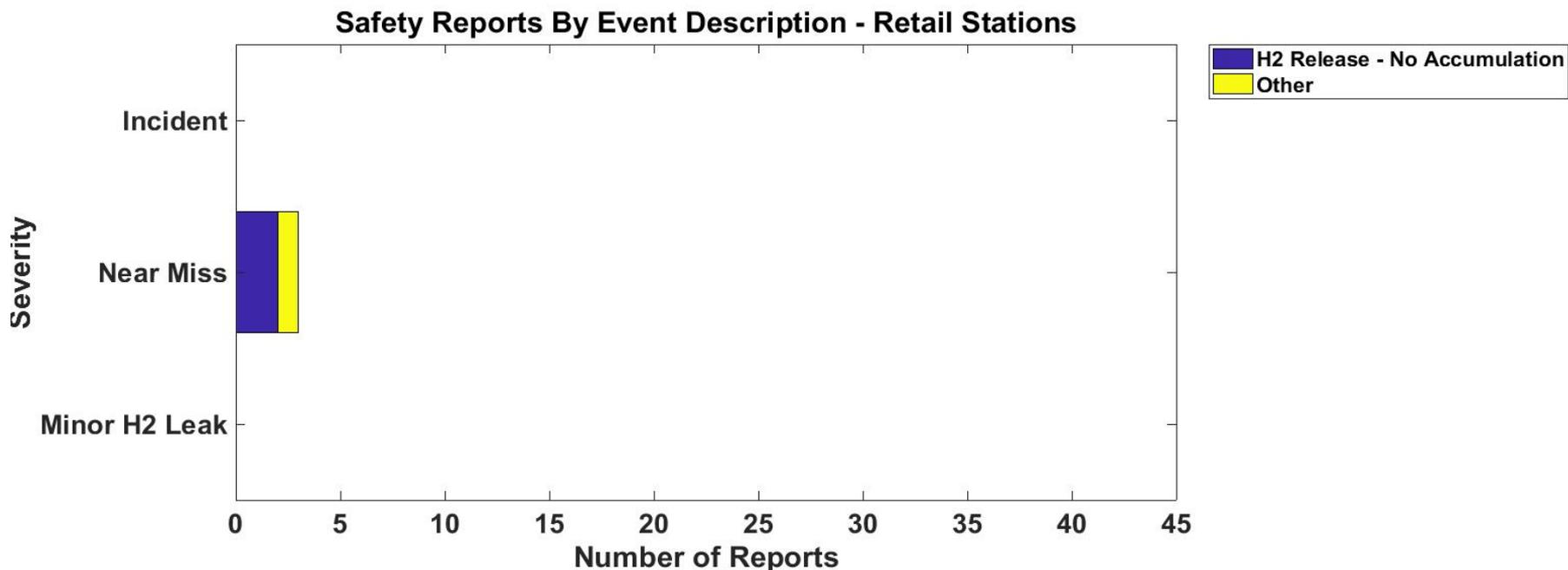
- an event that under slightly different circumstances could have become an incident
- any hydrogen release sufficient to sustain a flame if ignited

A Minor H2 Leak is:



NREL cdpRETAIL_infr_33

Created: Sep-29-17 12:46 PM | Data Range: 2015Q3-2017Q2



An Incident is an event that results in:

- a lost time accident and/or injury to personnel
- damage/unplanned downtime for project equipment, facilities or property
- impact to the public or environment
- any hydrogen release that unintentionally ignites
- release of any volatile, hydrogen containing compound (including the hydrocarbons used as common fuels)

A Near Miss is:

- an event that under slightly different circumstances could have become an incident
- any hydrogen release sufficient to sustain a flame if ignited

A Minor H2 Leak is:

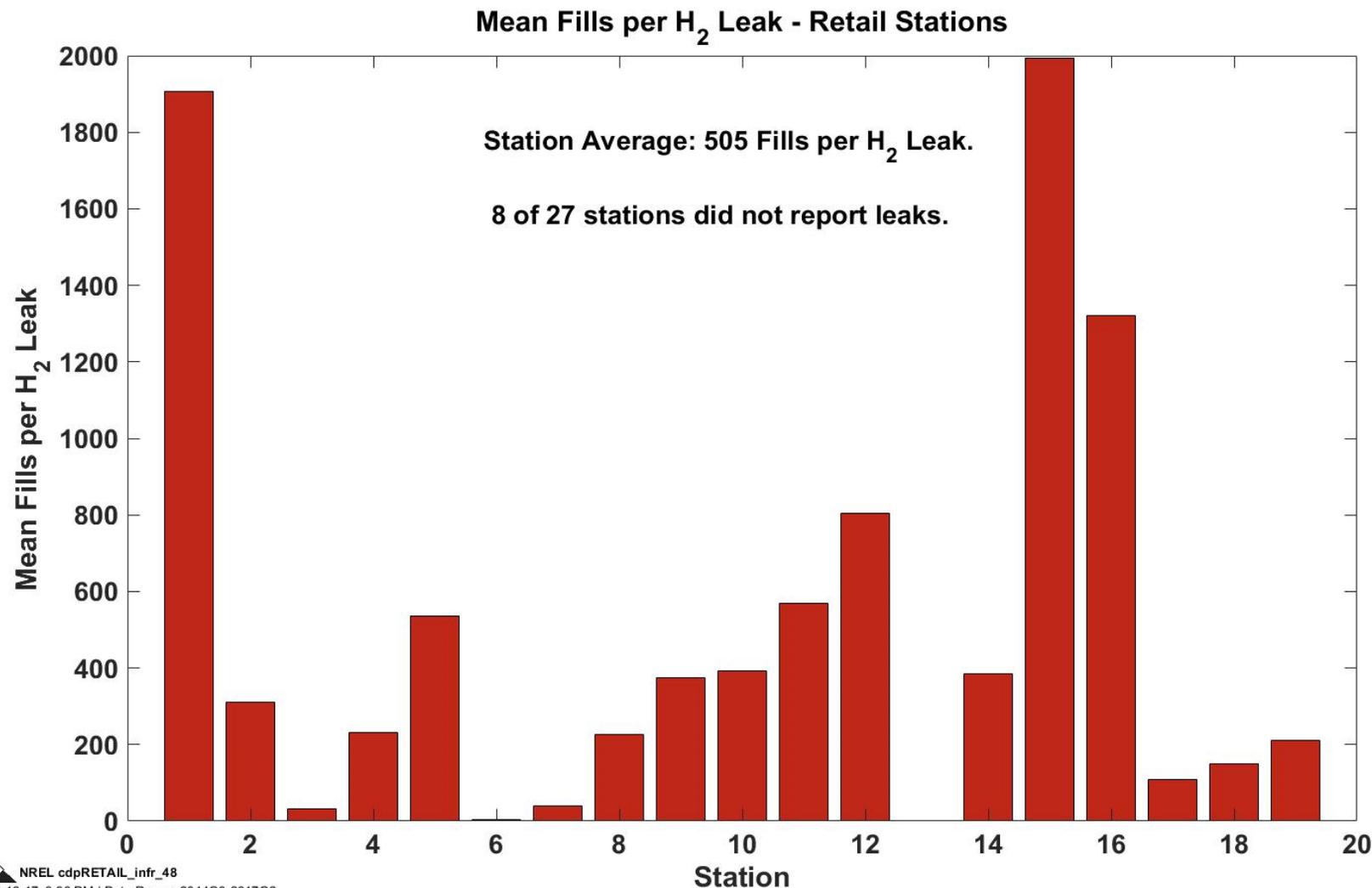
- an unplanned hydrogen release insufficient to sustain a flame, and does not accumulate in sufficient quantity to ignite



NREL cdpRETAIL_infr_34

Created: Sep-29-17 12:46 PM | Data Range: 2015Q3-2017Q2

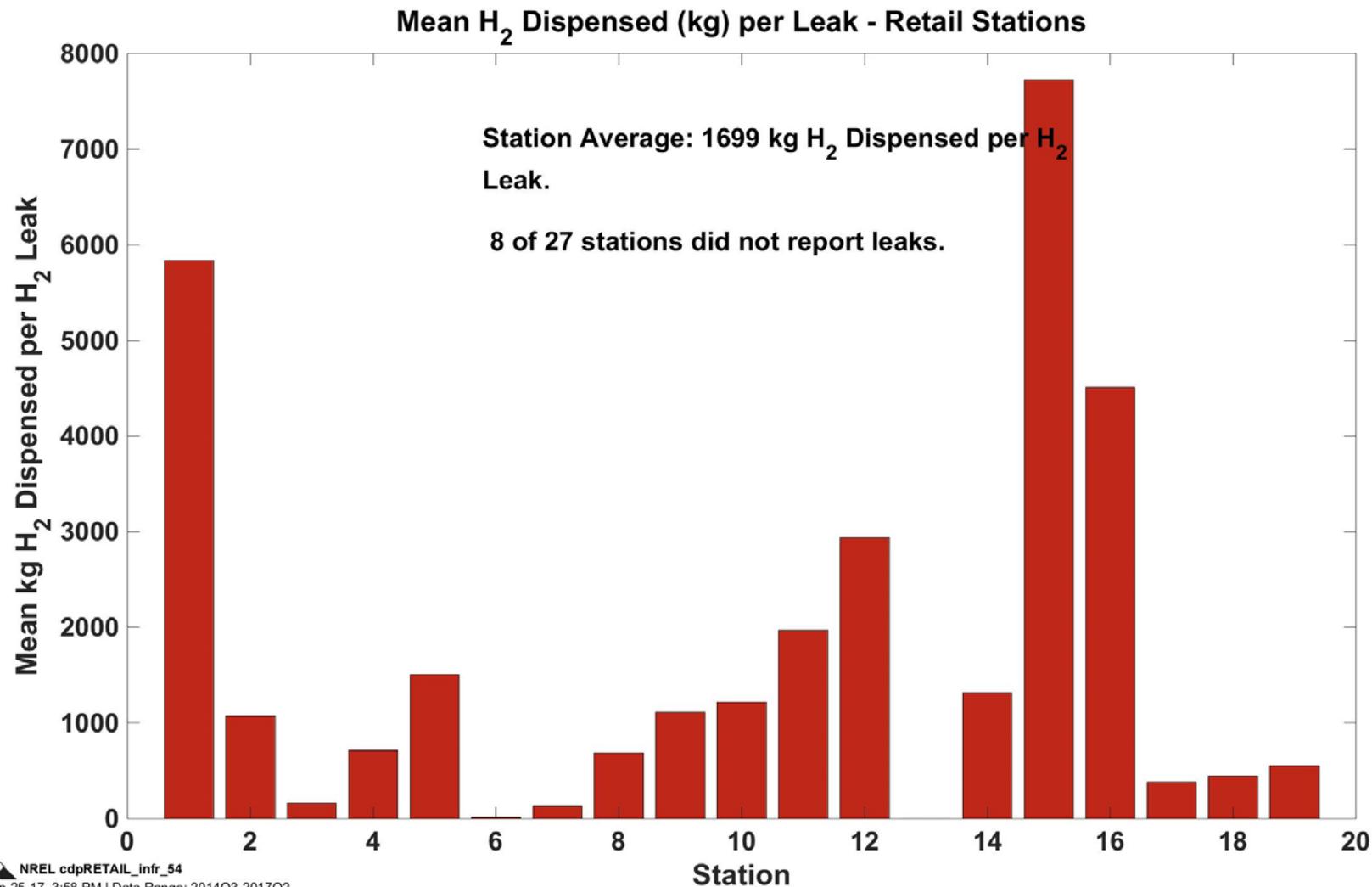
Mean Fills per Hydrogen Leak



NREL cdpRETAIL_infr_48

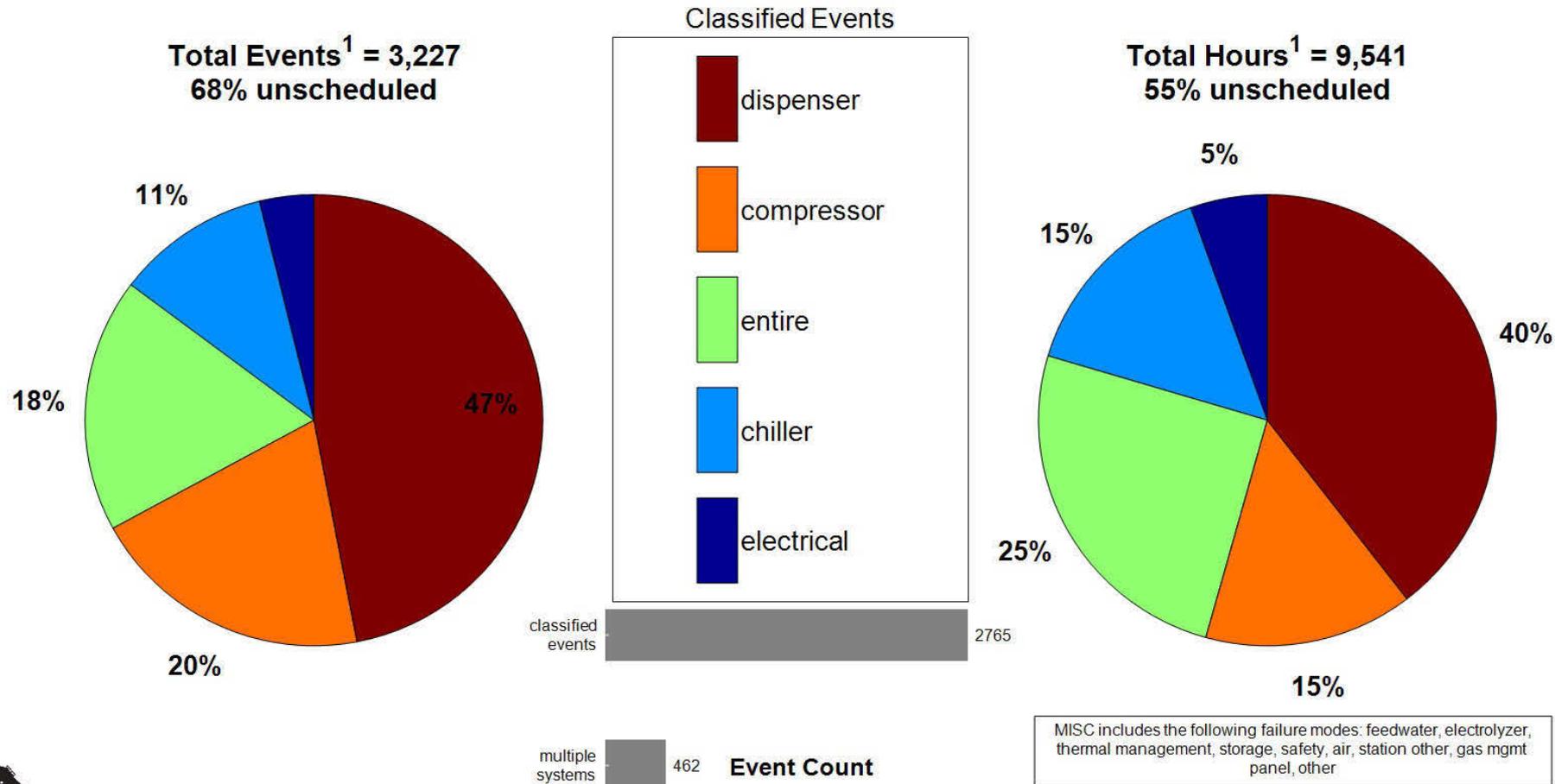
Created: Oct-16-17 3:33 PM | Data Range: 2014Q3-2017Q2

Mean Hydrogen Dispensed per Hydrogen Leak



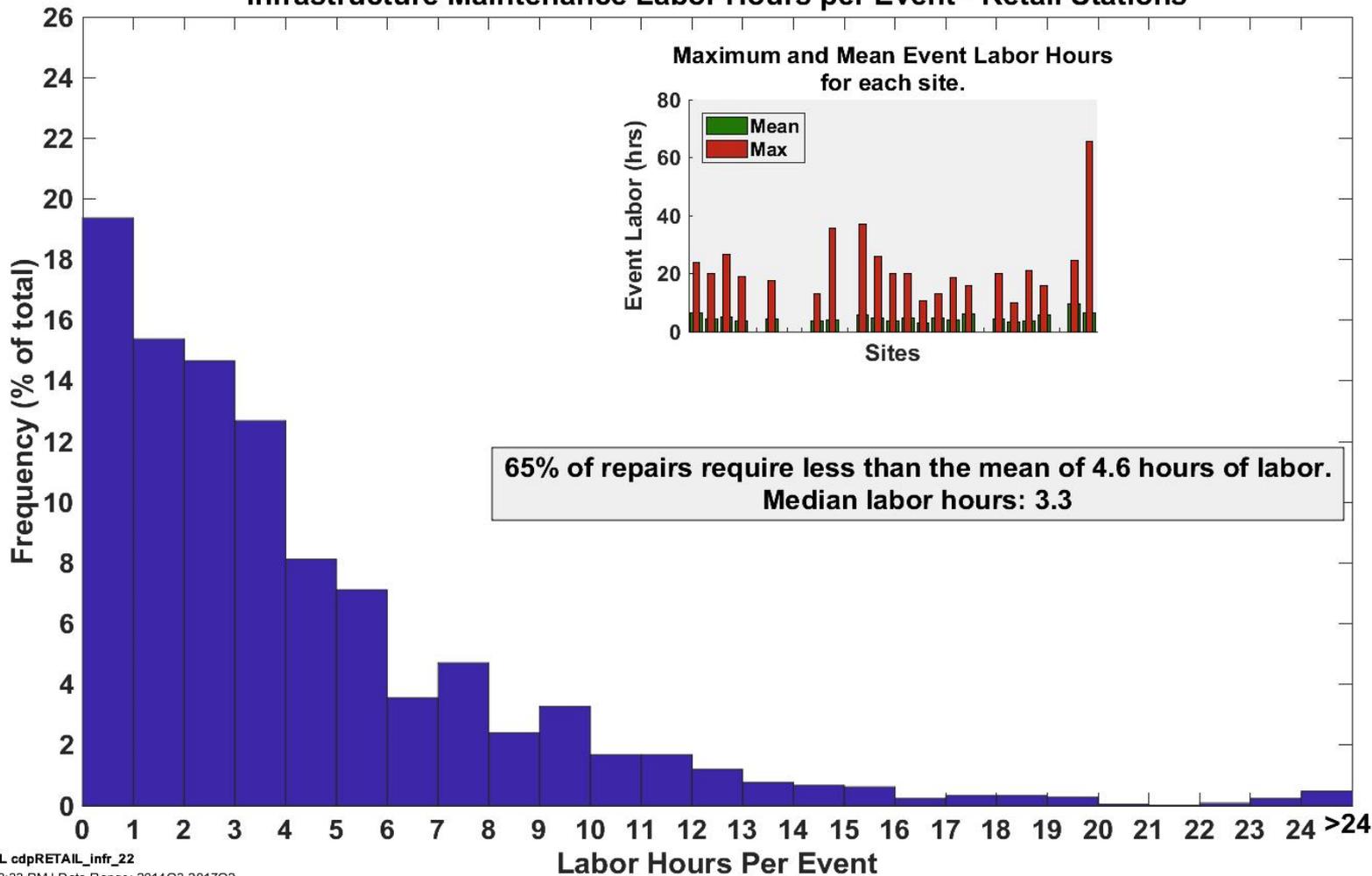
Maintenance and Reliability

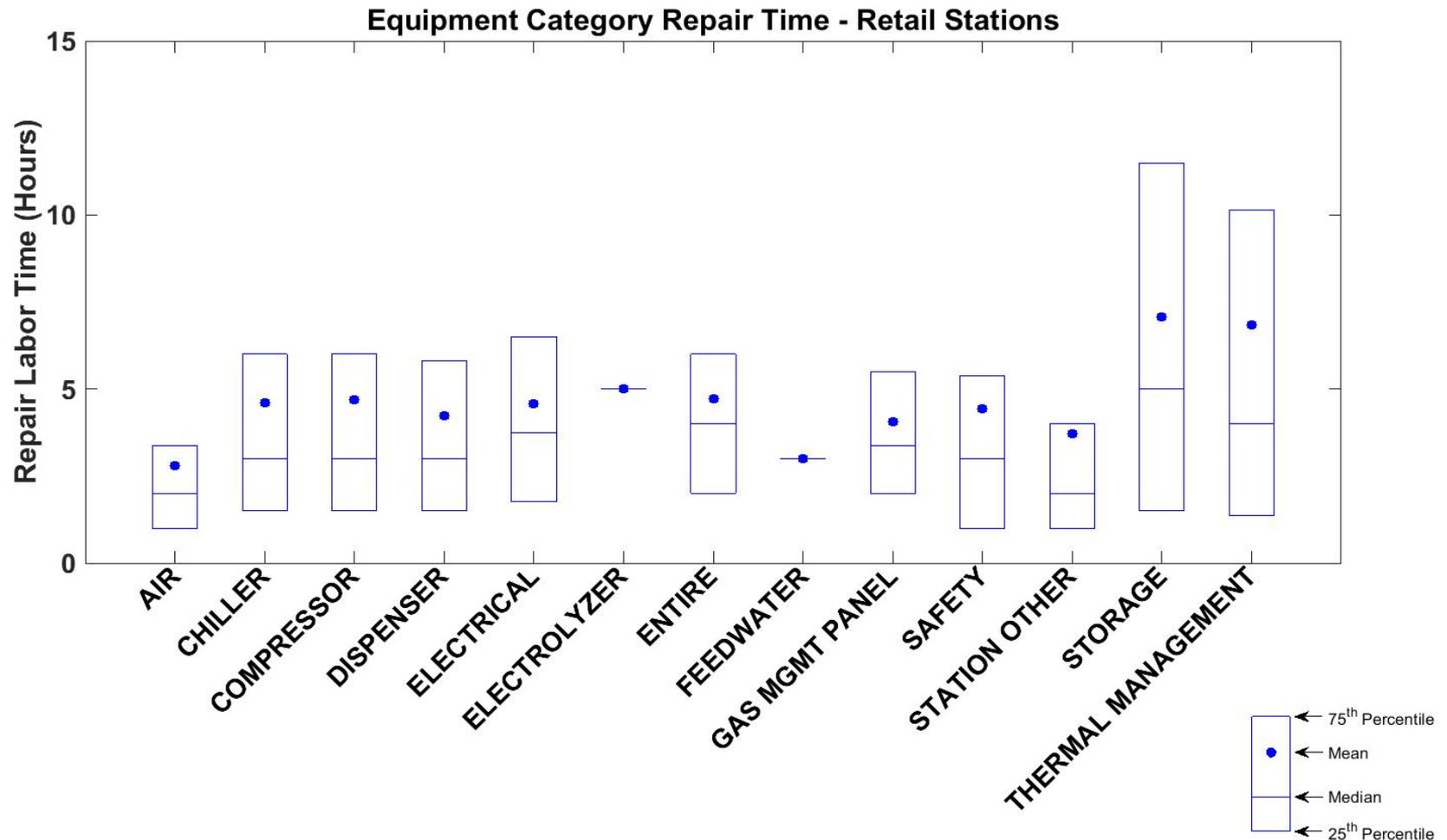
Maintenance by Equipment Type - Retail Stations



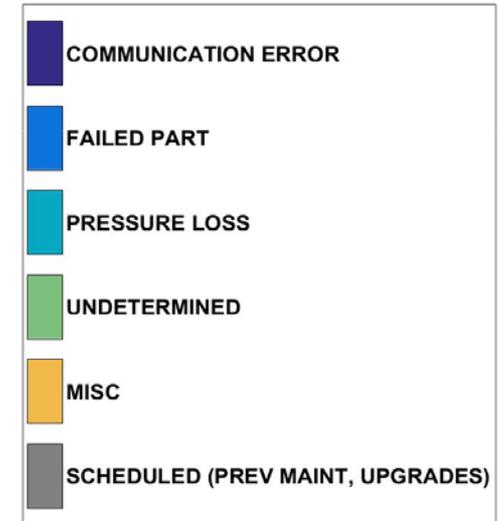
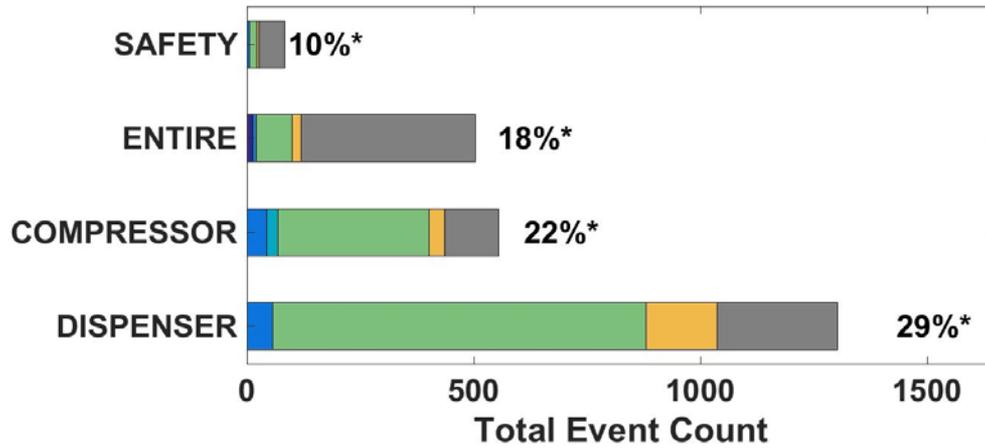
1. Total includes classified events (plotted) and unclassified events.

Infrastructure Maintenance Labor Hours per Event - Retail Stations





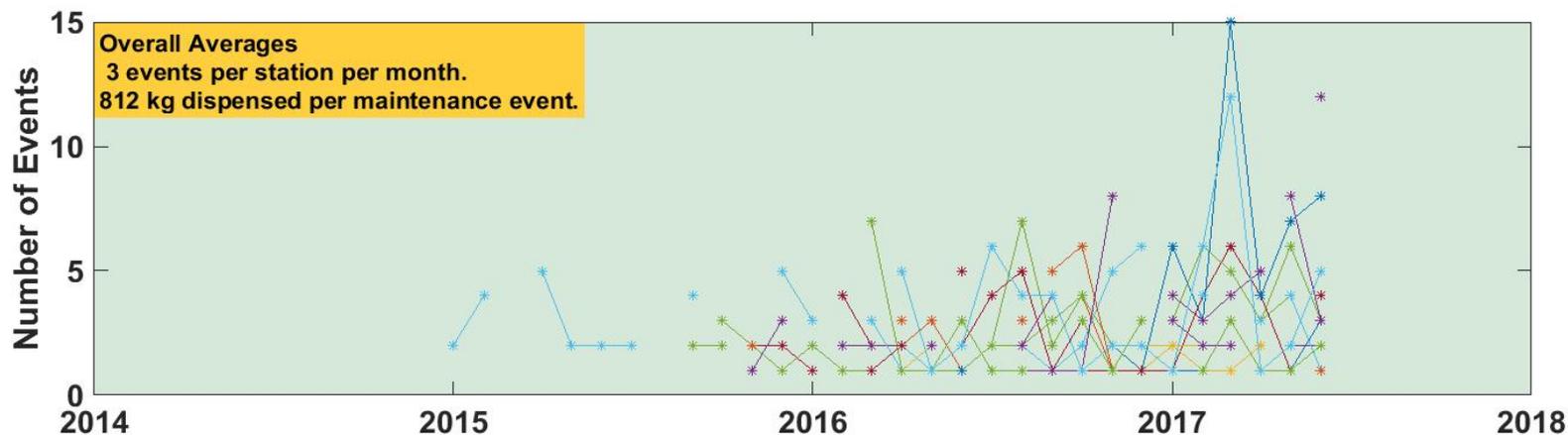
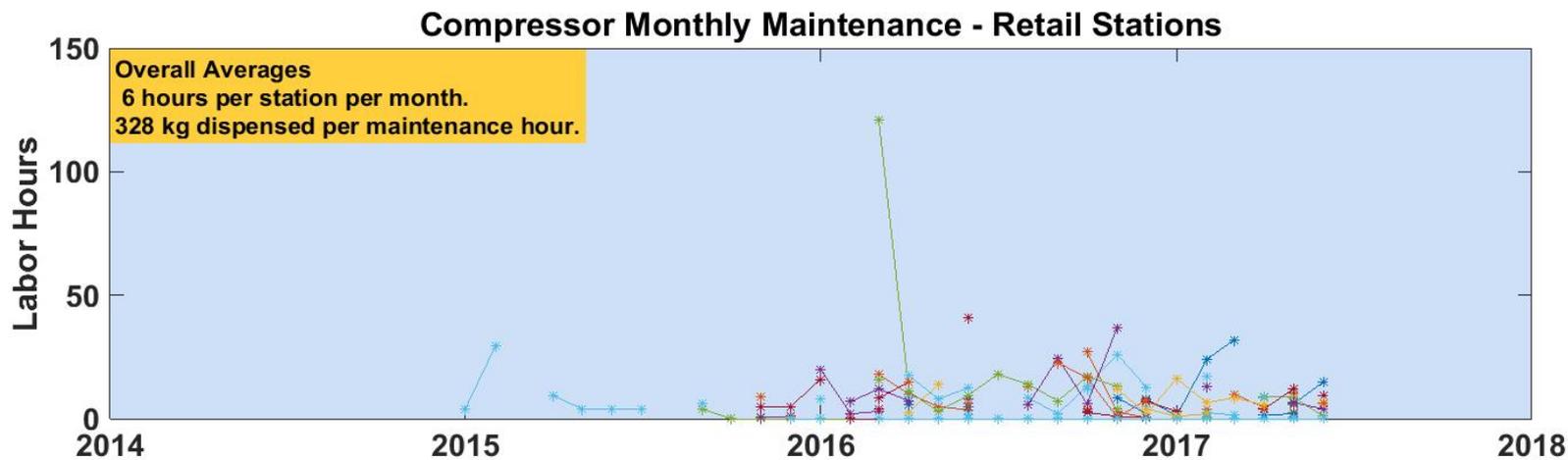
Failure Modes for Top Equipment Categories - Retail Stations



MISC includes the following failure modes: communication error, contamination, debris, design flaw, electrical breaker, end of life, environmental factors, fluid temp, freezing, installation error, level low, loose electrical, loose mechanical, maintenance error, manufacturing defect, material deform/degrade/fatigue, moisture, na, operator error, operator protocol, out of calibration, overtemperature, power outage/quality, pressure loss, software bug, tight, vandalism, other

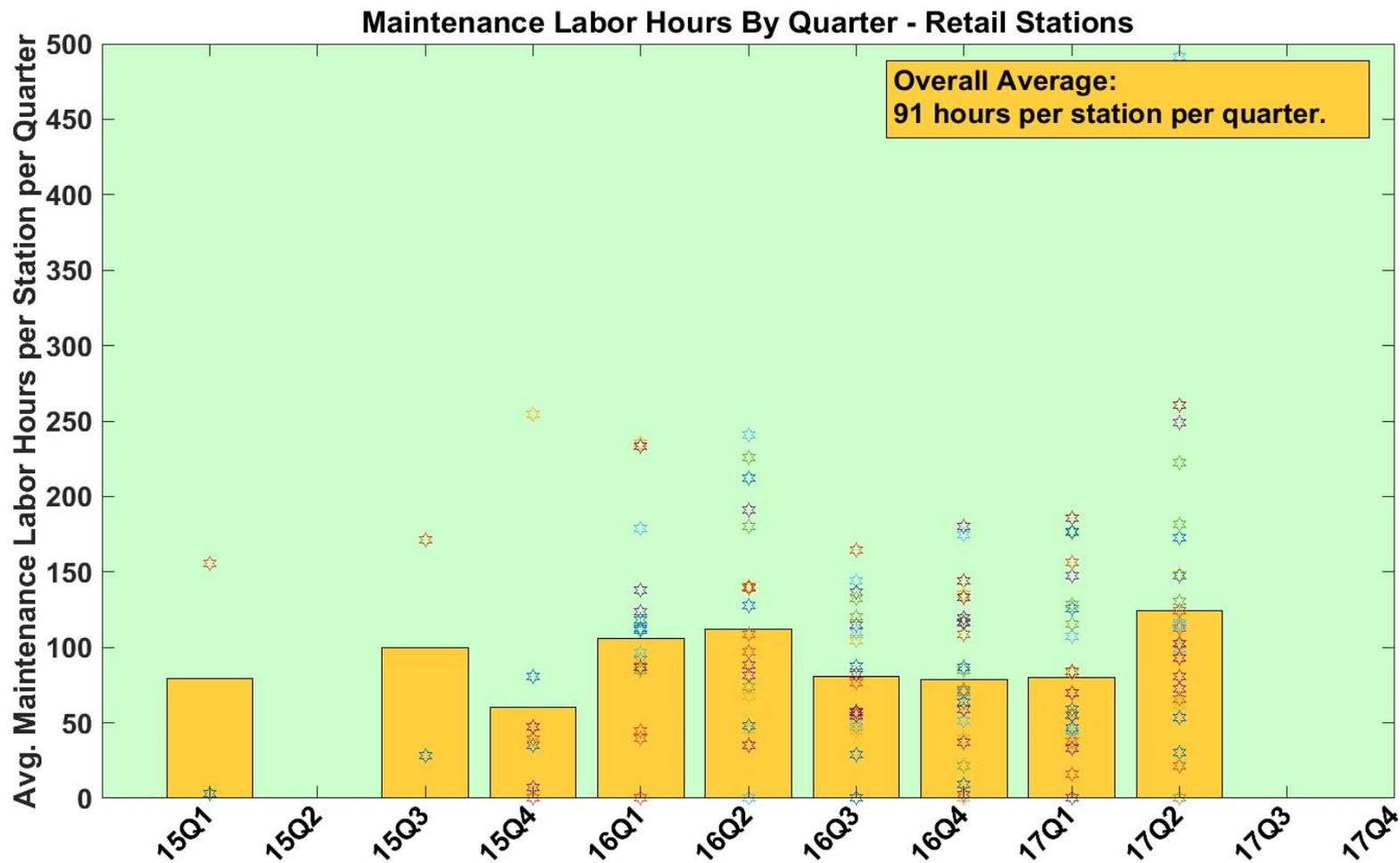
* Percentage of total events or hours.





* Trendlines connect continuous months of operation for a single station. Gaps in trendlines represent quarters in which a station was offline or missing data. Each station is represented by a unique color.

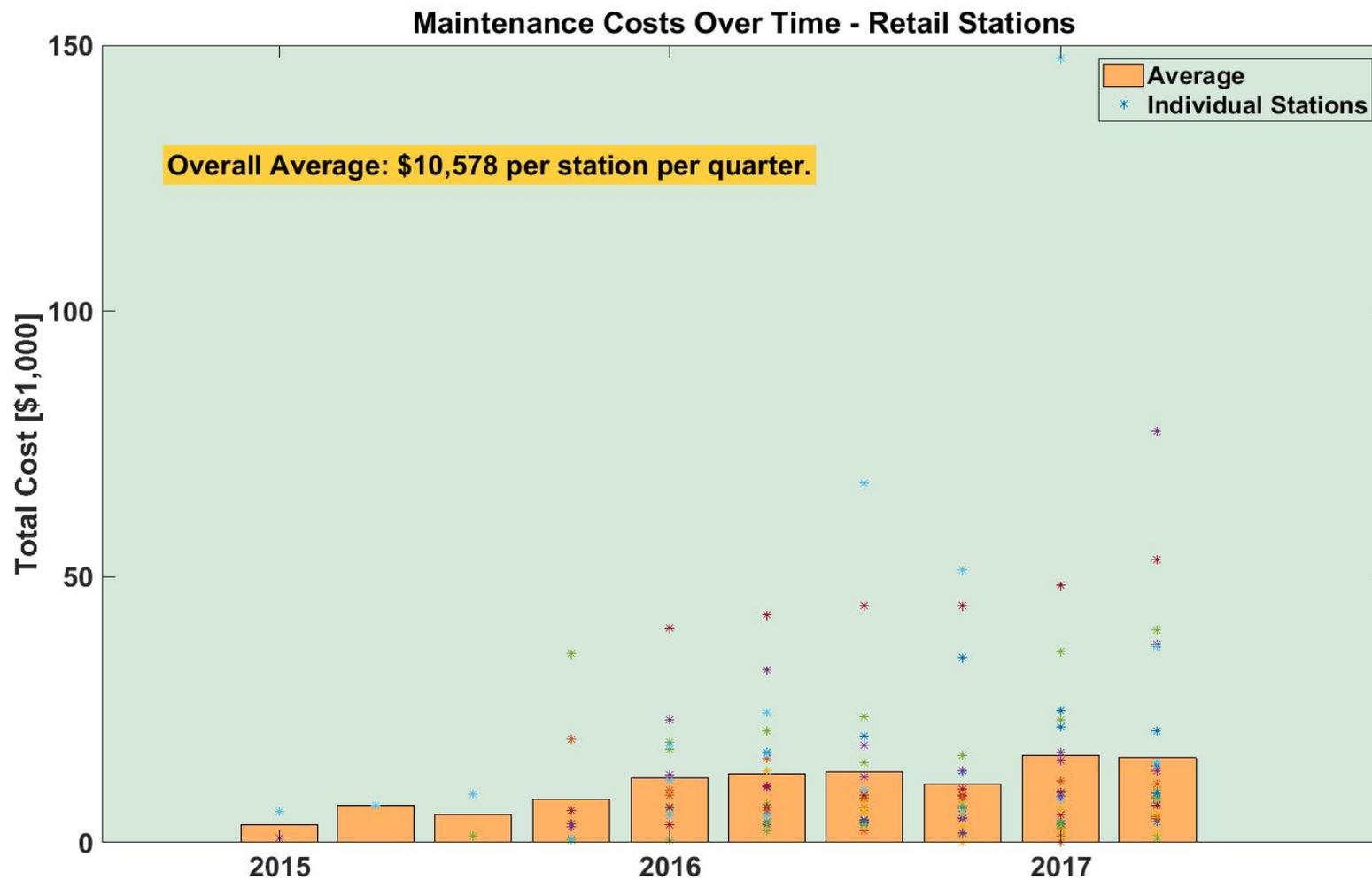
Maintenance Labor Hours by Quarter

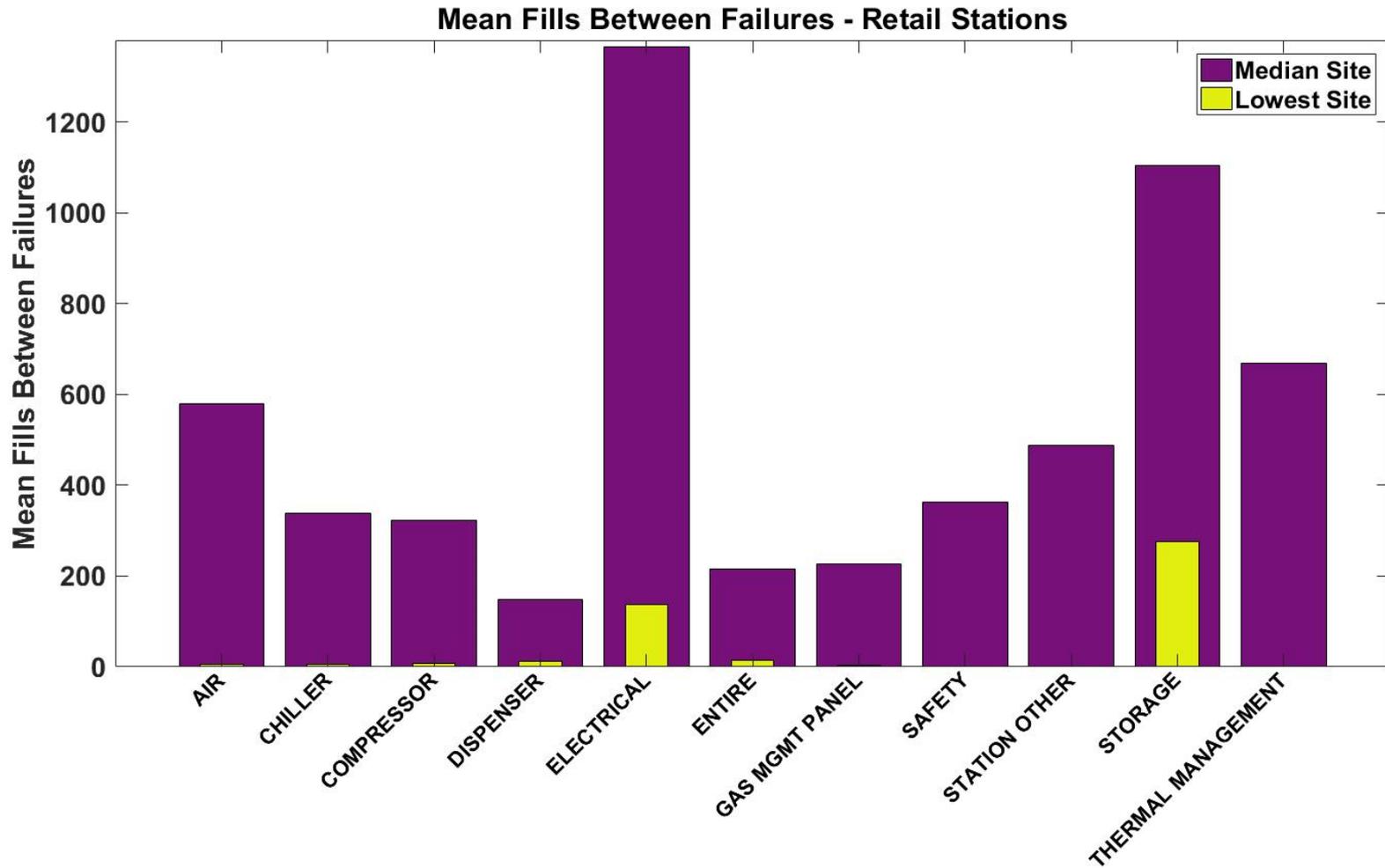


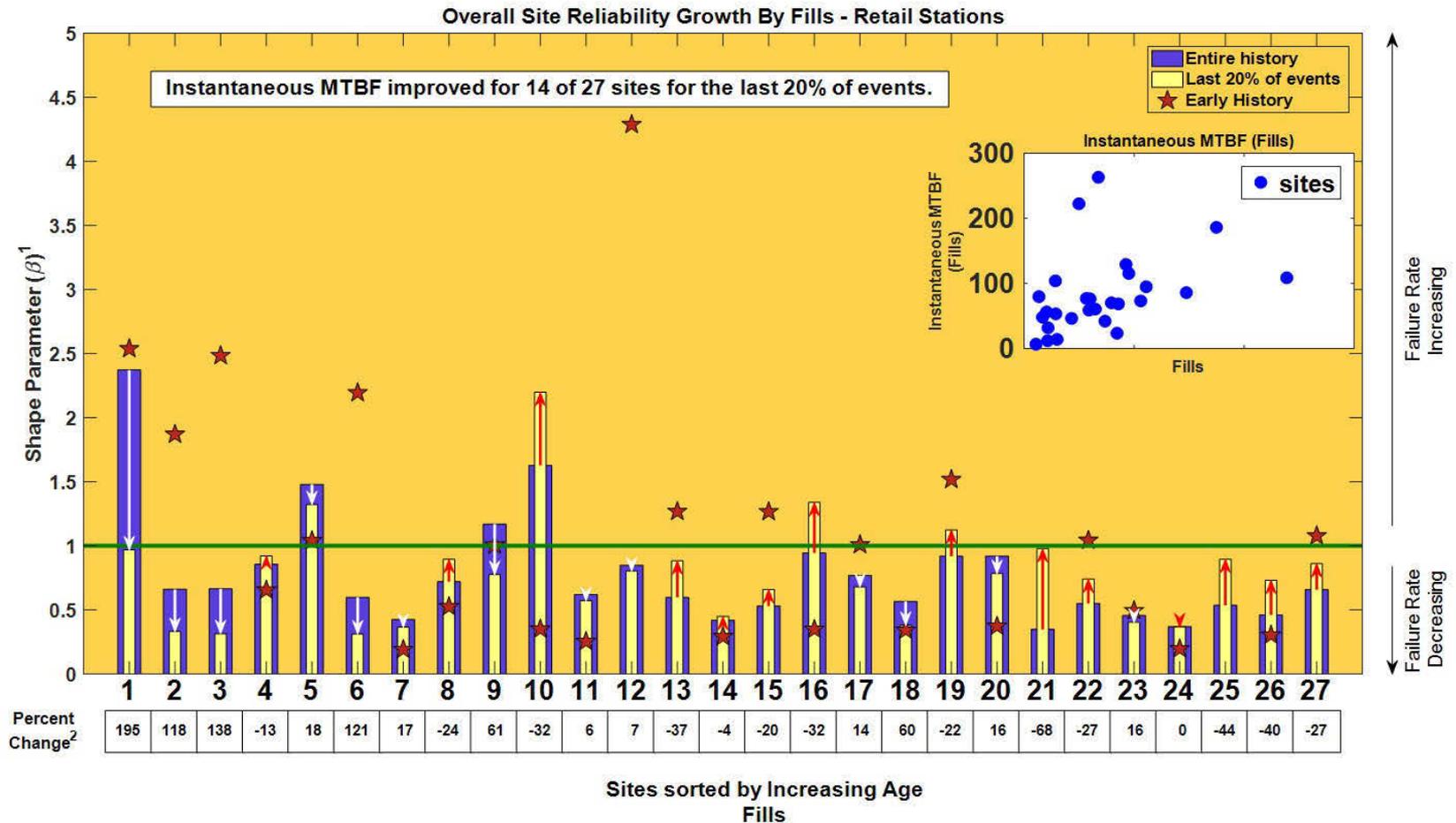
NREL cdpRETAIL_infr_28

Created: Oct-24-17 11:57 AM | Data Range: 2014Q3-2017Q2

Stars represent individual station maintenance hours in a given quarter.

