

IMPACT OF ACTIVE CLIMATE CONTROL SEATS ON ENERGY USE, FUEL USE, AND CO2 EMISSIONS

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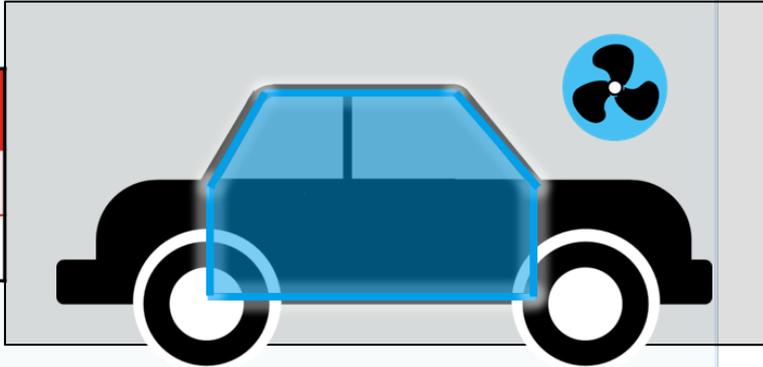


Thermal Off Cycle Credits for MY 2017 - 2025

Maximum Light-Duty A/C Emissions Impact

Maximum A/C Impact (g CO₂/mi)

Car	13.8
Truck	17.2



A/C Emissions Impact Determination

- Fixed 27°C and 60% RH Ambient
- Fixed displacement compressor
- SC03 Drive Cycle

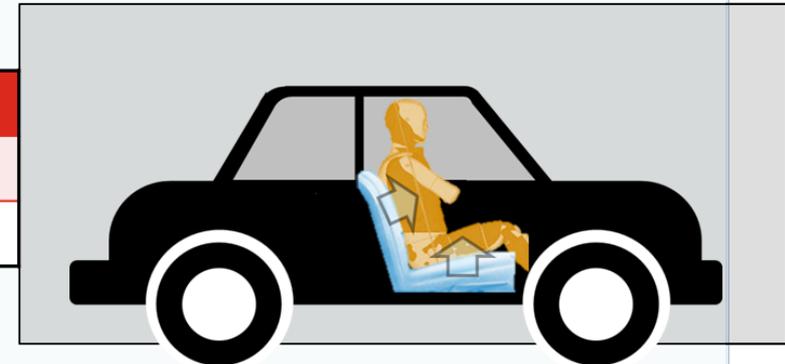
Seat Credit Determination

- Based on active ventilated seating without sub-ambient cooling
- 7.5% A/C emissions reduction (from NREL study)
- Percentage applied to EPA A/C fuel use values

Active Seat Ventilation

Credit (g CO₂/mi)

Car	1.0
Truck	1.3



Data Source: U.S. Environmental Protection Agency and Department of Transportation. *Final Rulemaking for 2017-2025 Light-Duty Vehicle Greenhouse Gas Emissions Standards and Corporate Average Fuel Economy Standards.* Available at: <https://www3.epa.gov/otaq/climate/documents/420r12901.pdf>, Accessed 7/2016

Comparison of Climate Control Seat Technologies

Active Seat *Ventilation*

Ventilated Back
Ventilated Seat

Ambient cabin air
is pushed/pulled
through seat

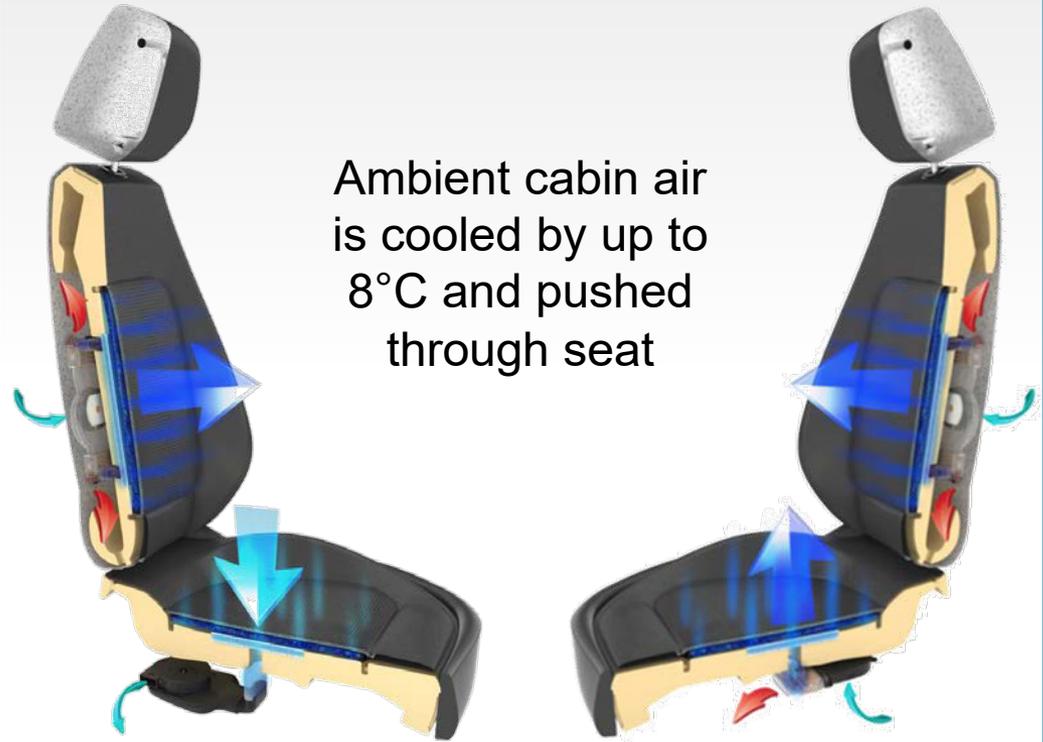


Active Seat *Cooling*

Cooled Back
Ventilated Seat

Cooled Back
Cooled Seat

Ambient cabin air
is cooled by up to
8°C and pushed
through seat



Performance of Actively Cooled Seating

Active seat ventilation credit established in the Final Rule

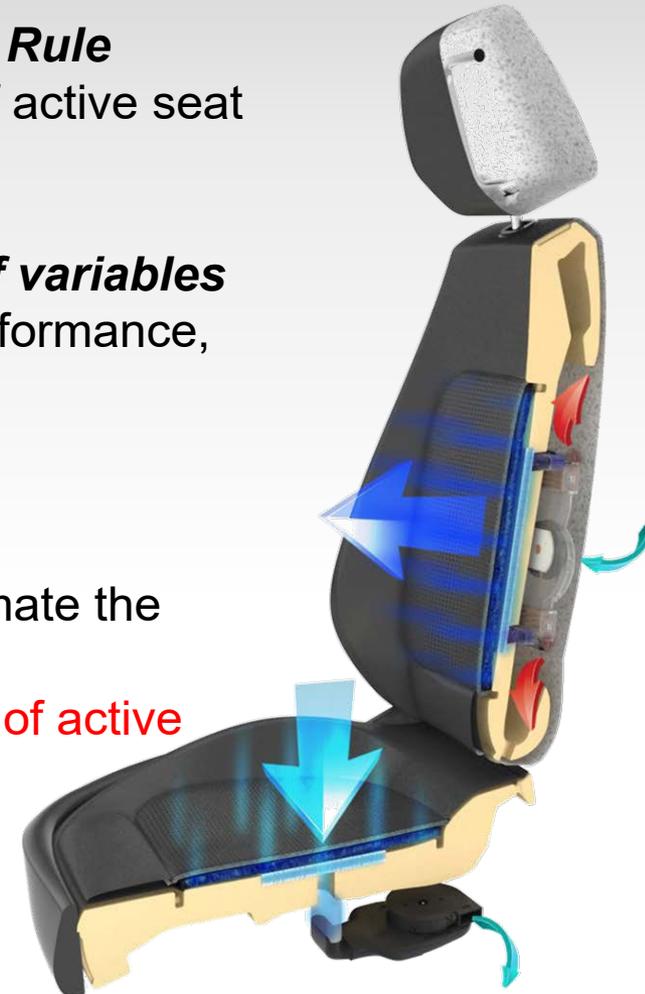
- Active seat cooling technologies meet the definition of active seat ventilation (credit eligible).

