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On-Road and In-Laboratory Testing to Demonstrate Effects of ULSD, B20, and B99 on a Retrofit Urea-SCR Aftertreatment System

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ABSTRACT

In order to demonstrate the performance of a retrofitted selective catalytic reduction (SCR) system while also addressing the issues associated with greater use of biodiesel, a 2005 International 9200i tractor owned by the City of Santa Monica was retrofitted with a titania-vanadia-tungsten catalyst and a urea dosing system supplied by Extengine Systems, Inc. This tractor was operated under normal service conditions within the City of Santa Monica refuse collection and transportation fleet. An on-board emissions measurement system supplied by Engine, Fuel, and Emissions Engineering, Inc., was installed on the vehicle; it measured the emissions and fuel use of the vehicle while it operated on ultra-low-sulfur diesel (ULSD), 20% biodiesel (B20), and 99% biodiesel (B99) on consecutive days. The vehicle, with a similar aftertreatment system, was then tested at the California Air Resources Board (CARB) Los Angeles Heavy-Duty Emissions Lab and tested on the Urban Dynamometer Driving Schedule (UDDS) to again assess the effects of ULSD, B20, and B99 on the performance of the urea-SCR aftertreatment system.

Results from this testing showed that oxides of nitrogen (NO_x) emissions increased by 6%-12% when the blend was increased from ULSD to B20, by 16%-35% when the blend was increased from ULSD to B99, and by 26%-27% when it was increased from B20 to B99. Particulate matter (PM) emissions decreased by 37%-50% when the blend was increased from ULSD to B20, by 71%-79% when it was increased from ULSD to B99, and by 60%-63% when it was increased from B20 to B99. The SCR system reduced NO_x emissions by 64%-87%, and its performance was not affected by the use of biodiesel.

INTRODUCTION

Biodiesel is a renewable fuel produced from vegetable oil, animal fat, or waste cooking oil. It consists of mono-alkyl esters of fatty acids, typically methyl esters, that are required to meet the requirements of ASTM standard D6751 in the United States. Biodiesel is normally used at up to a 20 volume percent blend (known as B20) with petroleum diesel, although there is some use of higher

percentage blends. A number of controlled fleet evaluations have been performed for B20 [1-3], and these typically showed only minor effects on operability as long as the biodiesel used to make the blend met the ASTM standard requirements.

In order to meet the U.S. Environmental Protection Agency's (EPA's) 2010 standard for heavy-duty engines of 0.2 g/bhp-h for NO_x, many manufacturers are turning to selective catalytic reduction (SCR) with ammonia (supplied as urea) as the reductant. Only limited results of biodiesel blend performance with NO_x SCR catalysts have been reported. Williams and coworkers compared ULSD and B20 and observed no difference in the performance of an Fe-zeolite SCR catalyst tested on a medium-duty engine [4]. Subsequent testing showed lower levels of hydrocarbon adsorption and consequent inhibition of the SCR reaction at low exhaust temperatures for B20 vs. ULSD [5]. Tatur and coworkers [6] tested a light-duty vehicle equipped with a diesel particle filter (DPF)/SCR system (Fe-zeolite SCR catalyst). The emission control system was aged to 120,000 miles on B20. The SCR system's performance was initially fuel-neutral; however, significant performance degradation was observed over the 120,000-mile aging. The degradation may have been thermal deactivation from combustion of adsorbed hydrocarbon leading to very high catalyst temperatures – a situation that would likely have been worse for ULSD because of higher exhaust hydrocarbon concentration. Alternatively, alkali metals present in the biodiesel may have poisoned the SCR catalyst.

To provide additional insight into the performance of biodiesel with a range of SCR catalysts, here we report results for on-highway and chassis dynamometer testing of heavy-duty trucks retrofitted with a vanadia-based SCR catalyst.