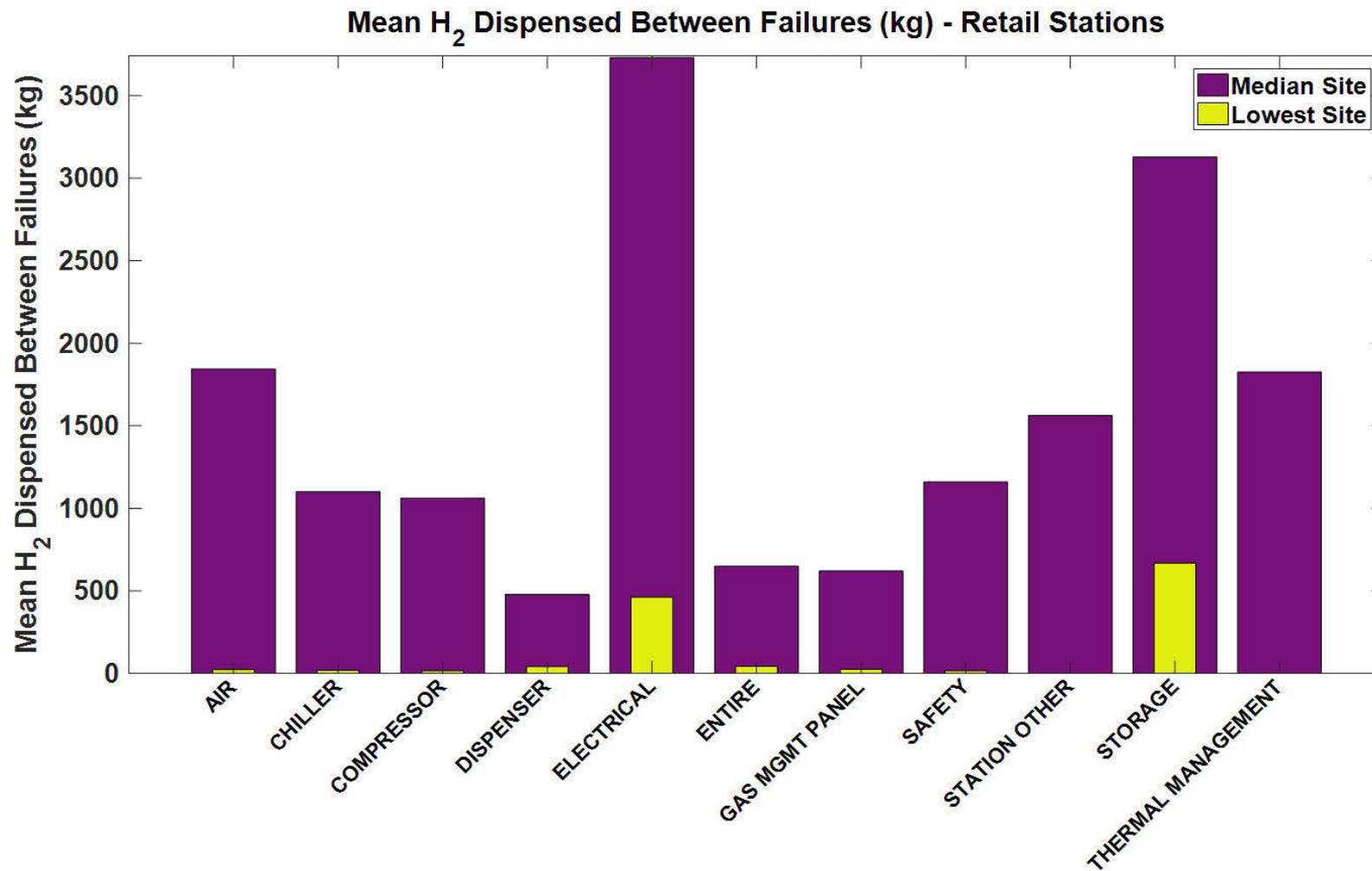






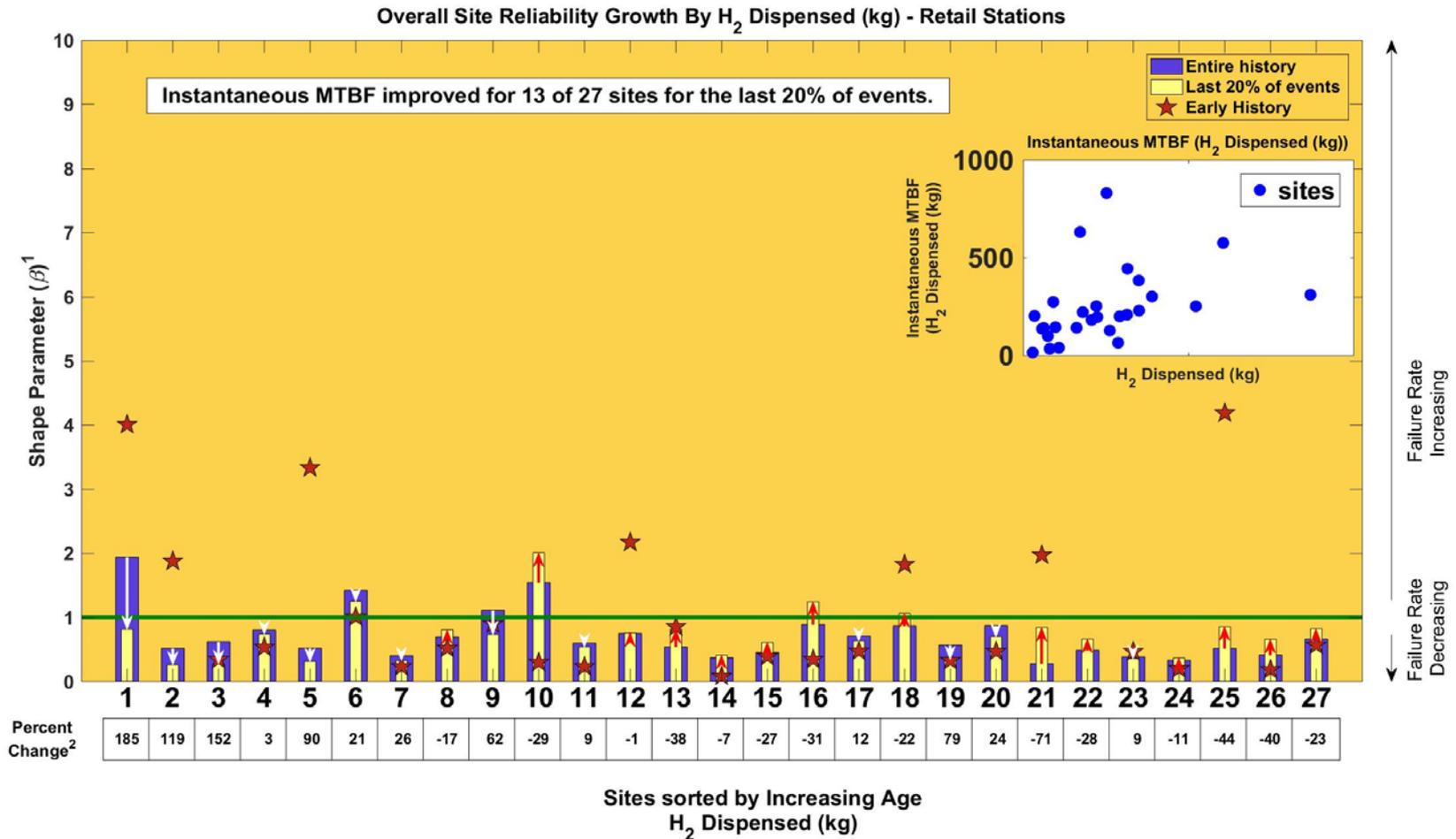
1. IEC 61164:2004(E), Reliability Growth - Statistical Test and Evaluation Methods, IEC. 2004.
2. % change in instantaneous mean Fills between failures

Mean Amount Dispensed Between Failures



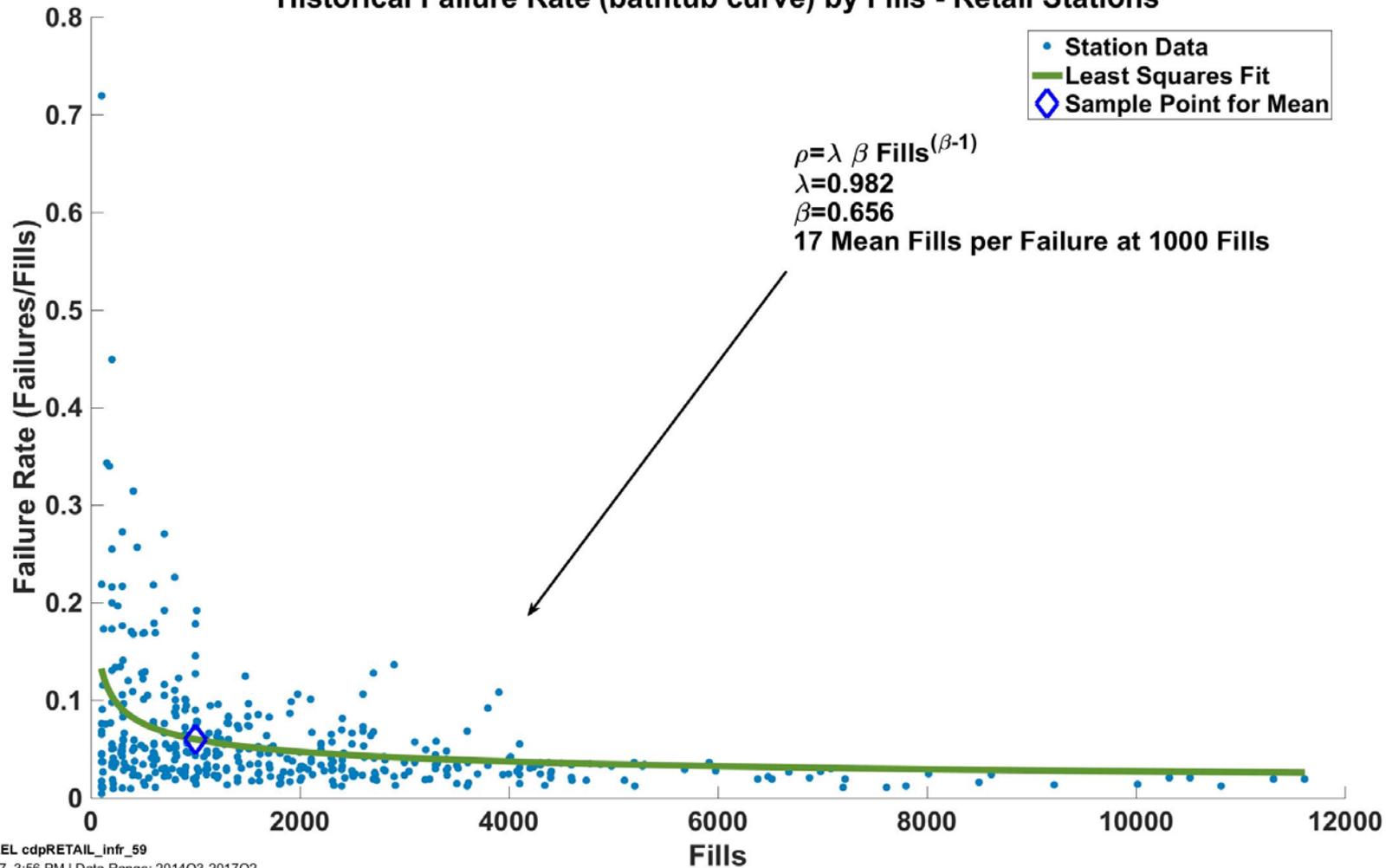
NREL cdpRETAIL_infr_51
Created: Sep-25-17 3:54 PM | Data Range: 2014Q3-2017Q2

Reliability Growth by Amount Dispensed



1. IEC 61164:2004(E)., Reliability Growth - Statistical Test and Evaluation Methods, IEC. 2004.
2. % change in instantaneous mean H₂ Dispensed (kg) between failures

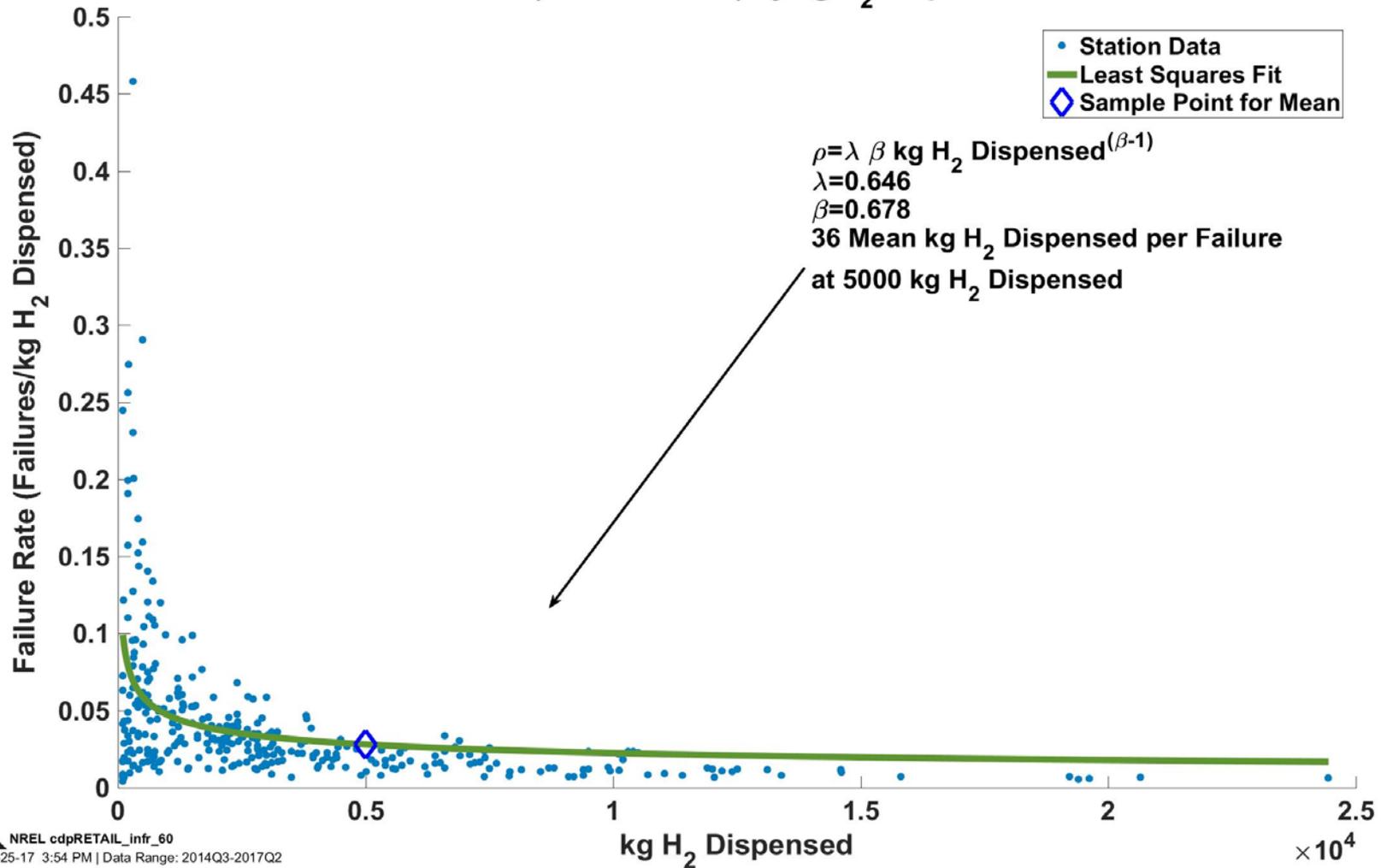
Historical Failure Rate (bathtub curve) by Fills - Retail Stations




 NREL cdpRETAIL_infr_59
 Created: Sep-25-17 3:56 PM | Data Range: 2014Q3-2017Q2

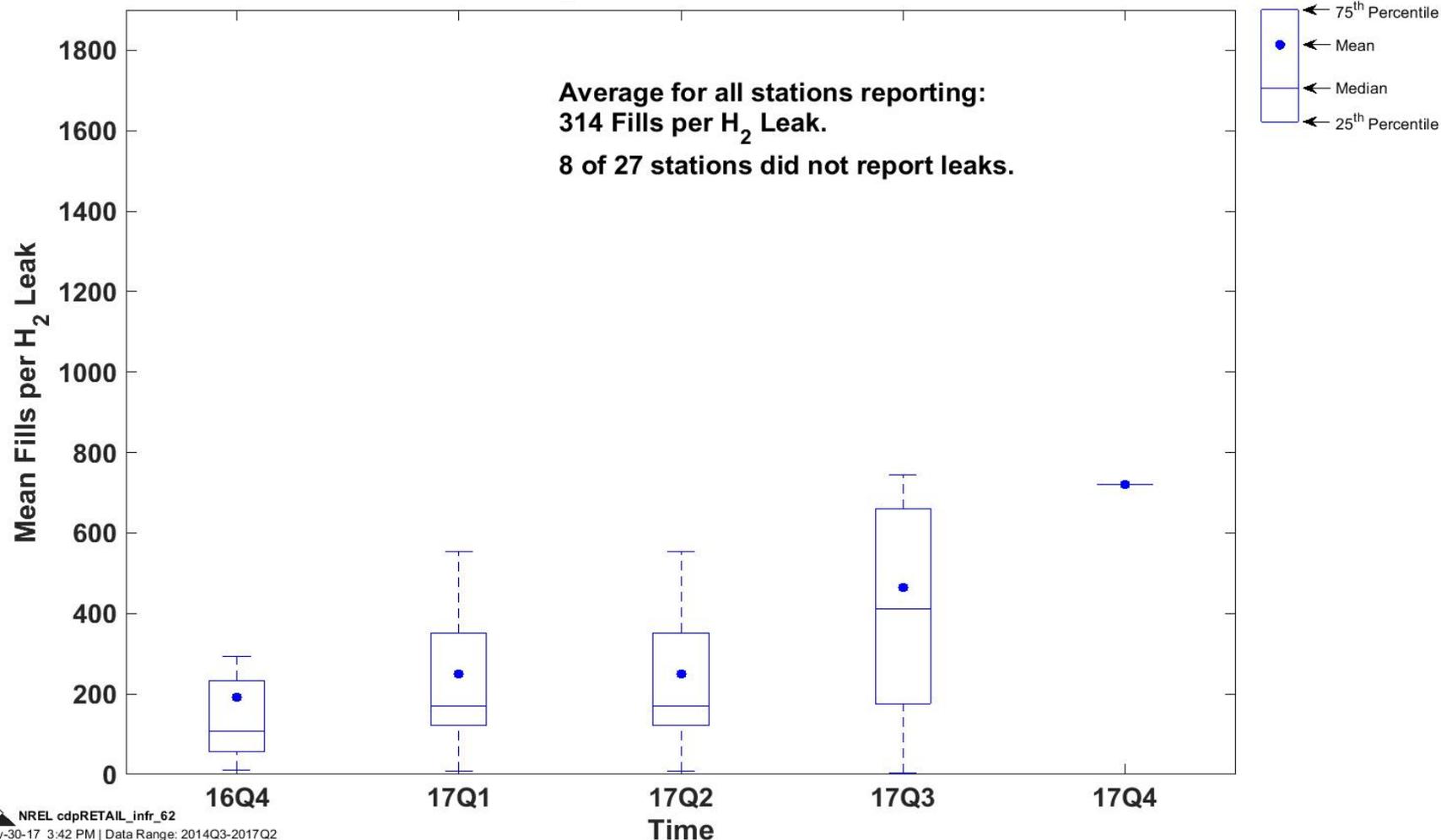
Historical Failure Rate by Amount Dispensed

Historical Failure Rate (bathtub curve) by kg H₂ Dispensed - Retail Stations



Mean Fills per Hydrogen Leak Over Time

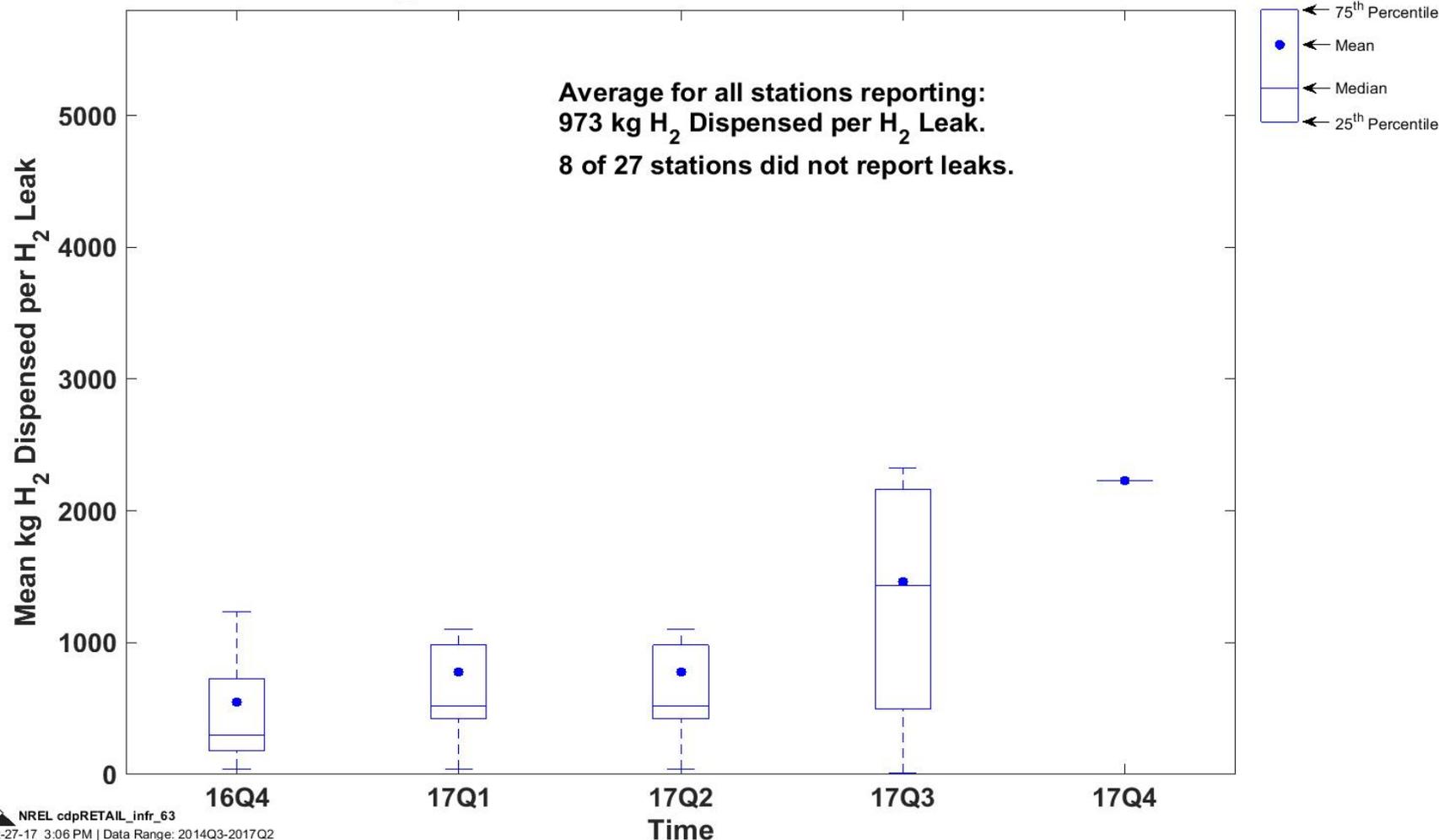
Mean Fills per H₂ Leak Over Time - Retail Stations



NREL cdpRETAIL_infr_62

Created: Nov-30-17 3:42 PM | Data Range: 2014Q3-2017Q2

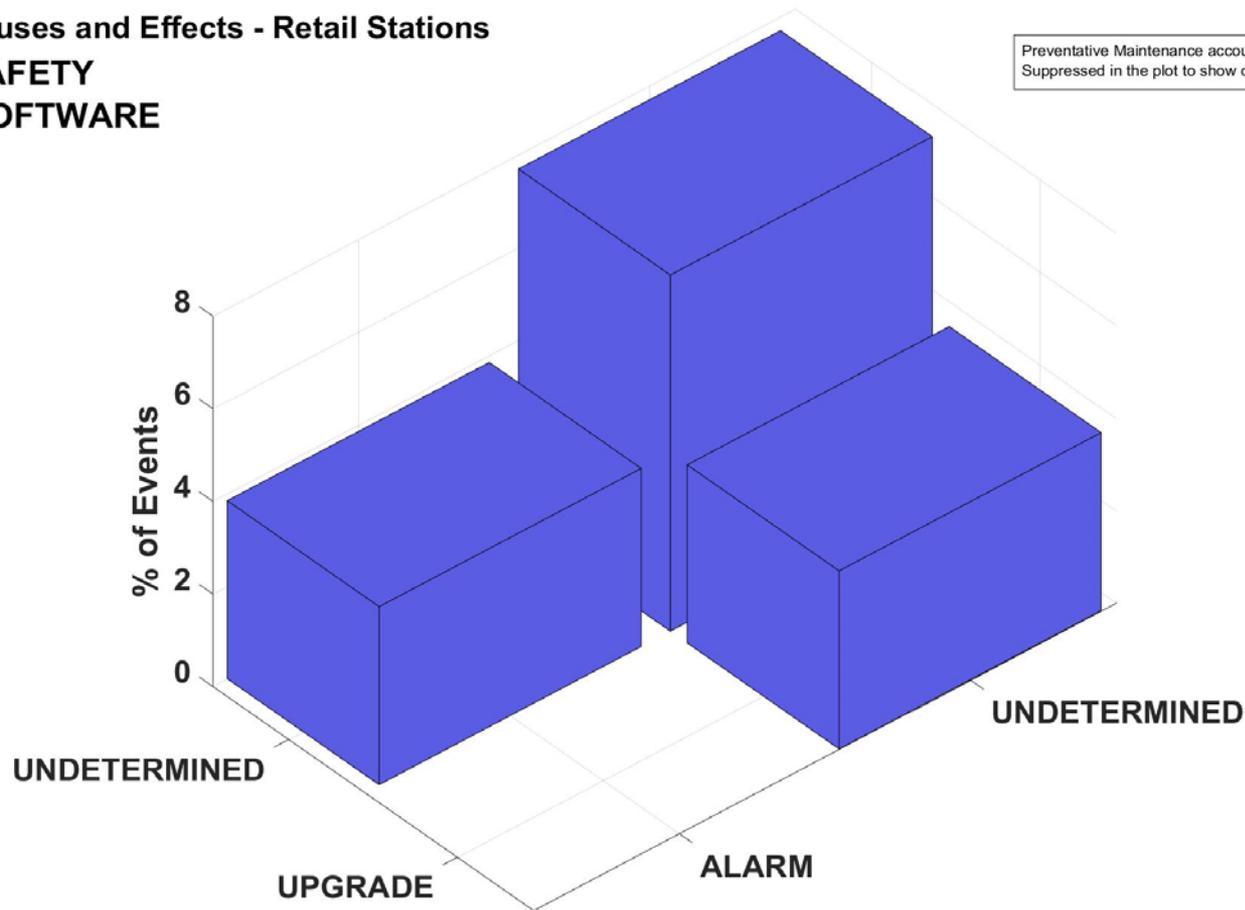
Mean H₂ Dispensed Per Leak Over Time - Retail Stations



Maintenance Causes and Effects - Retail Stations

Subsystem: SAFETY

Component: SOFTWARE



Preventative Maintenance accounted for 85% of all events. Suppressed in the plot to show detail for other causes.

Causes

Effects



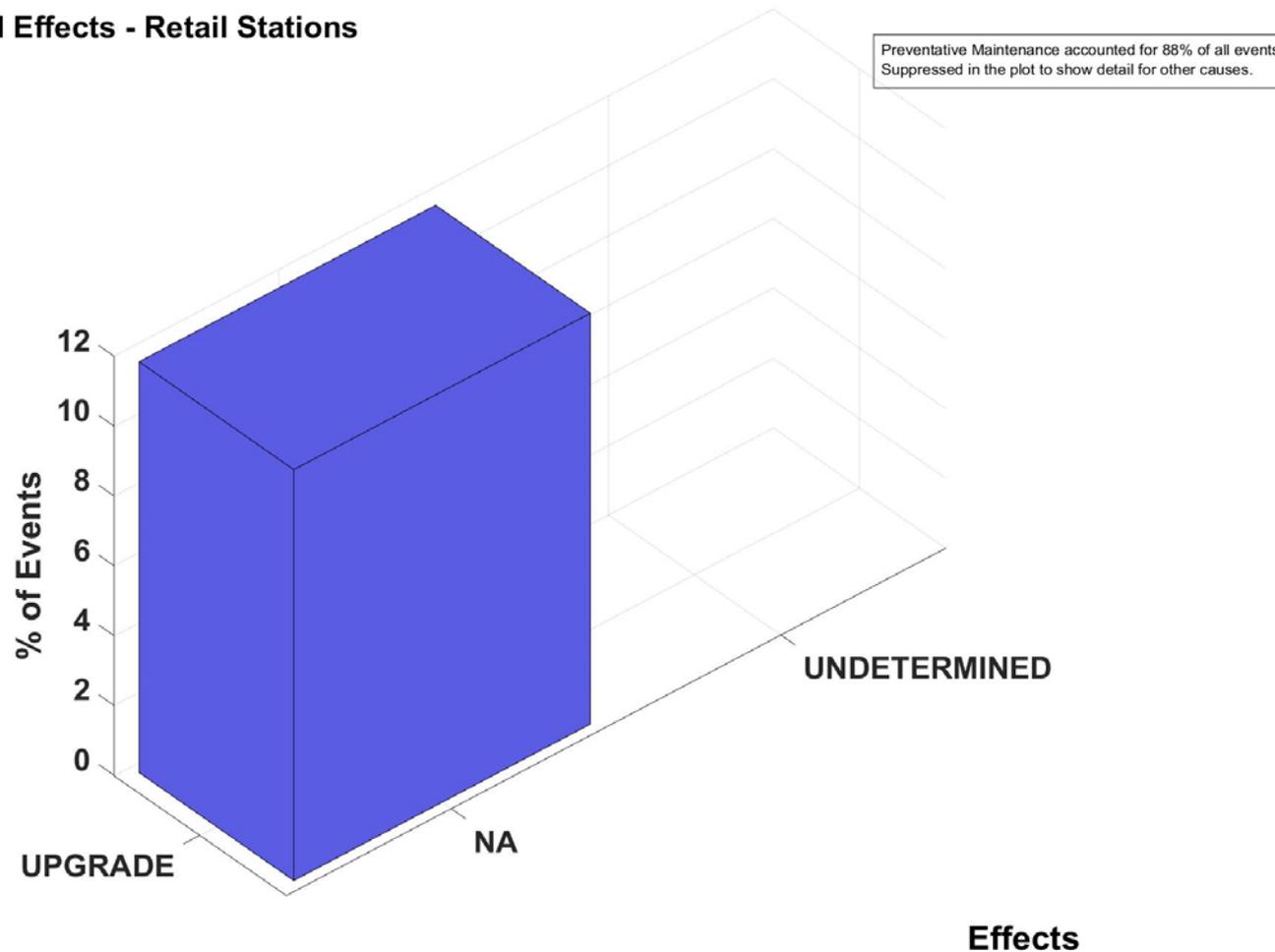
NREL cdpRETAIL_infr_64

Created: Sep-25-17 3:54 PM | Data Range: 2014Q3-2017Q2

Maintenance Causes and Effects - Retail Stations

Subsystem: SAFETY

Component: ENTIRE



Causes

Effects



NREL cdpRETAIL_infr_65

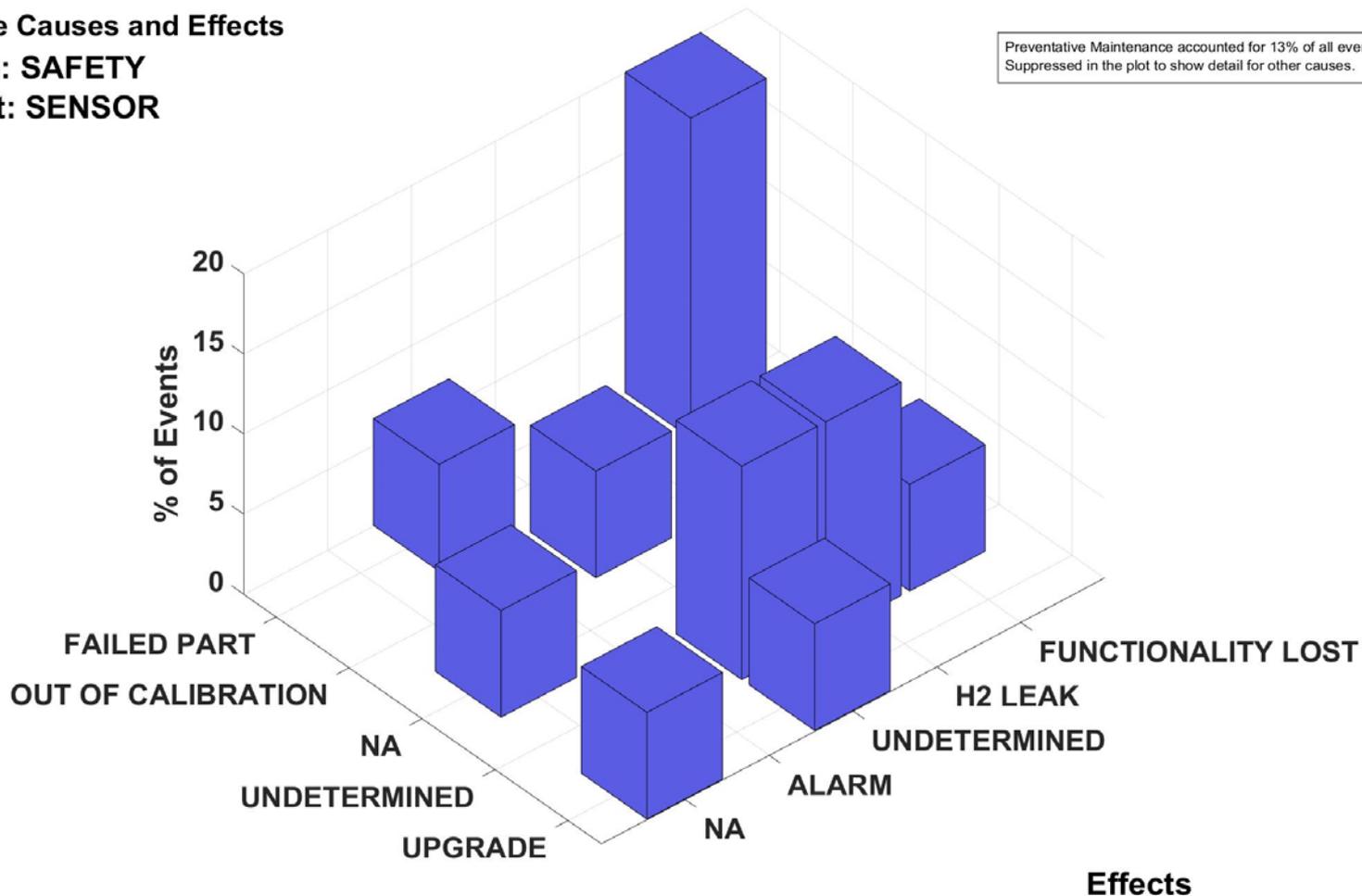
Created: Sep-25-17 3:54 PM | Data Range: 2014Q3-2017Q2

Maintenance Causes and Effects: Safety (Sensor)

Maintenance Causes and Effects

Subsystem: SAFETY

Component: SENSOR



Causes

Effects



NREL cdpRETAIL_infr_66

Created: Sep-25-17 3:54 PM | Data Range: 2014Q3-2017Q2

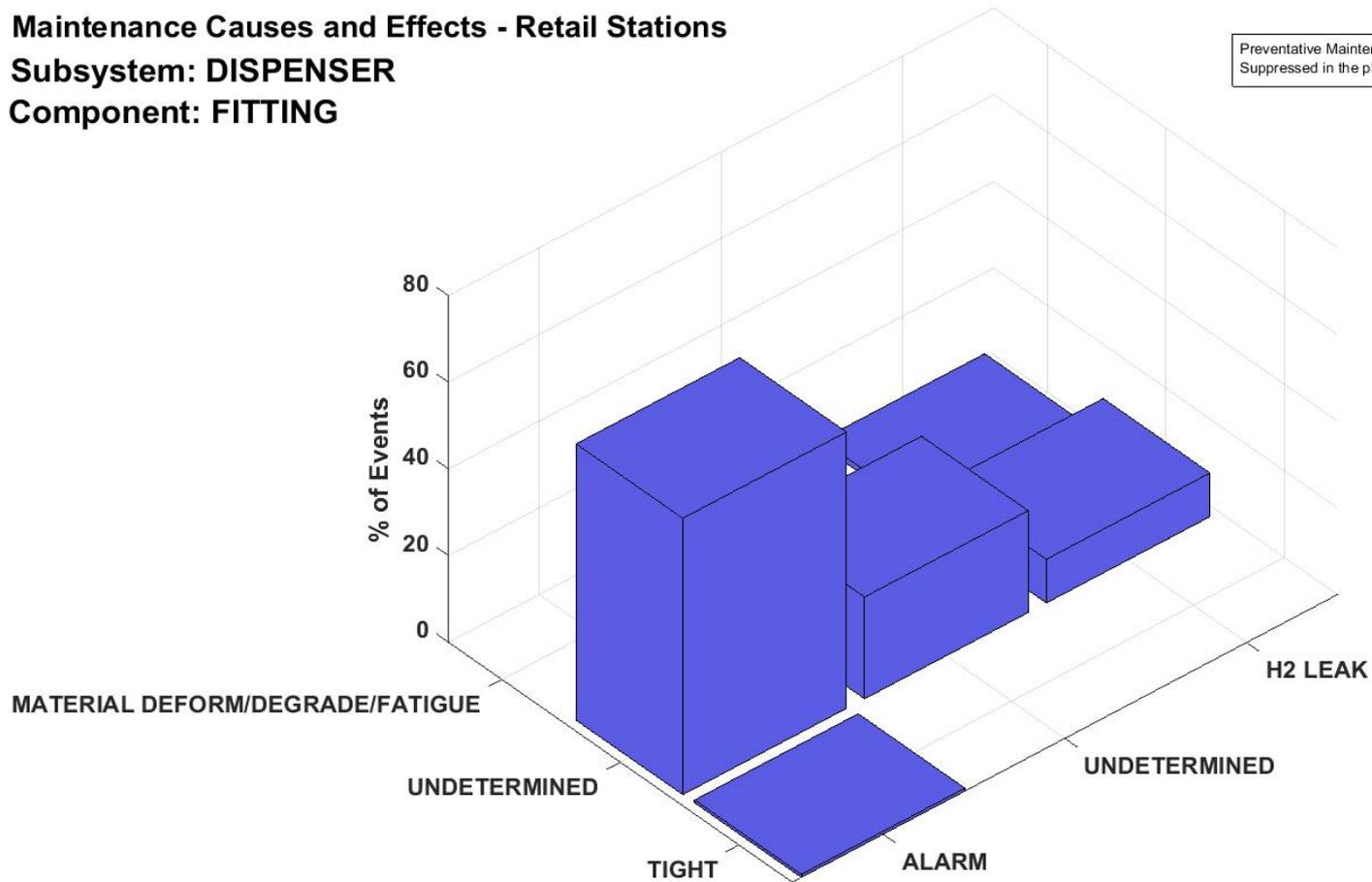
Maintenance Causes and Effects: Dispenser (Fitting)

Maintenance Causes and Effects - Retail Stations

Subsystem: DISPENSER

Component: FITTING

Preventative Maintenance accounted for 1% of all events.
Suppressed in the plot to show detail for other causes.