Seating performance is dependent upon a number of variables

- Occupants, environmental conditions, A/C system performance, vehicle usage, drive cycle, vehicle platform

Questions driving further investigation:

1. Can experimentation and/or analysis be used to estimate the performance of actively cooled seats?
2. Is the benefit of actively cooled seats larger than that of active seat ventilation?

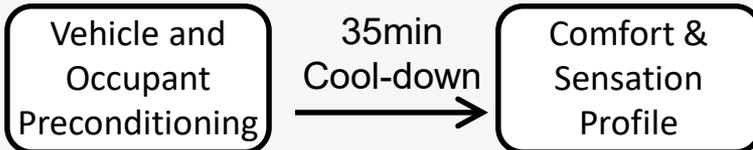


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Method Used for Determination of Existing Ventilated Seat Off-Cycle Credit

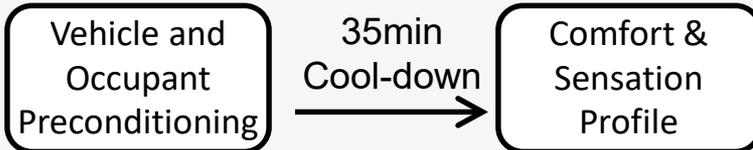
- Tests completed with human subjects & NREL manikin

Vehicle with baseline seat



A/C Load

Vehicle with ventilated seat

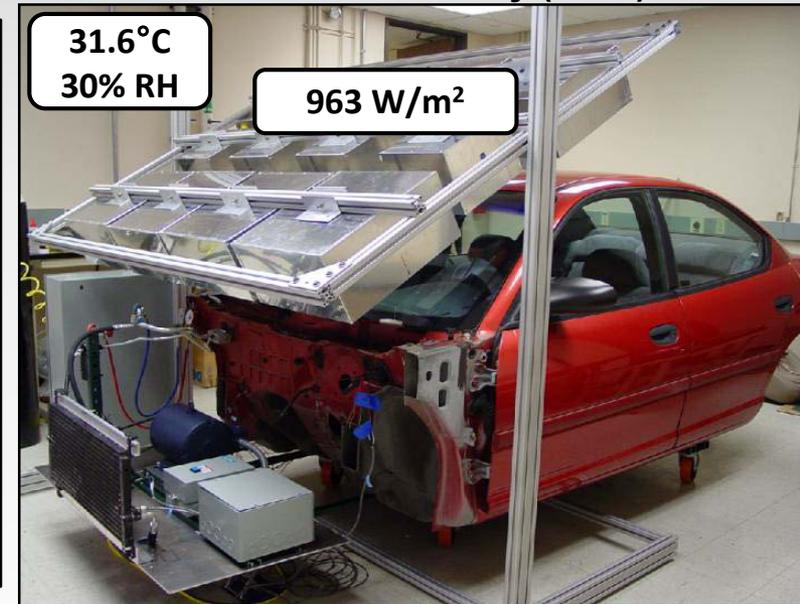


A/C Load

Repeat to match baseline

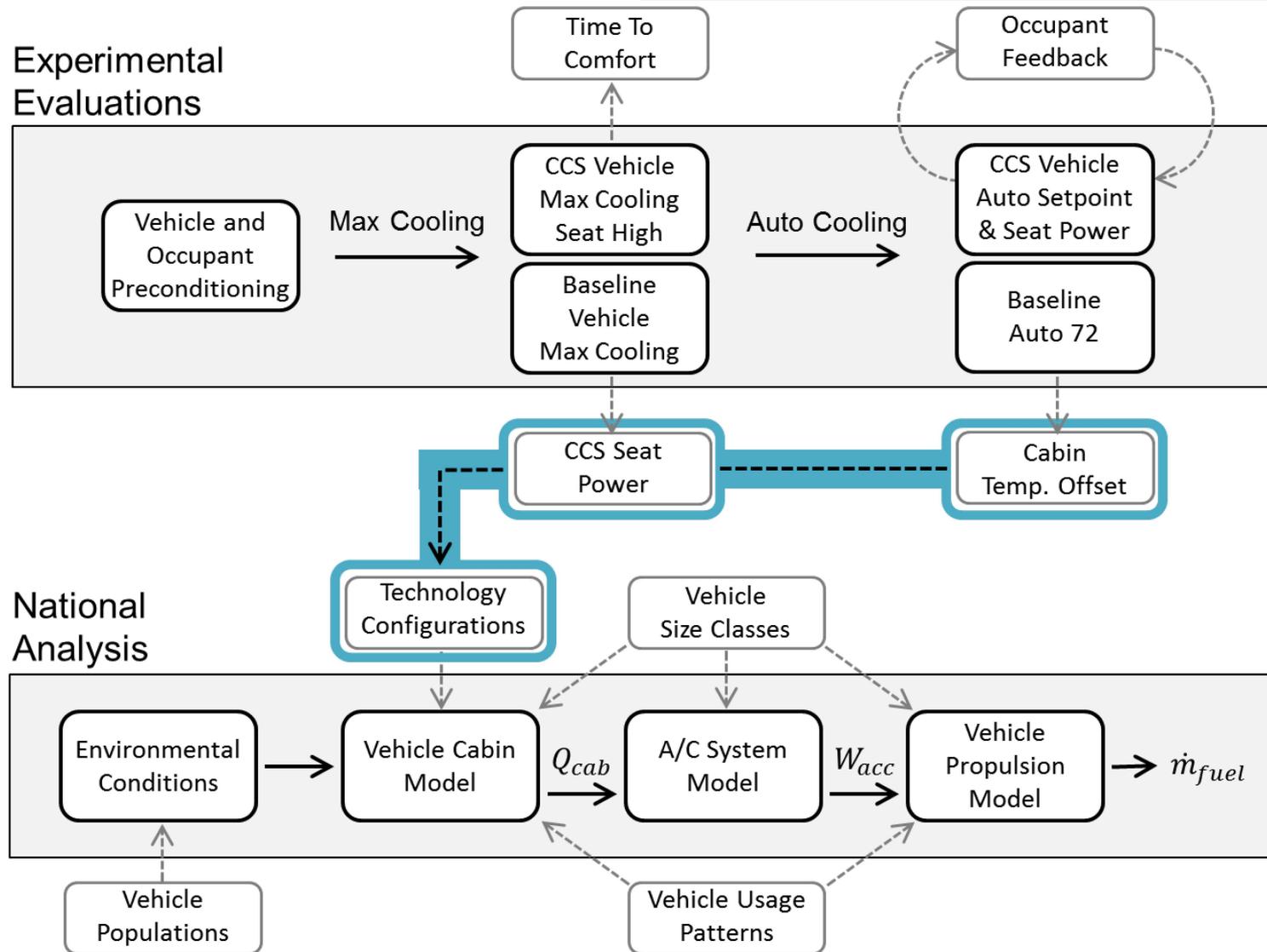
7% Reduction

NREL Vehicle Climate Control Laboratory (2005)