The City of Santa Monica was contracted by the South Coast Air Quality Management District (SCAQMD) to demonstrate the viability of biodiesel used in tandem with SCR. This project is intended to demonstrate the feasibility of a retrofit SCR system to approach 2010 federal NO_x emissions standards while identifying strategies for addressing the issues associated with greater use of biodiesel.

The results from this testing, documented in this paper, show (1) the effects of varied blends of biodiesel on a urea-SCR aftertreatment system under both on-road and in-lab environments, (2) the effects of varied blends of biodiesel on the standard engine system (no SCR) under both on-road and in-lab environments, and (3) the interactive effects on emissions of biodiesel and a urea-SCR system under both on-road and in-lab environments.

The NO_x and PM emissions are compared under all the conditions described in this paper.

ON-ROAD TRUCK & TESTING METHODS

TEST PLAN

The project was conducted in three phases:

1. Field testing of a vehicle fueled with B20, B99, and ULSD and without an SCR system. The truck was tested both loaded and unloaded (load = 20-25 tons).
2. Field testing of a vehicle fueled with B20, B99, and ULSD and with an SCR system. The truck was tested both loaded and unloaded (load = 20-25 tons).
3. Laboratory testing of the vehicle at the California Air Resources Board (CARB) facility in Los Angeles for B20, B99, and ULSD fuel both with and without the SCR system installed. The testing was conducted under "loaded" conditions (60,678 lb test weight).

HARDWARE TESTED

Truck: The truck tested (Santa Monica #15921) was a 2005 International 9200i tractor equipped with a 2004 Caterpillar 400 hp C13 engine with approximately 71,000 miles on it at the beginning of this testing. The gross vehicle weight of the truck as tested was between 72,000 and 80,000 lb. The empty (unloaded) weight of the truck and trailer was approximately 36,000 lb. This truck is representative of the transfer truck fleet that the city is currently using (see Figure 1). The engine was certified to the 2.5 g/bhp-h EPA standard and was equipped with a diesel oxidation catalyst.



Figure 1. Santa Monica Truck #15921 with Portable Emission Measurement Equipment Installed

SCR System: The urea-SCR system tested (not CARB-verified) consists of a Grundfos Gen2.5 urea dosing system for mixing and injecting the urea and a Haldor-Topsoe titania-vanadia-tungsten SCR catalyst. The dosing system came complete with injection and mixing hardware and employs feedback control based on the catalyst inlet NO_x concentration measured using a Siemens-NGK sensor in front of the catalyst, mass air flow, and exhaust temperatures at the inlet and outlet of

the catalyst. Urea was metered in proportion to the mass emissions of NO_x when both the inlet and outlet temperatures exceed 200°C . The metering pump was a positive displacement unit that displaced a fixed volume of urea per revolution. The volume of the SCR catalyst was 23 L. The dosing system was air-assisted, meaning that liquid urea is injected into flowing compressed air that carries the urea to the injection nozzle and helps to atomize droplets and vaporize them. The air injection continues for 30 seconds after urea injection is stopped to purge the delivery tube and nozzle of urea. Compressed air was supplied to the dosing pump from the vehicle's compressed air supply.

The NO_x sensor and urea injection nozzle were installed approximately 3 ft and 3.5 ft from the catalyst inlet, respectively. The original equipment muffler was removed and replaced with the SCR catalyst. Temperature sensors were mounted immediately before and after the catalyst substrate.

Figure 2 shows the system as installed behind the truck, and Figure 3 shows a system schematic.