Causes

Effects



NREL cdpRETAIL_infr_68

Created: Nov-30-17 11:01 AM | Data Range: 2014Q3-2017Q2

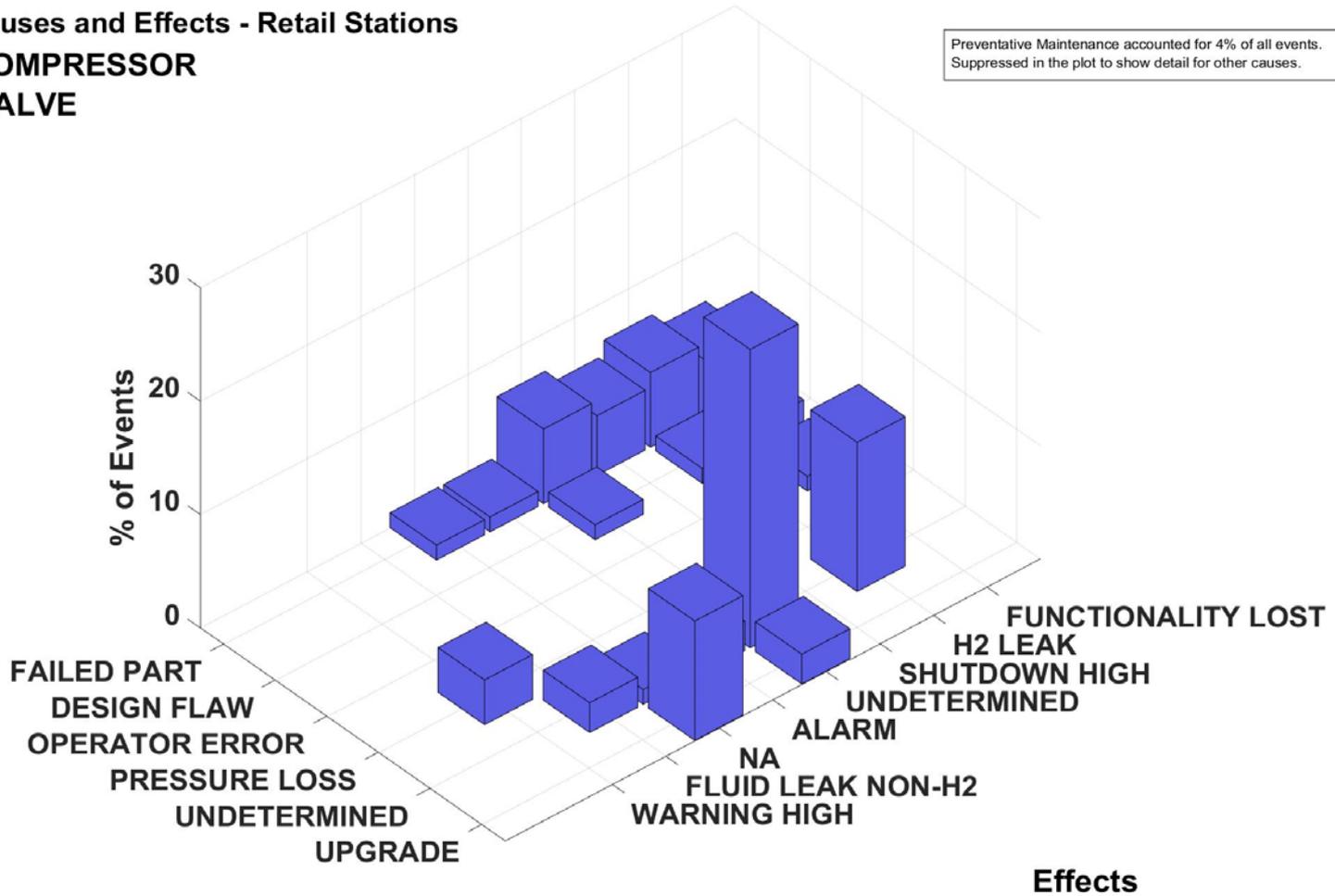
Maintenance Causes and Effects: Compressor (Valve)

Maintenance Causes and Effects - Retail Stations

Subsystem: COMPRESSOR

Component: VALVE

Preventative Maintenance accounted for 4% of all events.
Suppressed in the plot to show detail for other causes.



Causes

Effects



NREL cdpRETAIL_infr_71

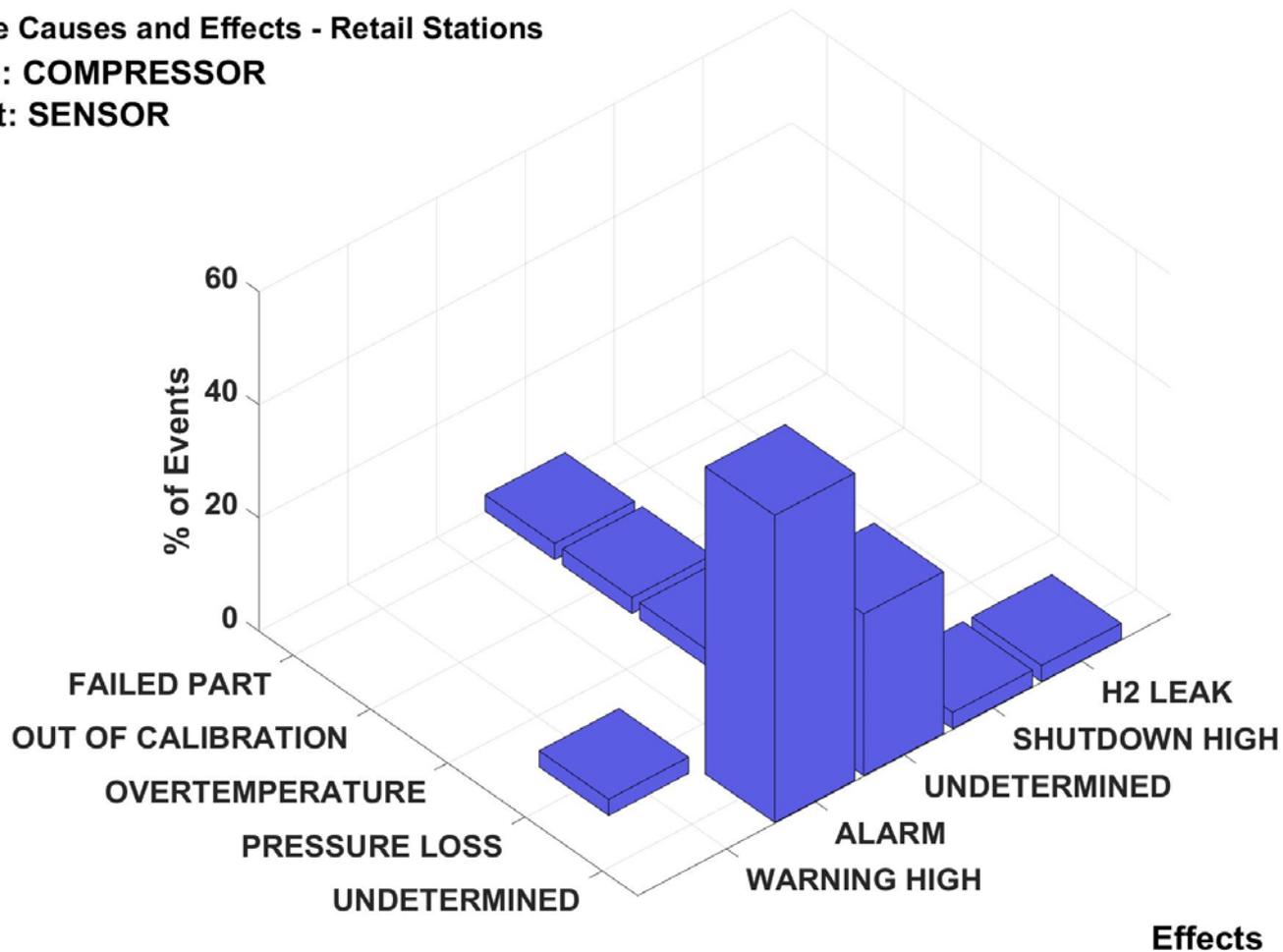
Created: Sep-25-17 3:54 PM | Data Range: 2014Q3-2017Q2

Maintenance Causes and Effects: Compressor (Sensor)

Maintenance Causes and Effects - Retail Stations

Subsystem: COMPRESSOR

Component: SENSOR



Causes

Effects

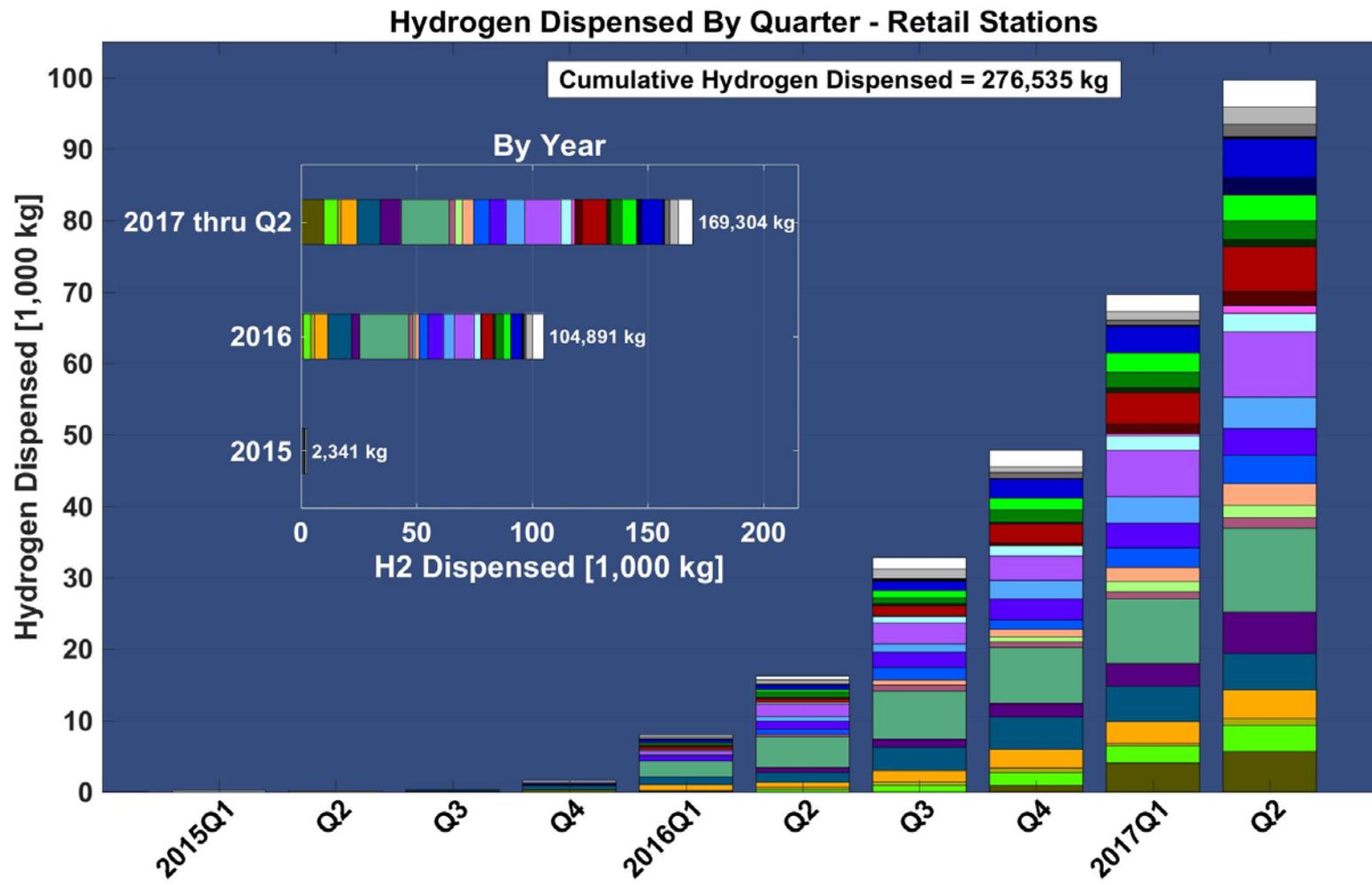


NREL cdpRETAIL_infr_72

Created: Sep-25-17 3:54 PM | Data Range: 2014Q3-2017Q2

Performance

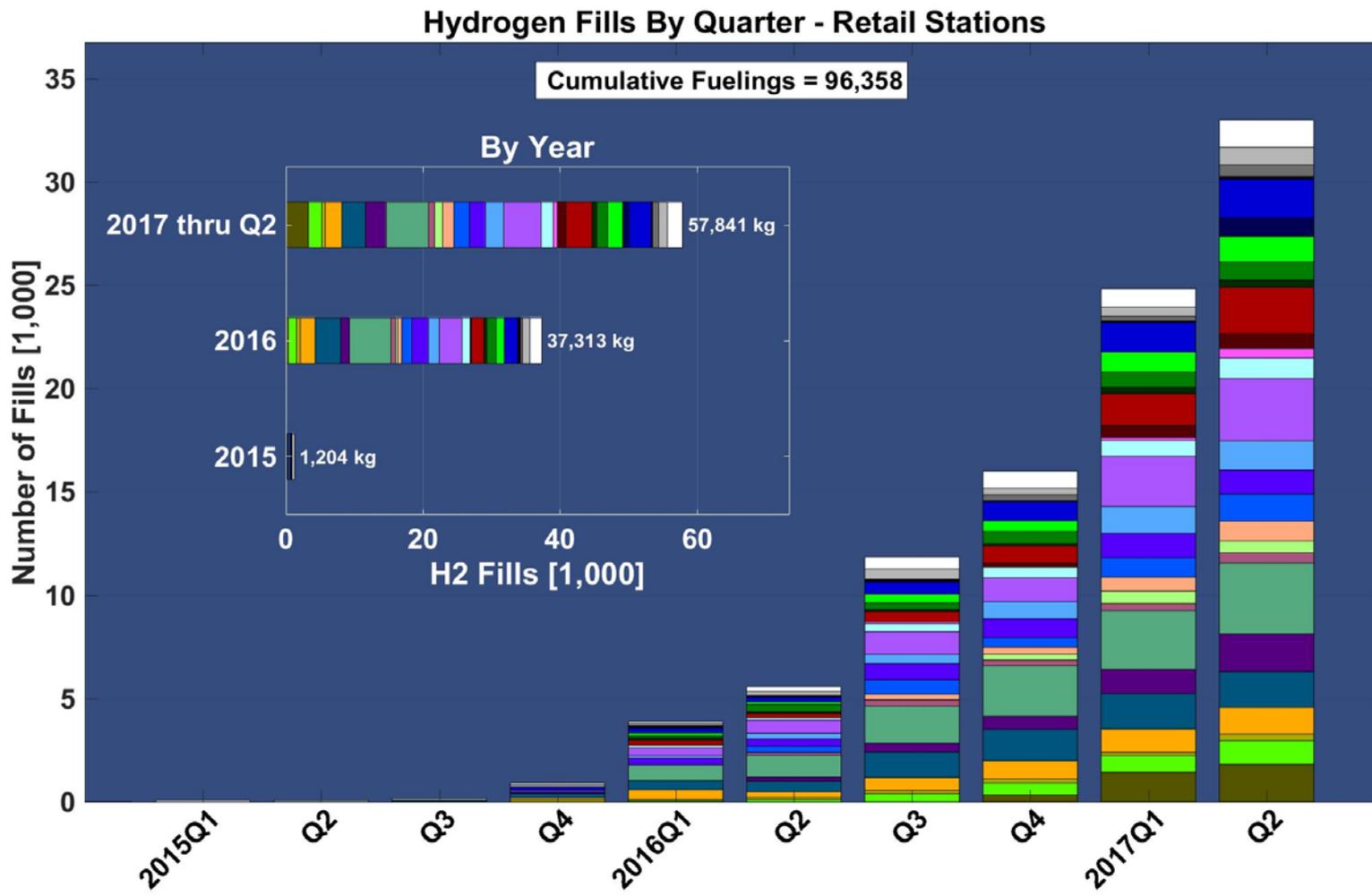
Hydrogen Dispensed by Quarter



NREL cdpRETAIL_infr_01

Created: Sep-25-17 4:03 PM | Data Range: 2014Q3-2017Q2

Note: Colors represent individual stations



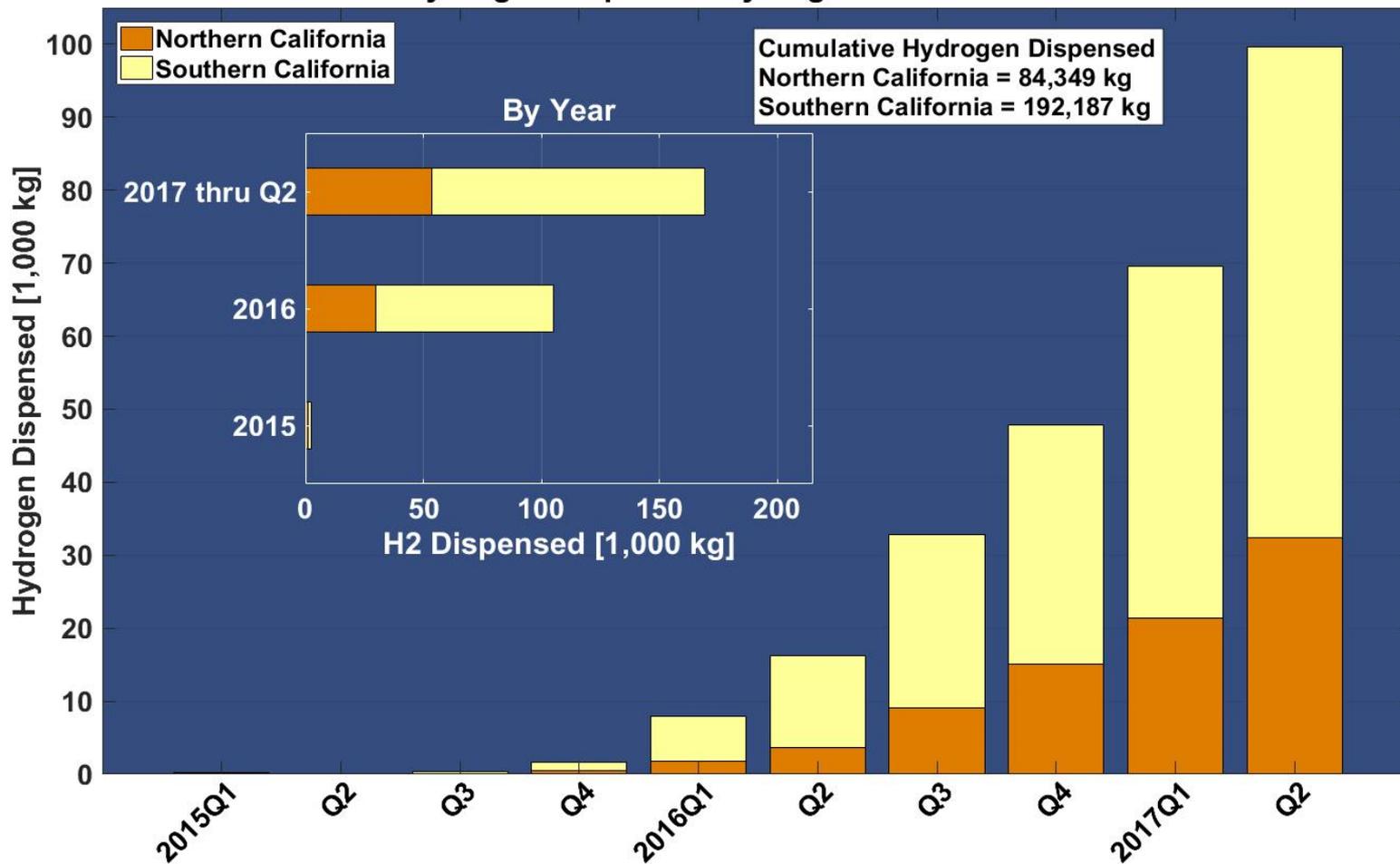
NREL cdpRETAIL_infr_58

Created: Sep-25-17 3:57 PM | Data Range: 2014Q3-2017Q2

Note: Colors represent individual stations

Hydrogen Dispensed by Region

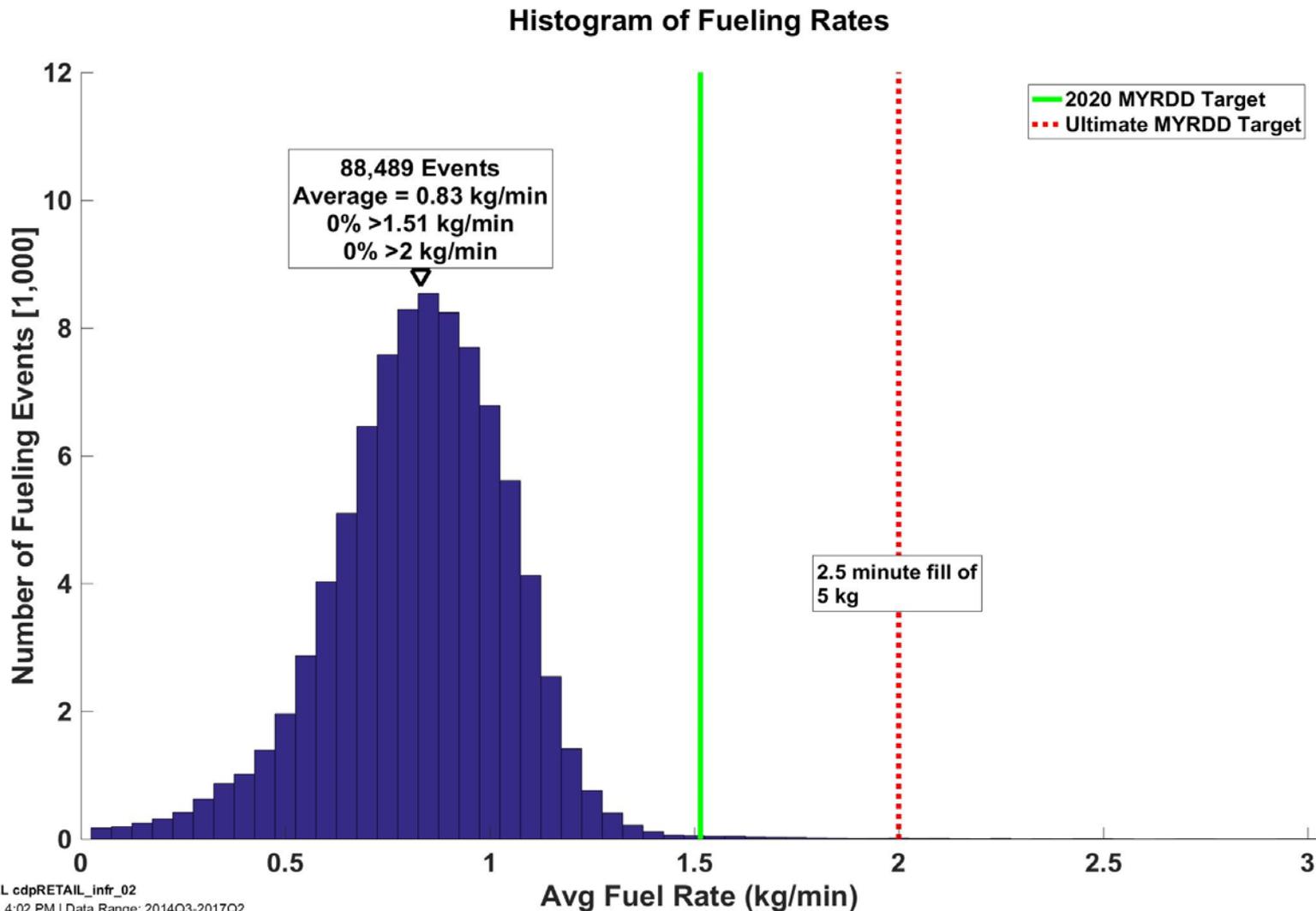
Hydrogen Dispensed By Region - Retail Stations



NREL cdpRETAIL_infr_81

Created: Oct-16-17 9:14 AM | Data Range: 2014Q3-2017Q2

Histogram of Fueling Rates

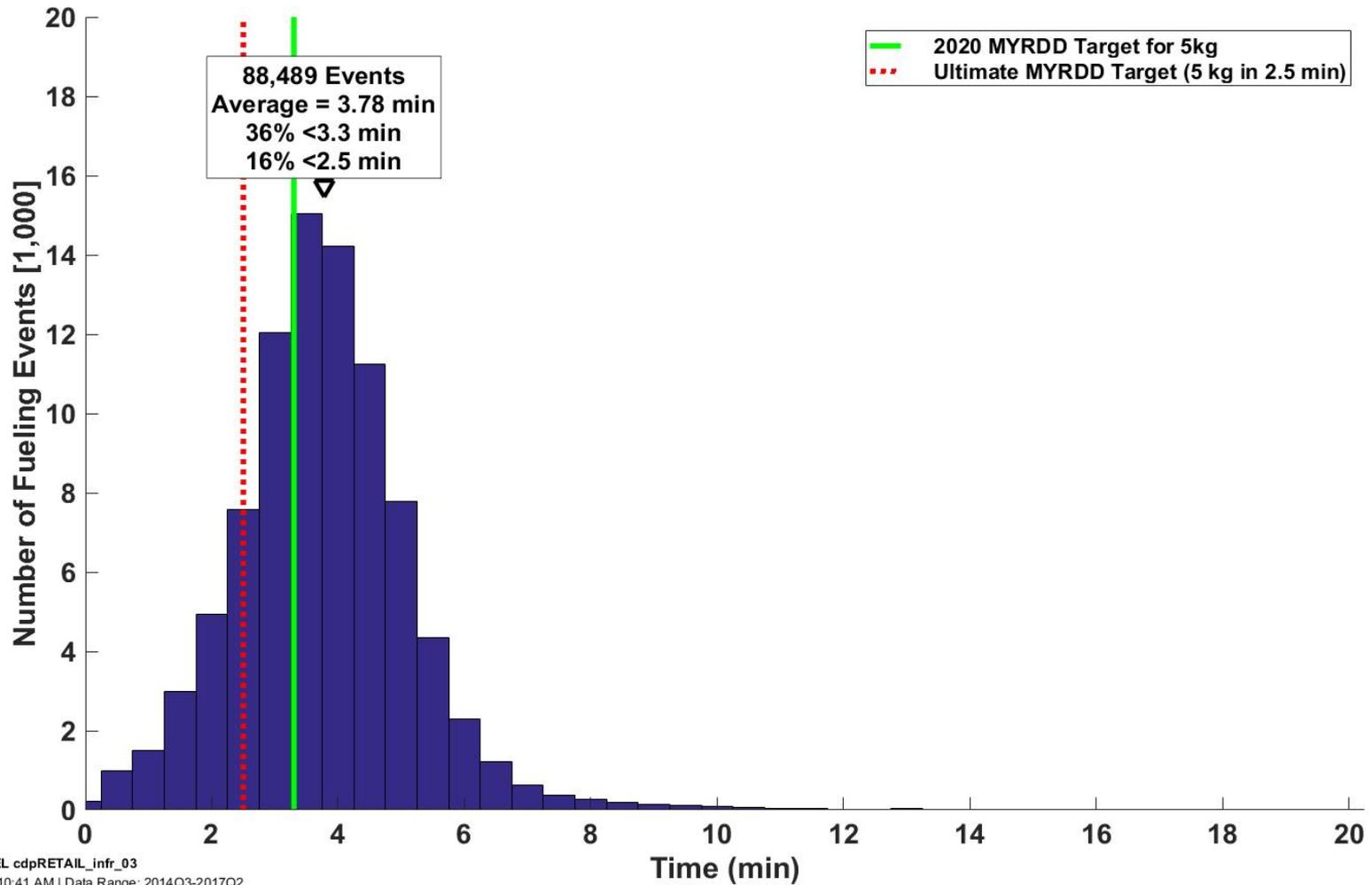


NREL cdpRETAIL_infr_02

Created: Sep-25-17 4:02 PM | Data Range: 2014Q3-2017Q2

Histogram of Fueling Times

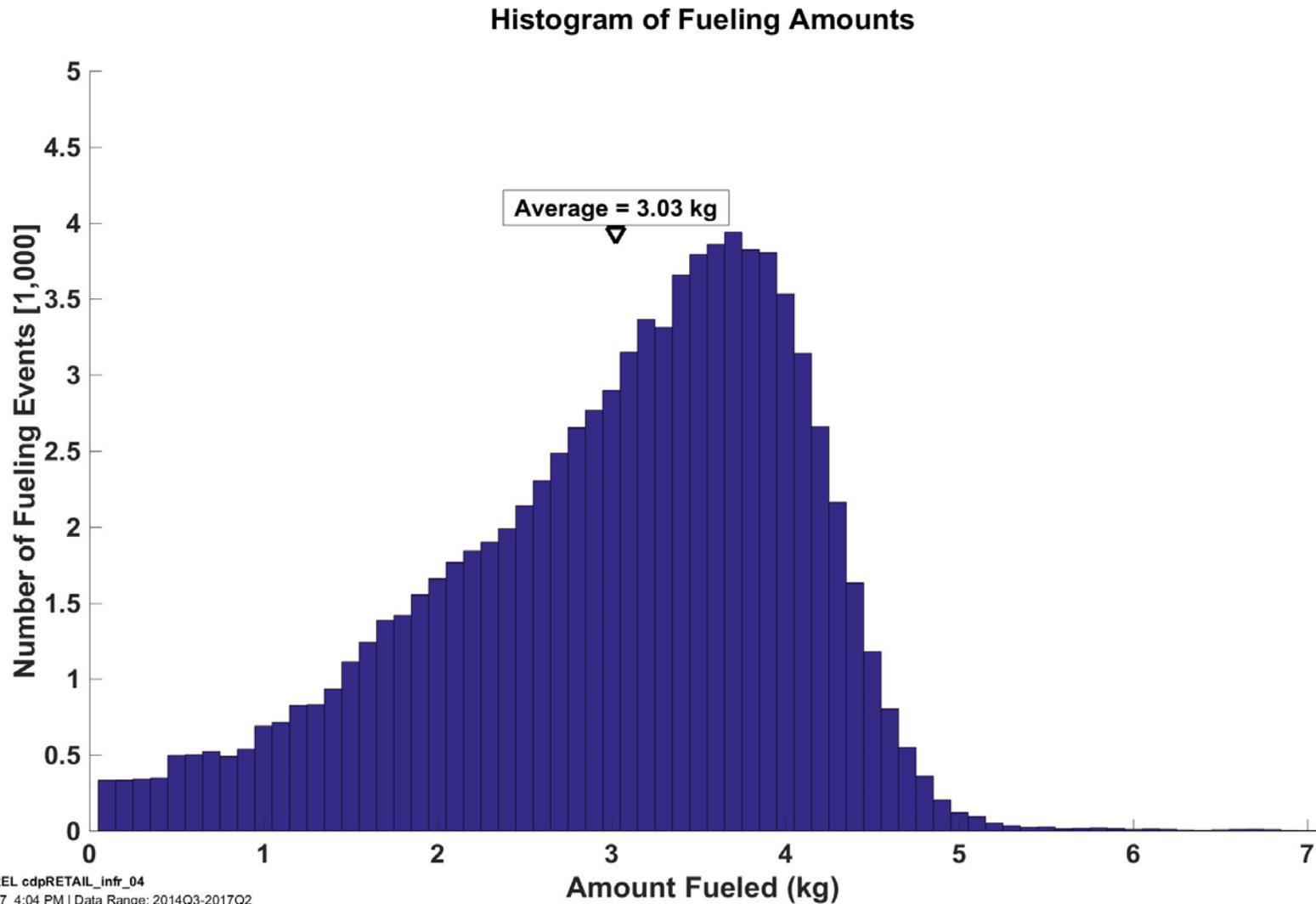
Histogram of Fueling Times



NREL cdpRETAIL_infr_03

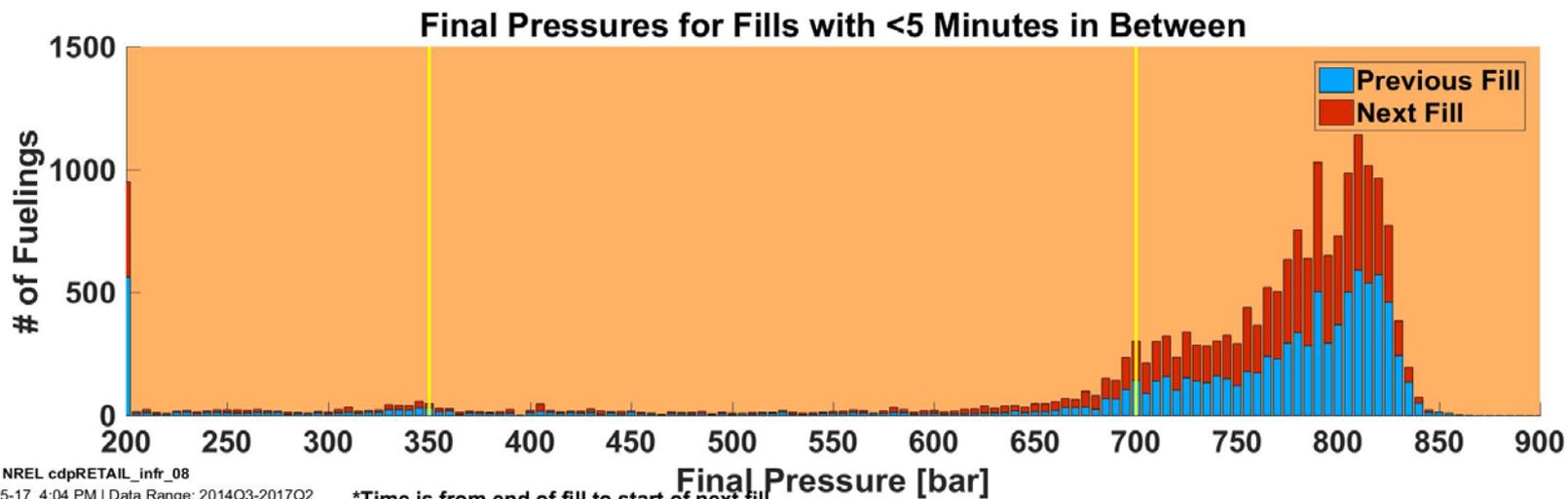
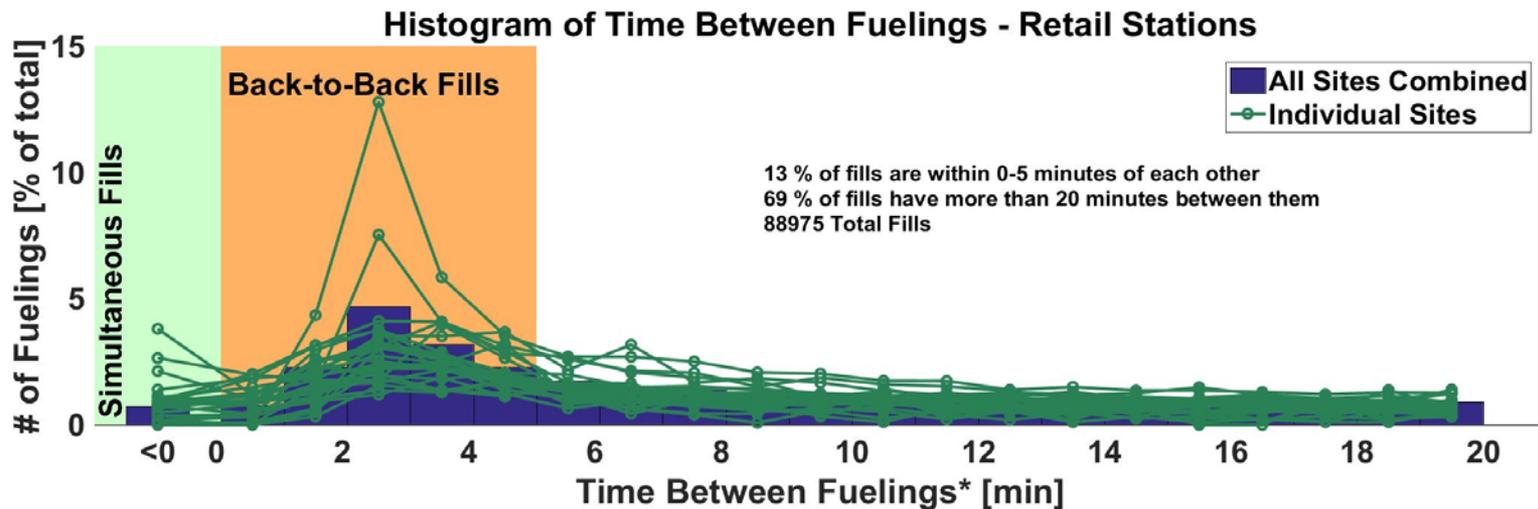
Created: Oct-19-17 10:41 AM | Data Range: 2014Q3-2017Q2