- Using NREL's 2005 A/C fuel use model, 7% reduction equated to 7.5% national A/C reduction
 - Analysis used environment, mean radiant temperature, and Fanger model in place of a vehicle cabin model
- Off-cycle credit was established by the regulating authorities from NREL's published 7.5% reduction applied to their estimated A/C emissions impacts of 13.8 and 17.2 g CO₂ / mi, arriving at the 1.0 and 1.3 g/mi credits for ventilated seating

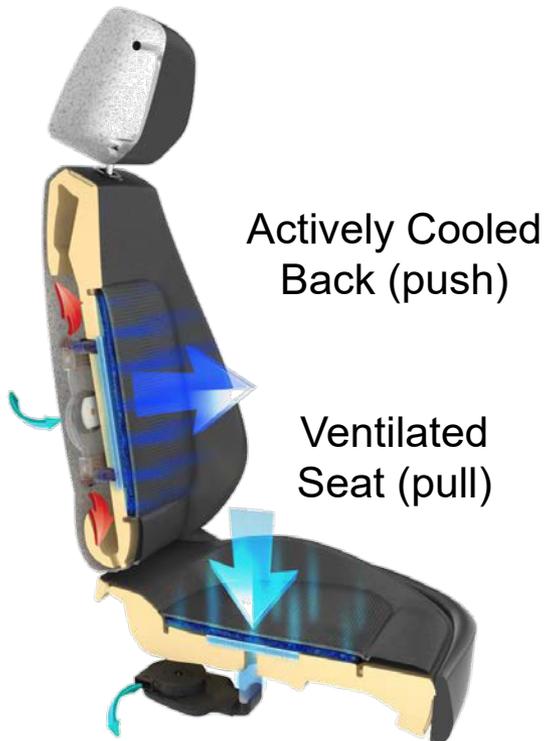
New Method Development for Evaluation of Actively Cooled Seats – Combining Experimentation and Analysis



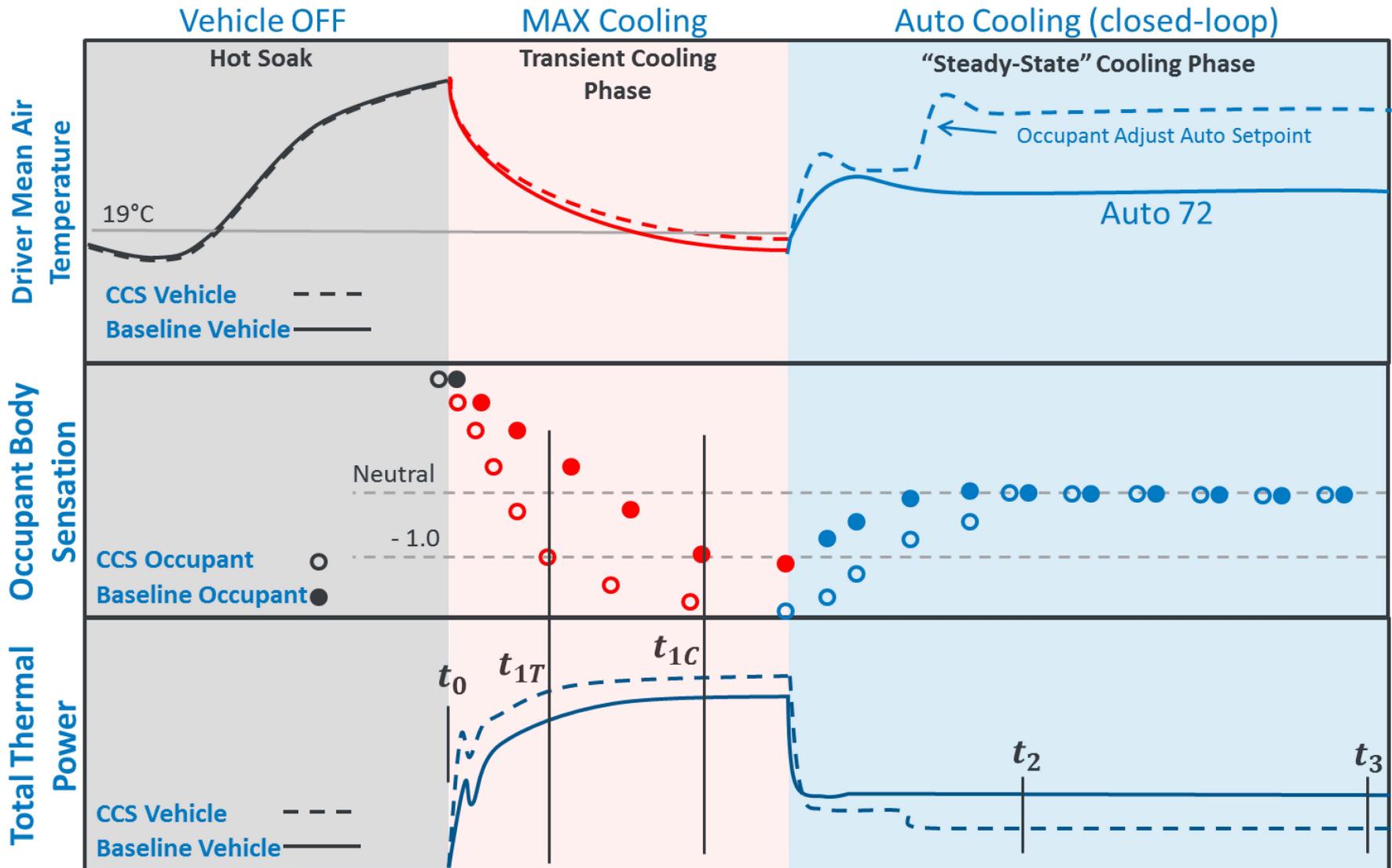
Method Development: Experimental Evaluations

- 2012 Pre-production Ford Focus Electric vehicles were used
- Vehicles instrumented with k-type surface & air TCs, calibrated to U95 = 0.18°C
- Mean air temperature = Avg. of 4 breath & 4 footwell air temperature measurements

Gentherm CCS™



Method Development: Experimental Evaluations (Cartoon description of process)

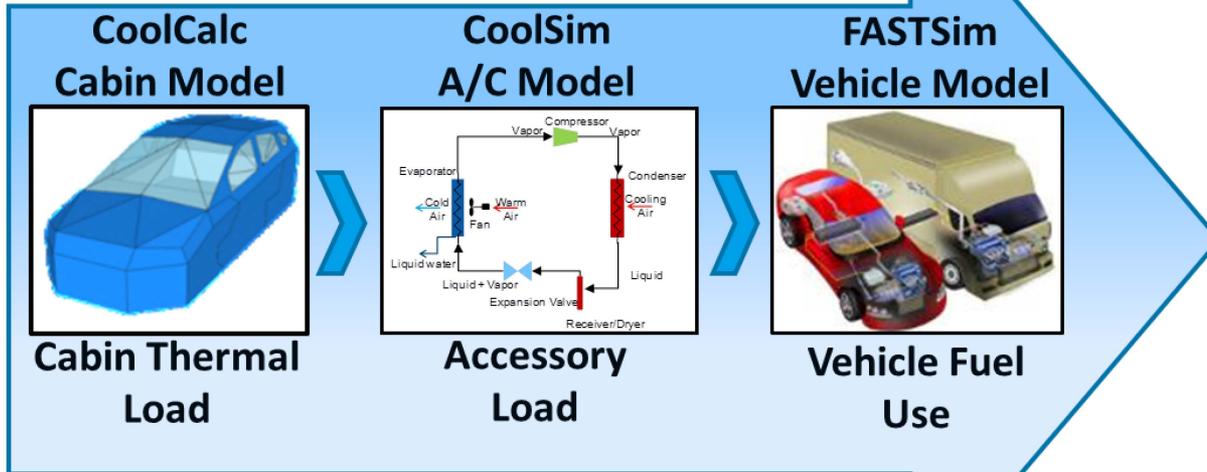
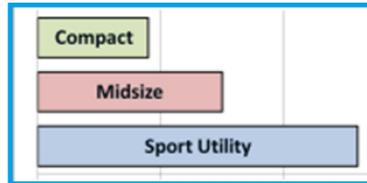