Figure 2. Extengine System Shown as Installed

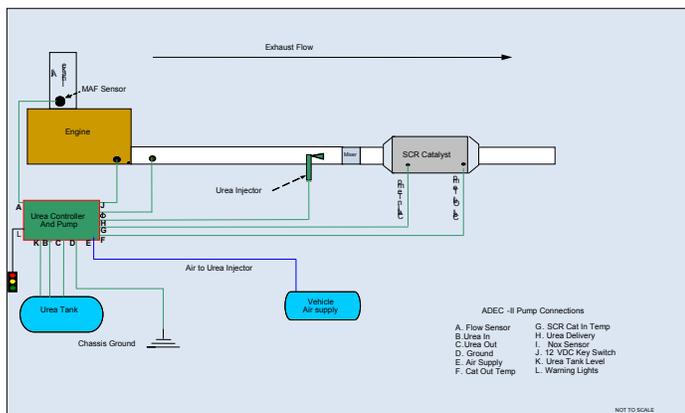


Figure 3. Extengine ADEC SCR System Schematic

PORTABLE EMISSIONS MEASUREMENT EQUIPMENT AND TESTING METHOD

The equipment used to measure the on-road performance of the biodiesel and SCR system on the truck was a Ride Along Vehicle Emissions Measurement System (RAVEM™) portable emissions measurement system provided by Engine, Fuel, and Emissions Engineering, Inc. This system has been benchmarked against other portable emission measurement systems such as the West Virginia University mobile laboratory and the University of California-Riverside CERT mobile laboratory, and the results showed fairly good correlation [7, 8] for NO_x and PM. The variation observed is within the typical range of disagreement found among different heavy-duty full-flow CVS chassis dynamometer systems tested in round robin testing [9]. It is a fully integrated and portable system with the following included for the on-road portion of the testing:

- Measures NO_x , carbon dioxide (CO_2), carbon monoxide (CO), PM and ammonia slip
- Uses mini-constant volume sampling (CVS), dilutes only a fraction of total exhaust
- Measures NO_x using California Analytical Instruments HCLD 400 (chemiluminescence) and sampled from integrating bags
- Measures CO and CO_2 by nondispersive infrared (NDIR) analysis and samples from integrating bags
- Measures PM by filters from diluted exhaust, partial flow
- Measures ammonia (NH_3) and nitrous oxide (N_2O) by Fourier transform infrared (FTIR) analysis

The equipment was mounted on top of the cab of the truck for the duration of the testing. Figure 4 shows some details of this installation.



Figure 4. Installed RAVEM System on Test Vehicle

LABORATORY EMISSIONS MEASUREMENT EQUIPMENT AND TESTING METHOD

The test was conducted over the urban dynamometer driving schedule (UDDS) (shown in Figure 5) at a dynamometer facility operated by the CARB Heavy-Duty Diesel Emission Testing Laboratory located at the Los Angeles County Metropolitan Transit Authority Regional Rebuild Center near downtown Los Angeles. The test vehicle was placed on a chassis dynamometer (Schenck-Pegasus) with a range of simulated inertial weights from 5,000 to 100,000 lb and capable of absorbing up to 660 hp. A warm-up UDDS cycle was completed before every recorded UDDS test run. Vehicle exhaust was diluted in a Horiba critical flow venturi-constant volume sampler (CFV-CVS) with an 18-in. diameter primary dilution tunnel that was operated at 2,500 scfm. Standard gaseous pollutants and particulate emission samples were collected as specified in the Code of Federal Regulations (40 CFR, Part 86, Subpart N). Primary dilution air for the tunnel was passed through high-efficiency particulate air (HEPA) filters and a bed of charcoal before entering the tunnel. The total PM samples for mass emission measurements were collected under double-dilution conditions from a 5-in.-diameter secondary dilution tunnel with prefiltered dilution air (air passed through a HEPA filter capsule-cartridge).

