



Solar PV Manufacturing Cost Model Group: Installed Solar PV System Prices



NREL

Alan C. Goodrich

Michael Woodhouse, PhD

Ted James

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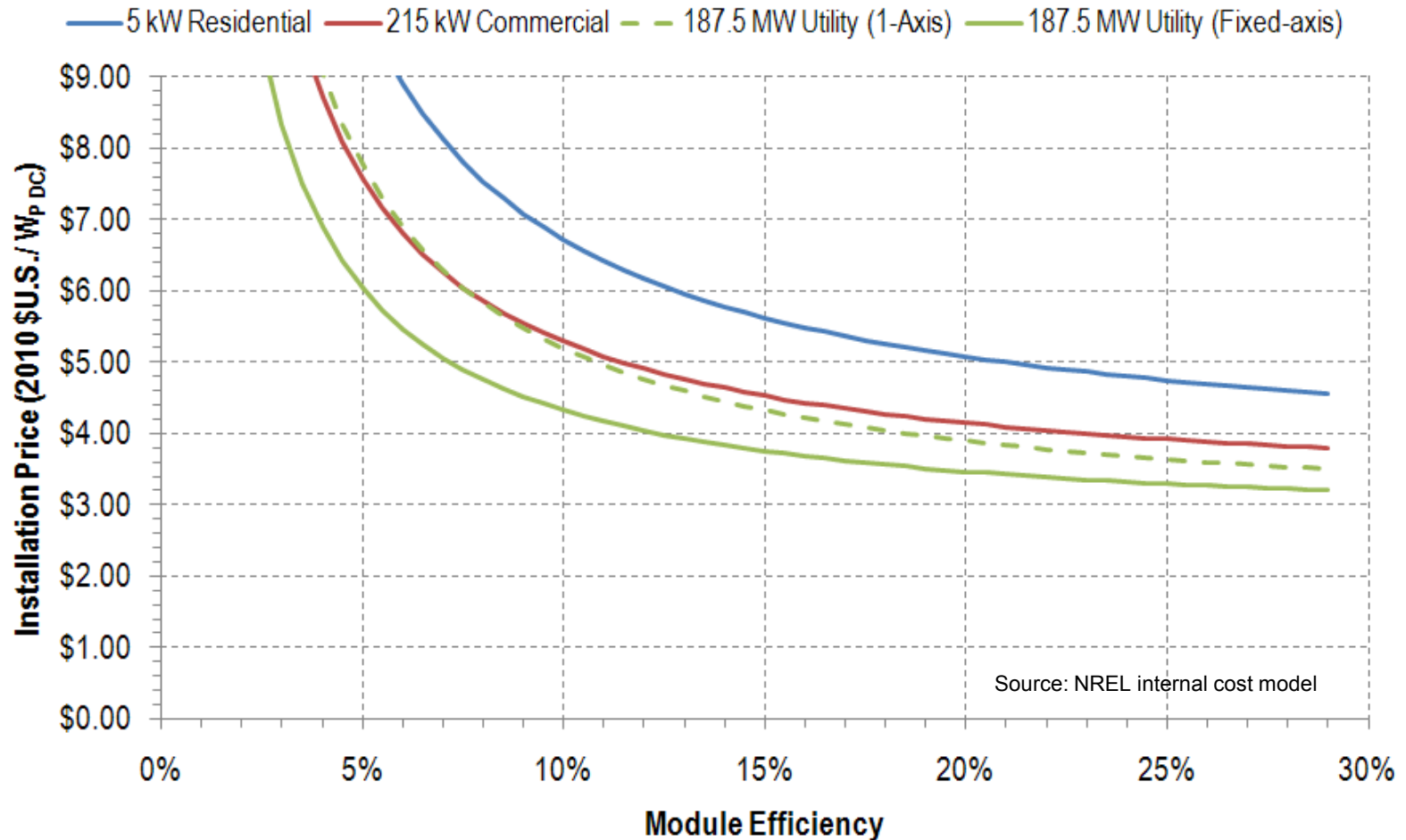
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The Value of Module Efficiency