Method Development: Analysis Approach

Vehicle Configurations



Size Classes

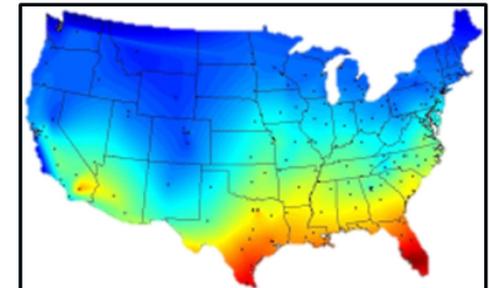


Driver Behaviors

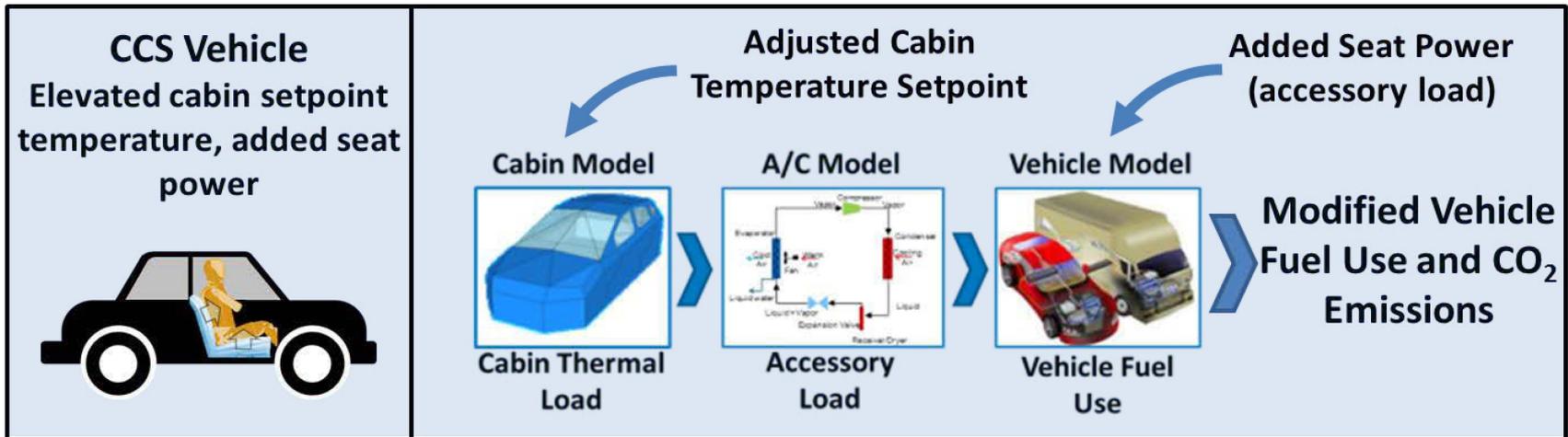
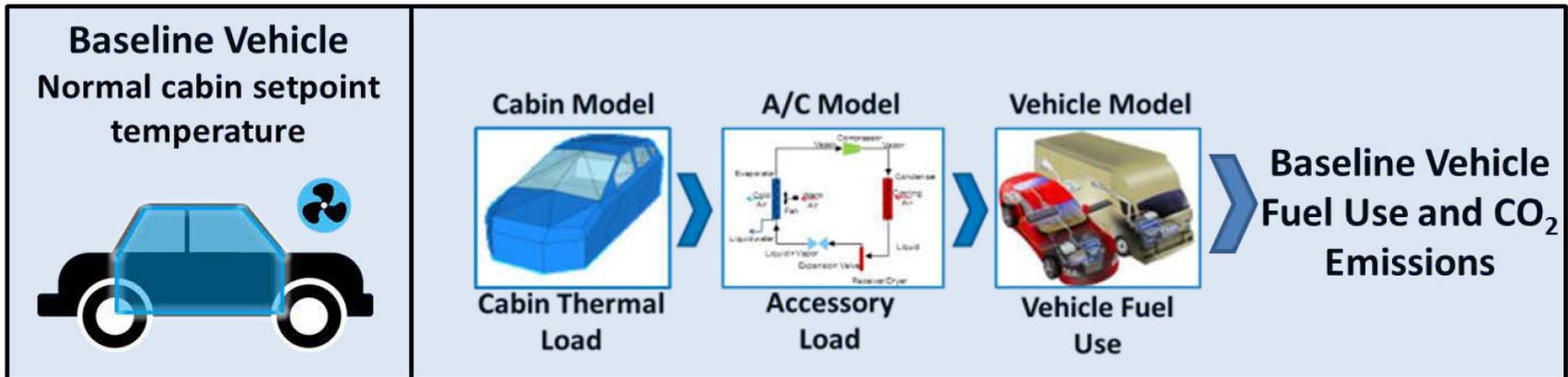


Weather and
Vehicle Registrations

Impact of Technologies
on National Climate
Control Fuel Use



Method Development: Analysis Approach



Baseline Vehicle Fuel Use & CO₂ Emissions



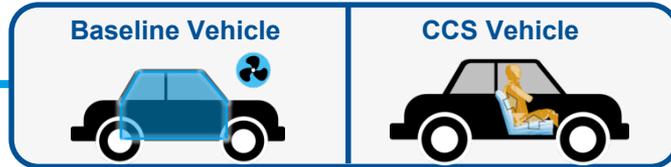
Modified Vehicle Fuel Use & CO₂ Emissions



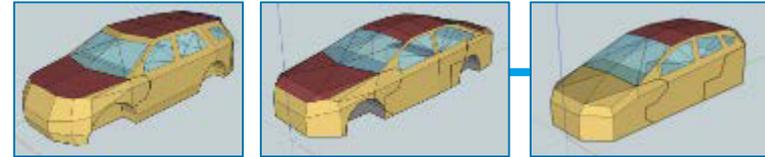
Technology Fuel Use Savings CO₂ emissions reduction

Method Development: Analysis Approach

Two Vehicle Configurations



Three Representative Vehicle Platforms



Three Representative Drive Durations

Time Range (min)	[0 – 15]	[15 – 30]	30 +
Average Time (min)	7.2	18.4	49.4
Weighting Factor	0.508	0.31	0.182

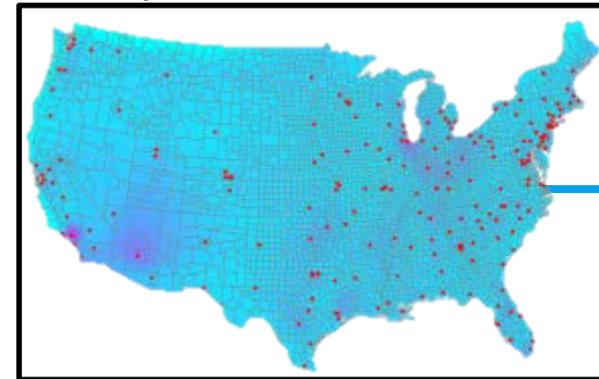
Two Representative Soak Conditions

Time Range (min)	[0 – 50]	[50 – end]
Average Time (min)	17.0	232 (~4 hr)
Weighting Factor	0.5	0.5