Histogram of Fueling Amounts



 NREL cdpRETAIL_infr_04
Created: Sep-25-17 4:04 PM | Data Range: 2014Q3-2017Q2

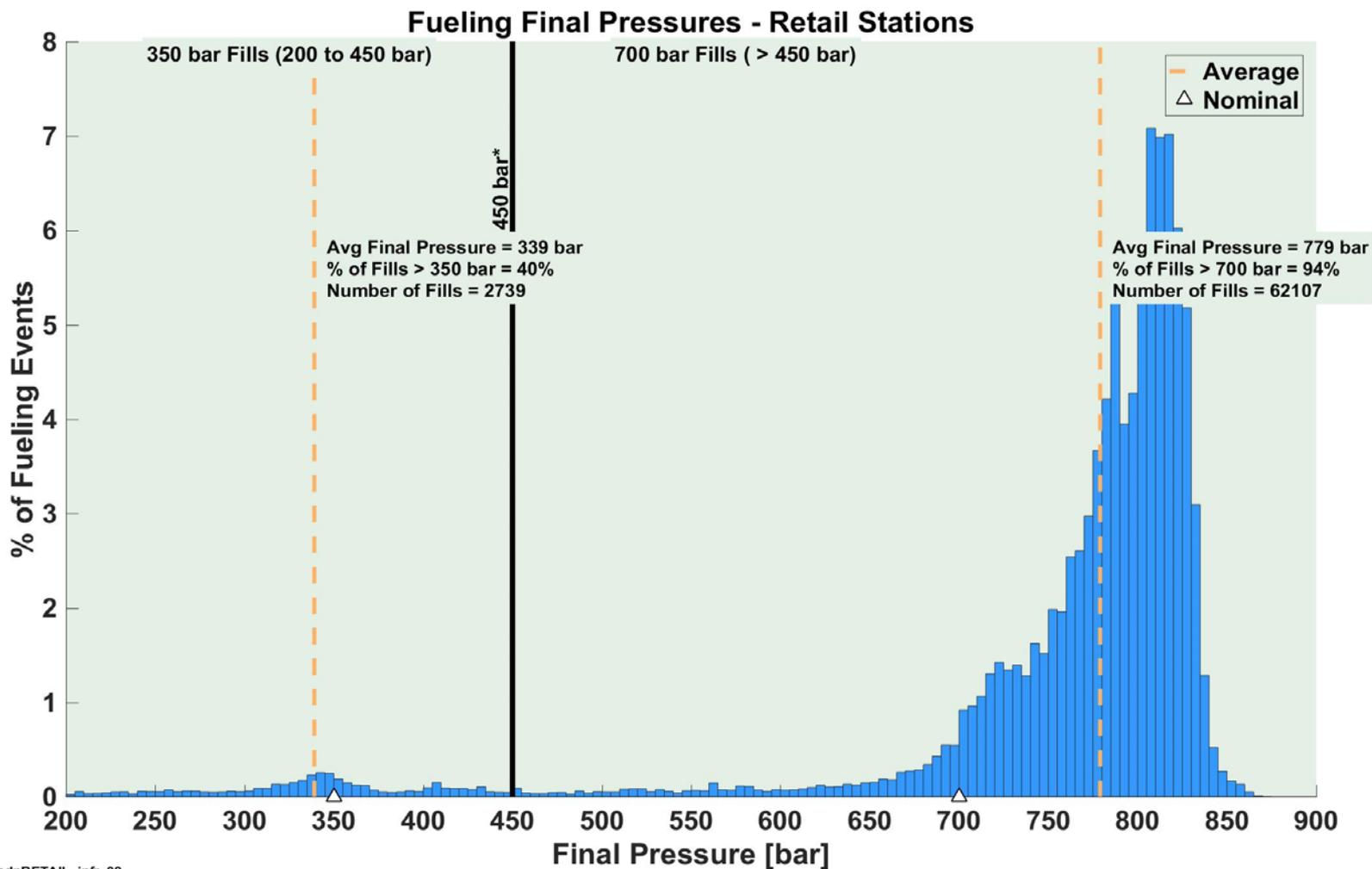
Time Between Fueling



NREL cdpRETAIL_infr_08

Created: Sep-25-17 4:04 PM | Data Range: 2014Q3-2017Q2

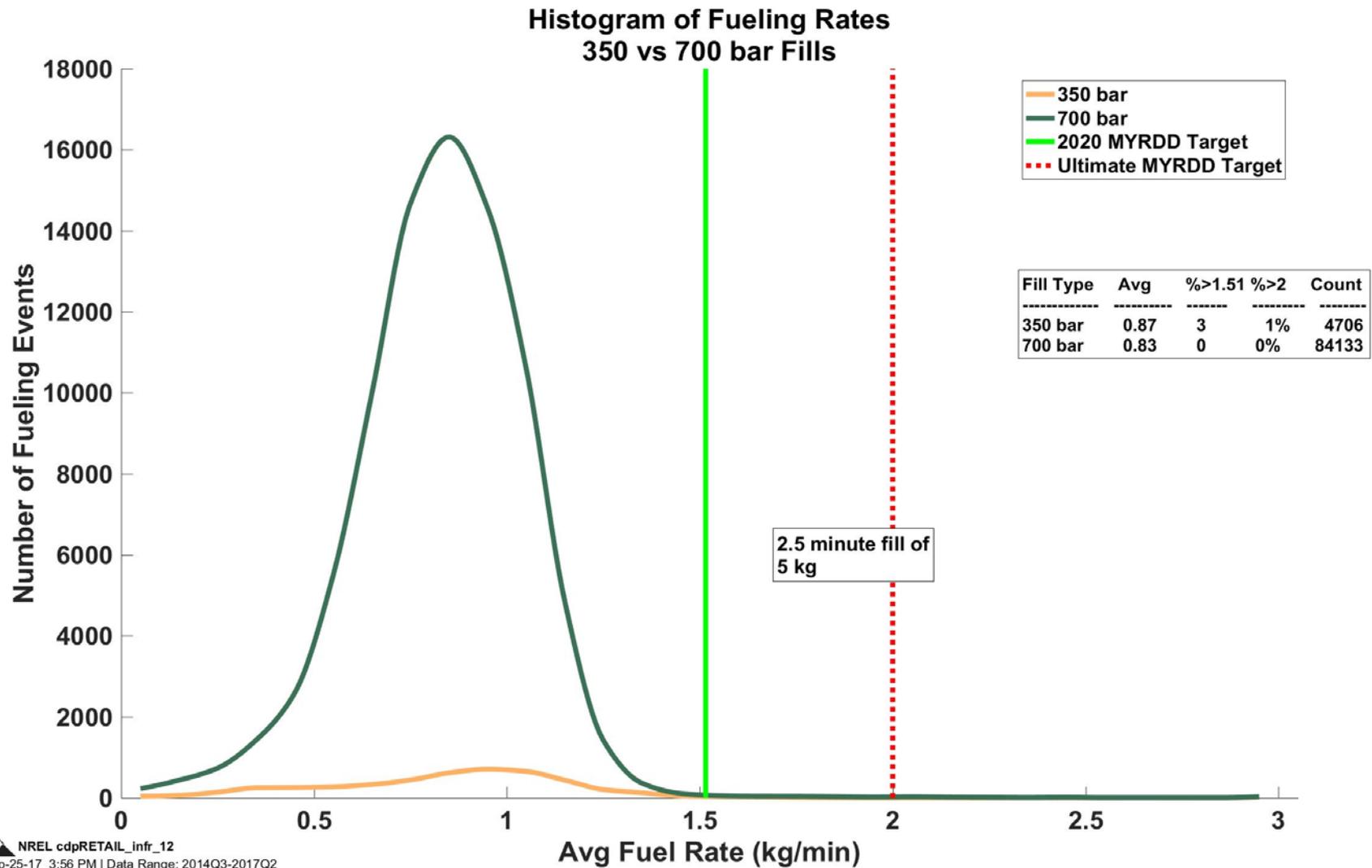
*Time is from end of fill to start of next fill.



NREL cdpRETAIL_infr_09

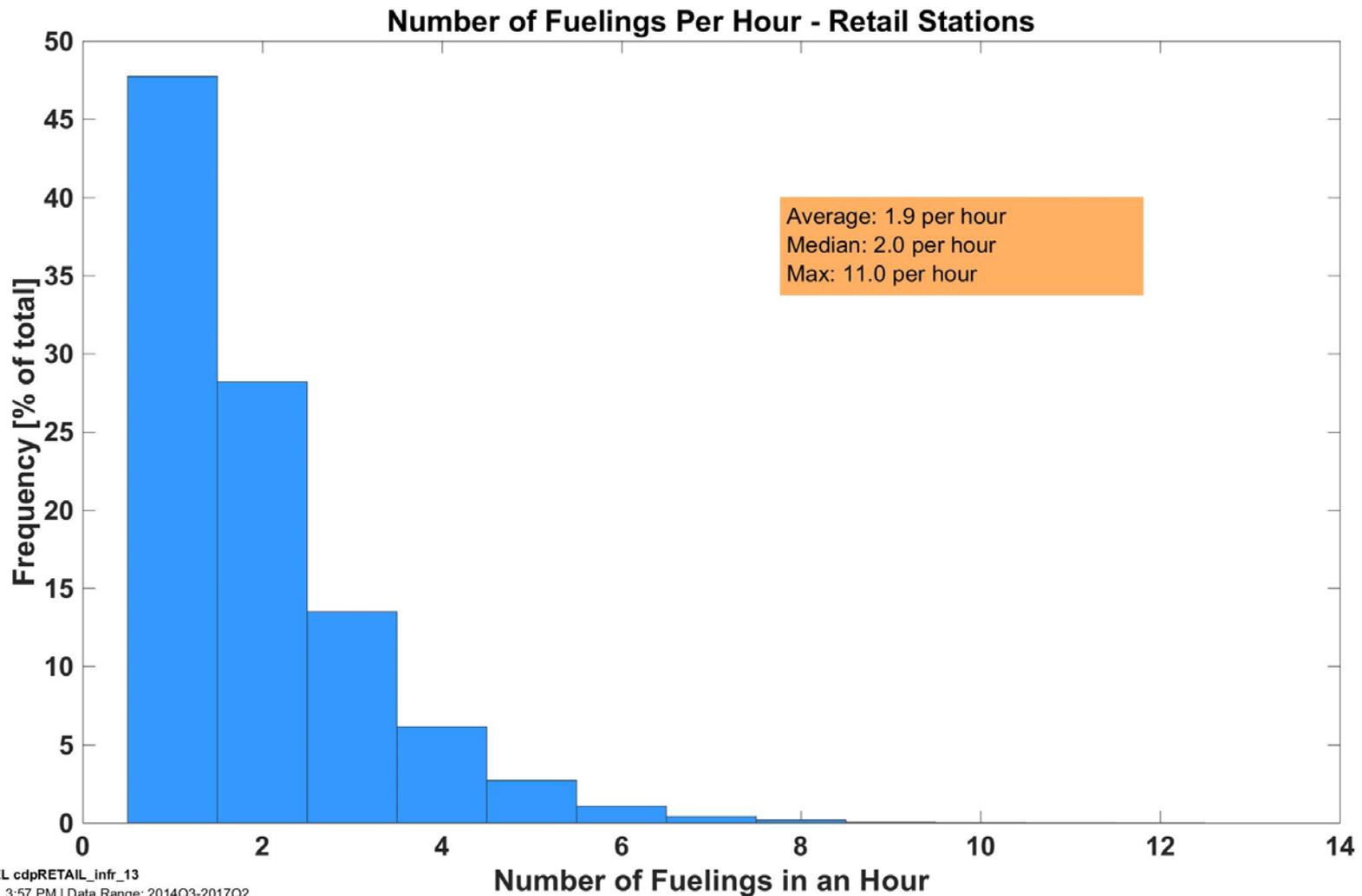
Created: Sep-25-17 4:00 PM | Data Range: 2014Q3-2017Q2

*The line at 450 bar separates 350 bar fills from 700 bar fills. It is slightly over the allowable 125% of nominal pressure (437.5 bar) from SAE J2601.

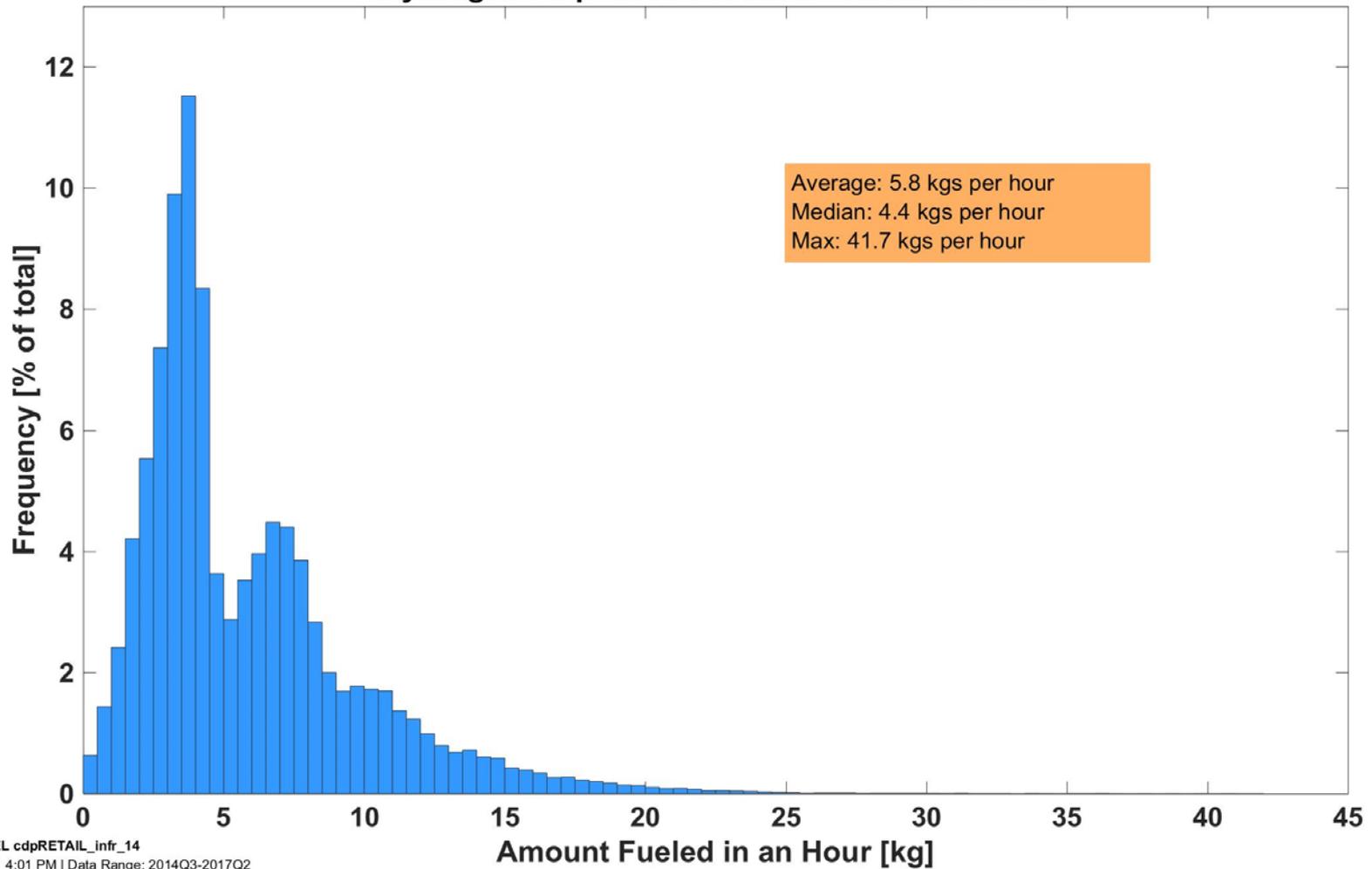


NREL cdpRETAIL_infr_12

Created: Sep-25-17 3:56 PM | Data Range: 2014Q3-2017Q2

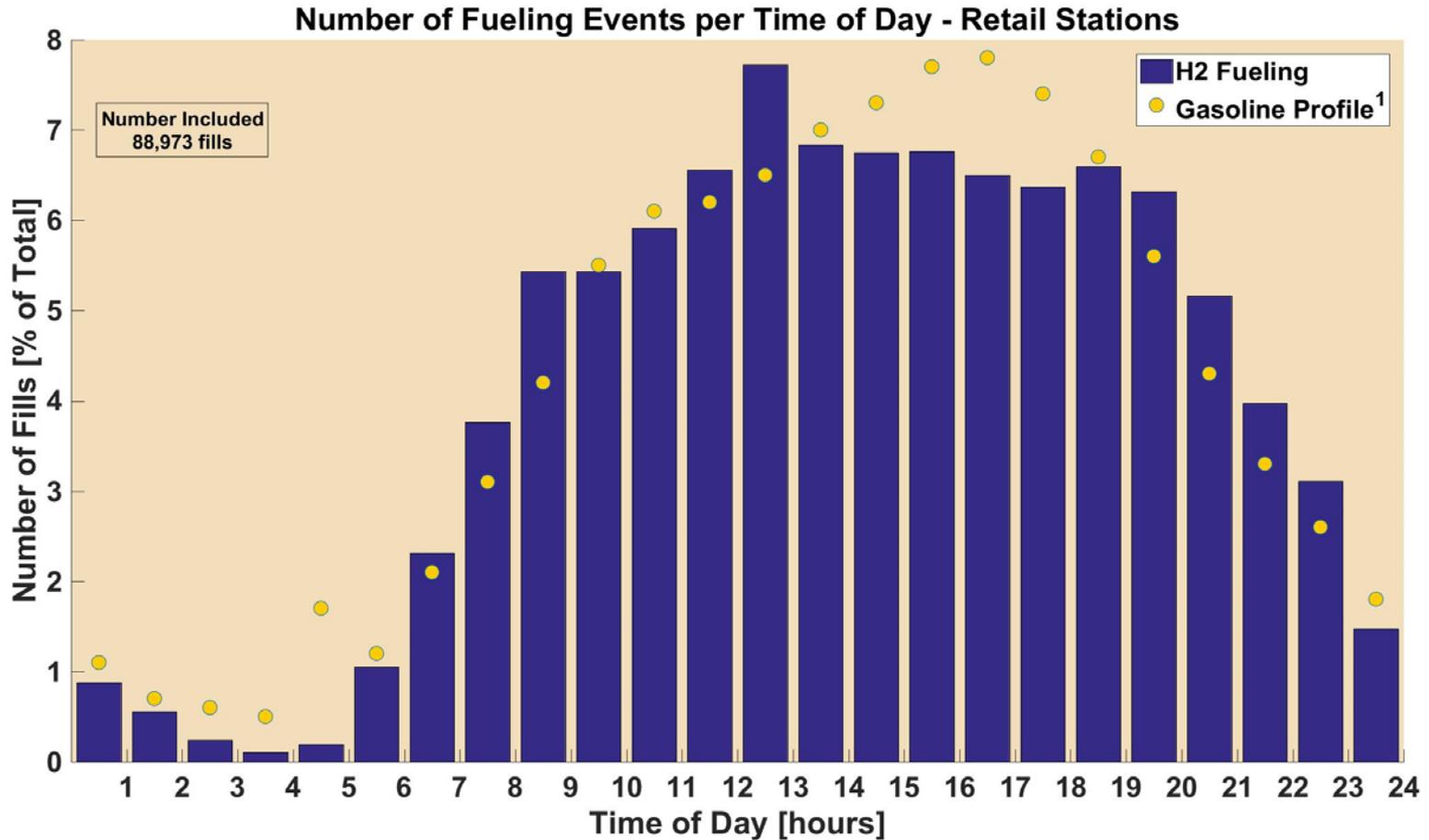


Hydrogen Dispensed Per Hour - Retail Stations



NREL cdpRETAIL_infr_14

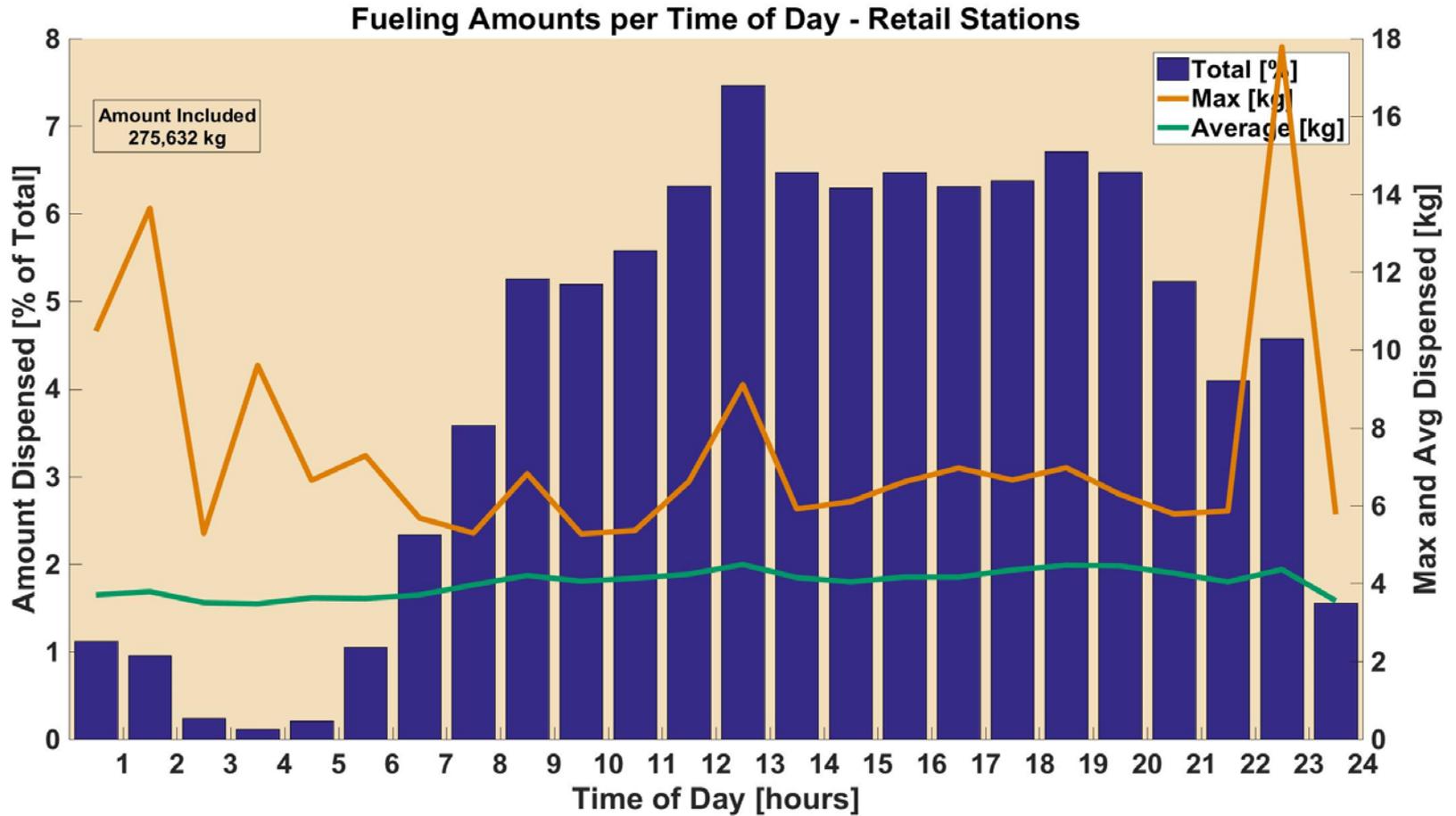
Created: Sep-25-17 4:01 PM | Data Range: 2014Q3-2017Q2



NREL cdpRETAIL_infr_15

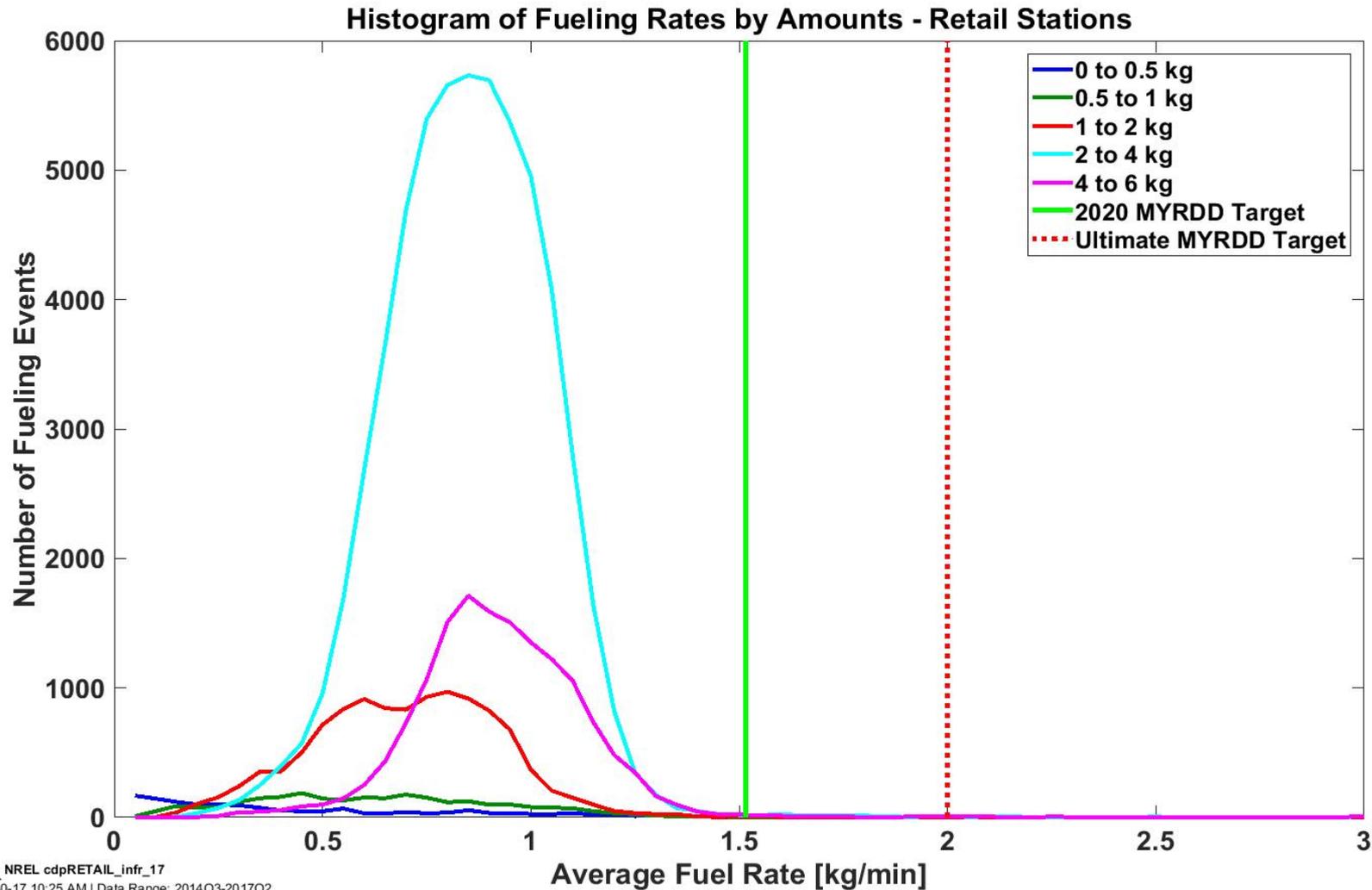
Created: Sep-25-17 3:55 PM | Data Range: 2014Q3-2017Q2

1. Friday Chevron profile "Hydrogen Delivery Infrastructure Options Analysis", T. Chen, 2008.



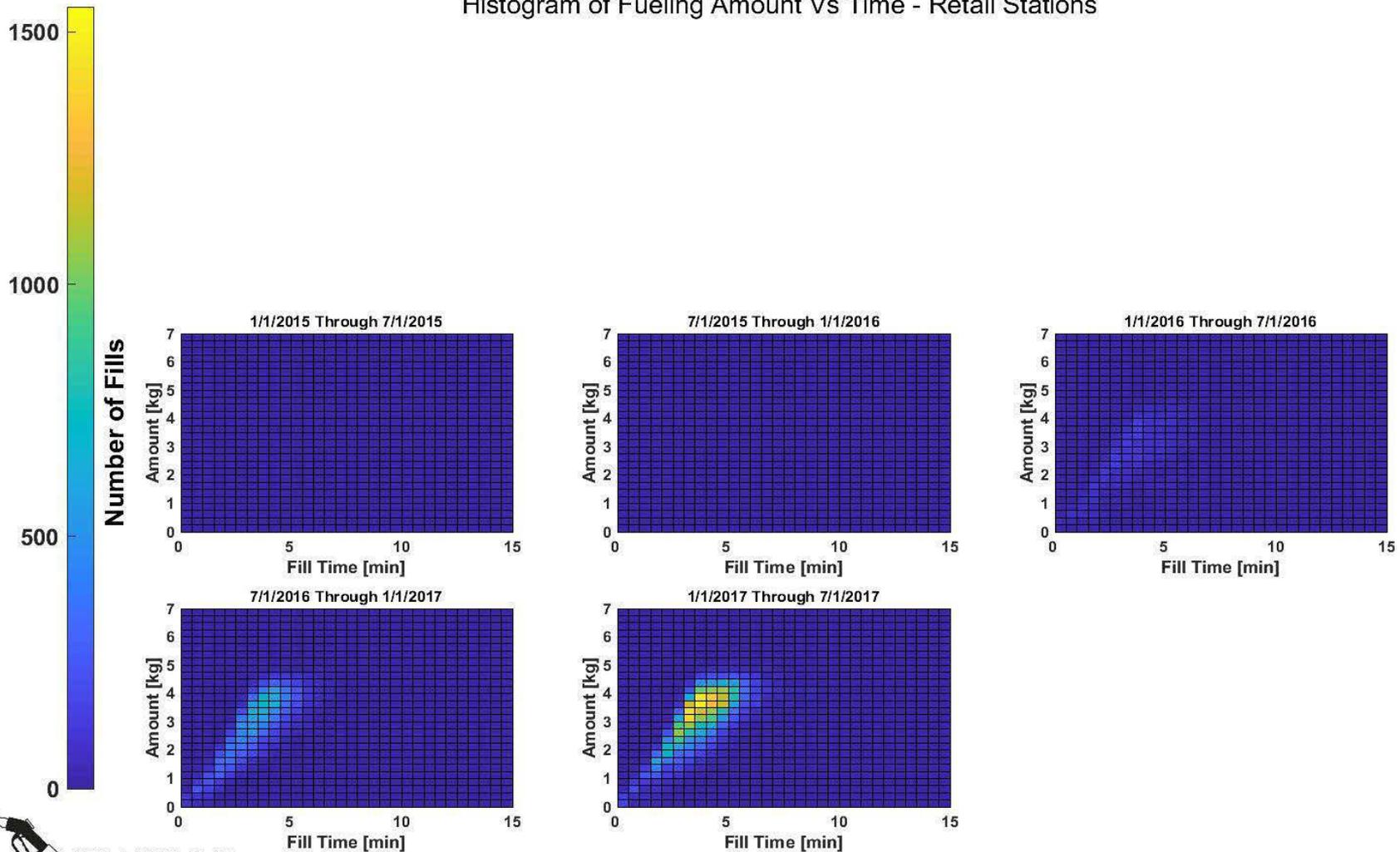
NREL cdpRETAIL_infr_16

Created: Sep-25-17 4:01 PM | Data Range: 2014Q3-2017Q2



 NREL cdpRETAIL_infr_17
Created: Nov-30-17 10:25 AM | Data Range: 2014 Q3-2017 Q2

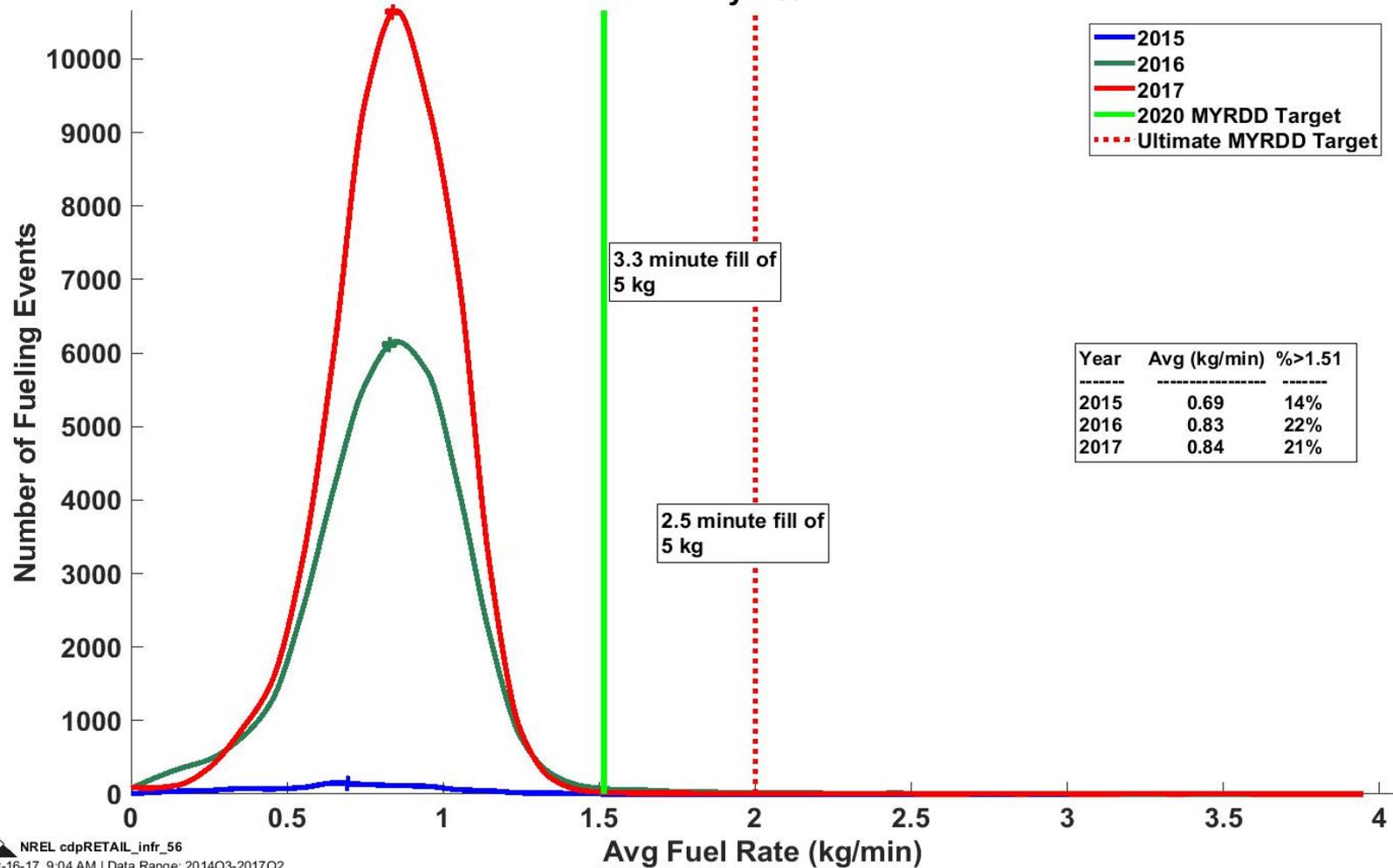
Histogram of Fueling Amount Vs Time - Retail Stations



NREL cdpRETAIL_infr_18

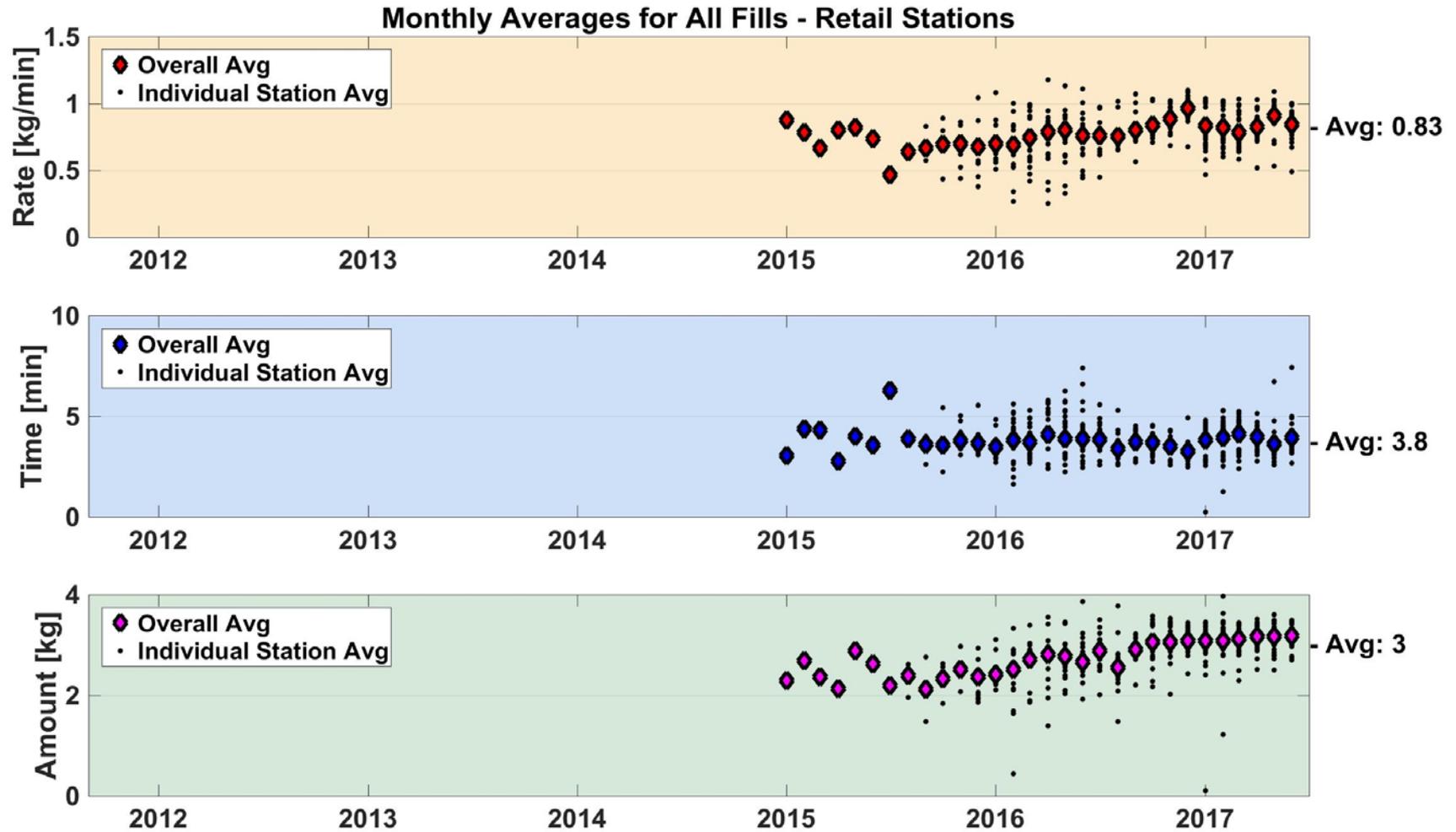
Created: Nov-30-17 10:29 AM | Data Range: 2014Q3-2017Q2