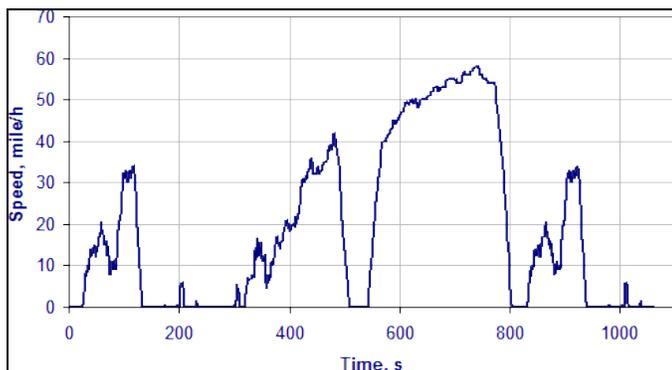


Figure 5. Heavy-Duty UDDS Cycle (courtesy of dieselnet.com)

Criteria air pollutants (NO_x , CO, and total hydrocarbons, or THC) and a greenhouse gas (CO_2) were each analyzed on site using a Horiba gas bench with chemiluminescent, NDIR, and flame ionization detection analyzers, respectively. The PM samples for gravimetric analysis were collected on 47-mm Teflo™ (2.0 mm pore size) Teflon membrane filters (Pall-Gelman, Ann Arbor, Michigan). Temperature and humidity-controlled chambers were used for conditioning and weighing the clean and sampled filter substrates. Filter weights were determined using a microbalance with a $\pm 0.1 \mu\text{g}$ sensitivity (Model UMX2, Mettler Toledo International Inc., USA). Preweighed filter substrates were stored in closed glass petri dishes in the conditioning chamber before and after sampling.

SANTA MONICA DUTY CYCLE INFORMATION

The City of Santa Monica operates transfer trucks to haul refuse from the City of Santa Monica transfer station to the waste-to-energy plant located in Commerce, California. The distance between the transfer station and the plant is approximately 20.9 miles (33.5 km). Route data were taken during on-road emissions testing both loaded to Commerce and unloaded back to the Santa Monica yard to ensure typical operation of the trucks and to quantify the speed-time trace for the emissions and fuel economy measurements. A representative graph of speed vs. time is shown in Figure 6. Runs were between 27 and 58 minutes long and varied traffic conditions.

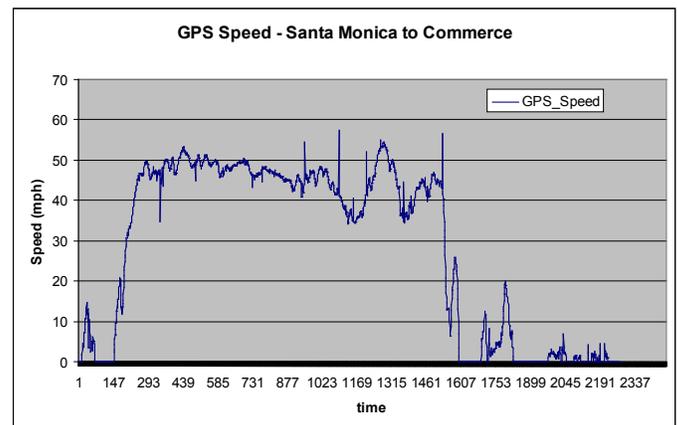


Figure 6. Speed Trace of Typical Run to Commerce

Multiple runs on various days were repeated on the same route (Santa Monica to Commerce and back) for each fuel and exhaust aftertreatment. Traffic patterns had typical day-to-day variations but were as consistent as possible given the real-world nature of the testing. Runs that took longer than 58 minutes were excluded from this report because they were determined to be nontypical as a result of the heavy volume of traffic.

FUEL USED

The ULSD and B99 were delivered to test tanks at the Santa Monica facility. The B20 was blended on site from the test tanks of B99 and ULSD. A complete analysis was done on the both the ULSD and B99. Blend percent and stability tests were run on the biodiesel fuels to ensure the fuel quality of all sets of tests. Results, presented in Appendix A, showed that the B99 failed current ASTM specs on carbon residue, calcium plus magnesium, and flashpoint. These results were not available until after the on-road testing was completed, and while they show that this biodiesel is not of adequate quality for commerce, we believe this has little effect on emissions performance over the relatively short time of biodiesel use covered in this study.