Three Representative Drive Start Times

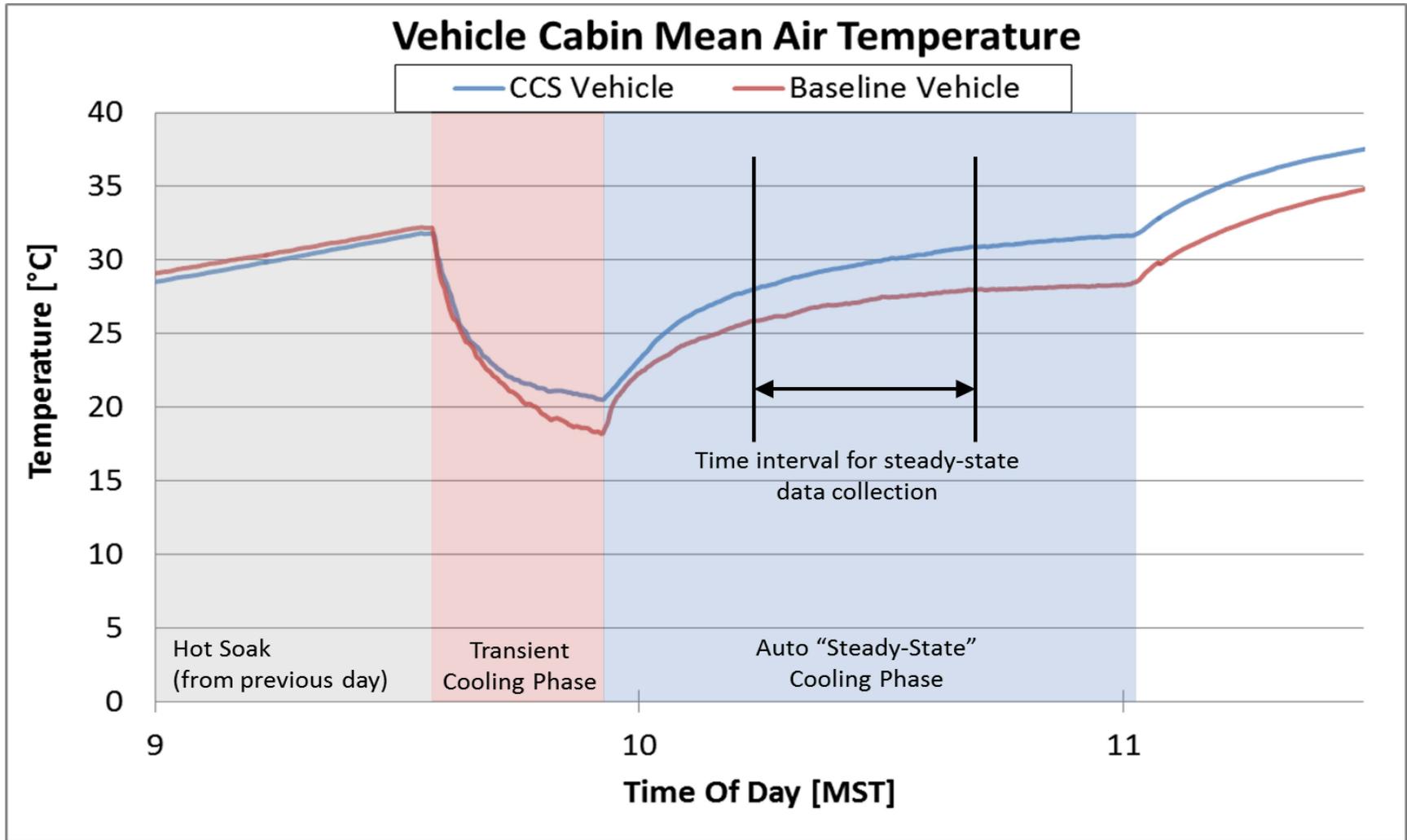
Time Range	[0:00 – 9:00]	[9:00 – 16:00]	[16:00 – 24:00]
Average Time	7:06	12:35	18:26
Weight Factor	18.3%	47.6%	34.1%

206 Representative Locations

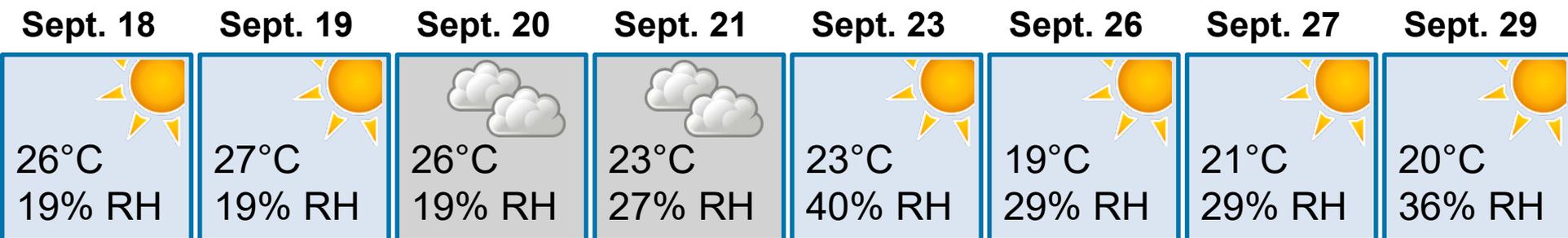


2 configurations * 3 platforms * 3 durations * 2 soaks * 3 start times * 206 locations
= 22,248 annual CoolCalc simulations

Results – Experimental Evaluations



Results – Experimental Evaluations



Occupant	Time to target sensation [min]				Improvement [%]
	Baseline Vehicle		CCS Vehicle		
	Test 1	Test 2	Test 1	Test 2	
Occupant A	20.9	17.4	14.8	16.1	19.1
Occupant B	19.8	15.9	16.7	14.7	12.1
Occupant C	29.1		16.2		44.4
Occupant C: Poor Test Day		19.0		-17.8	6.3
Occupant D	18.7		12.5		32.9
Occupant D: Poor Test Day		-17.6		21.0	-19.1
Good Weather Group Test Average (Weighted)					23.3%

Results – Experimental Evaluations

Test Date	Average Climate Seat Power [W]		Vehicle Mean Air Temp. (MAT) [° C]		Increase in MAT from CCS [° C]
	Transient Phase	Steady-state Phase	Baseline Vehicle	CCS Vehicle	
9/18/2016	84.5	86.4 (high)	26.7	30.5	3.78
9/19/2016	85.1	39.7 (med)	27.6	30.6	3.01
9/20/2016	83.3	8.0 (low)	24.5	28.5	4.03
9/21/2016	86.2	39.1 (med)	25.0	28.3	3.33
9/23/2016	85.0	39.5 (med)	27.8	29.8	1.98
9/26/2016	87.1	84.4 (high)	27.2	29.9	2.60
9/27/2016	86.4	39.7 (high)	28.5	31.0	2.54
9/29/2016	87.4	54.8 (med/high)	28.7	30.4	1.72
Good Weather Average	85.9	54.8	27.8	30.4	2.61
Standard Dev.	1.18	23.71	0.75	0.45	0.74
90% Confidence Low Bound	84.9	35.3	27.1	30.0	2.00
90% Confidence High Bound	86.9	74.3	28.4	30.7	3.21