- \$0.05–\$0.10/W_{DC} /1% (absolute)

Installation Cost Model Methodology

- First-hand data from industry stakeholders

- Installers
- System developers
- Utilities
- Module and other component manufacturers

- ...Supplemented with public data sources

- For example, Photon International module and inverter price surveys; RS Means labor rates and contractor overhead rates

- External review of results with stakeholders and industry analysts

- Review critical assumptions
- Compare results to completed and quoted projects, as well as public databases (e.g., CSI)

- Conduct sensitivity analyses (identify key cost drivers)

- Continuously review and revise

Actual 2009–2010 project costs (under NDA)

- (40+) residential & commercial rooftop
- 8 utility-scale projects (all > 5 MW)

NREL PV System Price Model: Utility Scale



Modules

Inverters

- Prefabricated storage shed

Installation Materials

- Racking and ground mounts (tracker)
- DC wiring, combiner boxes, disconnect, conduit, and connectors
- AC wiring, meter, monitoring, disconnect, conduit, and connectors

Land and Site Preparation

- Land purchase or lease
- Leveling, plant removal, sediment control, roads, fencing, and surface treatment

Installer Markup

- Inventory and contingency costs

Labor Content and Rates

- Labor type (electrical and hardware)
- Installation time per component
- Overhead
- Installer profit