Histogram of Fueling Rates By Year



 NREL cdpRETAIL_infr_56
Created: Oct-16-17 9:04 AM | Data Range: 2014Q3-2017Q2

Monthly Averages: All Fills

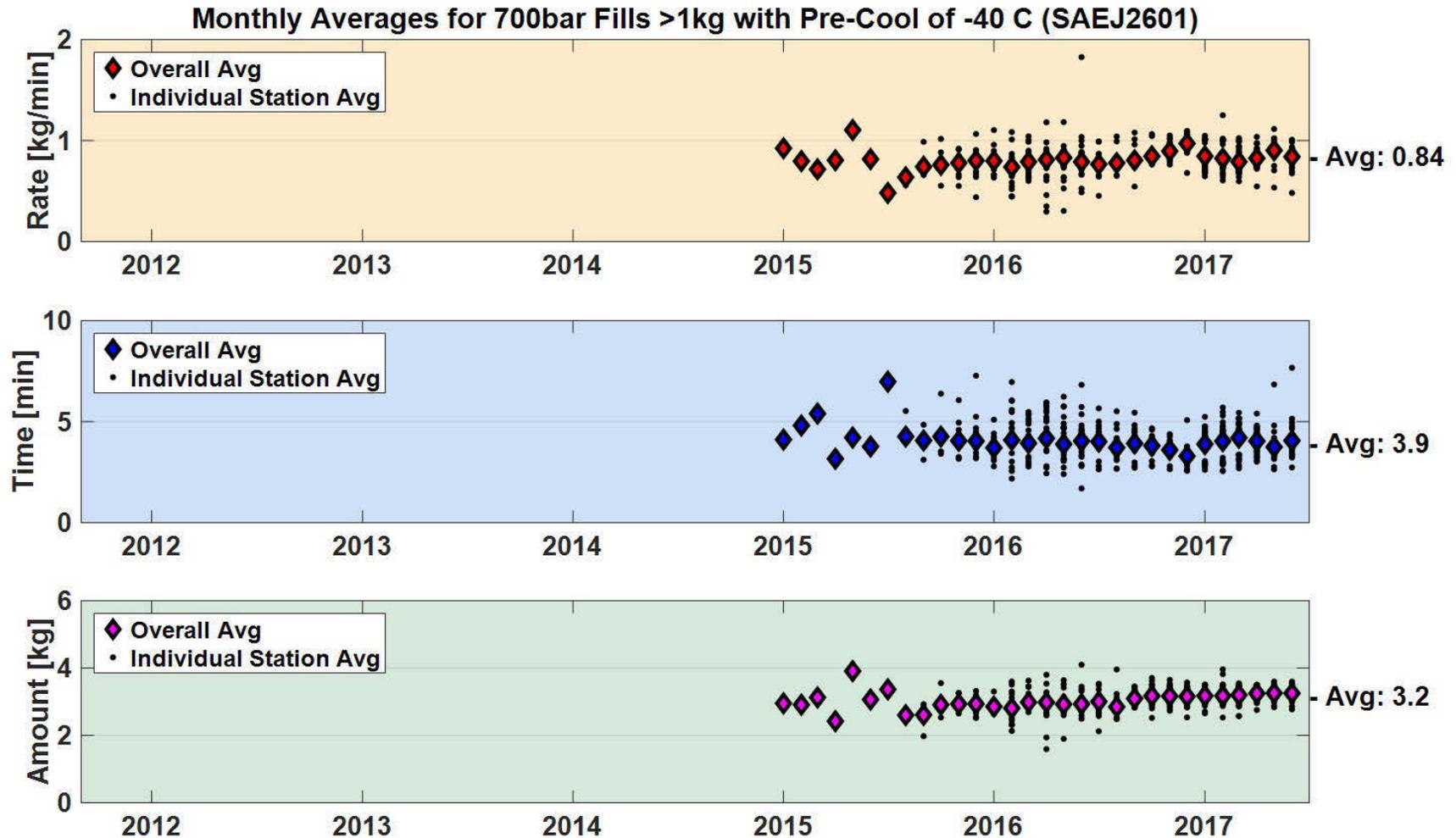


NREL cdpRETAIL_infr_55

Created: Sep-25-17 4:04 PM | Data Range: 2014Q3-2017Q2

CDP-INFR-57

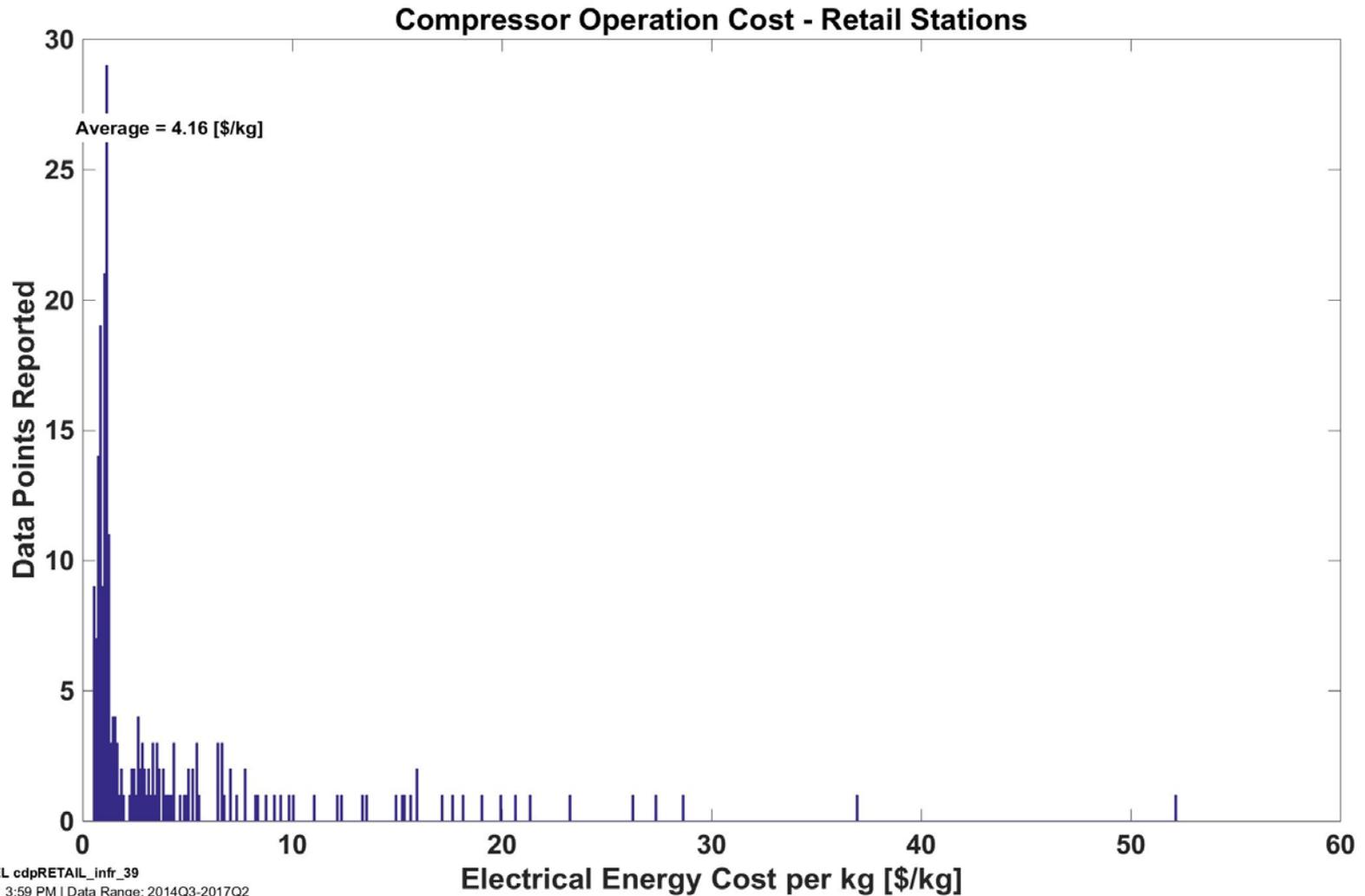
Monthly Averages: 700 bar Fills >1 kg with Pre-Cool of -40°C



NREL cdpRETAIL_infr_57

Created: Sep-25-17 4:00 PM | Data Range: 2014Q3-2017Q2

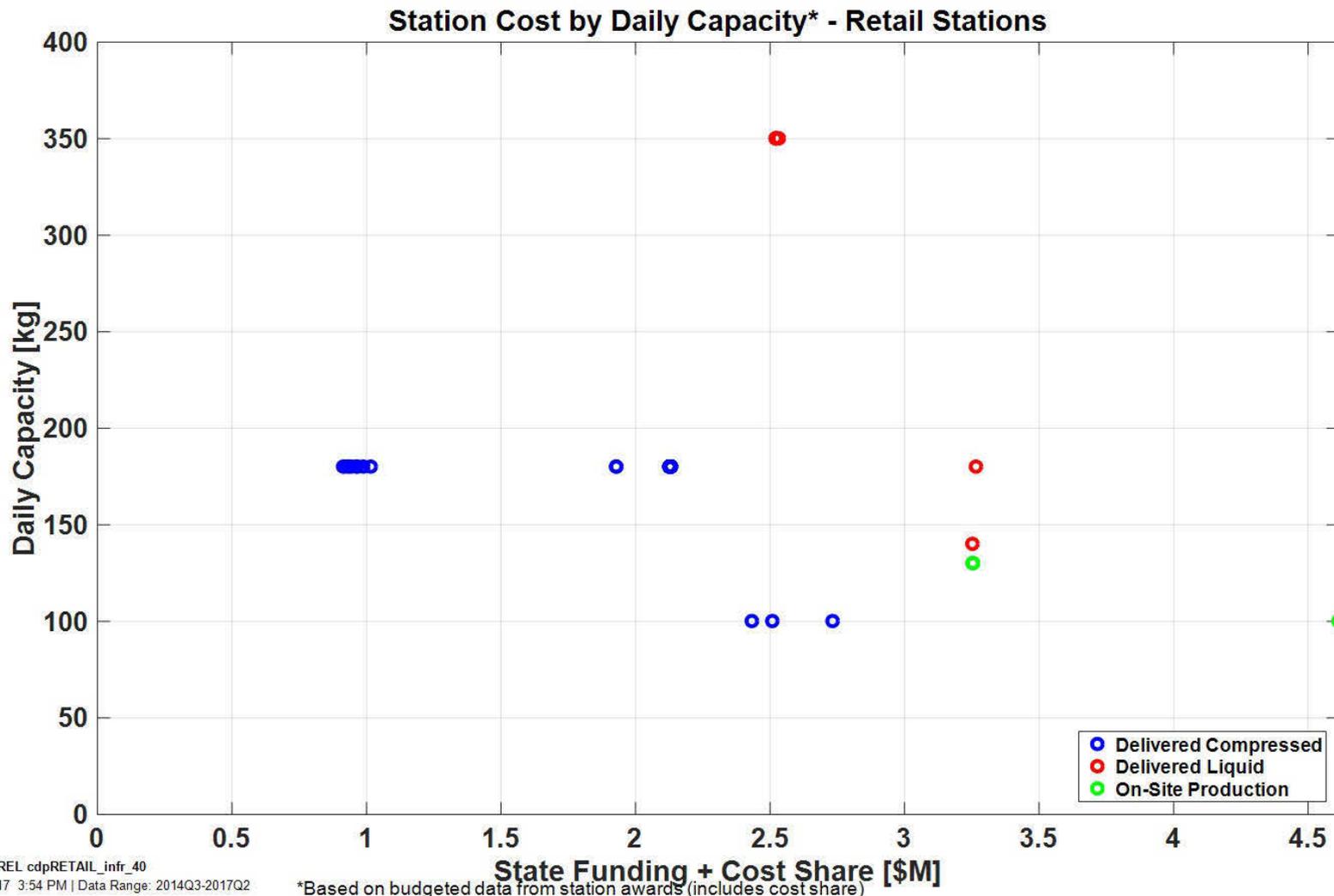
Cost



NREL cdpRETAIL_infr_39

Created: Sep-25-17 3:59 PM | Data Range: 2014Q3-2017Q2

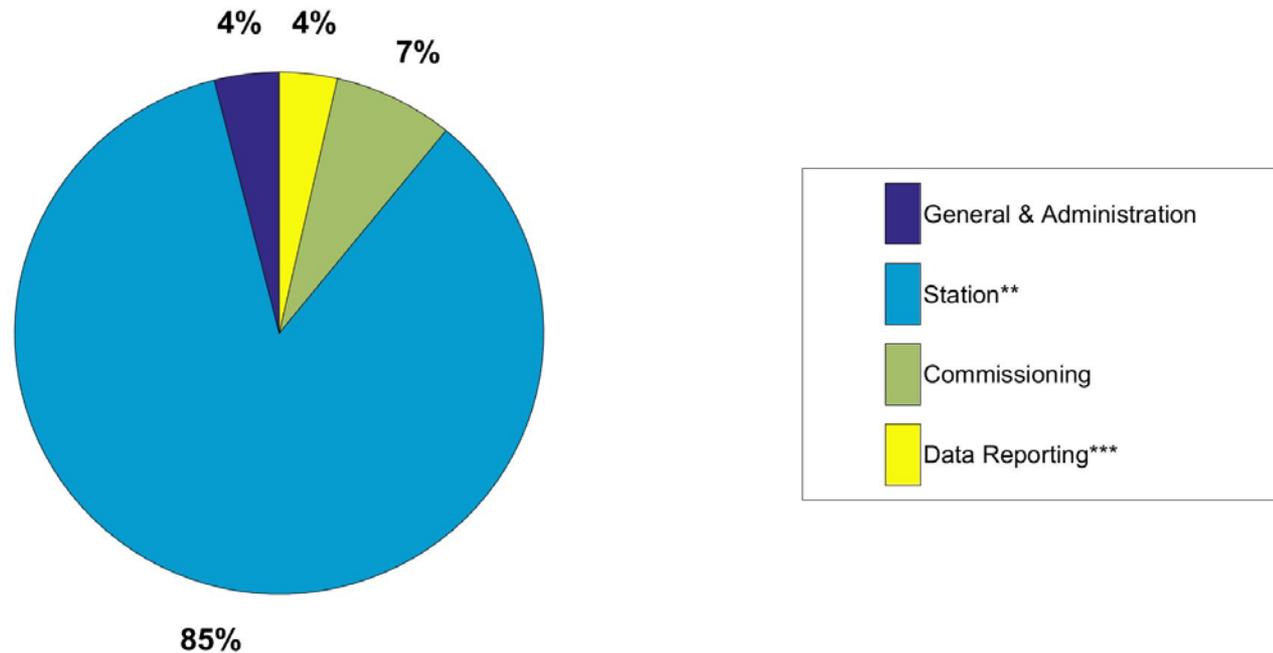
Station Cost by Daily Capacity



Average Station Cost by Category

Average Station Cost by Category - Retail Stations

Budget Amounts* (Avg Total = \$2.17M), 43 Stations



*Based on budgeted data from station awards (includes cost share)

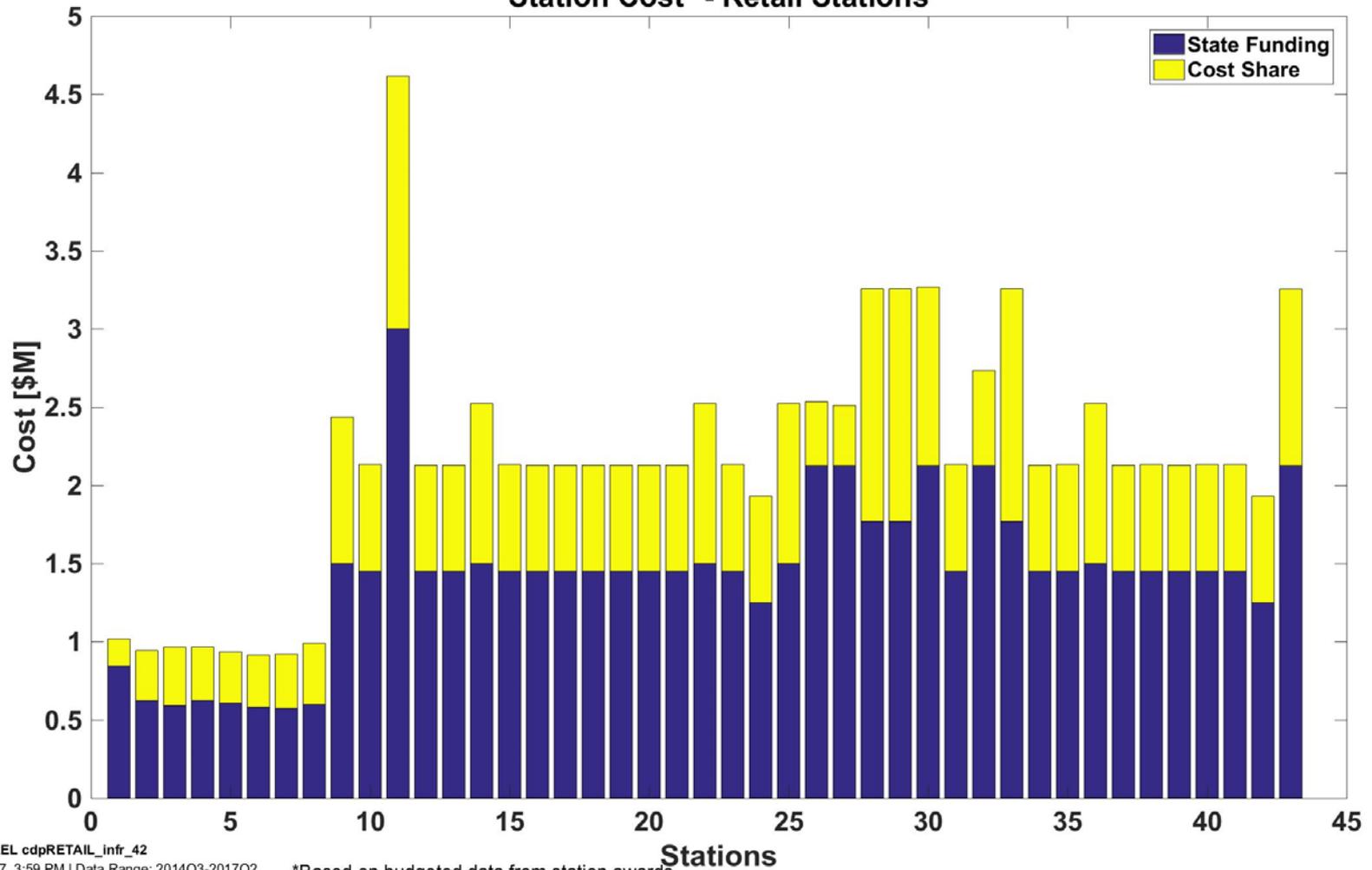
**Station includes: Hydrogen Equipment and Station Engineering, Design, Fabrication, Procurement, Site Preparation, Installation, and Construction

***Data Reporting includes quarterly reporting on performance, operation and maintenance

CDP-INFR-42

Station Cost

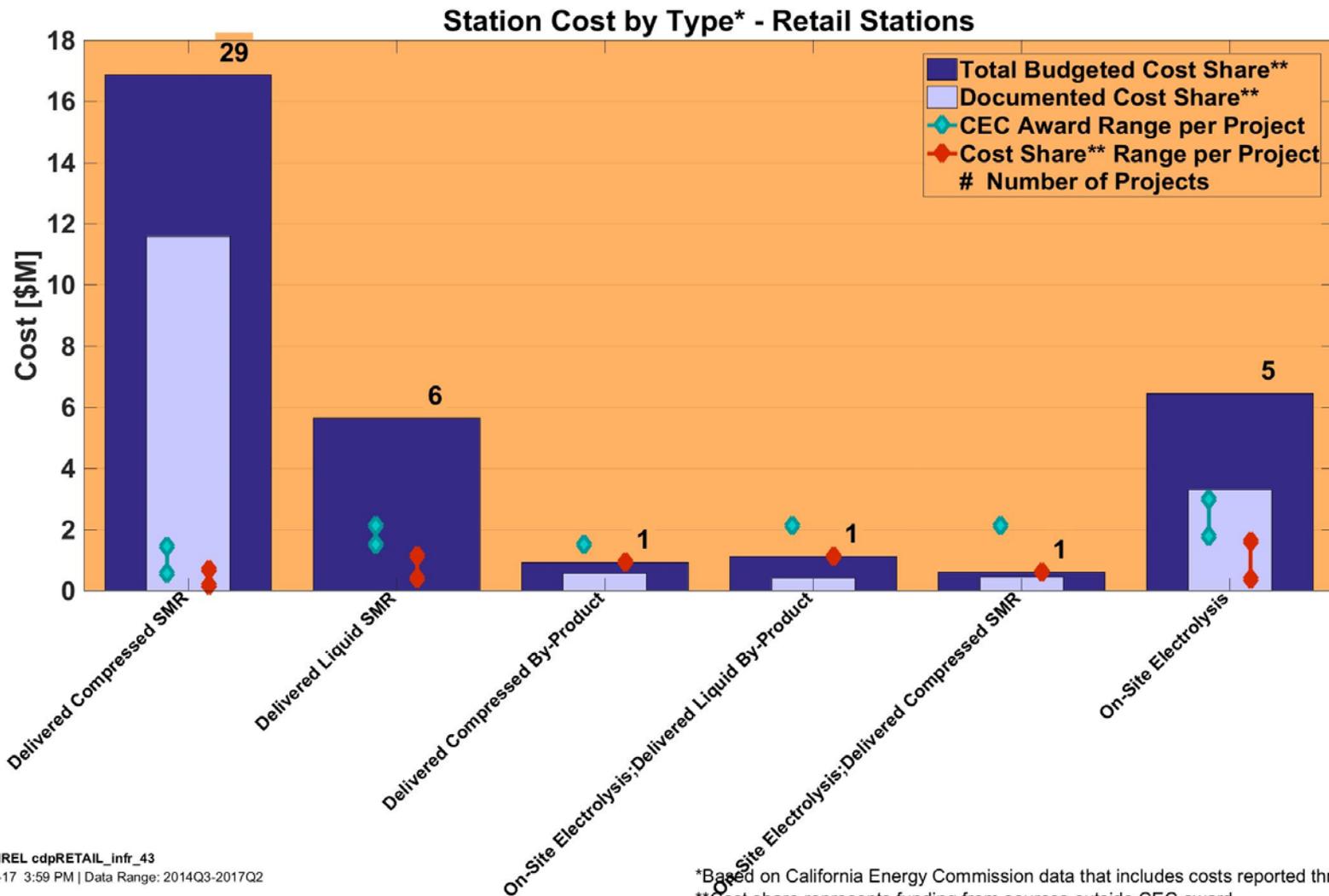
Station Cost* - Retail Stations



 NREL cdpRETAIL_infr_42
Created: Sep-25-17 3:59 PM | Data Range: 2014Q3-2017Q2

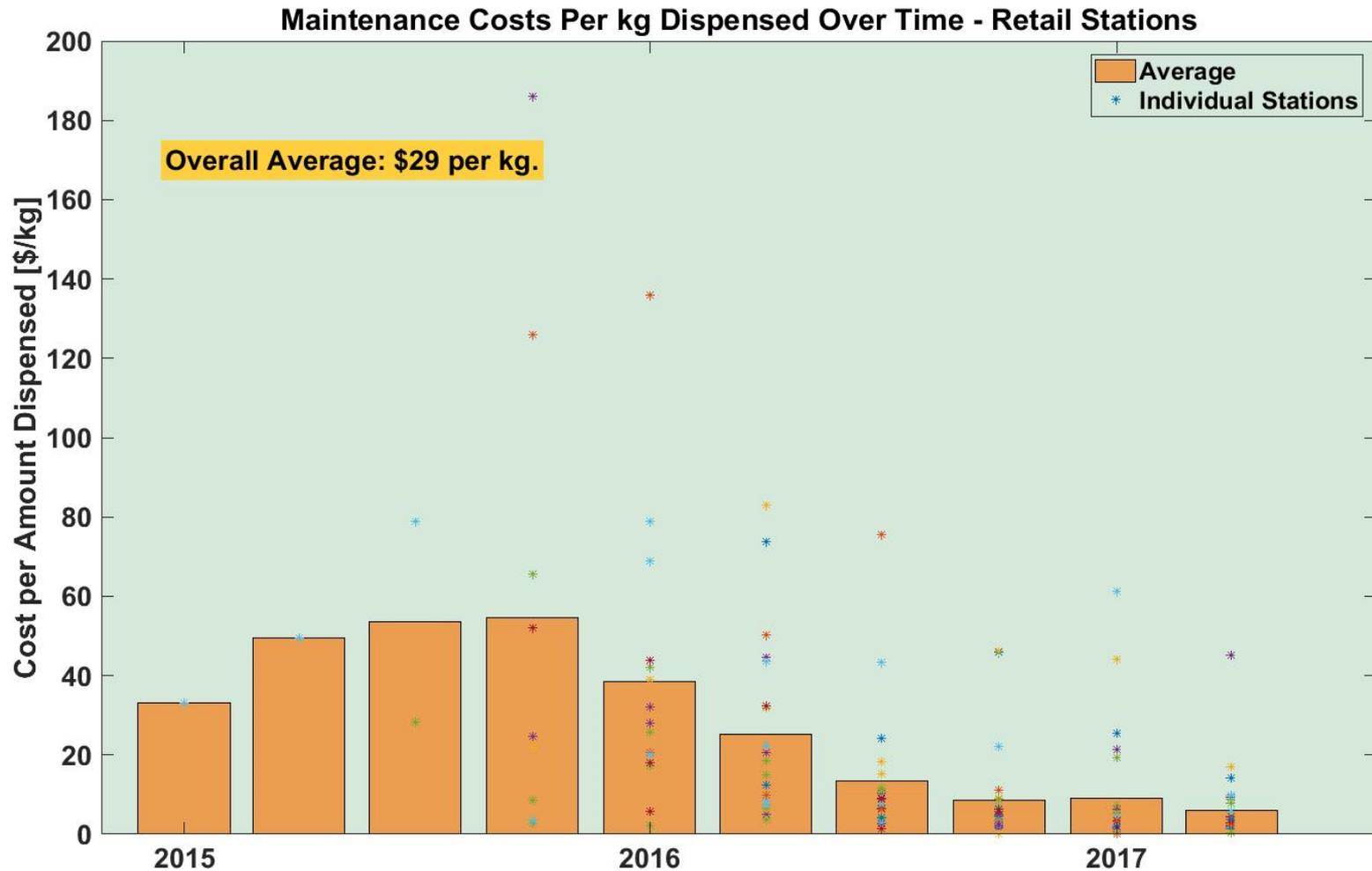
*Based on budgeted data from station awards.

Station Cost by Type



*Based on California Energy Commission data that includes costs reported through 2016Q3.
 **Cost share represents funding from sources outside CEC award.

Maintenance Cost per kg of Hydrogen Dispensed

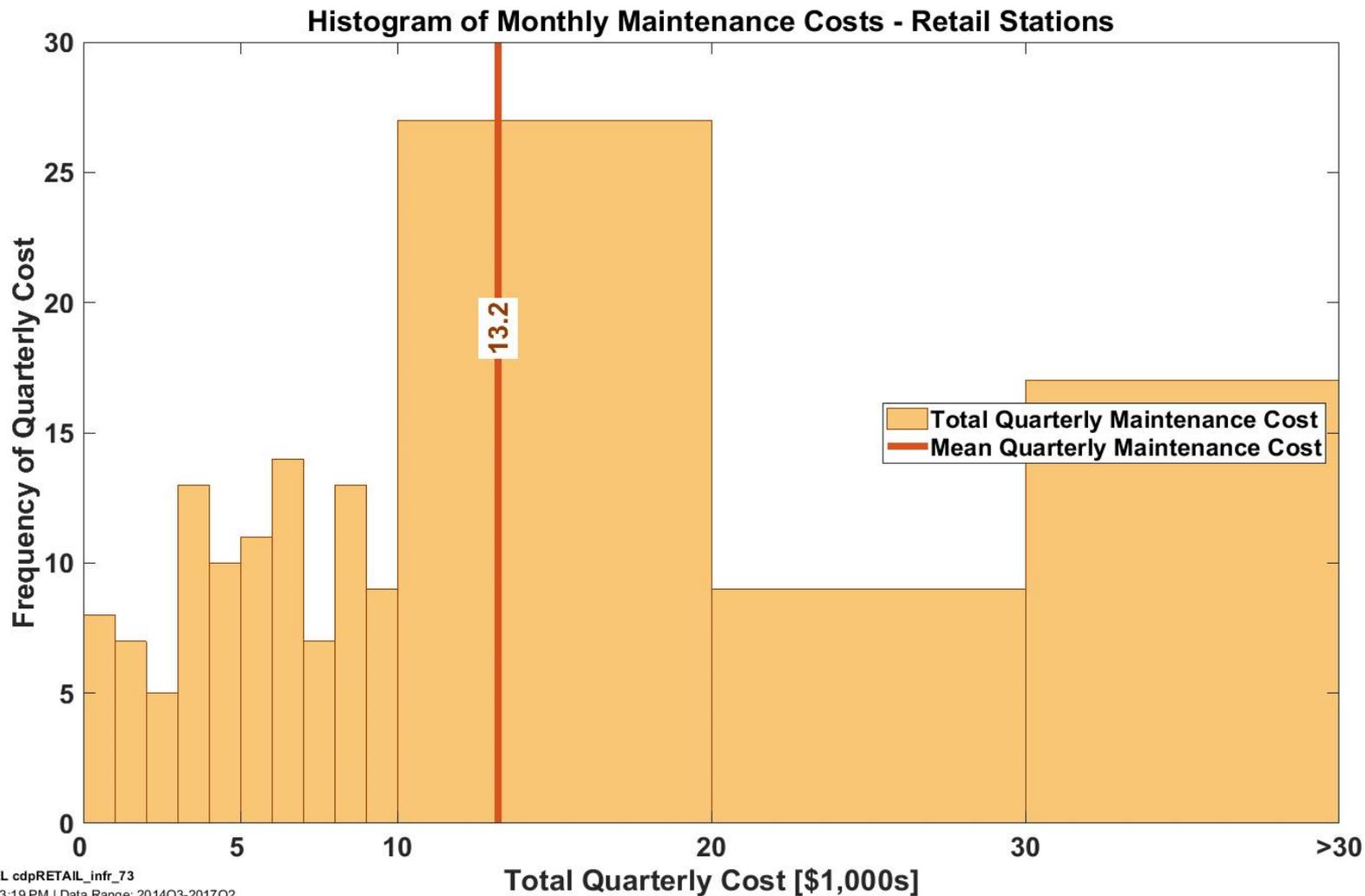


NREL cdpRETAIL_infr_53

Created: Oct-19-17 4:14 PM | Data Range: 2014Q3-2017Q2

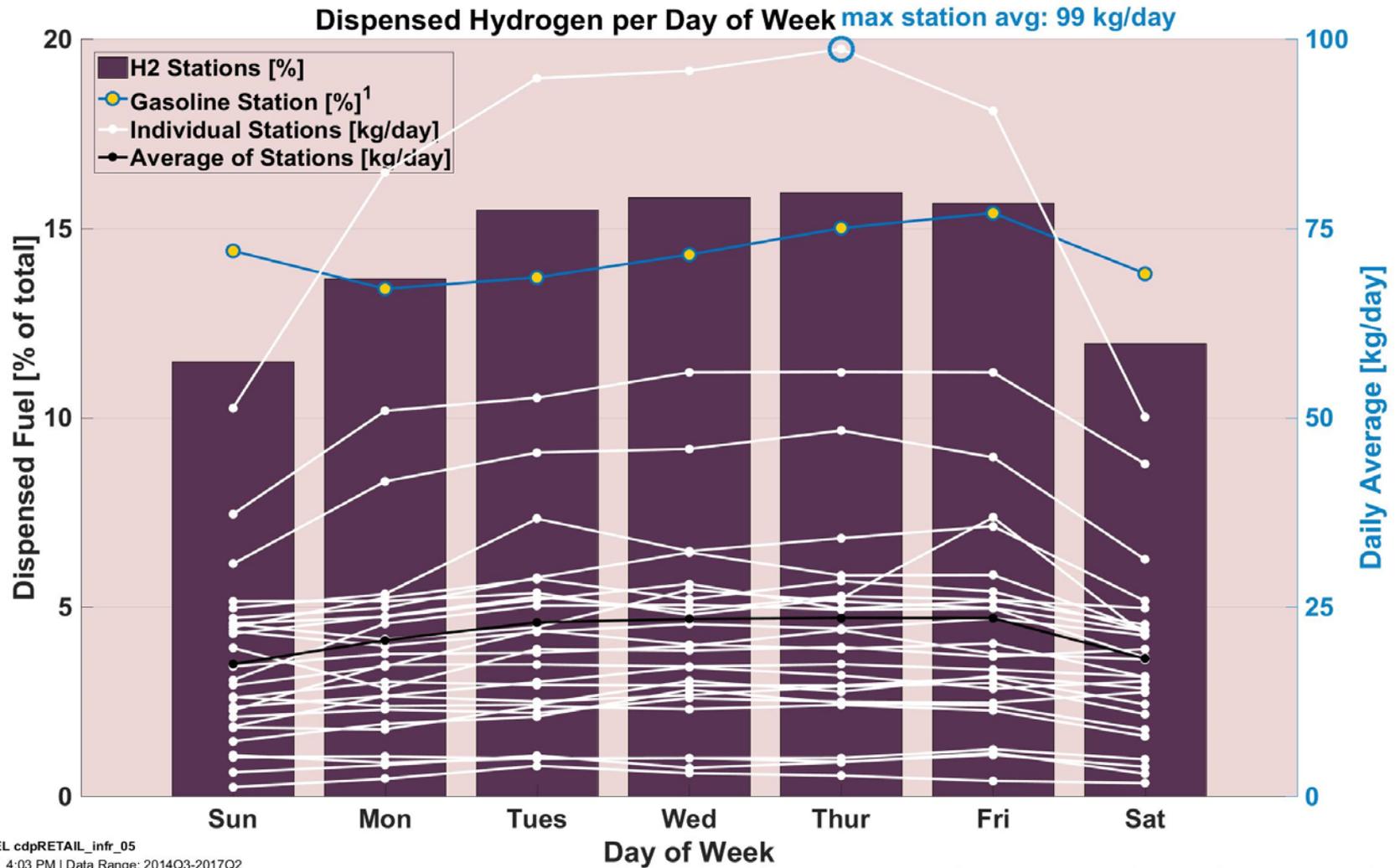
*Each color represents a unique station. 0 data points excluded that were over \$1000/kg

Histogram of Monthly Maintenance Costs



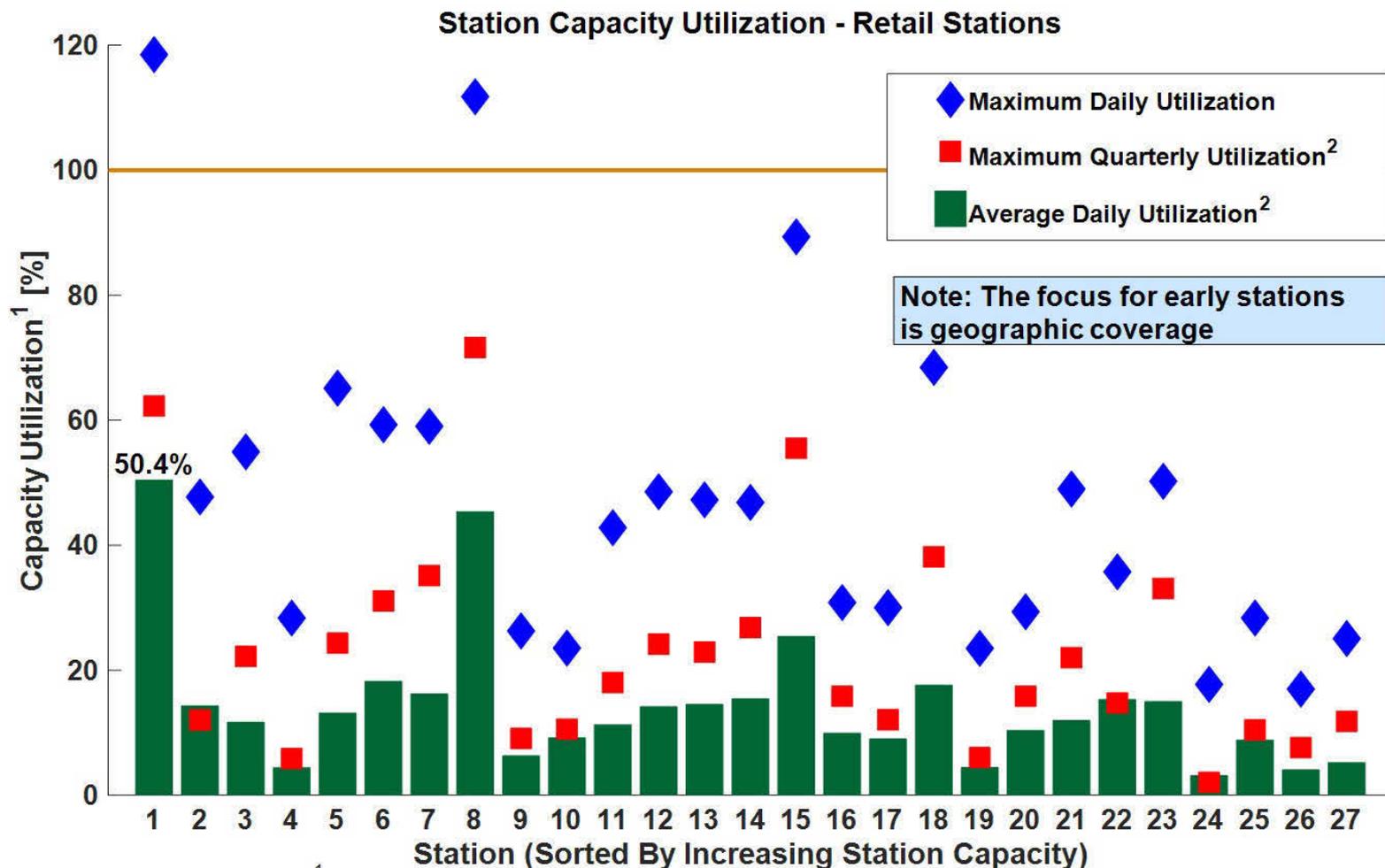
Utilization

Dispensed Hydrogen per Day of Week



NREL cdpRETAIL_infr_05
 Created: Sep-25-17 4:03 PM | Data Range: 2014Q3-2017Q2

1. Chevron weekly demand profile "Hydrogen Delivery Infrastructure Options Analysis", T. Chen.

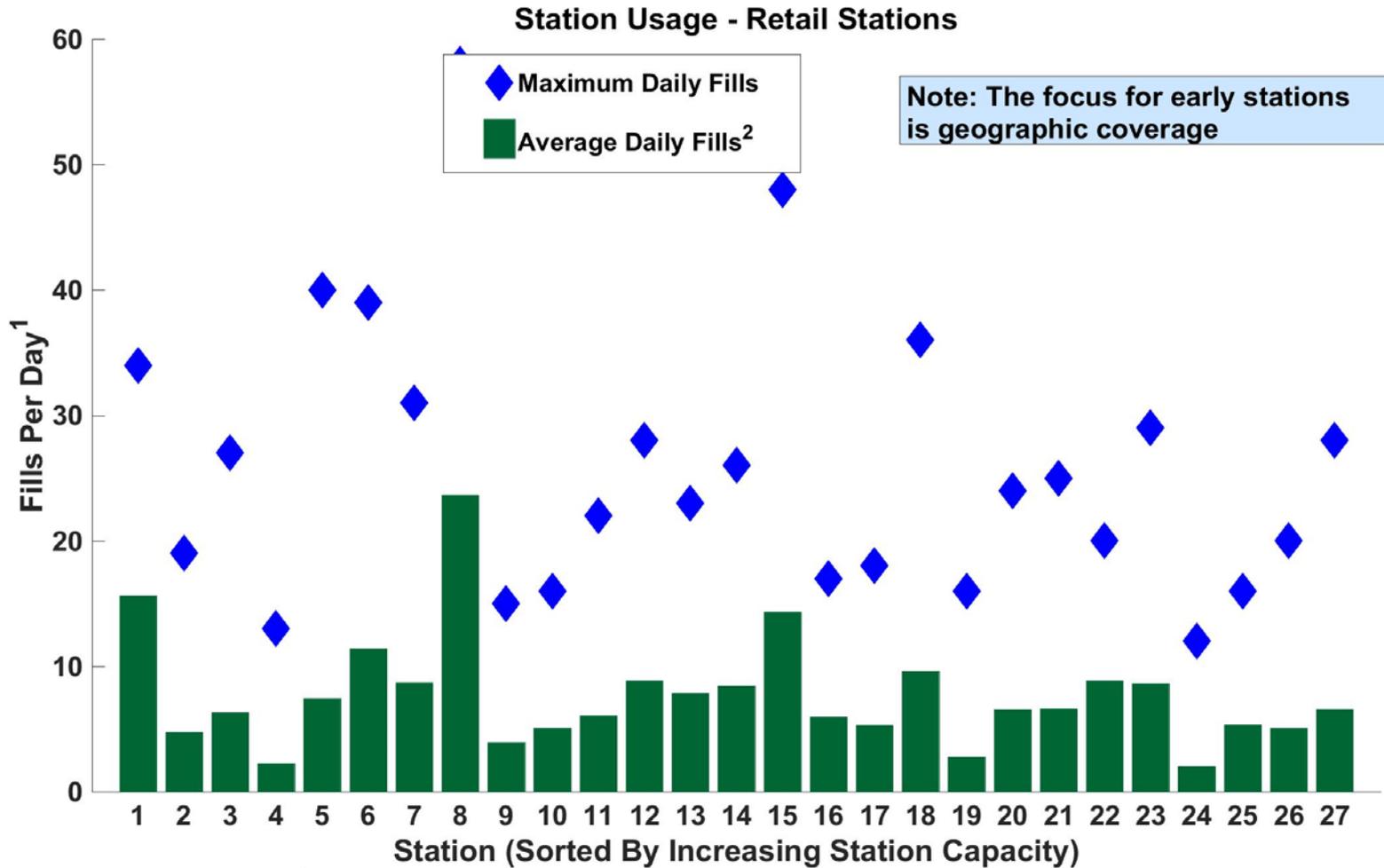


¹ Station nameplate capacity reflects a variety of system design considerations including system capacity, throughput, system reliability and durability, and maintenance. Actual daily usage may exceed nameplate capacity.