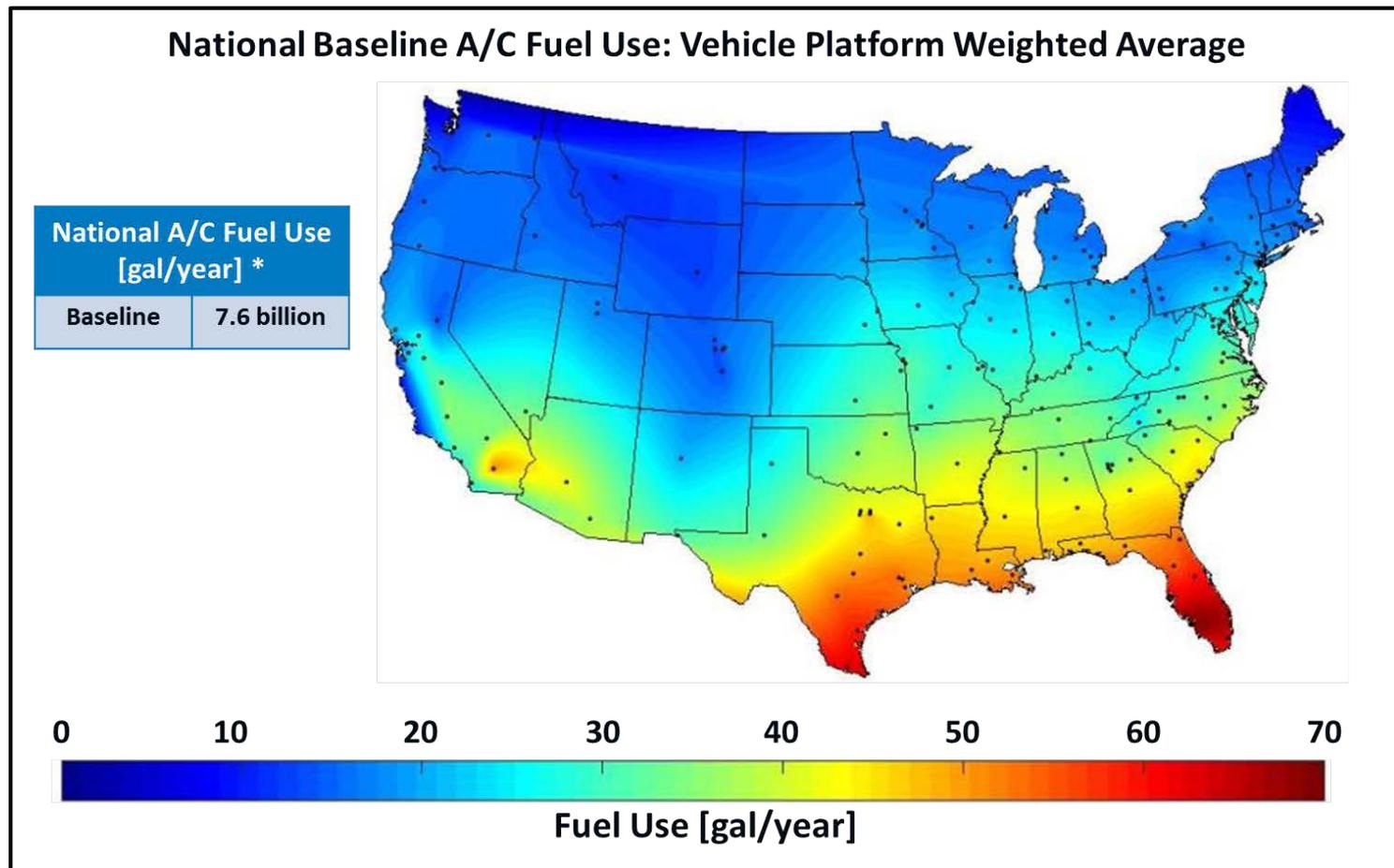
Results – Experimental Evaluations

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90% Confidence High Bound	86.9	74.3	28.4	30.7	3.21



Results – National Level Analysis

- Average Baseline A/C Fuel Use Estimated at 30.0 gal/year per vehicle
- Equivalent to 23.5 g/mi (compared to 13.8 and 17.2 for 2017 and Later Final Ruling)



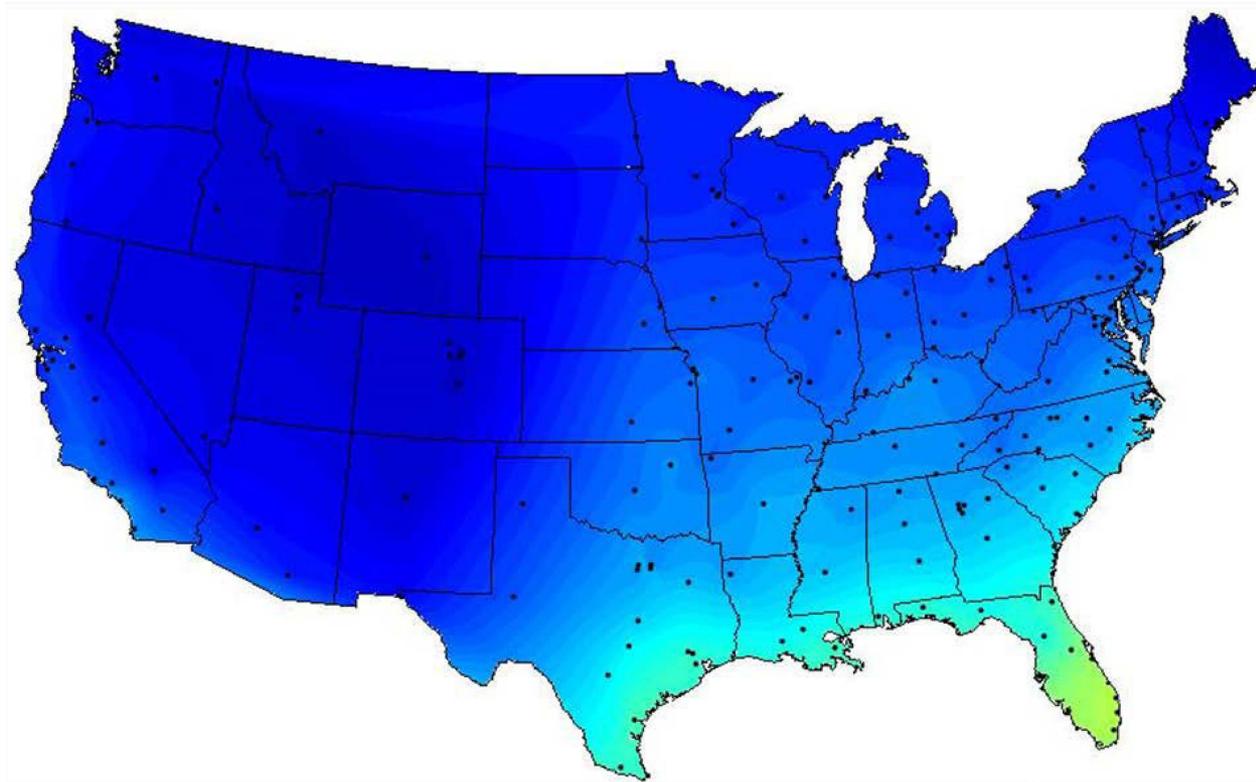
Results – National Level Analysis

Vehicle Configuration	Individual Vehicle A/C Fuel Use [Gal/year]	U.S. Light-Duty Fleet A/C Fuel Use [Gal/year] *	U.S. A/C Carbon Dioxide Emissions [Tons/year] **
National Baseline Vehicle	30.0	7.59 billion	74.3 million
CCS Vehicle +2.0°C cabin offset (low bound confidence)	26.5	6.69 billion (100% adoption)	65.5 million (100% adoption)
CCS Vehicle +2.6°C cabin offset (average)	24.9	6.29 billion (100% adoption)	61.6 million (100% adoption)
CCS Vehicle +3.2°C cabin offset (high bound confidence)	23.4	5.91 billion (100% adoption)	57.9 million (100% adoption)
Savings With Climate Seat (Low bound, 90% Confidence)	3.5	0.9 billion (100% adoption)	8.8 million (100% adoption)
Savings With Climate Seat (average)	5.1	1.30 billion (100% adoption)	12.7 million (100% adoption)
Savings With Climate Seat (High bound, 90% Confidence)	6.6	1.67 billion (100% adoption)	16.4 million (100% adoption)