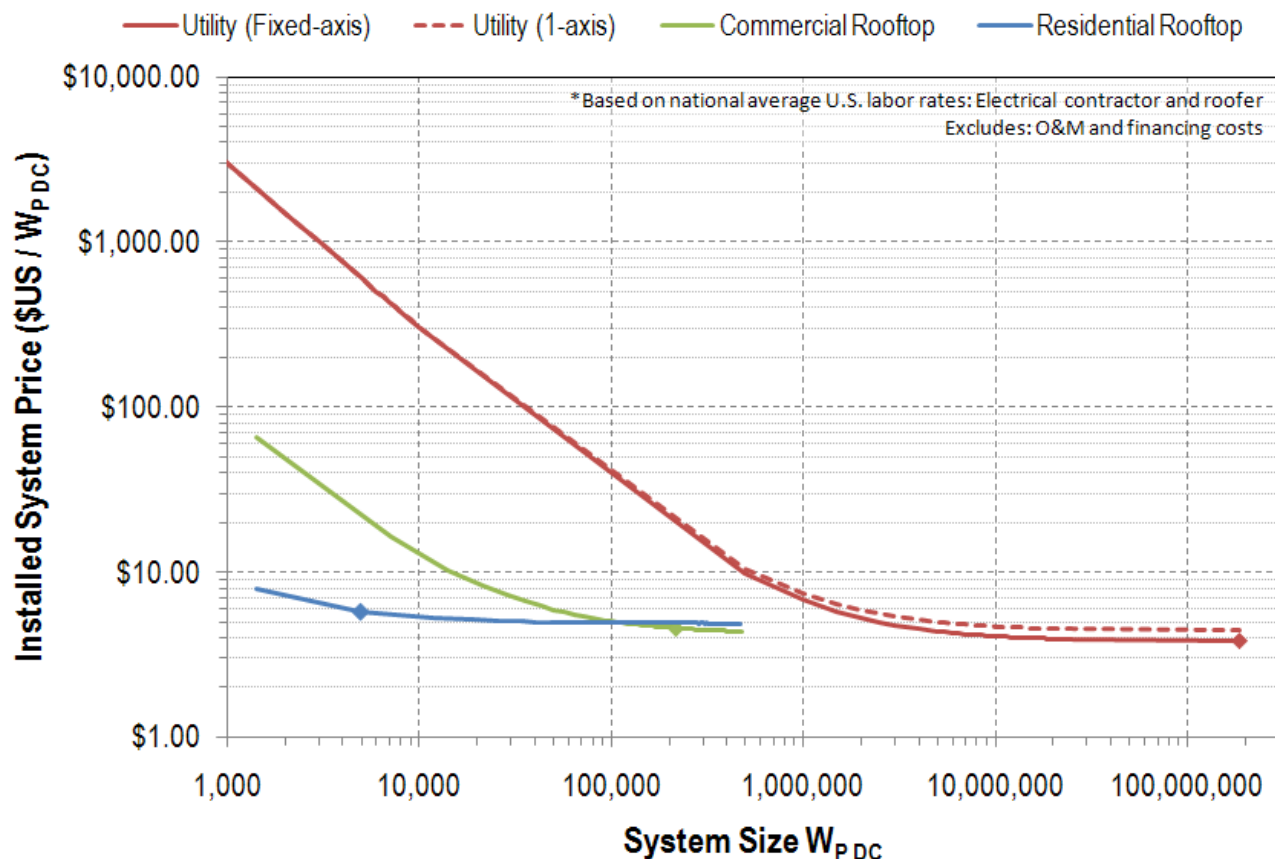
Indirect Capital Costs

- Environmental permitting
- Grid interconnect (materials and labor)
- Sales tax

Economies of Scale

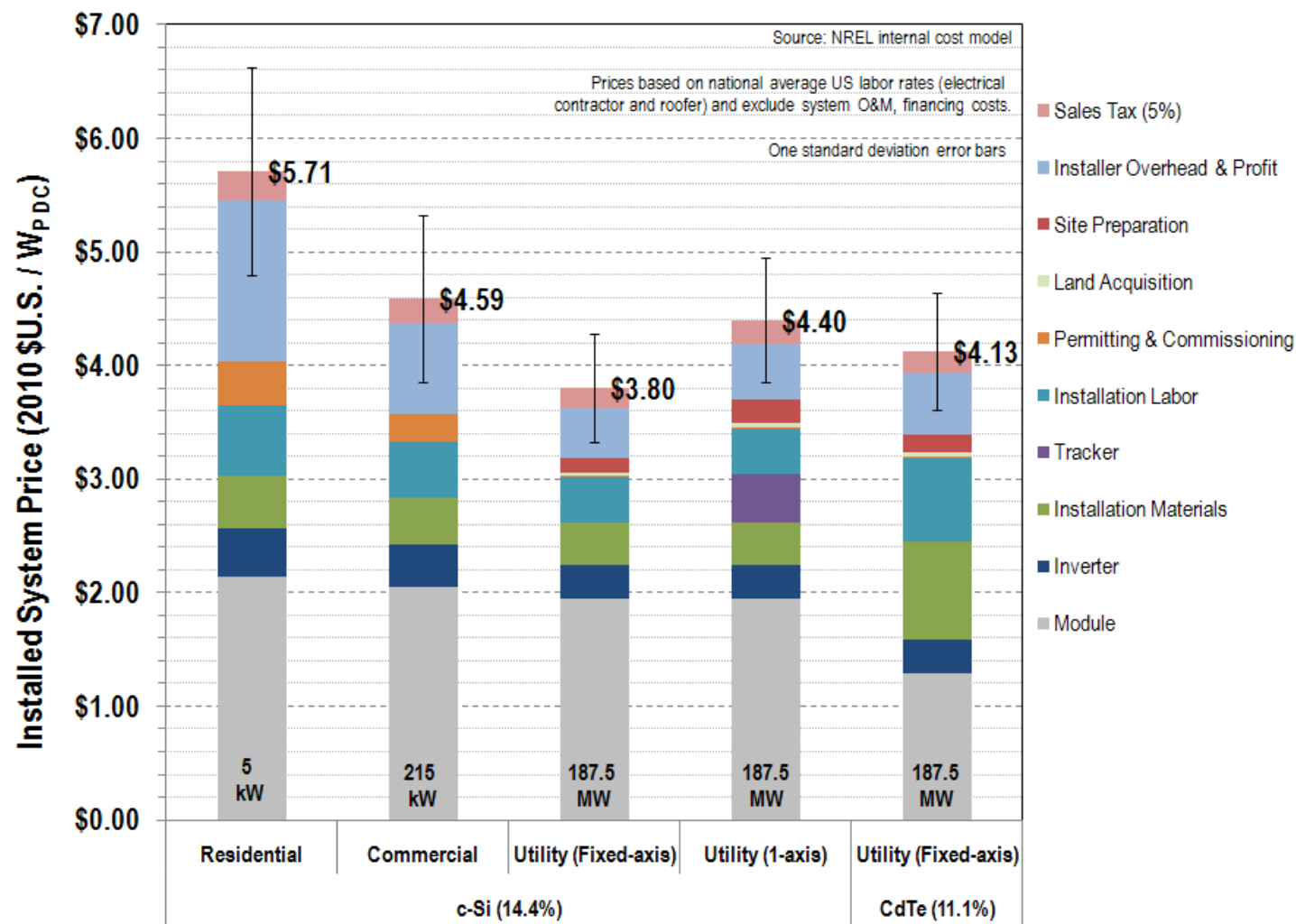
Solar PV System Prices: Sensitivity to Project Size