² Maximum quarterly utilization considers all days; average daily utilization considers only days when at least one filling occurred

CDP-INFR-07

Station Usage



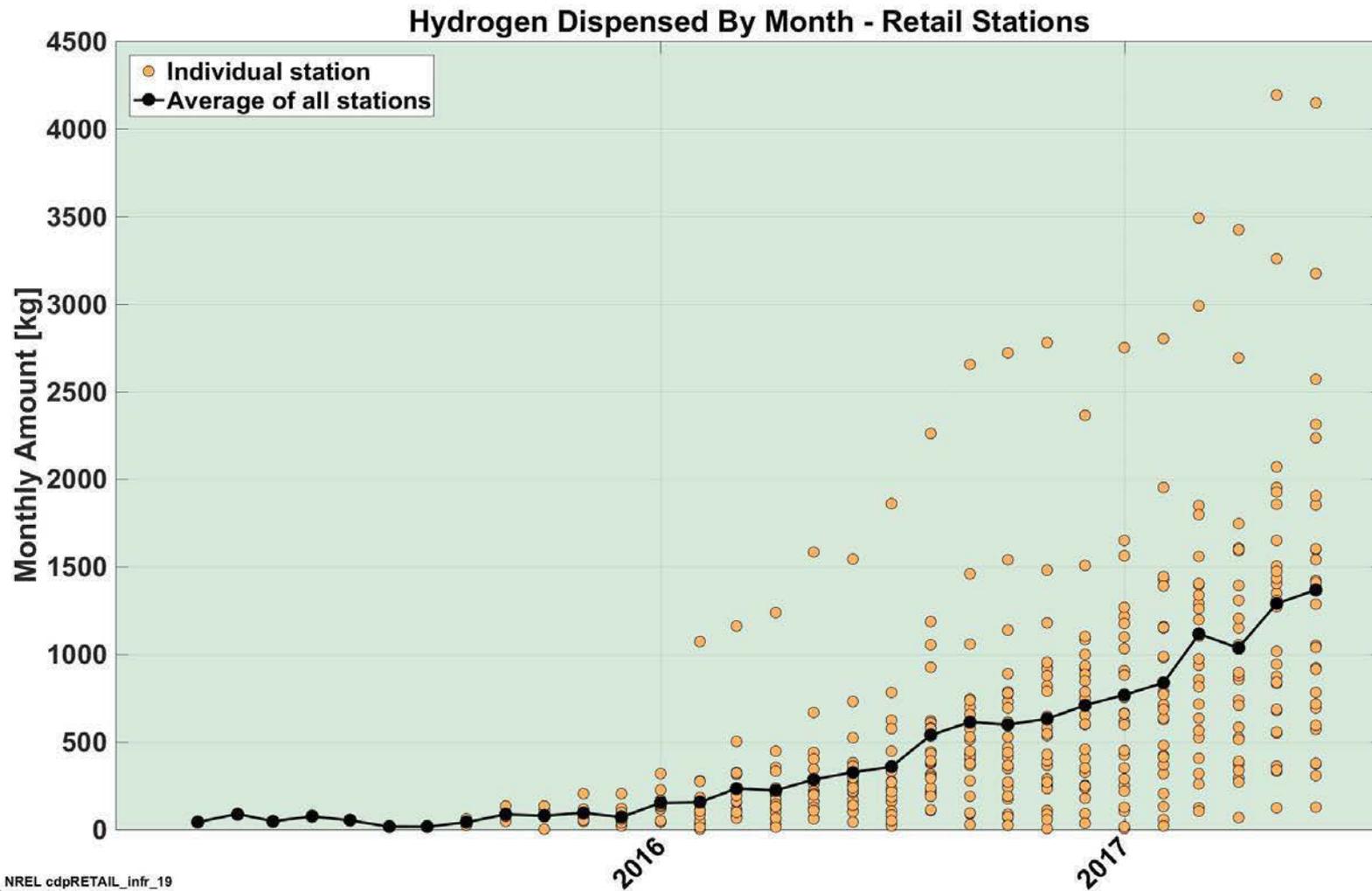
NREL cdpRETAIL_infr_07

Created: Sep-25-17 3:57 PM | Data Range: 2014Q3-2017Q2

¹Excludes hydrogen fills of < 0.5 kg

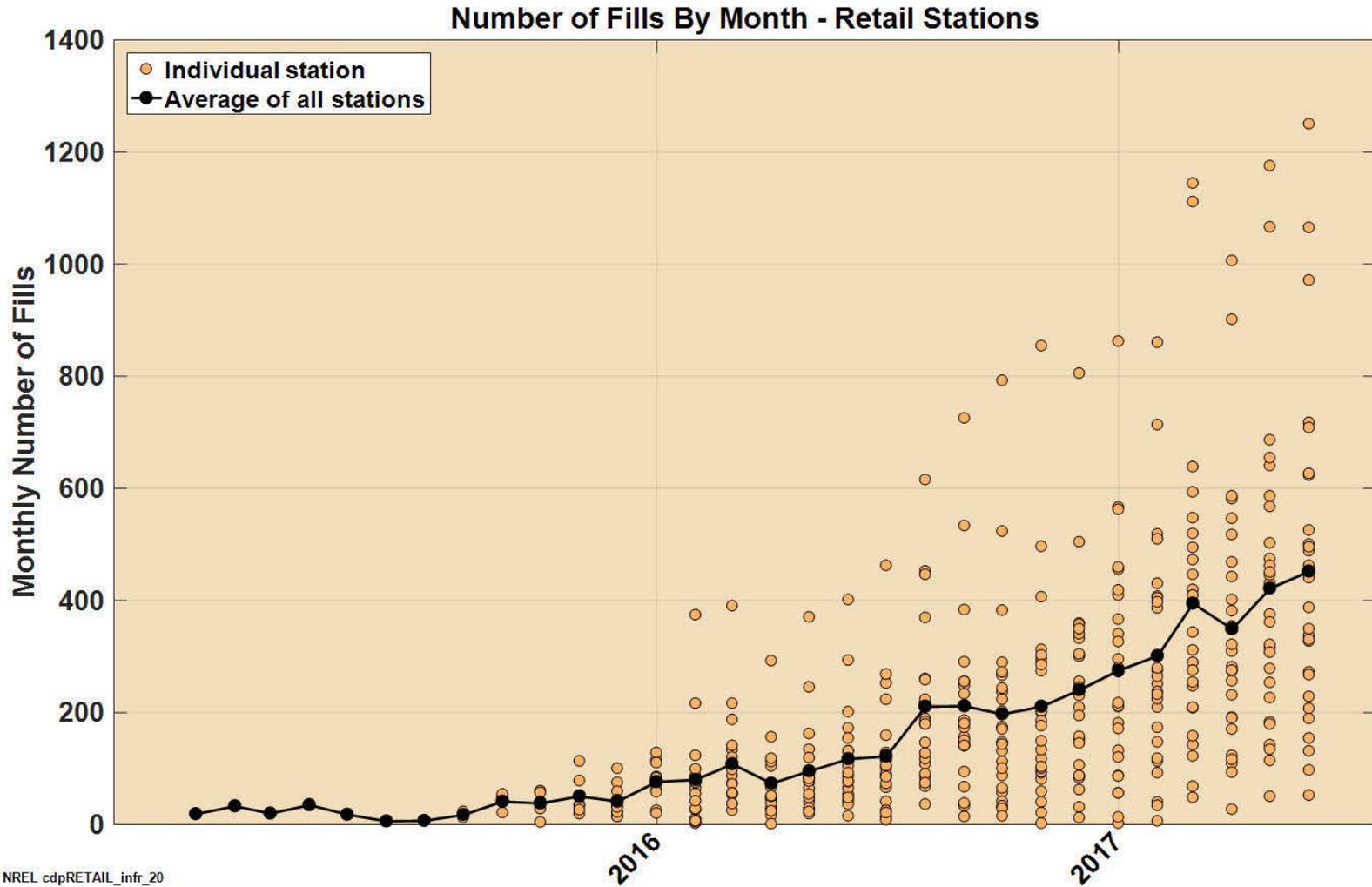
²Average daily fills considers only days when at least one fill occurred

Hydrogen Dispensed by Month

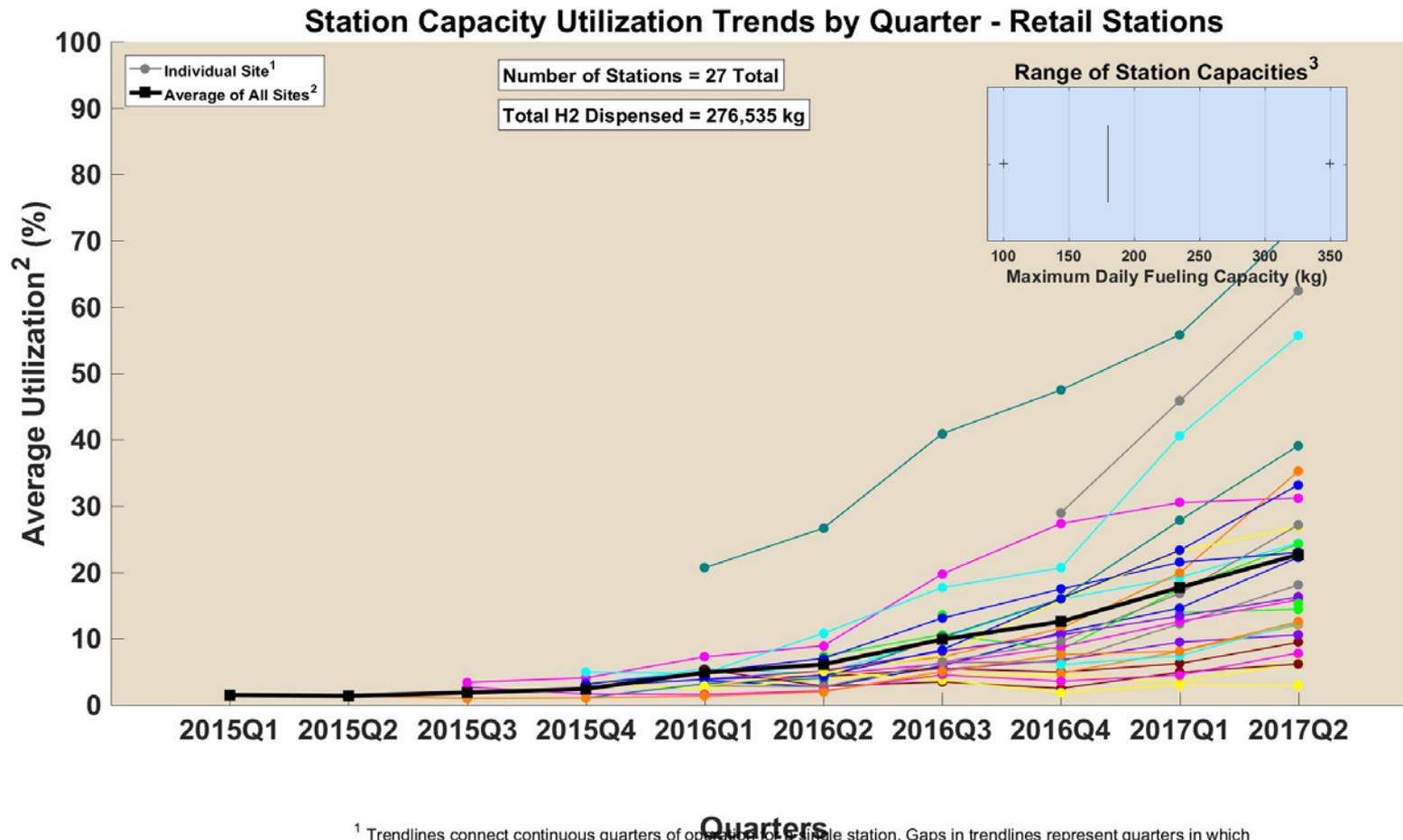


 NREL cdpRETAIL_infr_19
Created: Sep-25-17 4:01 PM | Data Range: 2014Q3-2017Q2

Number of Fills by Month



 NREL cdpRETAIL_infr_20
Created: Sep-25-17 3:54 PM | Data Range: 2014Q3-2017Q2

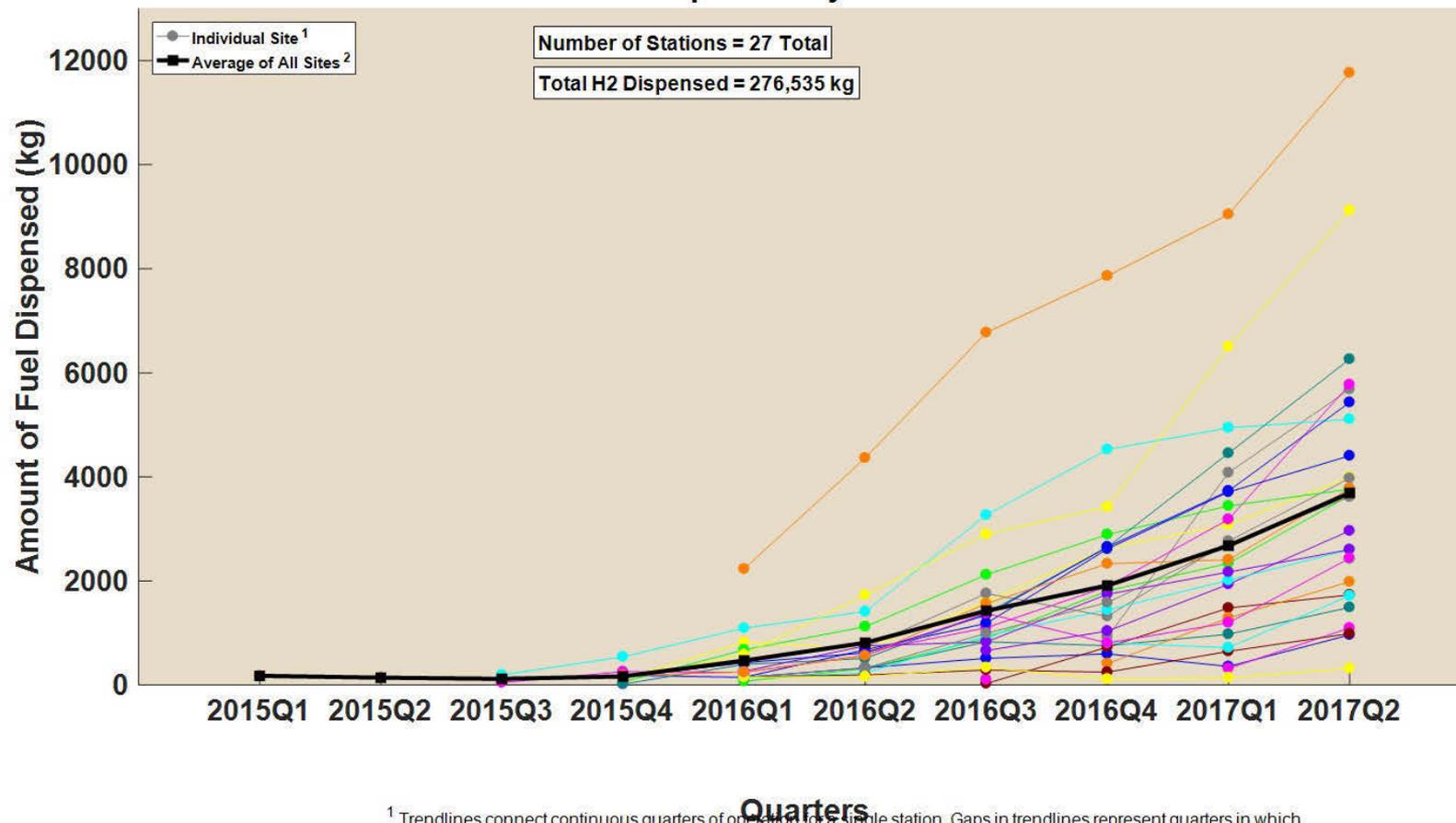


¹ Trendlines connect continuous quarters of operation for a single station. Gaps in trendlines represent quarters in which a station was offline or missing data. Each station is represented by a unique color.

² Average quarterly utilization only considers quarters when at least one fill occurred.

³ Station nameplate capacity is as reported to NREL and reflects a variety of system design considerations including: system capacity, throughput, system reliability, and maintenance. Actual daily usage may exceed nameplate capacity.

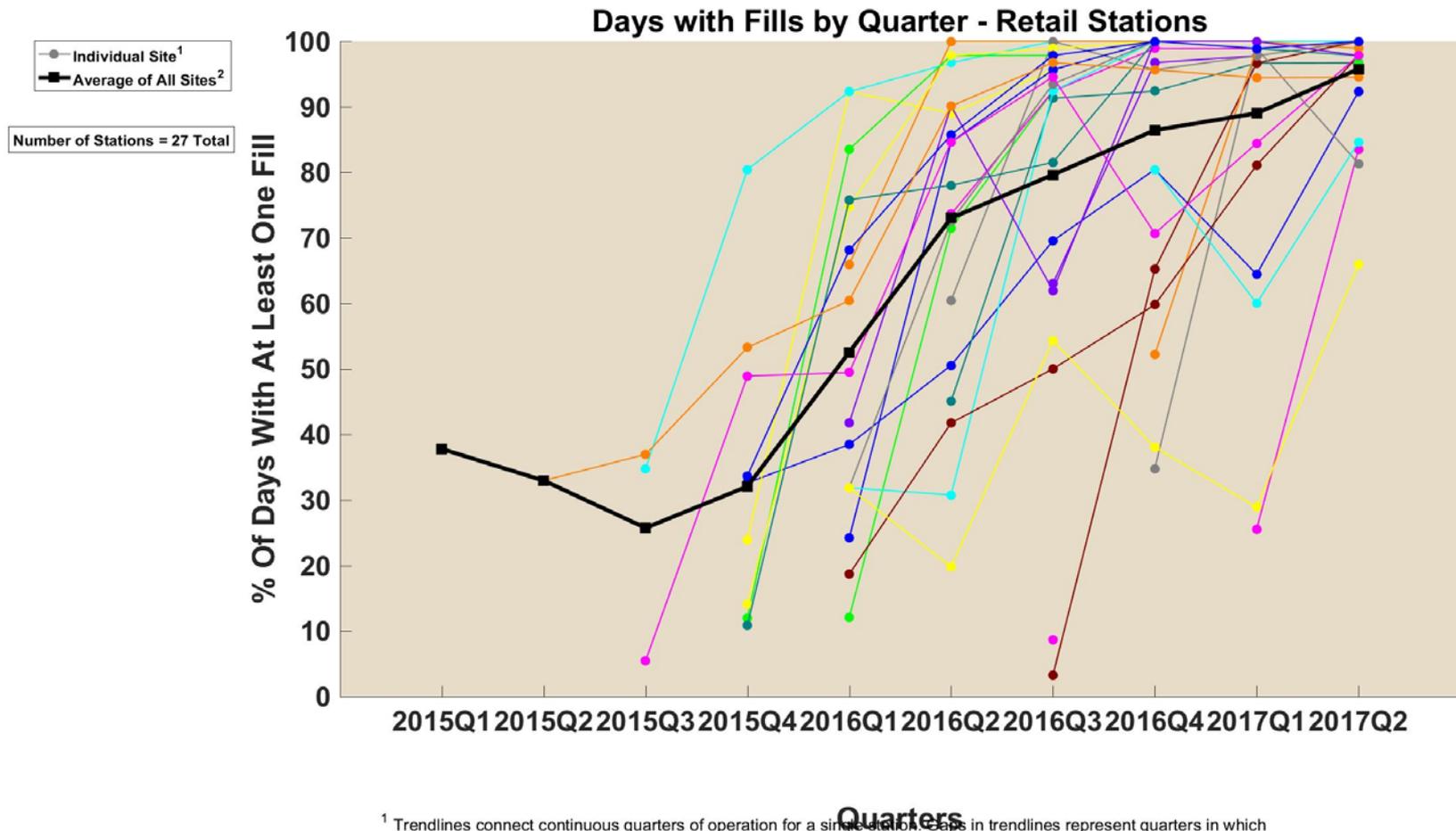
Station Amount Dispensed by Quarter - Retail Stations



¹ Trendlines connect continuous quarters of operation for a single station. Gaps in trendlines represent quarters in which a station was offline or missing data. Each station is represented by a unique color.

² Average quarterly amount only considers quarters when at least one fill occurred.

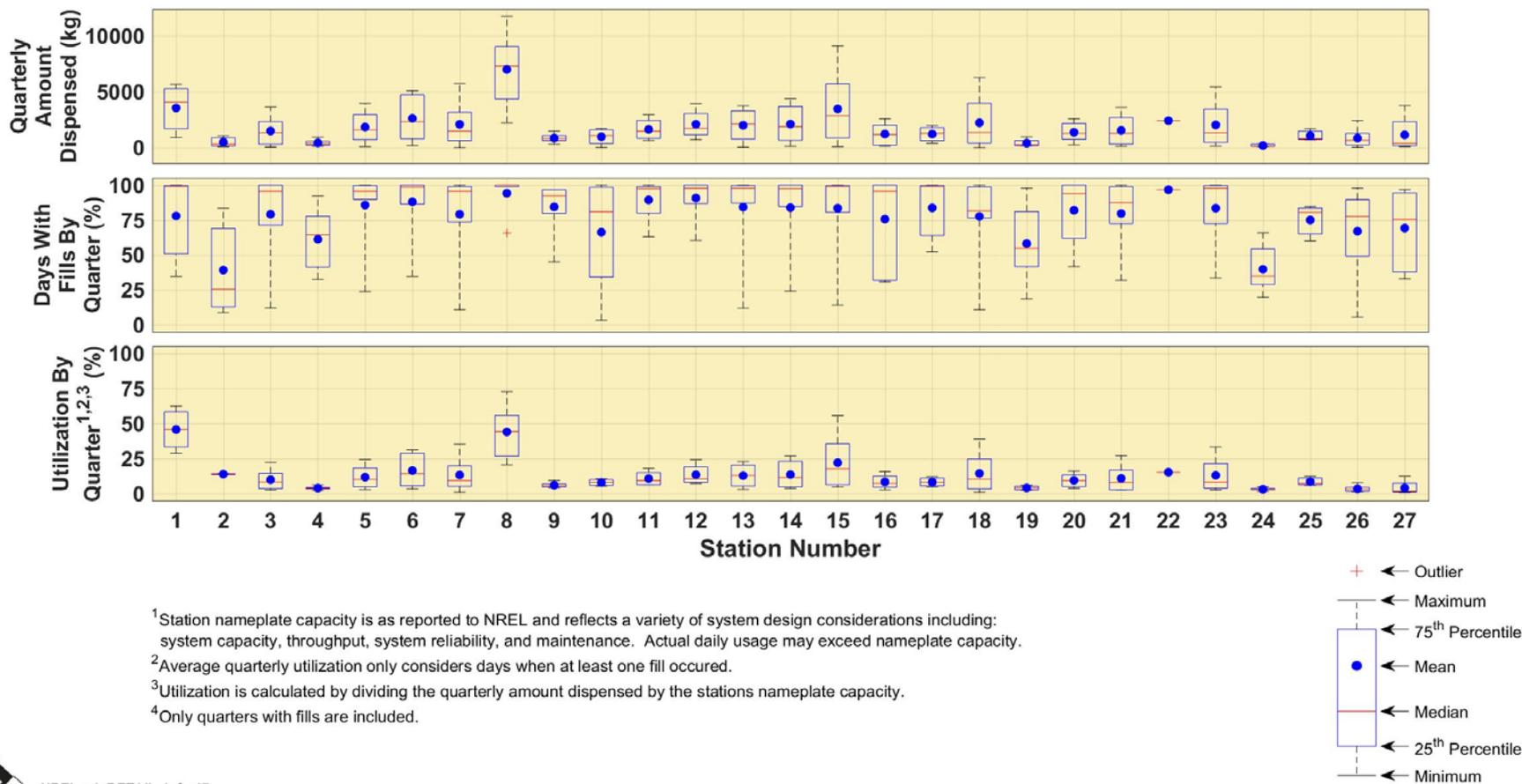




¹ Trendlines connect continuous quarters of operation for a single station. Gaps in trendlines represent quarters in which a station had no fills or was missing data. Each station is represented by a unique color.

² The average percent of days with fills only considers quarters in which at least one fill occurred. Stations with no filling days in a quarter are excluded from the average for that quarter. All stations with at least one fill in a quarter are given equal weight when calculating the average for the quarter.

Summary of Station Usage Statistics - Retail Stations⁴



¹Station nameplate capacity is as reported to NREL and reflects a variety of system design considerations including: system capacity, throughput, system reliability, and maintenance. Actual daily usage may exceed nameplate capacity.

²Average quarterly utilization only considers days when at least one fill occurred.

³Utilization is calculated by dividing the quarterly amount dispensed by the stations nameplate capacity.

⁴Only quarters with fills are included.

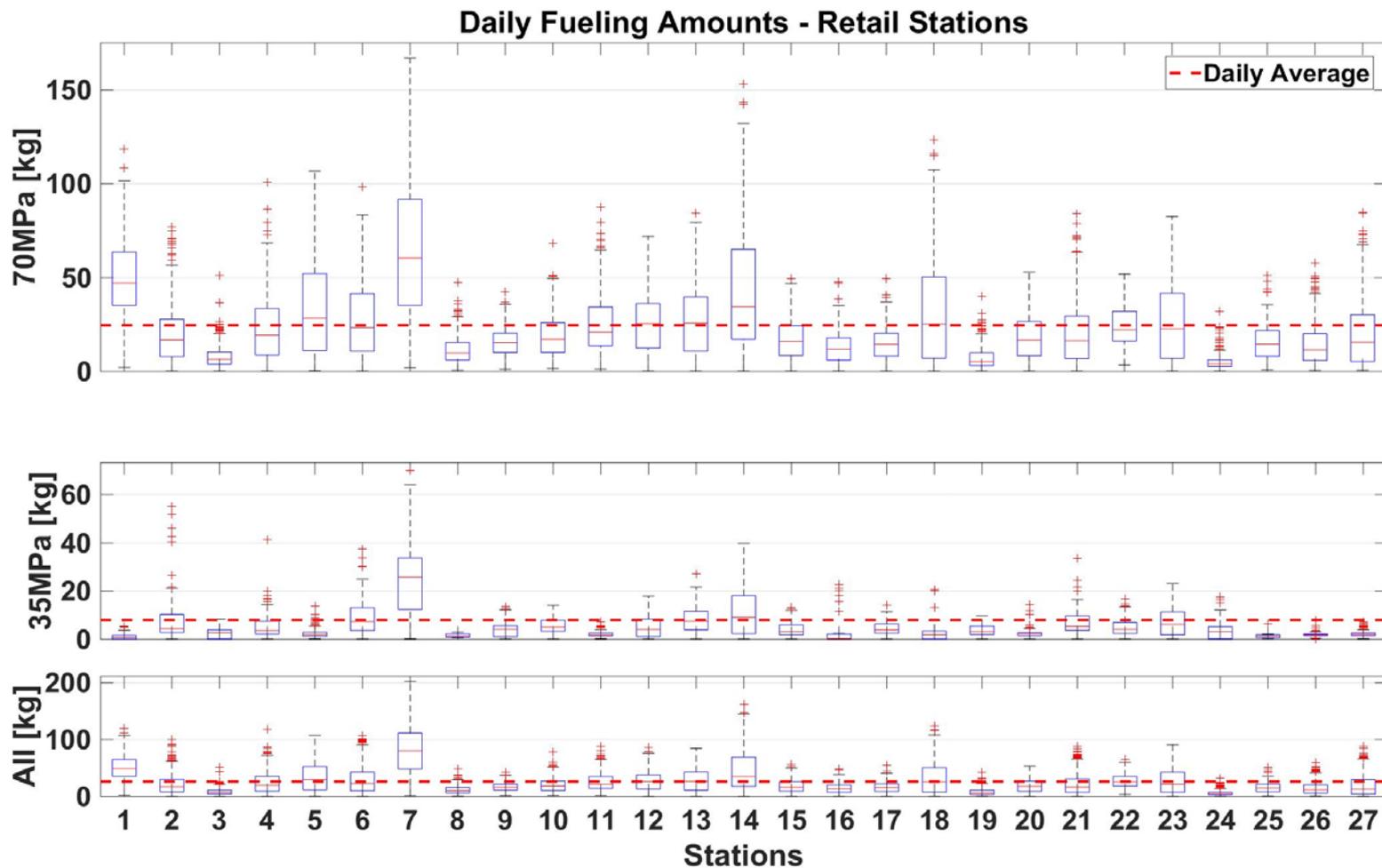


NREL cdpRETAIL_infr_47

Created: Sep-25-17 4:01 PM | Data Range: 2014Q3-2017Q2

CDP-INFR-80

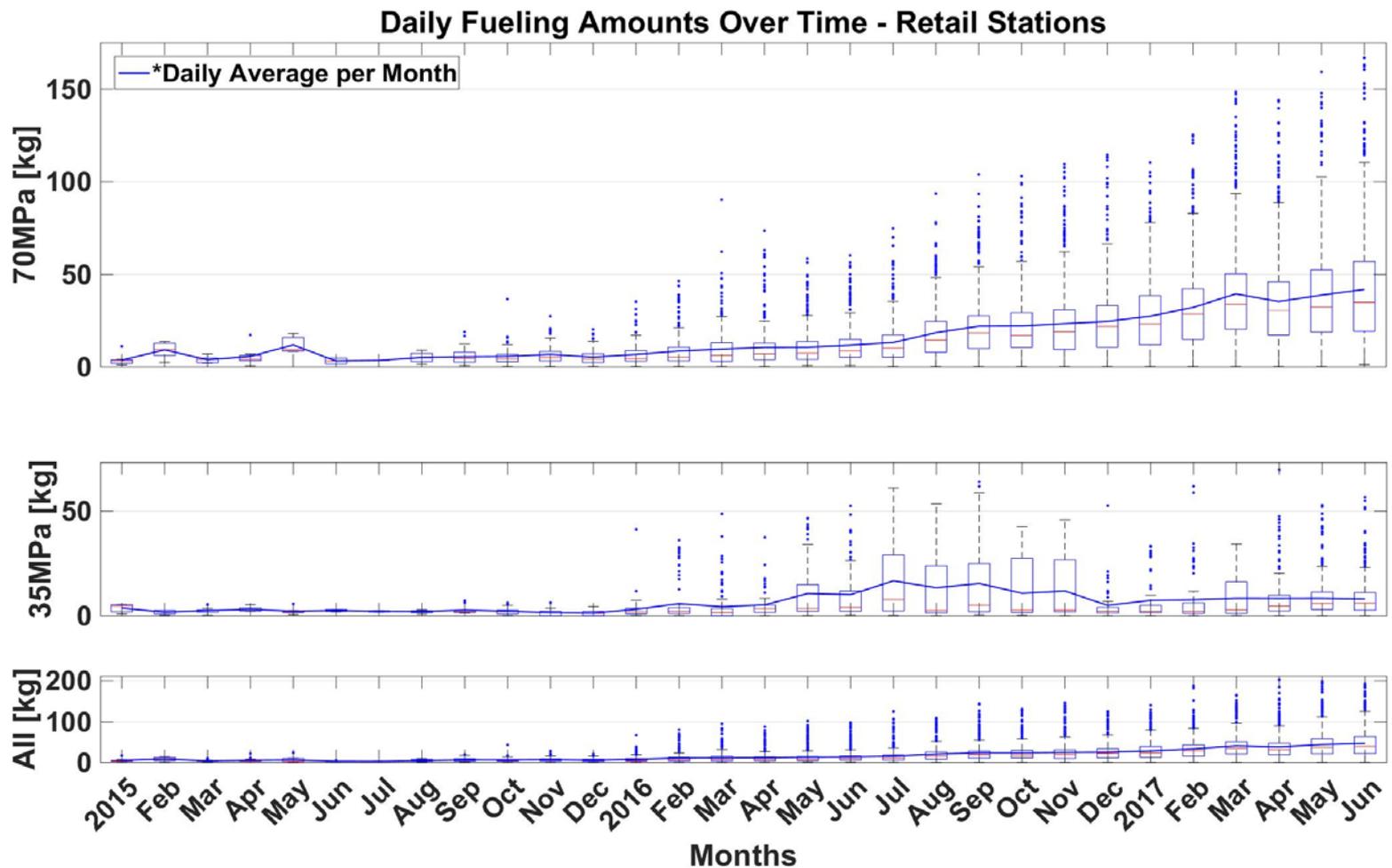
Daily Fueling Amounts by Station



NREL cdpRETAIL_infr_80

Created: Sep-25-17 3:54 PM | Data Range: 2014Q3-2017Q2

Daily Fueling Amounts by Month



NREL cdpRETAIL_infr_82

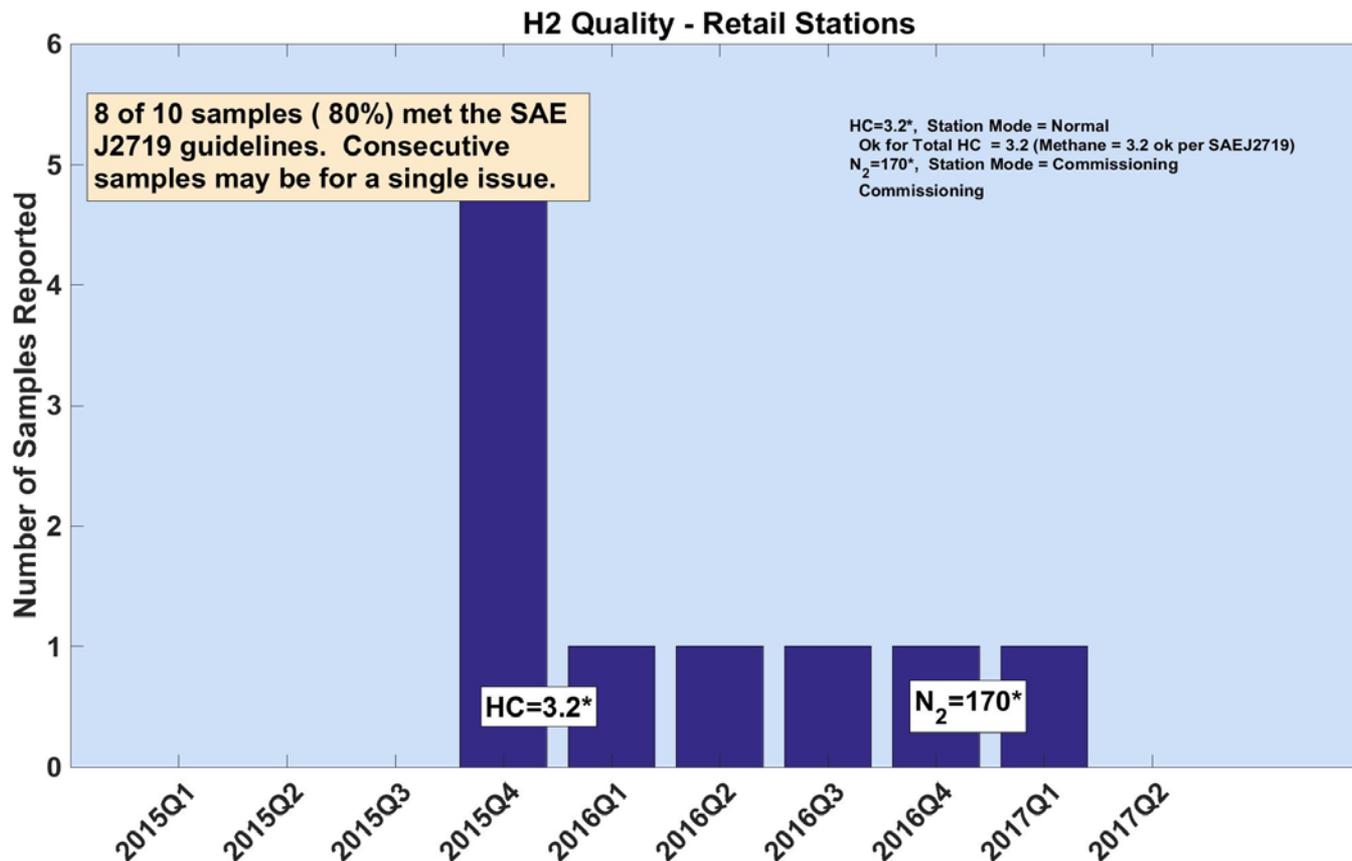
Created: Sep-25-17 3:59 PM | Data Range: 2014Q3-2017Q2

*Daily average only includes days with fills.