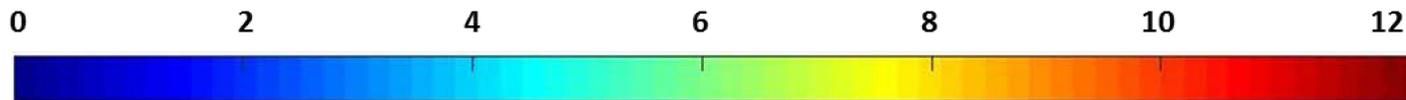
* Based on U.S. light-duty vehicle fleet size of 252,714,871 vehicles [2], individual vehicles traveling 11346 miles/year [3] ** Based on 8887 grams of CO₂ per gallon of gasoline [4]

Results – National Level Analysis

CCS Vehicle CO₂ Emissions Savings (low bound)
National Vehicle Weighted Average Savings: 2.8 g CO₂/mi

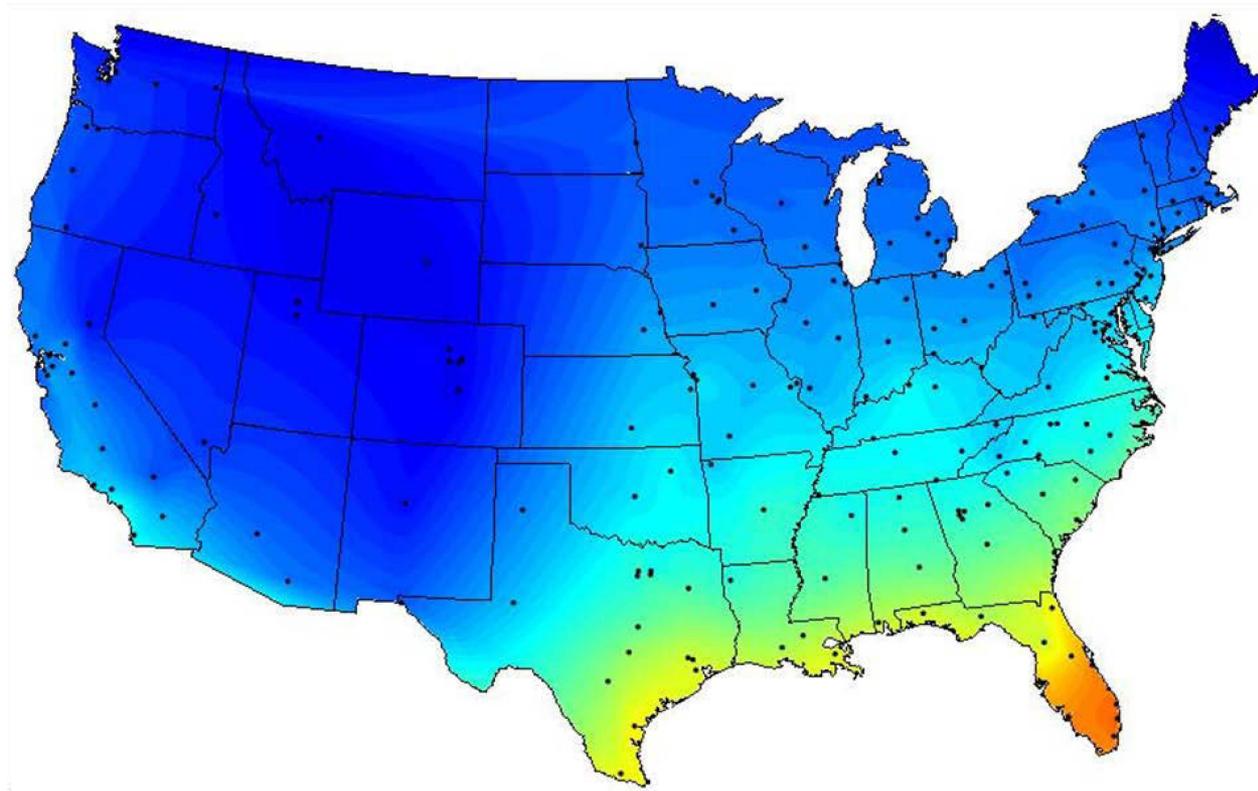


CO₂ Emissions Savings Over Baseline, [g/mi]

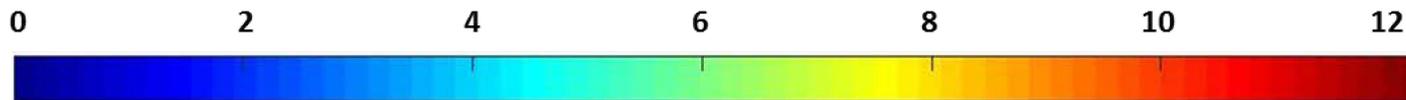


Results – National Level Analysis

CCS Vehicle CO₂ Emissions Savings (average)
National Vehicle Weighted Average Savings: 4.0 g CO₂/mi

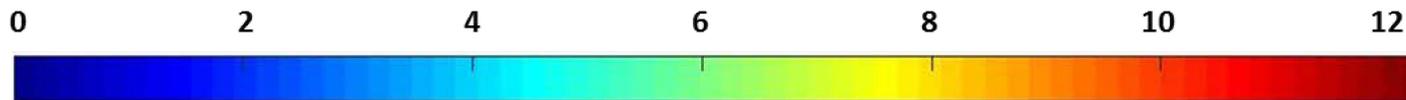
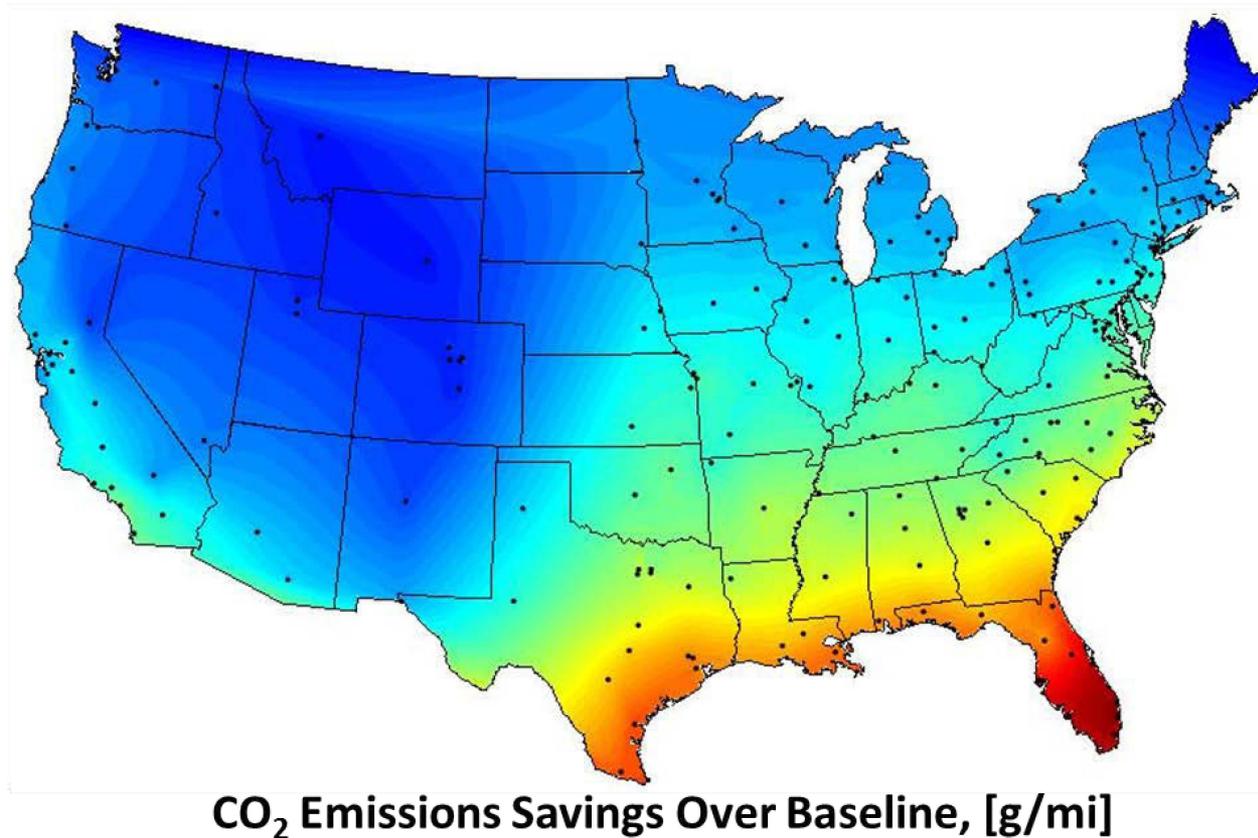