Source: NREL internal cost models



- Trend towards larger system sizes and building block system designs
- Utility-scale benefits nearly fully realized at 20 MW_{DC}

NREL System Price Model: Q4 2010 Results



- Markup on all materials (module, inverter, and BoS) included in “Installer Overhead & Profit”
Residential \$0.89/W_{DC}, commercial \$0.55/W_{DC}, and utility (fixed-axis) \$0.31/W_{DC}
- Reflects inventory costs (interest during construction) and contingency

Installation Materials

	Residential Rooftop	Commercial Rooftop	Ground Mount Utility*
System size (kWp dc)	5.0	216	317,000
			*Fixed axis
Bill of Materials	\$/Wp dc	\$/Wp dc	\$/Wp dc
Module	\$2.15	\$2.05	\$1.95
Mounting (racking) hardware	\$0.30	\$0.30	\$0.00
Storage	\$0.00	\$0.00	\$0.00
Inverter	\$0.42	\$0.37	\$0.29
Tracker	\$0.00	\$0.00	\$0.62
Combiner boxes	\$0.02	\$0.02	\$0.01
Meter	\$0.02	\$0.04	\$0.00
System Monitor	\$0.09	\$0.03	\$0.00
DC, AC-Disconnects	\$0.01	\$0.01	\$0.00
Fuses and Holders	\$0.01	\$0.01	\$0.00
Wiring (including connectors, conduit)	\$0.02	\$0.02	\$0.16
	<hr/>	<hr/>	<hr/>
	\$3.03	\$2.83	\$3.04
Markup on materials ¹	\$0.89	\$0.55	\$0.31
	<hr/>	<hr/>	<hr/>
	\$3.91	\$3.38	\$3.35
¹ <u>Markup on materials assumptions:</u>	30%	20%	10%

Source: NREL internal cost model

Utility-scale Hardware Costs

Mounting hardware

- Fixed-axis: $\$0.20/W_{DC}$
- 1-axis: $\$0.45/W_{DC}$

1.2 MW inverter-assembly

- (2) Inverters, preassembled
- Single 34.5 kV MV transformer (~ 6,700 kg)
- Storage shed (pre-fabricated)
- Roads not needed for installation (80 hrs)

Utility DC and AC wiring costs

- Wiring: $\$0.15\text{--}\$0.19/W_{DC}$
- Conduit and connectors: $\$0.05\text{--}\$0.07/W_{DC}$