Hydrogen Quality

CDP-INFR-25

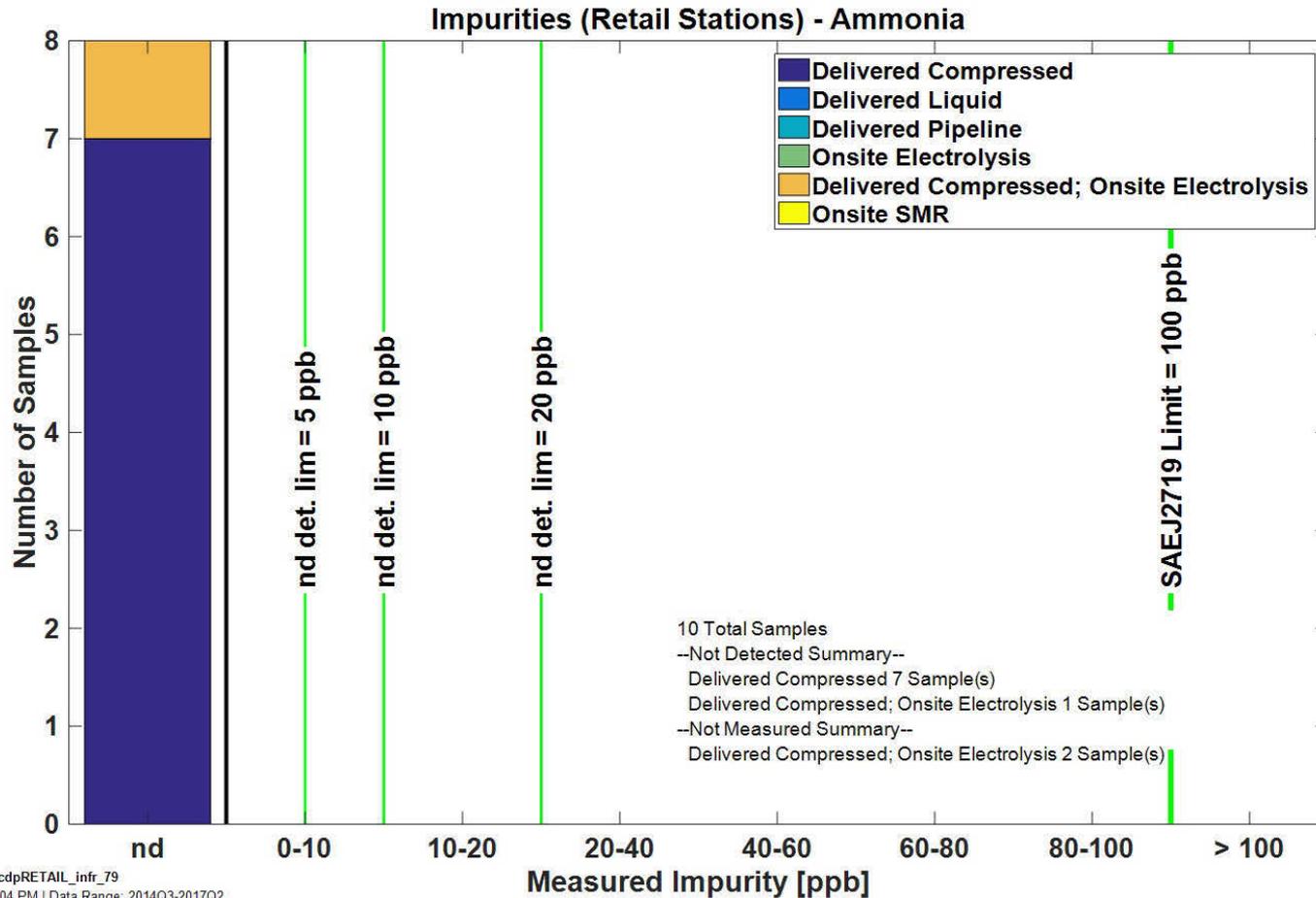
Hydrogen Quality



NREL cdpRETAIL_infr_25

Created: Sep-25-17 4:01 PM | Data Range: 2014Q3-2017Q2

* Values are in micromole/mole, except for particulate size (Psize) in micrometer. Only values that exceed SAE J2719 guideline are shown in text. Left edge of text box aligns with sample date.