CO₂ Emissions Savings Over Baseline, [g/mi]



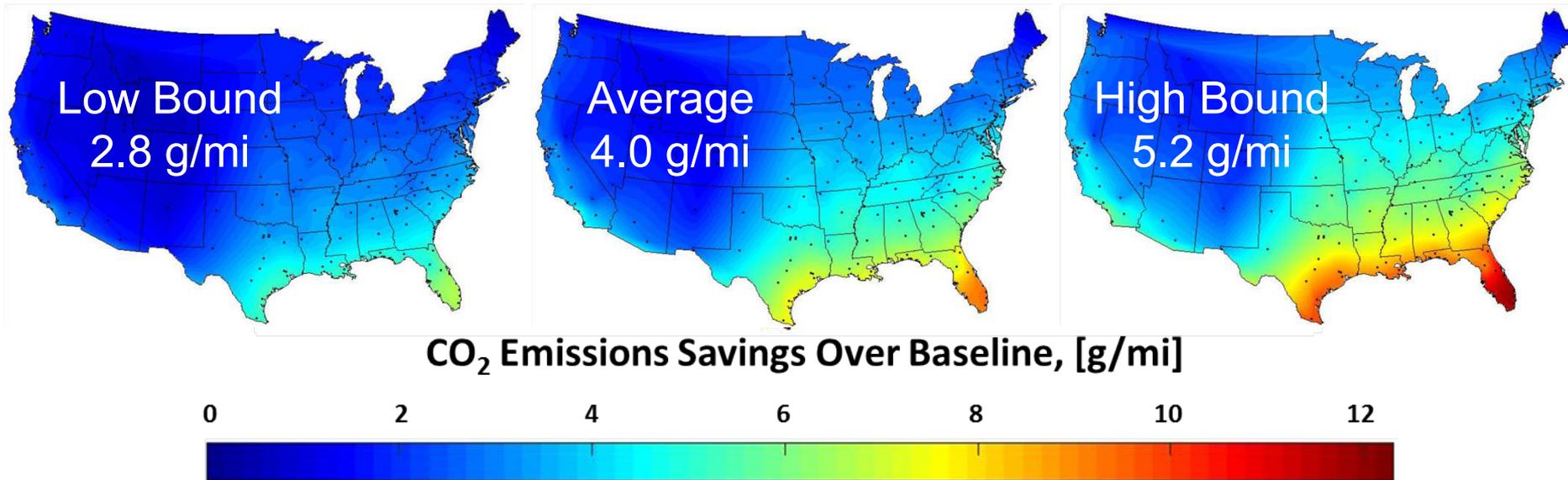
Results – National Level Analysis

CCS Vehicle CO₂ Emissions Savings (high bound)
National Vehicle Weighted Average Savings: 5.2 g CO₂/mi



Results – National Level Analysis

Vehicle Configuration	Individual Vehicle A/C CO ₂ Emissions [g/mi]	Individual Vehicle CO ₂ Emissions Savings [g/mi]	U.S. Location with Lowest Emissions Anchorage, AK	U.S. Location with Highest Emissions Honolulu, HI
National Baseline Vehicle	23.5		3.5 g/mi	55.4 g/mi
CCS Vehicle +2.0°C offset (low bound)	20.7	2.8	0.7 g/mi savings	7.2 g/mi savings
CCS Vehicle +2.6°C offset (average)	19.5	4.0	1.1 g/mi savings	10.2 g/mi savings
CCS Vehicle +3.2°C offset (high bound)	18.3	5.2	1.3 g/mi savings	13.1 g/mi savings



Results – National Level Analysis

Comparison of CCS Performance to Current Ventilated Seat Credit

1. NREL determined registrations for Car (48%) and Truck/SUV (52%)
2. EPA Baseline A/C Emissions Impact = $13.8 \times 0.48 + 17.2 \times 0.52 = 15.6$ g/mi
3. Split NREL results into car/truck based on EPA ratios:

$$\text{Car: } \frac{13.8}{15.6} * 23.5 = 20.8$$

$$\text{Truck: } \frac{17.2}{15.6} * 23.5 = 26.0$$

4. Scaled up existing seat ventilation credit (1.0 and 1.3 g/mi)

$$\text{Car: } \frac{20.8}{13.8} * 1.0 \text{ g/mi} = 1.5 \text{ g/mi}$$

$$\text{Truck: } \frac{26.0}{17.2} * 1.3 \text{ g/mi} = 2.0$$

Vehicle Configuration	Cabin Offset (°C)	Car			Truck		
		A/C CO2 Emissions (g/mi)	CO2 Savings (g/mi)	CCS Improvement over ventilated seat (g/mi)	A/C CO2 Emissions (g/mile)	CO2 Savings (g/mi)	CCS improvement over ventilated seat (g/mi)
Current Off-Cycle Ventilated Seat Menu Credit (Adjusted)			1.5			2.0	
National Baseline Vehicle		20.8			26.0		
CCS Vehicle: Low bound	2.0	18.3	2.5	1.0	22.9	3.1	1.1
CCS Vehicle: Average	2.6	17.3	3.5	2.0	21.5	4.5	2.5
CCS Vehicle: High bound	3.2	16.2	4.6	3.1	20.2	5.8	3.8

Summary

Process

- **Developed method for evaluating the performance of actively cooled seats**
- **Demonstrated method with Gentherm CCS™**

Results

- **Experimental results showed Gentherm CCS provided 2.6°C avg. elevation in cabin air temperature for equivalent comfort**
- **National analysis estimated actively cooled seat average savings of 4.0g CO₂/mi (3.5 g/mi car and 4.4 g/mi truck)**
 - Baseline national analysis light-duty A/C emissions impact is 23.5g CO₂/mi
 - Existing ventilated seat credit scaled up to allow comparison
- **Actively cooled seat savings of 2.0 – 2.5g CO₂/mi over existing ventilated seat credit (adjusted for NREL baseline)**

Acknowledgements and Contacts

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Photo Credits

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