Markup on materials

- Inventory costs, project delays, and contingency

Installation Labor

	Residential Rooftop	Commercial Rooftop	Ground Mount Utility*
System size (kWp dc)	5.0	216	317,000
			*Fixed axis
Labor Costs			
Electrical hours	24.9	656.3	1,784,482.5
Hardware hours	39.8	1,651.2	554,735.2
	64.7	2,307.5	2,339,217.6
	\$/Wp dc	\$/Wp dc	\$/Wp dc
Electrical	\$0.30	\$0.18	\$0.34
Hardware	\$0.33	\$0.31	\$0.07
Overhead ²	\$0.34	\$0.16	\$0.06
Profit ²	\$0.19	\$0.10	\$0.13
	\$1.16	\$0.75	\$0.59

² Labor overhead and profit margin assumptions:

Worker's Compensation Insurance	6.4%	6.4%	6.4%
Federal and State Unemployment Insurance	6.2%	6.2%	6.2%
Social Security Taxes (FICA)	7.7%	7.7%	7.7%
Builder's Risk Insurance	0.4%	0.4%	0.4%
Public Liability	2.0%	2.0%	2.0%
Operating Overhead	54.0%	32.0%	22.4%
Profit	30.0%	20.0%	10.0%

Source: NREL internal cost model

Installation Labor Costs

Skilled electrical labor

- Role in utility-scale installations?
- Opportunities to integrate electrical assembly at factory?

Overhead rates > 3x national average for electrical contractors

- Reflects cost of permitting process?
- Design efforts?
- Customer acquisition costs?
- NREL data from inexperienced installers?

Indirect Installation Costs

	Residential Rooftop	Commercial Rooftop	Ground Mount Utility*
System size (kWp dc)	5.0	216	317,000
			*Fixed axis
<u>Indirect Project Costs</u>	\$/Wp dc	\$/Wp dc	\$/Wp dc
Permitting	\$0.08	\$0.23	\$0.00
Grid interconnect	\$0.30	\$0.01	\$0.01
Land	\$0.00	\$0.00	\$0.04
Site Prep	\$0.00	\$0.00	\$0.20
Sales Tax ³	\$0.26	\$0.21	\$0.21
	\$0.64	\$0.45	\$0.46
	\$/Wp dc	\$/Wp dc	\$/Wp dc
<u>Total System Price:</u>	\$5.71	\$4.58	\$4.40

³ Sales tax assumption: 5%

Indirect Project Costs

Environmental permitting

- \$1 MM (CA SEQA)

Grid interconnect

- Utility scale: Substation materials and labor (\$1.5–\$3.0 MM, 69–230 kV)
- Rooftop “commissioning” costs?

Land acquisition

- \$500–\$10,000/acre
 - As high as \$105K/acre (2008)
- 5–8 acres/MW

Site preparation

- \$5K–\$25K/acre
- Leveling, hydrology, plant removal, roads, and sediment control

Source: NREL internal cost model

Summary and Discussion

Hardware and labor costs account for $> \frac{1}{3}$ of system price

- Integrate electrical components and wiring at factories?
Save on-site labor and hardware costs?
- Limited benefits associated with lightweight inverters?
Roads and concrete pad still necessary: Heavy MV transformers
- Cost benefits of higher DC voltages?
1,000 V_{DC} to 1,500 V_{DC} → 1.2 MW_{DC} to 2.4 MW_{DC} inverter blocks

Indirect project costs: 5%–11% of system prices

- Site preparation $\sim 5x$ land acquisition cost
System and component designs to reduce preparation requirements?
- Commissioning costs?
- Permitting delays, opportunity to *fast track* standard system designs?

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APPENDIX

Utility-scale PV: Uncertainty Analysis (1)

Regional cost differences

- Labor rates
- Installer productivity
- Permitting and delays
- Land costs

Technology selection

- Module efficiency
- Configuration

Economies of scale

- Project size (indirect costs)
- Installer purchasing power

Utility-scale PV: Uncertainty Analysis (2)

2010 Fixed Axis Utility Scale PV System Price:
NREL internal model, Sensitivity to (15) Key Variables