Carbon residue is an approximate measure of the tendency of a fuel to form carbon deposits in the engine, generally a long-term durability issue. High carbon residue might be caused by contamination with lube oil or high levels of bound glycerin. Unfortunately, free and total glycerin (which includes bound glycerin) cannot be accurately measured for diesel-biodiesel blends such as B99. Metals such as calcium and magnesium can contribute to injector, fuel pump, piston, and ring wear as well as to injector deposits. It is also possible that these metals can negatively affect the performance of emission control catalysts. In both cases this is a longer-term durability concern. The primary purpose of the flashpoint specification is to limit levels of residual methanol present in biodiesel to less than 0.2 wt%. High levels of methanol can be incompatible with elastomeric components on the engine, also a long-term durability concern.

RESULTS

1. ON-ROAD EMISSIONS TEST RESULTS – BASELINE TRUCK, NO SCR

The NO_x and PM emissions results are supplied from the portable system and are described below [10]. Analysis was completed and results are discussed for two duty cycles to Commerce and from Commerce, as these data sets represented the two distinct duty cycles encountered by the truck – full and empty load. The difference in weight is approximately 20 tons. The route was the same in both directions, though speeds were variable because of traffic. The statistical significance of the results and the variation in results is discussed below.

Baseline Vehicle (no SCR) – to Commerce (loaded condition): NO_x and PM Emission Changes due to ULSD, B20, and B99.

The loaded truck (to Commerce) provided only three test runs for B99 (37.1 minutes avg.), compared with five runs for ULSD (35.0 minutes avg.) and five runs for B20 (37.6 minutes avg.); results are shown in Figures 7 and 8 at the 95% confidence interval. Differences in confidence intervals are probably caused by variations in driving conditions, travel time, payload, and sample sizes. The NO_x emission differences for ULSD and B99 and for B20 and B99 are not significant with any degree of confidence ($p = 0.11$ for ULSD vs. B99 and $p = 0.46$ for B20 vs. B99). Emission differences of approximately 12% are likely between ULSD and B20 ($p = 0.05$).

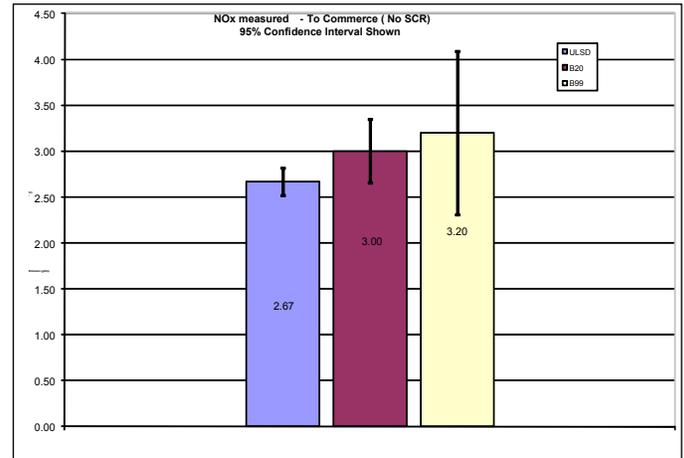


Figure 7. NO_x Emissions for Three Fuels in Loaded, Baseline Condition (no SCR)

Differences in PM emissions for ULSD vs. B20 and B99 are statistically significant at the 95% level. The PM decreased by 50% for B20 in comparison to that of ULSD ($p = 0.00$); PM decreased by 72% for B99 when compared with that of ULSD ($p = 0.01$). See Figure 8.