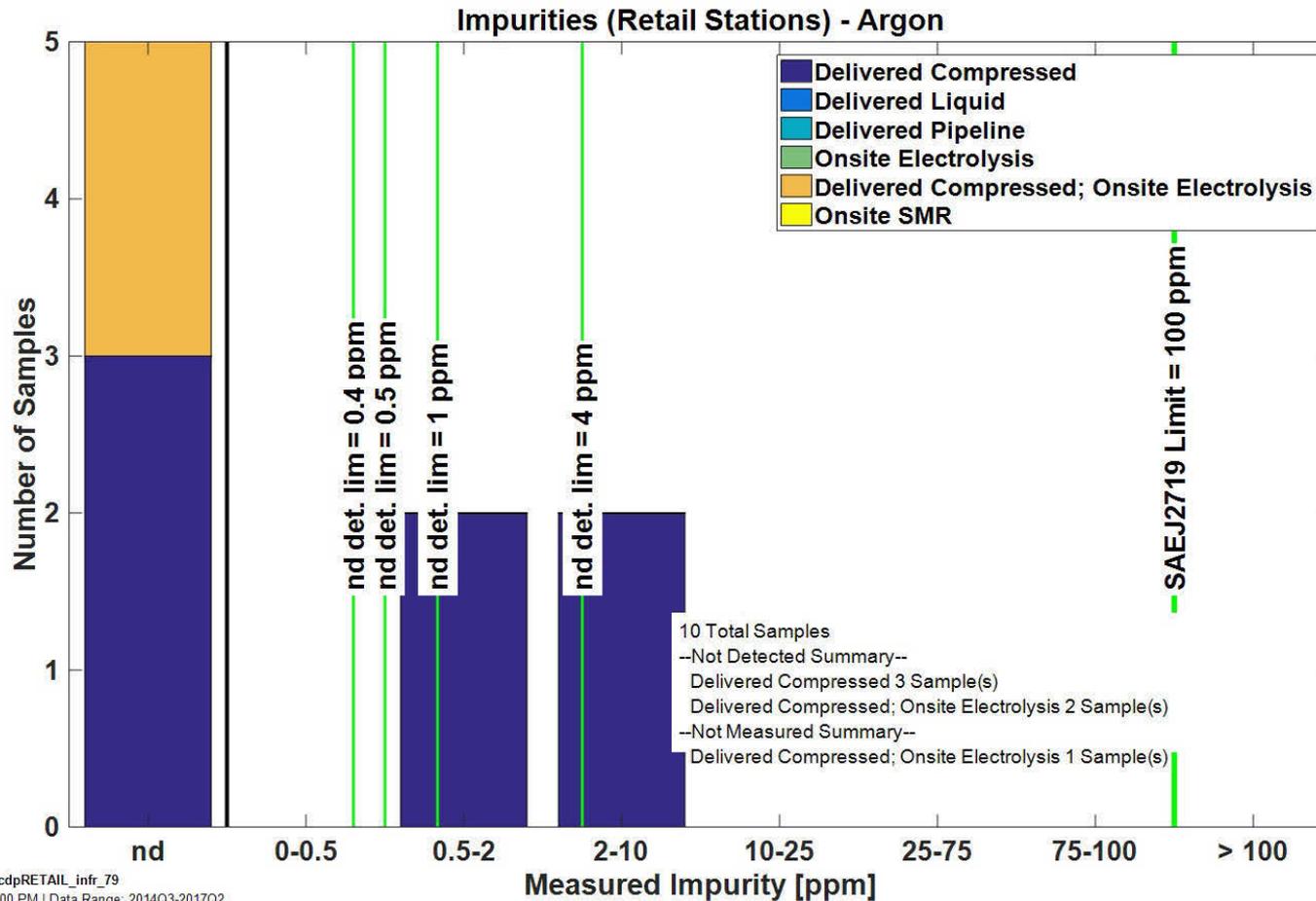


NREL cdpRETAIL_infr_79

Created: Sep-25-17 4:04 PM | Data Range: 2014Q3-2017Q2

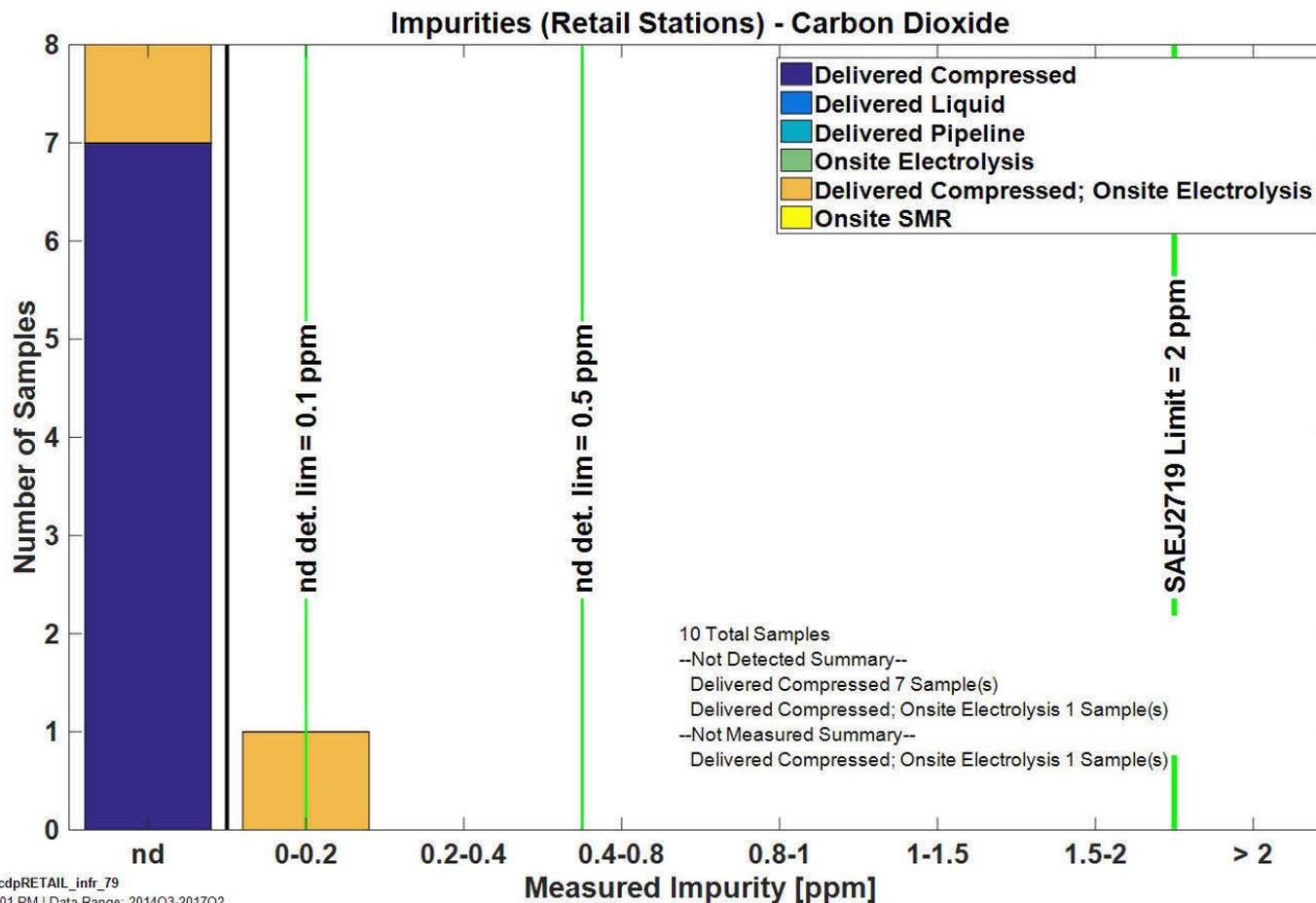
CDP-INFR-79

Impurities—Argon



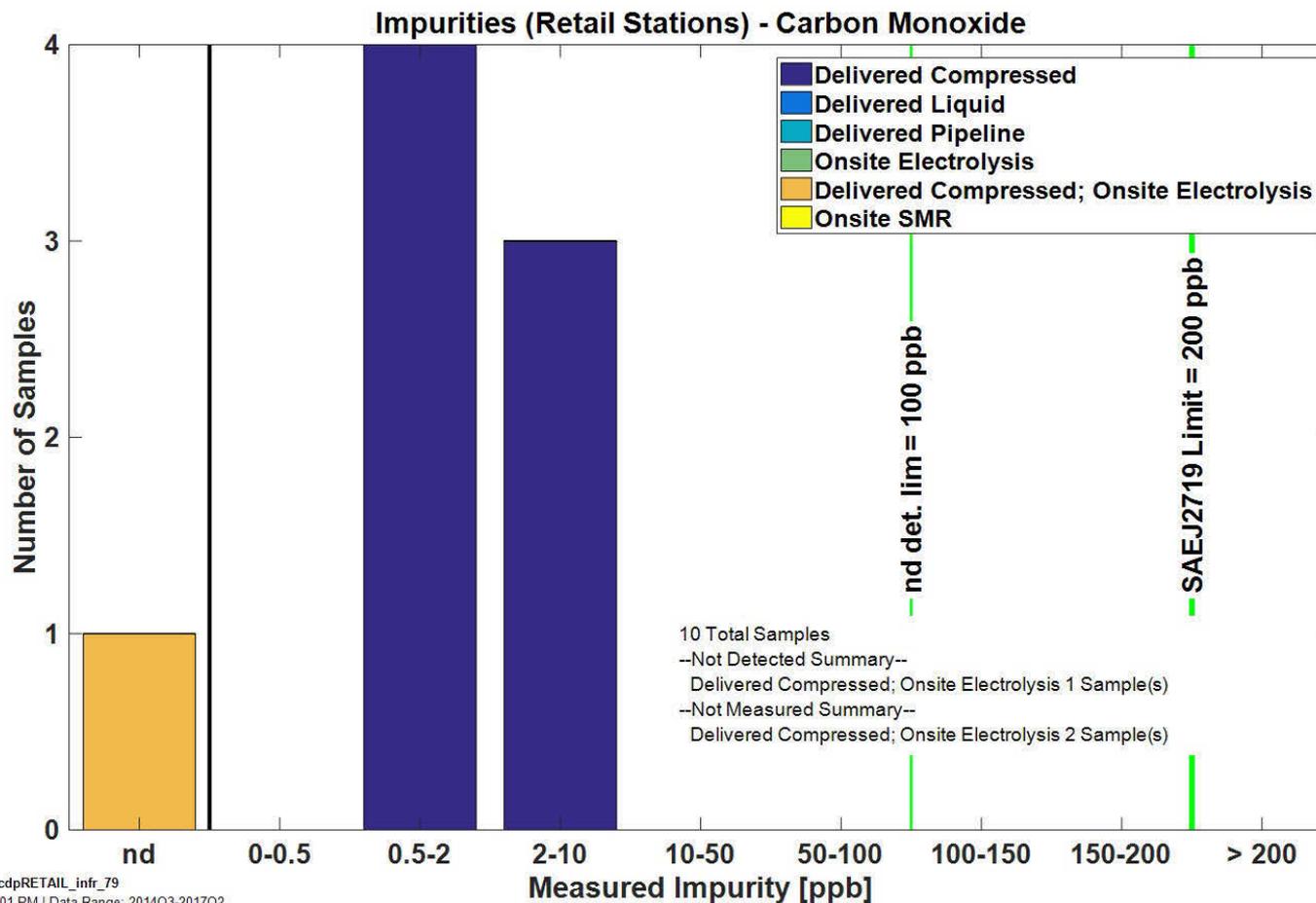
NREL cdpRETAIL_infr_79

Created: Sep-25-17 4:00 PM | Data Range: 2014Q3-2017Q2



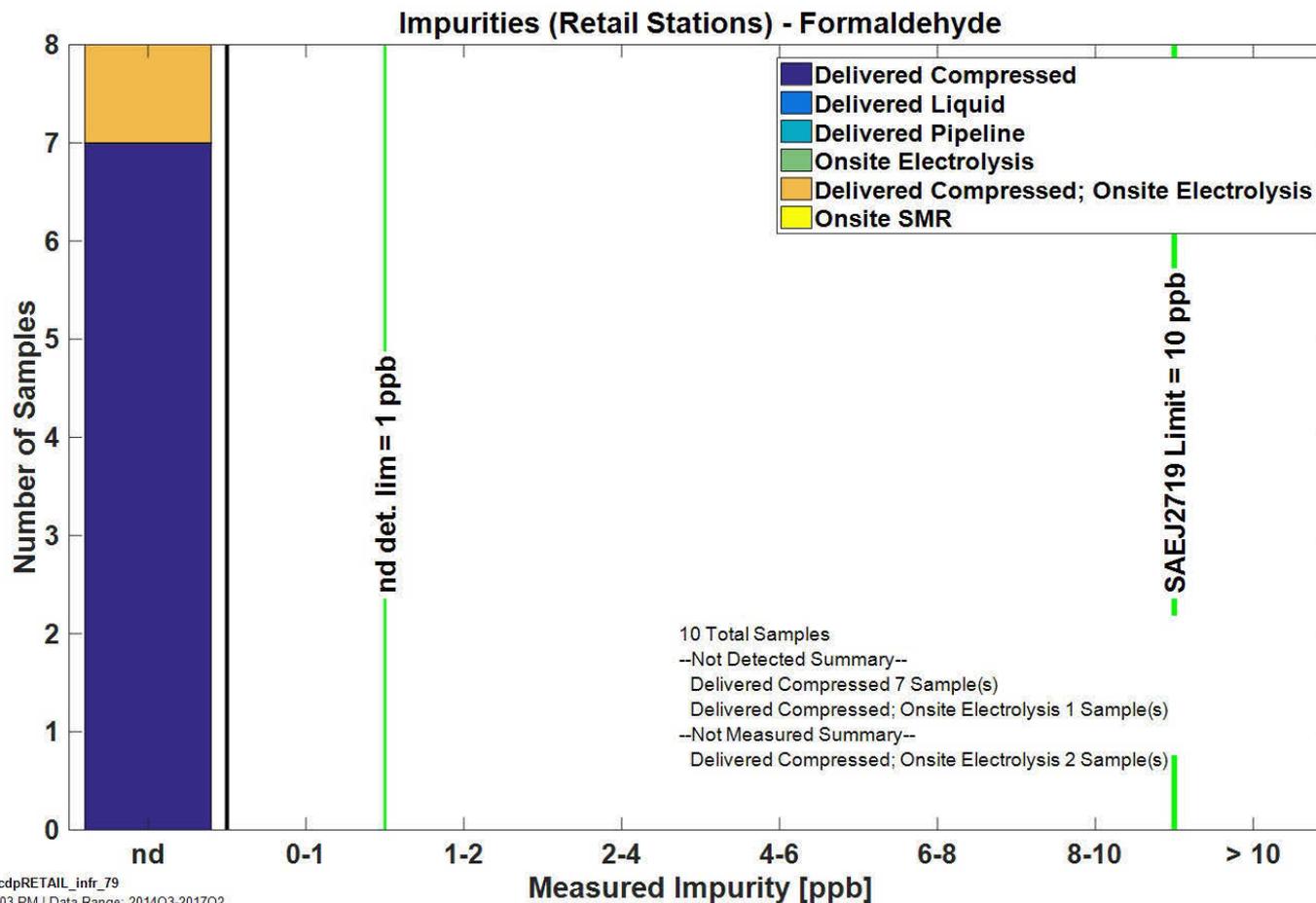
NREL cdpRETAIL_infr_79

Created: Sep-25-17 4:01 PM | Data Range: 2014Q3-2017Q2



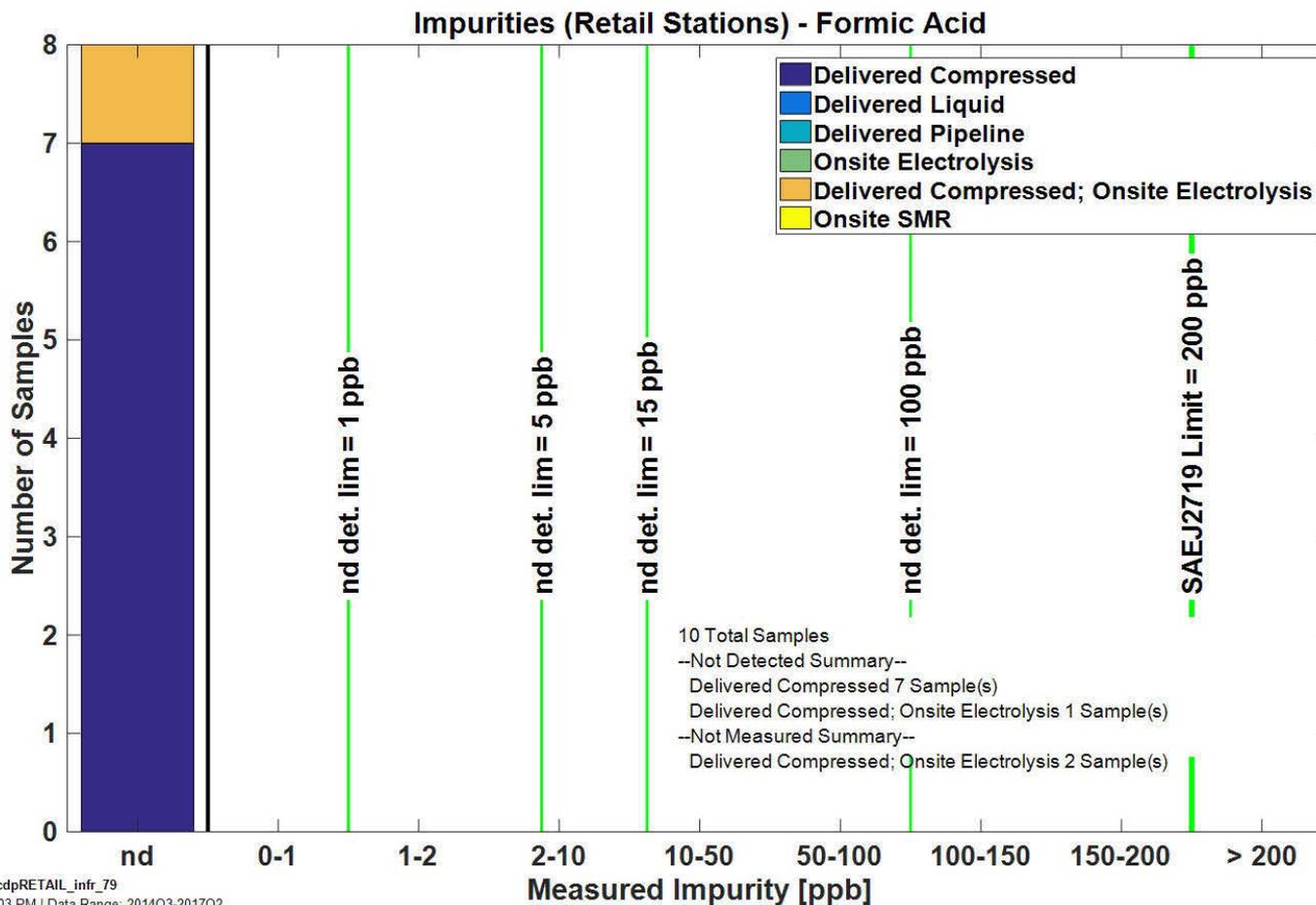
NREL cdpRETAIL_infr_79

Created: Sep-25-17 4:01 PM | Data Range: 2014Q3-2017Q2



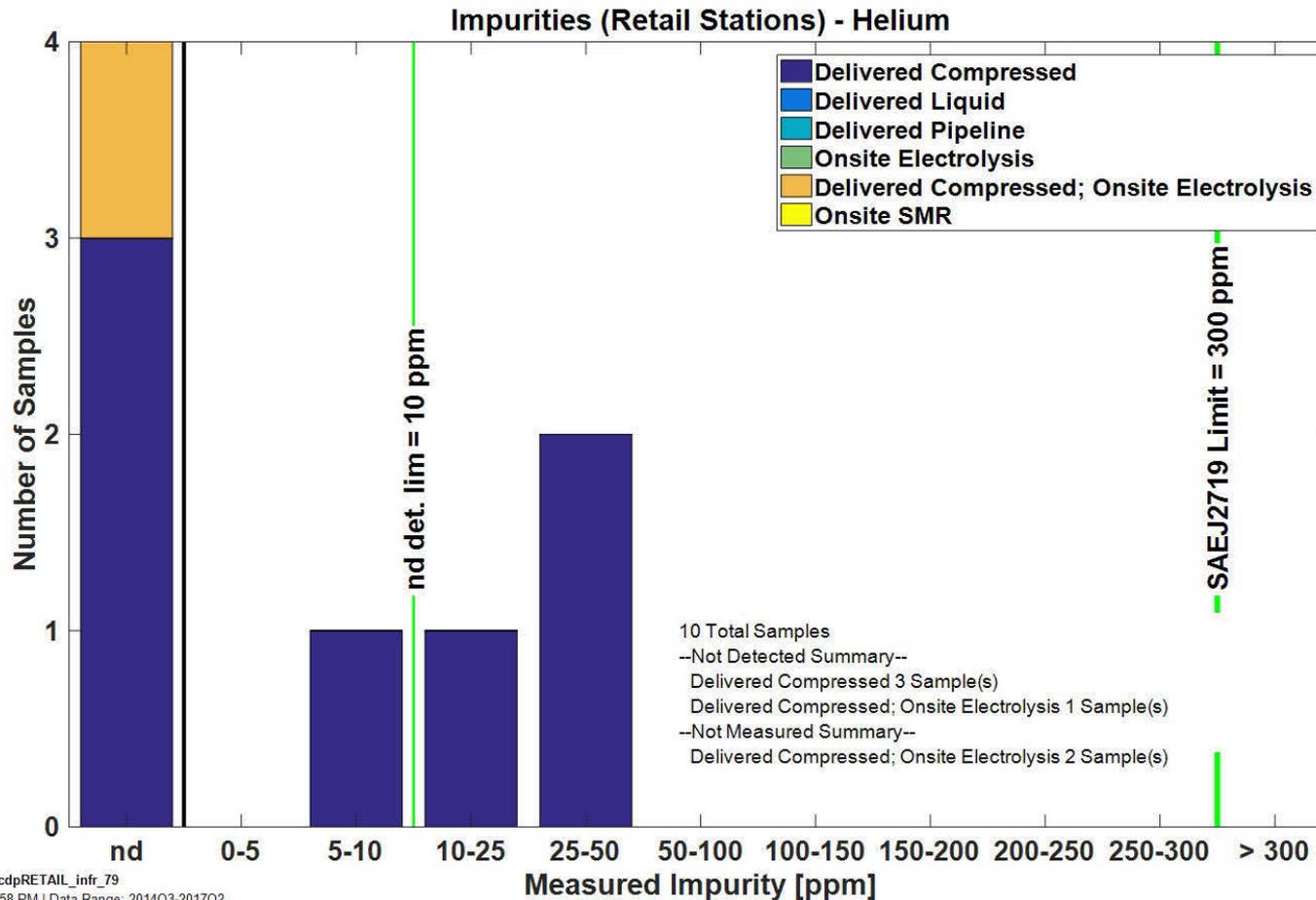
NREL cdpRETAIL_infr_79

Created: Sep-25-17 4:03 PM | Data Range: 2014Q3-2017Q2



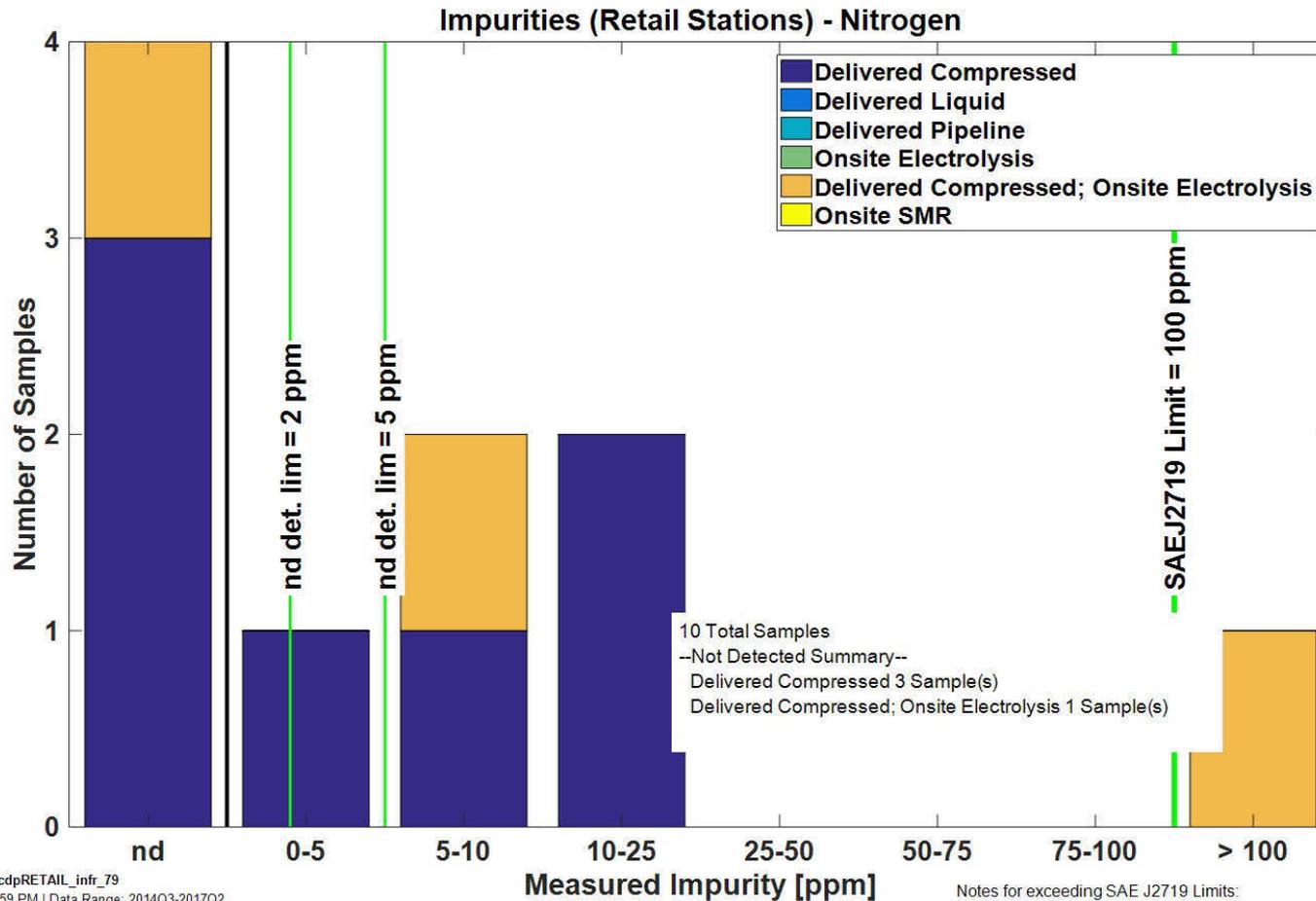
NREL cdpRETAIL_infr_79

Created: Sep-25-17 4:03 PM | Data Range: 2014Q3-2017Q2



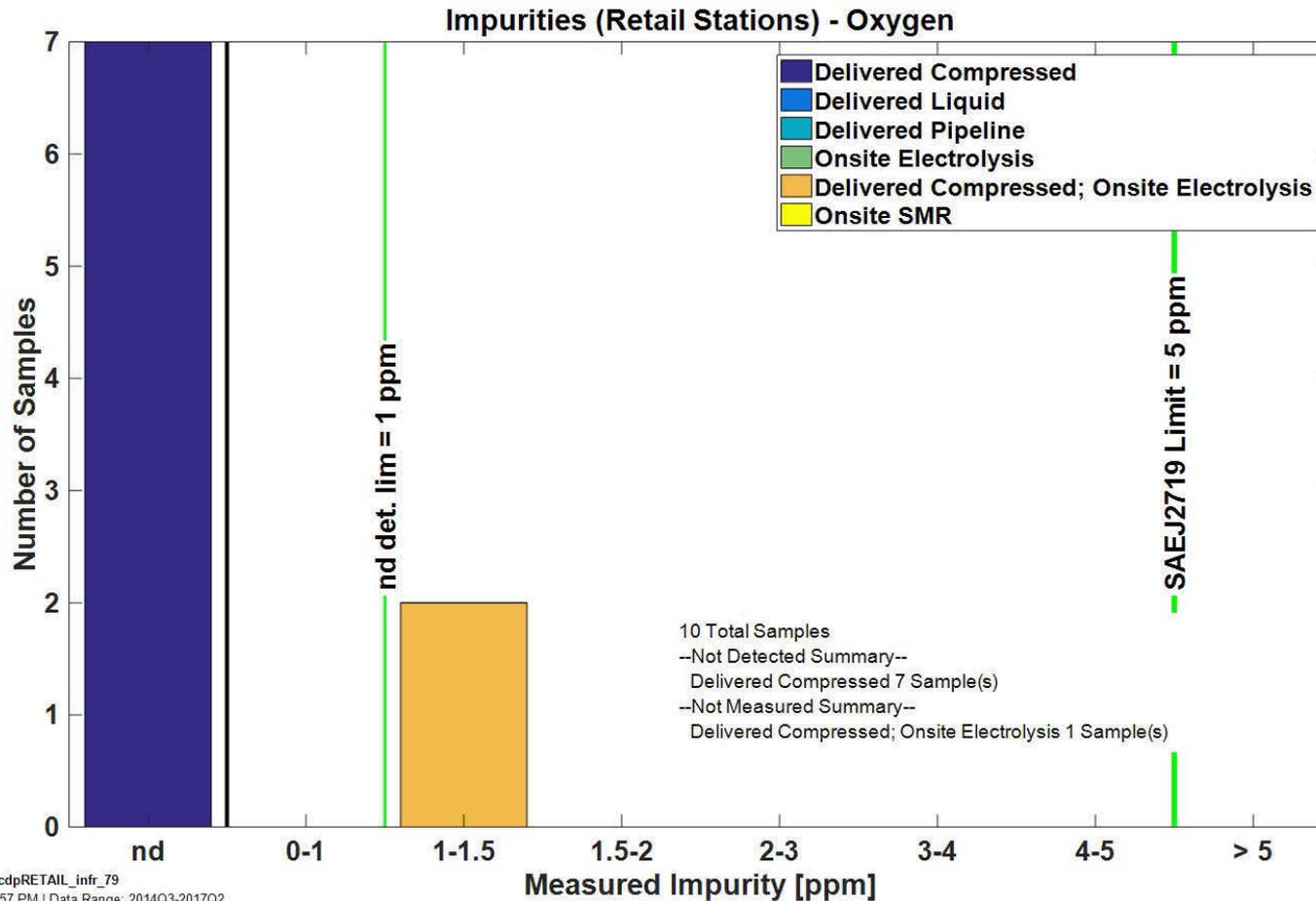
NREL cdpRETAIL_infr_79

Created: Sep-25-17 3:58 PM | Data Range: 2014Q3-2017Q2



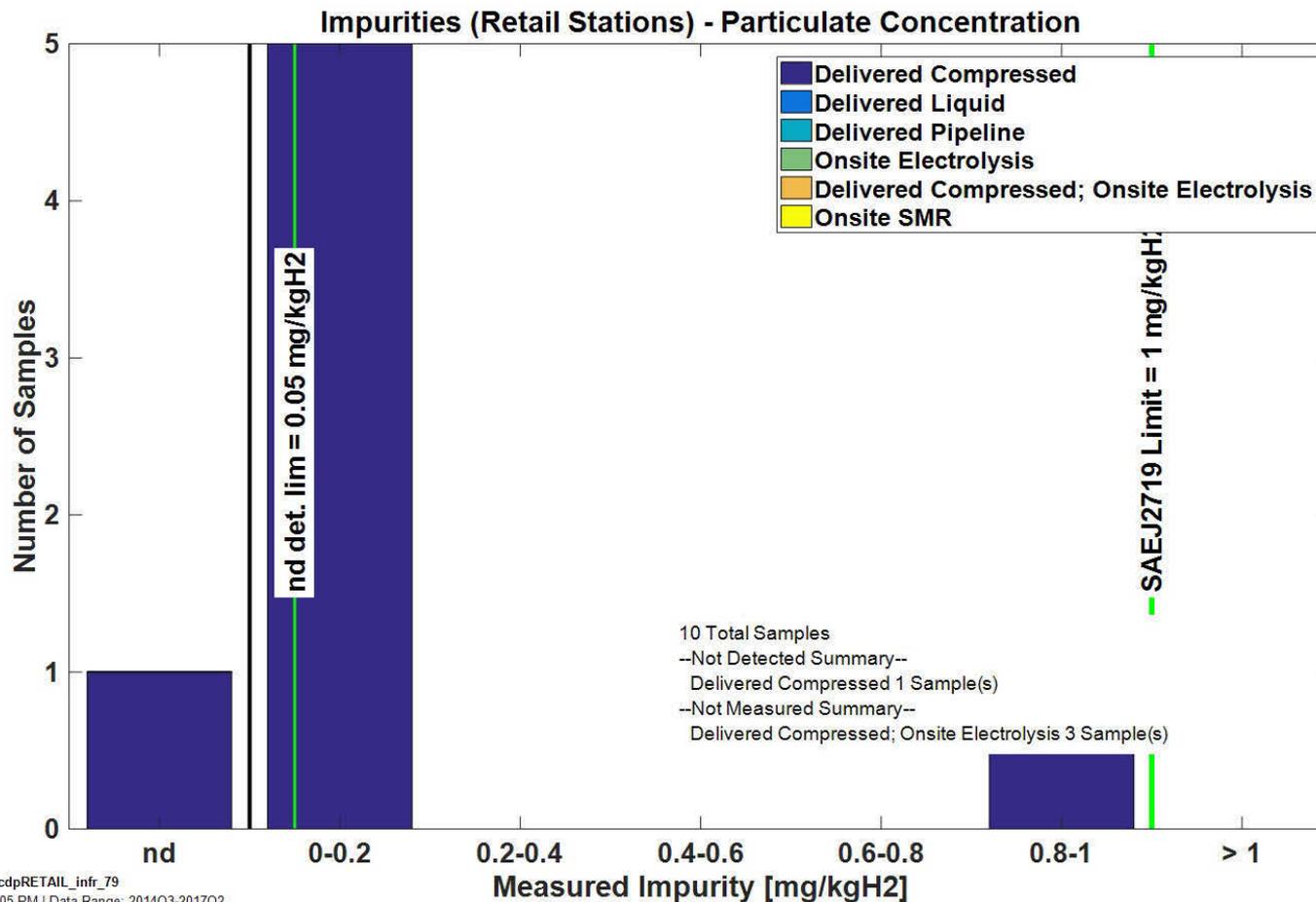
NREL cdpRETAIL_infr_79

Created: Sep-25-17 3:59 PM | Data Range: 2014Q3-2017Q2



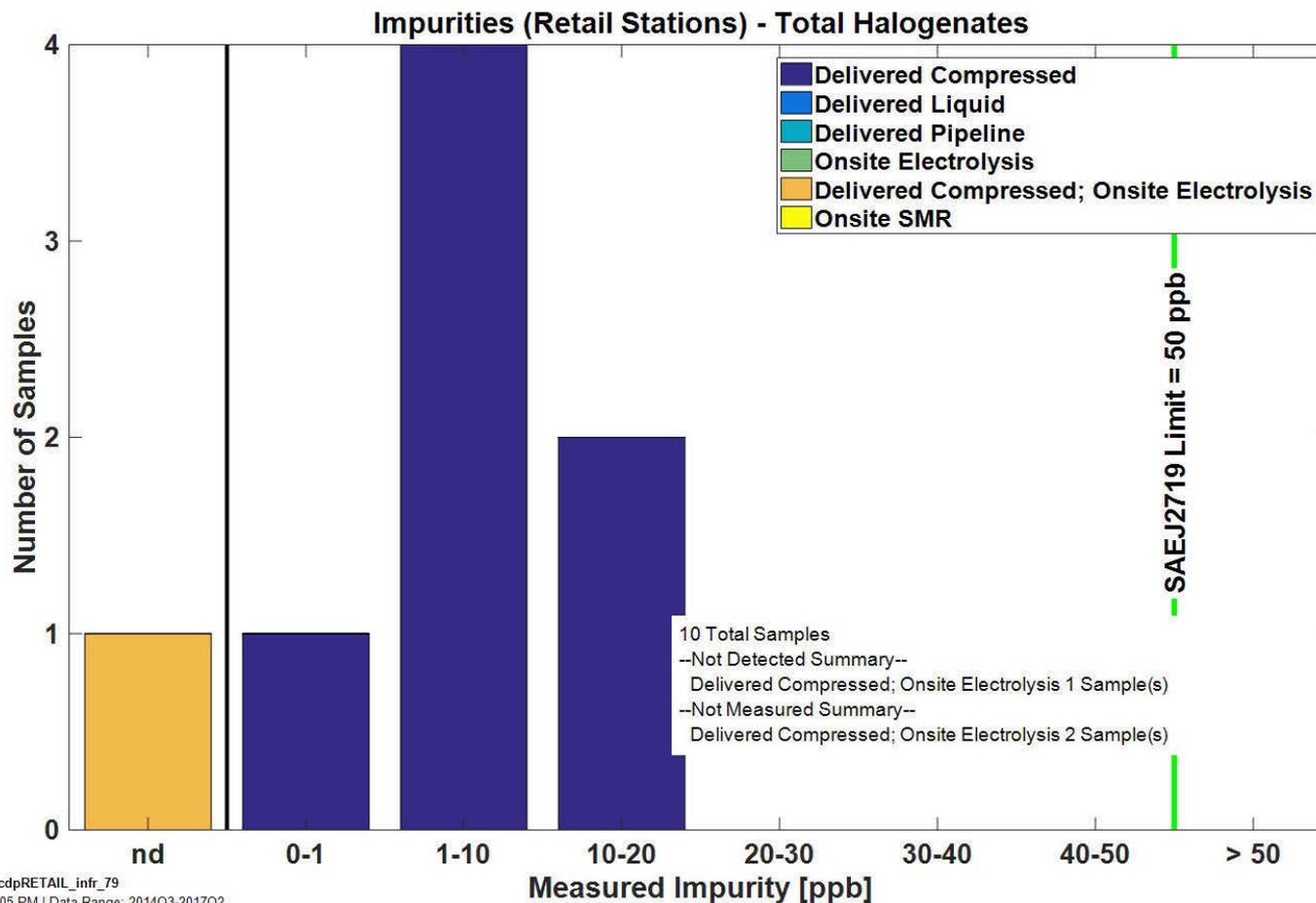
NREL cdpRETAIL_infr_79

Created: Sep-25-17 3:57 PM | Data Range: 2014Q3-2017Q2



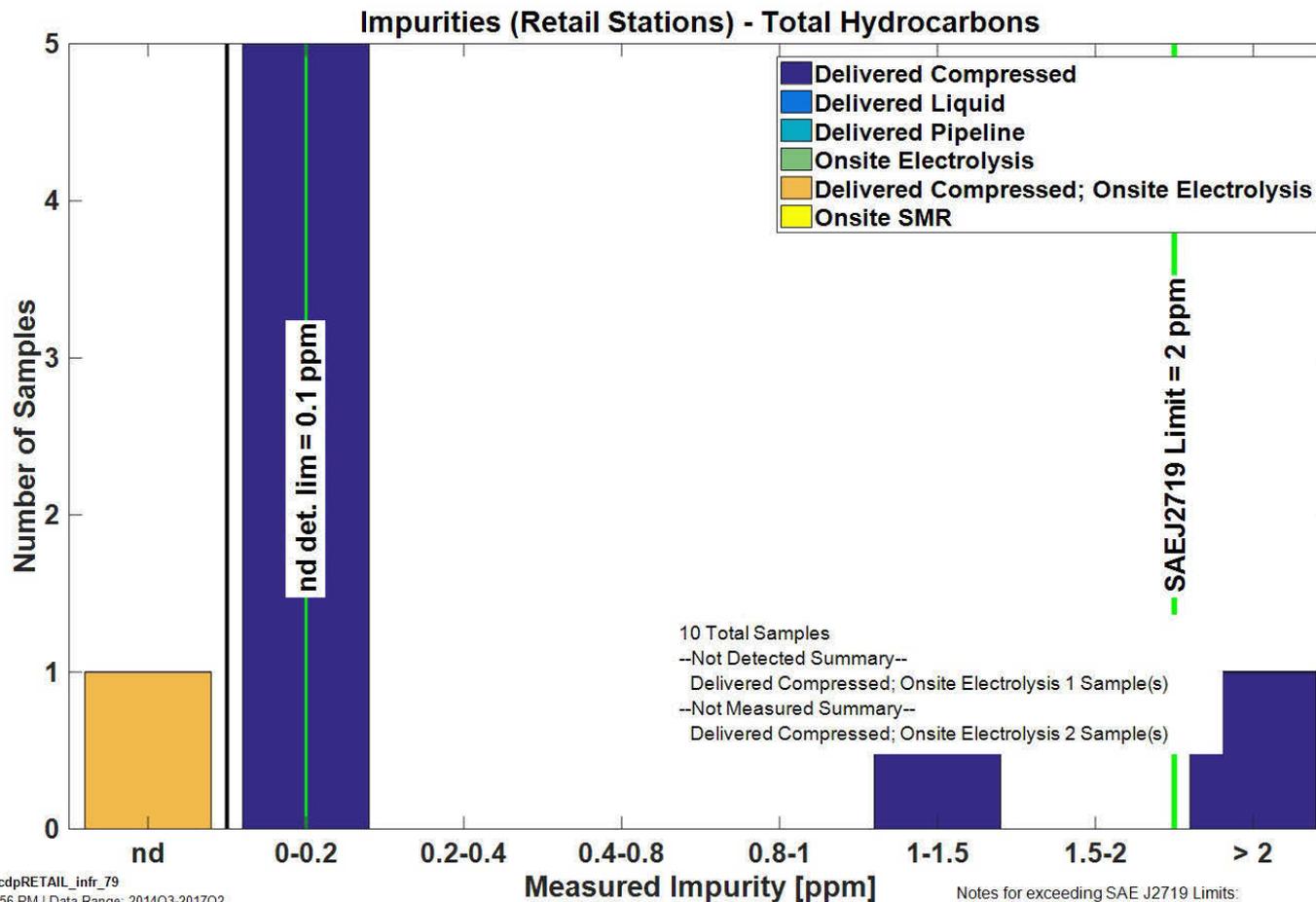
NREL cdpRETAIL_infr_79

Created: Sep-25-17 4:05 PM | Data Range: 2014Q3-2017Q2



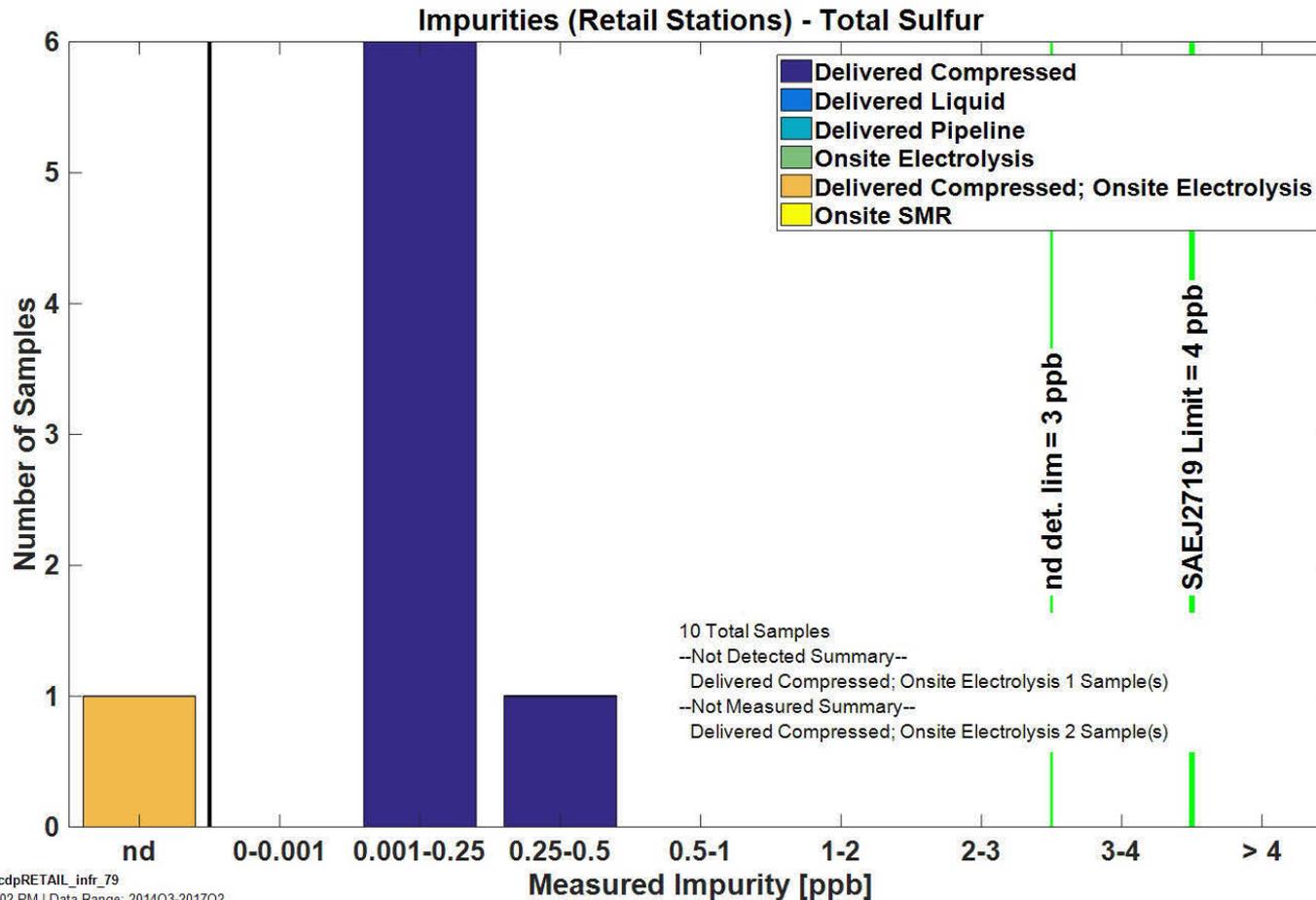
NREL cdpRETAIL_infr_79

Created: Sep-25-17 4:05 PM | Data Range: 2014Q3-2017Q2



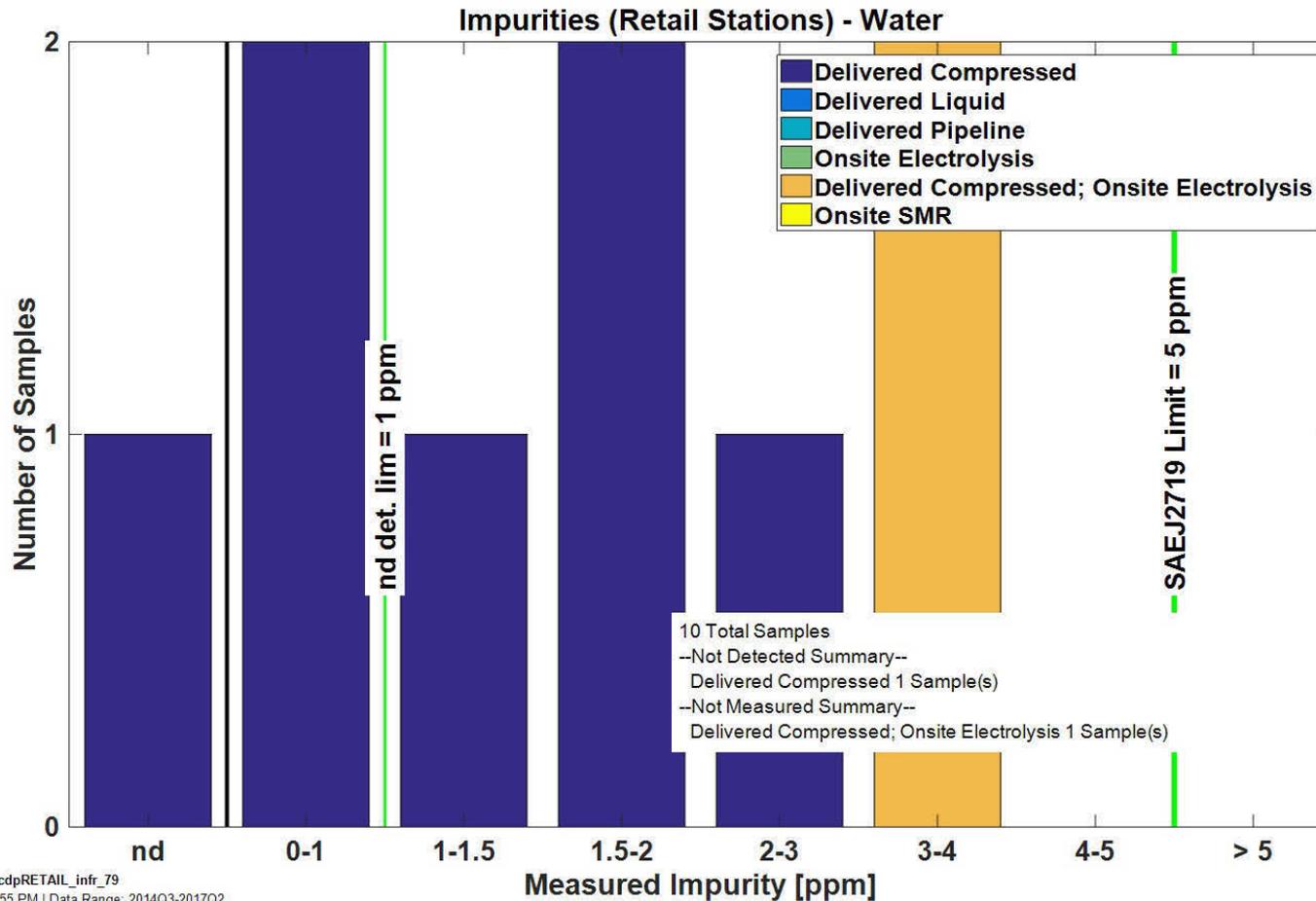
NREL cdpRETAIL_infr_79

Created: Sep-25-17 3:56 PM | Data Range: 2014Q3-2017Q2



NREL cdpRETAIL_infr_79

Created: Sep-25-17 4:02 PM | Data Range: 2014Q3-2017Q2



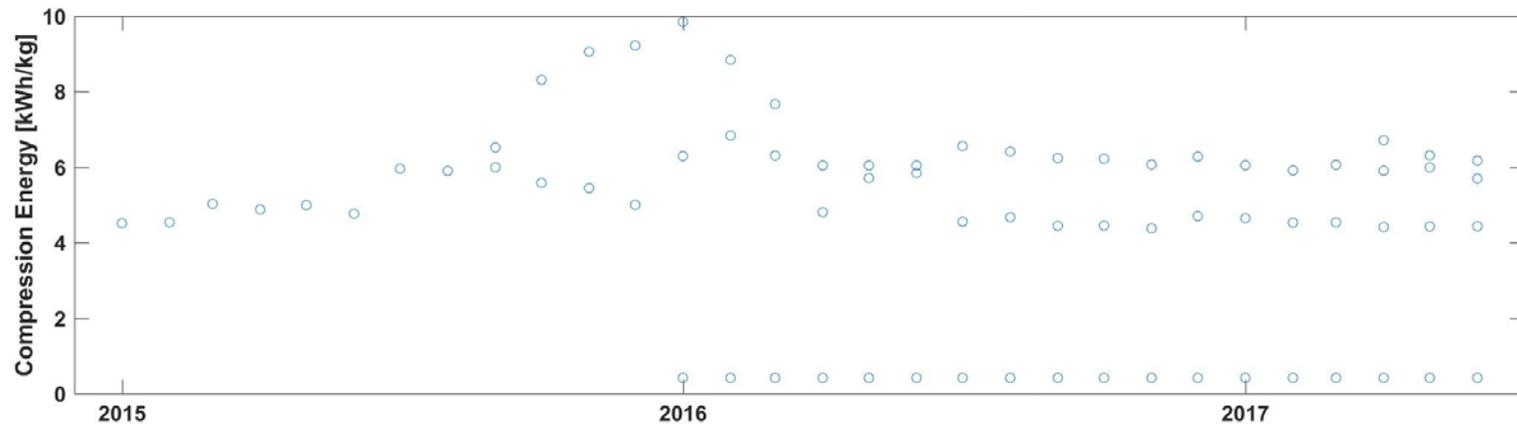
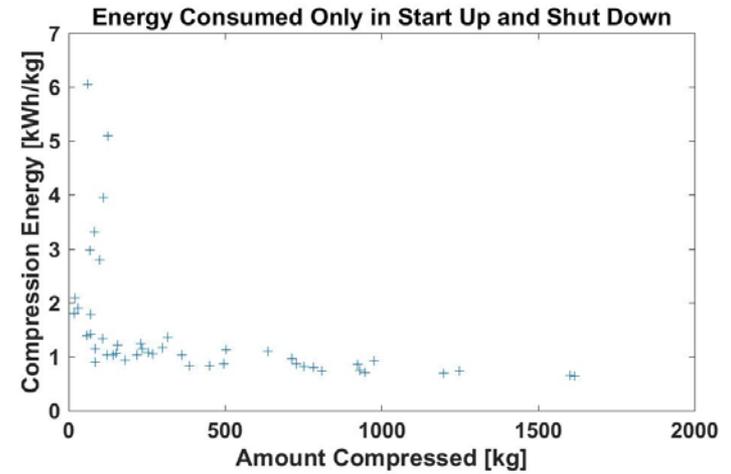
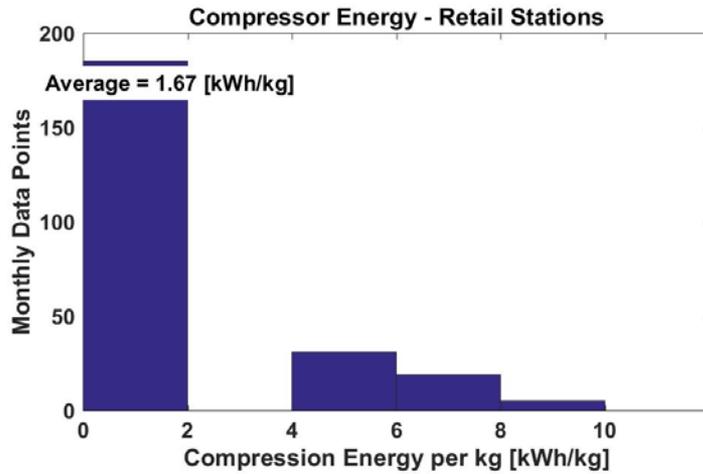
NREL cdpRETAIL_infr_79

Created: Sep-25-17 3:55 PM | Data Range: 2014Q3-2017Q2

Component Energy

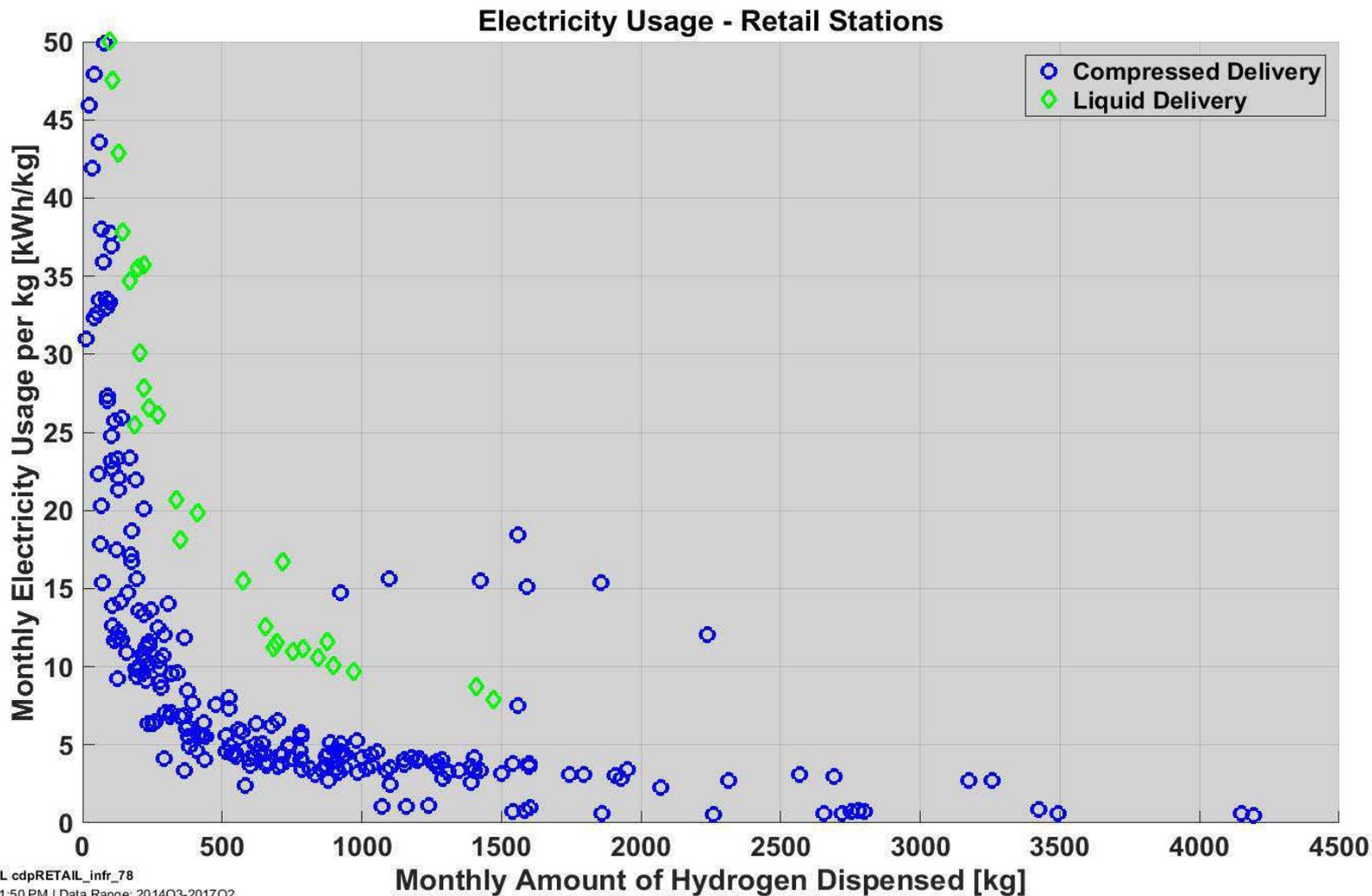
CDP-INFR-35

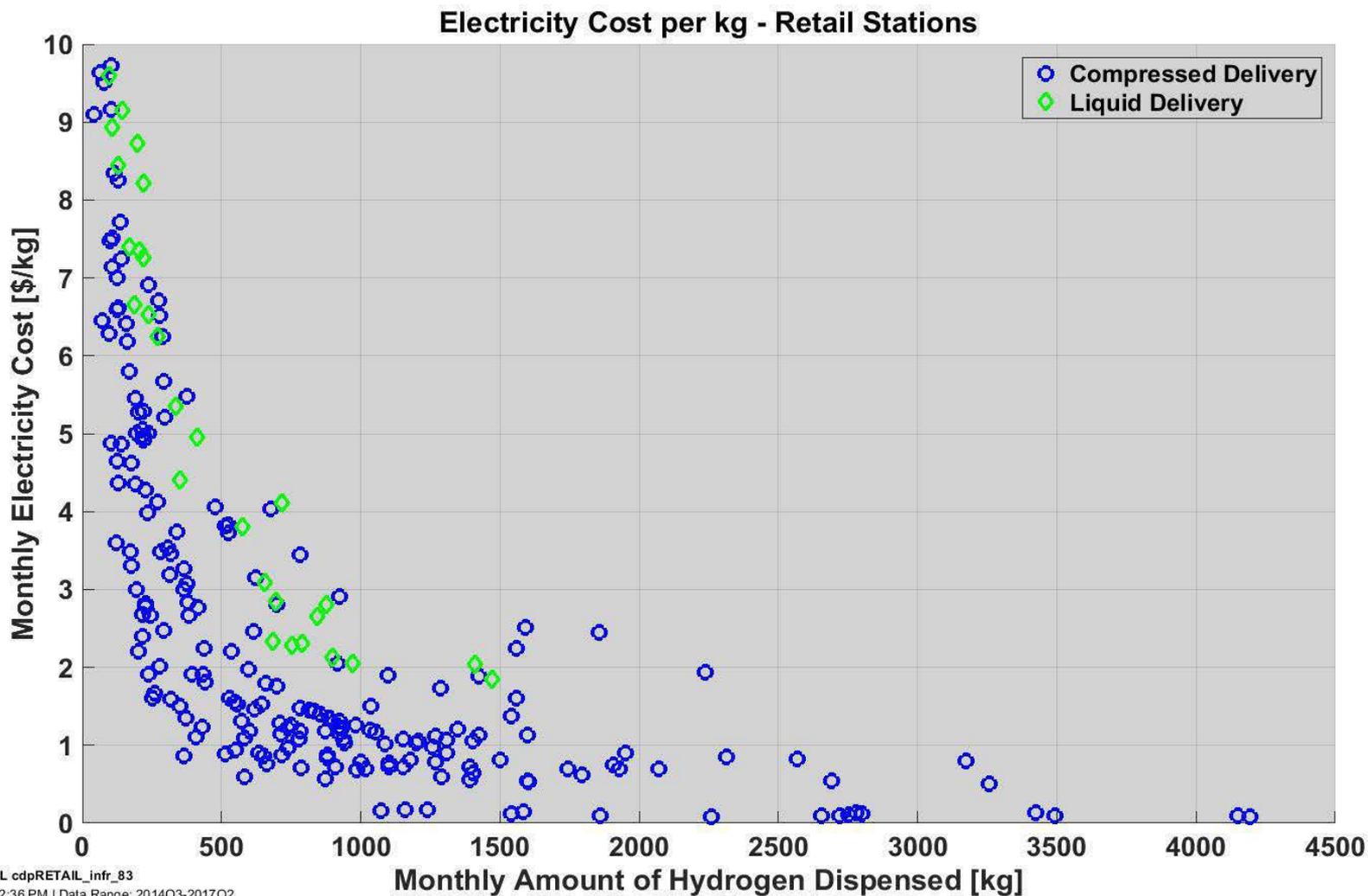
Compressor Energy

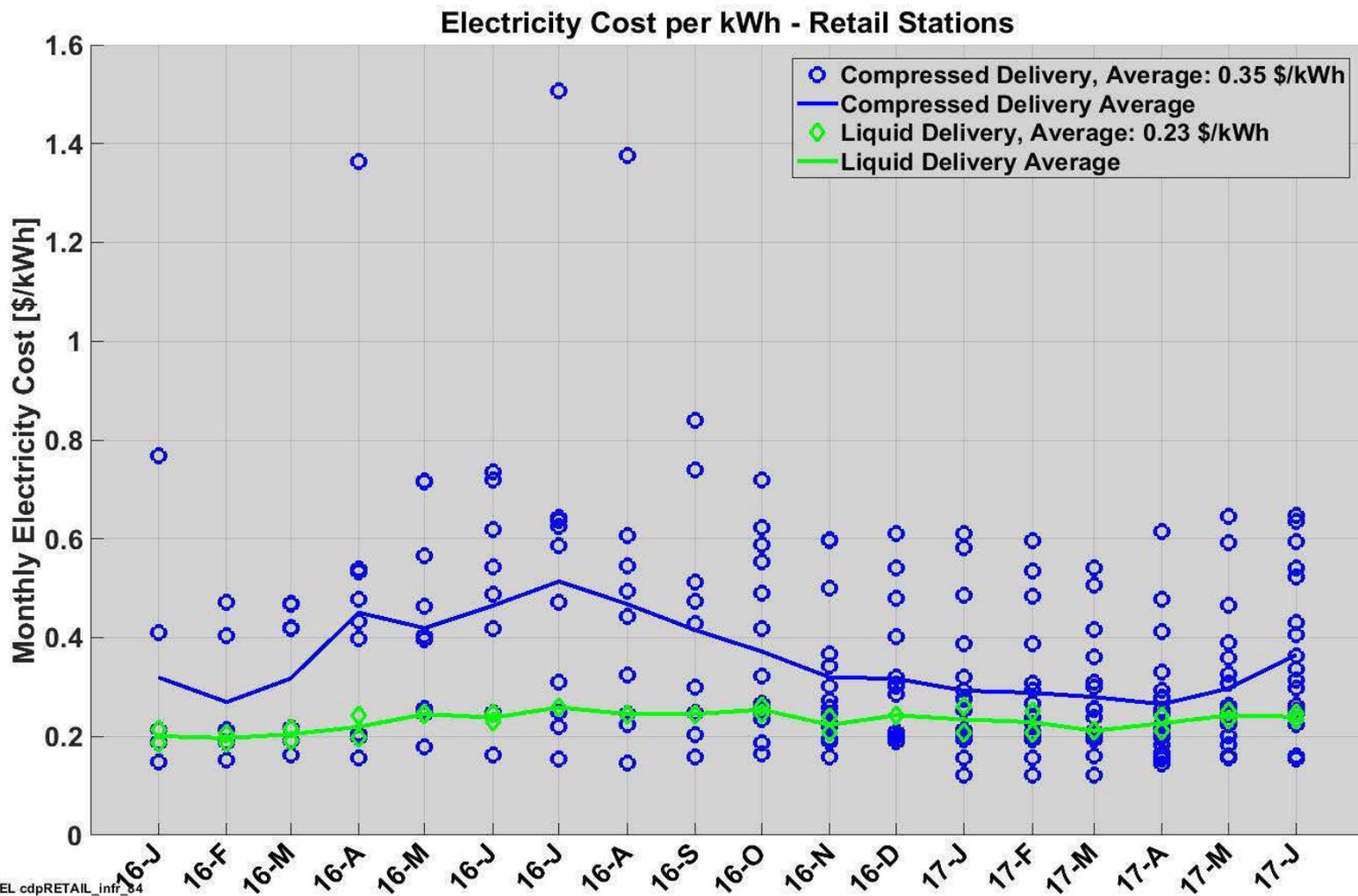


NREL cdpRETAIL_infr_35

Created: Sep-25-17 4:01 PM | Data Range: 2014Q3-2017Q2

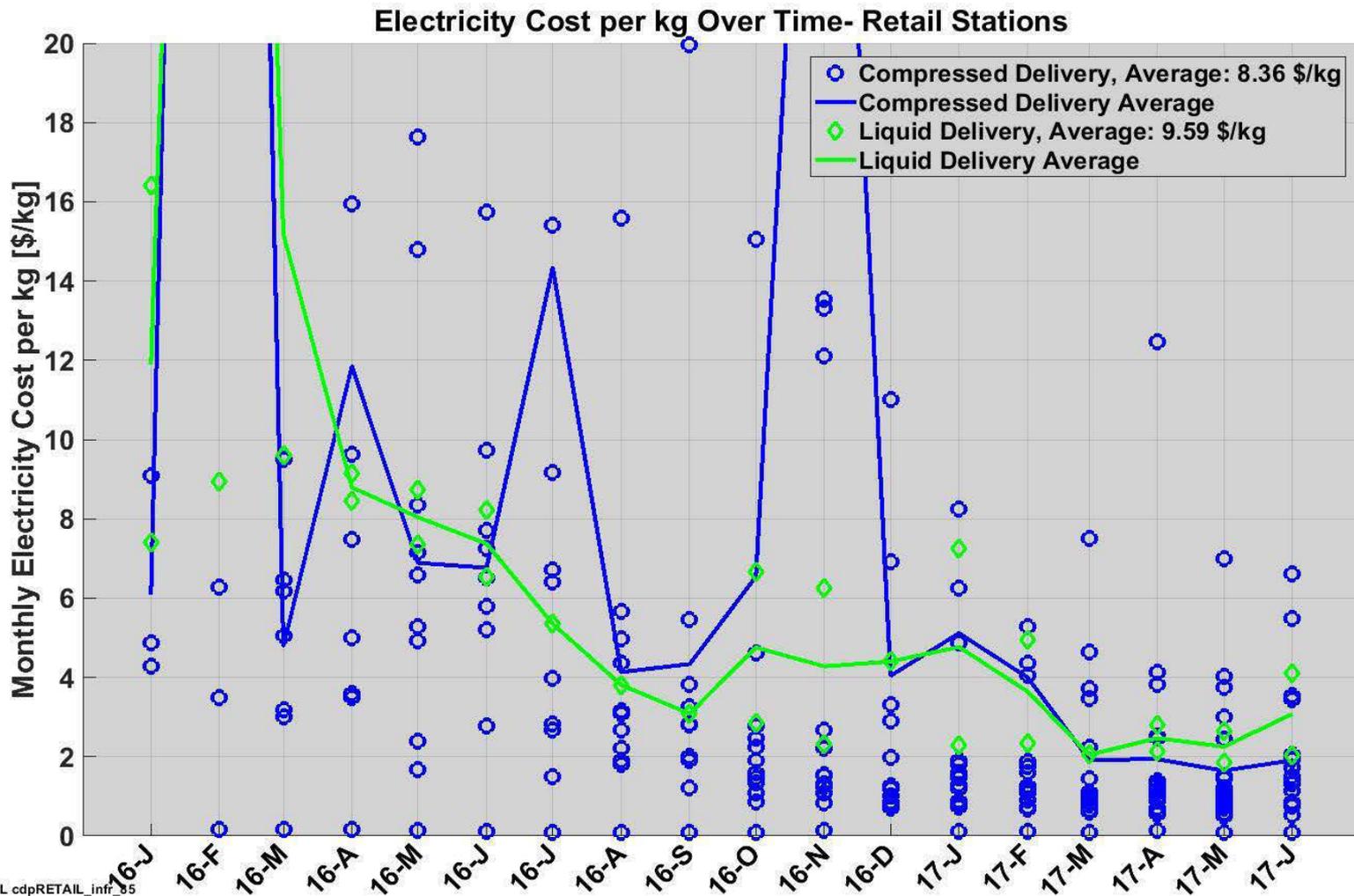






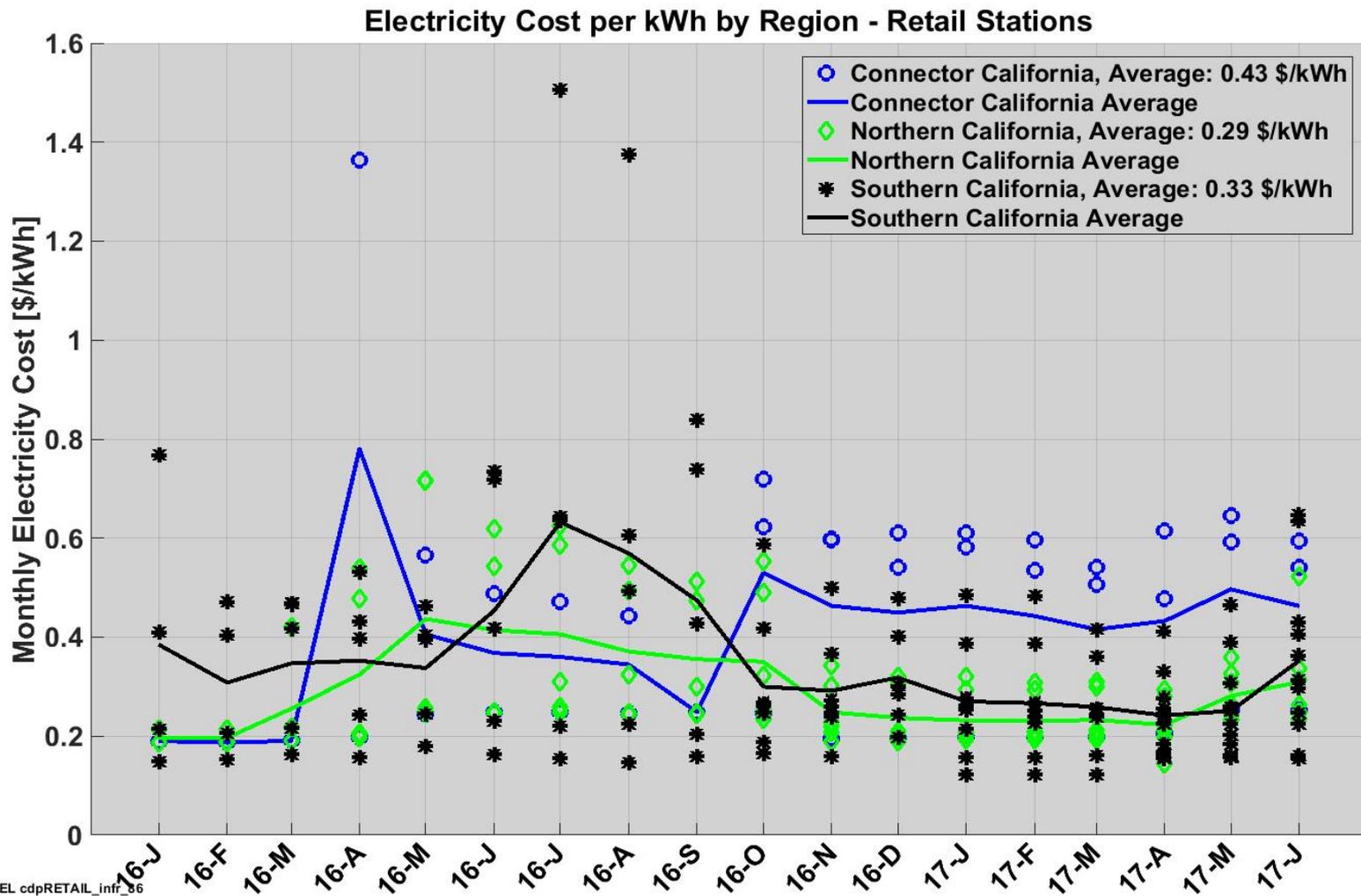
NREL cdpRETAIL_infr_84
 Created: Oct-12-17 2:37 PM | Data Range: 2014Q3-2017Q2

Station Electricity Cost per kg Over Time



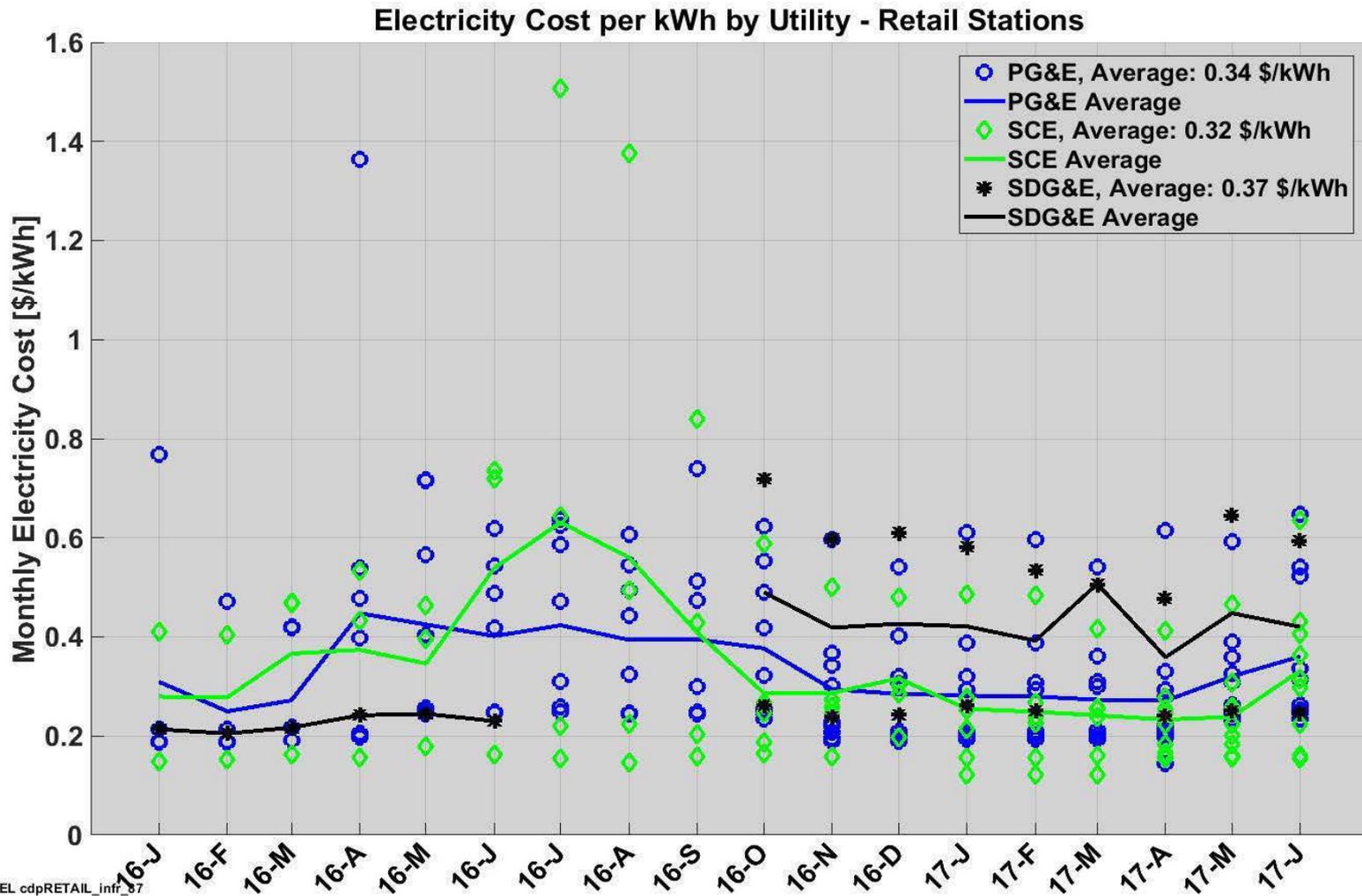
NREL cdpRETAIL_inf_85
 Created: Oct-12-17 2:45 PM | Data Range: 2014Q3-2017Q2

Station Electricity Cost per kWh by Region



NREL cdpRETAIL_infr_86

Created: Oct-19-17 5:32 PM | Data Range: 2014Q3-2017Q2



NREL cdpRETAIL_inf_87
 Created: Oct-25-17 5:02 PM | Data Range: 2014Q3-2017Q2