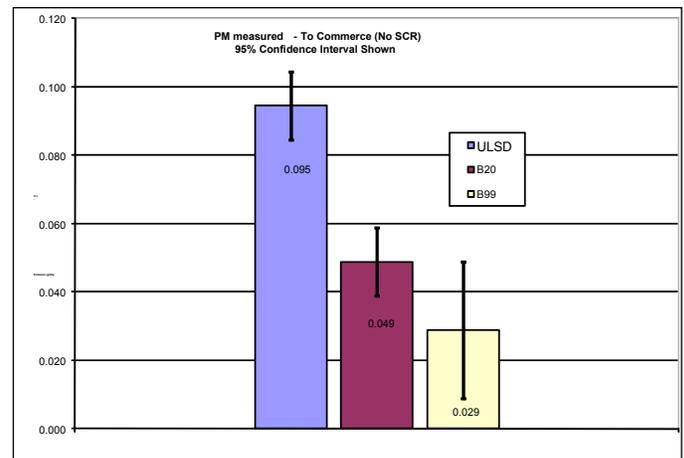


Figure 8. PM Emissions for Three Fuels in Loaded, Baseline Condition (no SCR)

Baseline Vehicle (no SCR) – from Commerce (unloaded condition): NO_x and PM Emission Changes due to ULSD, B20, and B99.

This test was similar to that described in the previous section, except that the truck had a lighter load. The unloaded truck (from Commerce) provided six test runs with B99, four with ULSD, and four with B20; results are shown in Figures 9 and 10. The NO_x emission differences between ULSD and B20 and between B20 and B99 are not significant with any degree of confidence ($p = 0.20$ for ULSD vs. B20 and $p = 0.78$ for B20 vs. B99). Emissions differences of approximately 27% are likely between ULSD and B99 ($p = 0.004$).

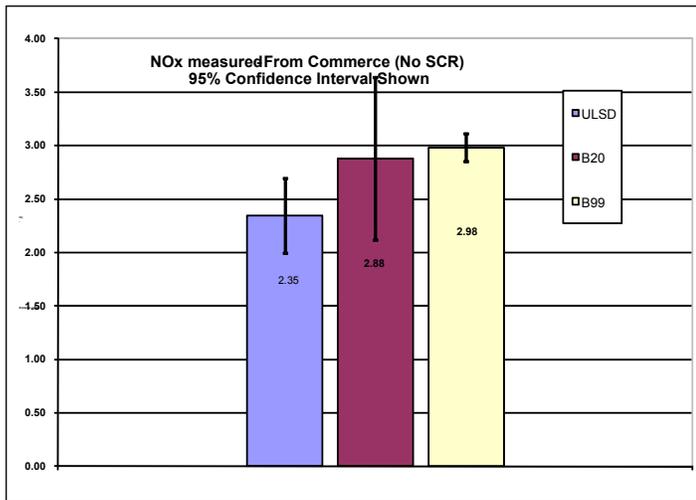


Figure 9. NO_x Emissions for Three Fuels in Unloaded, Baseline Condition (no SCR)

Differences in PM emissions for ULSD vs. B20 and B99 are statistically significant at the 95% level. The PM decreased by 37% for B20 in comparison to ULSD ($p = 0.002$); PM decreased by 71% for B99 in comparison to ULSD ($p = 0.000$). See Figure 10.

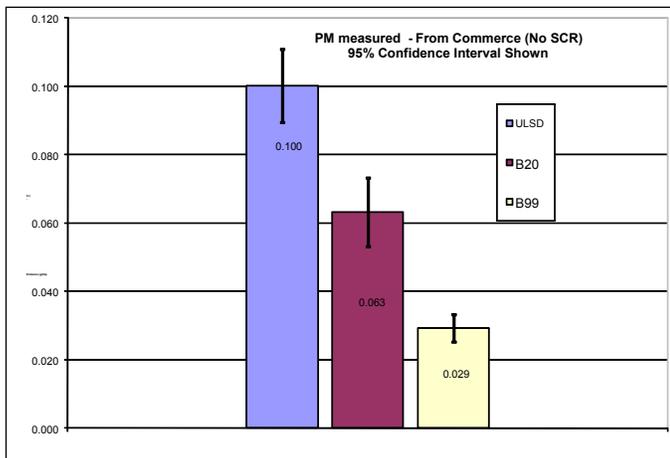


Figure 10. PM Emissions for Three Fuels in Unloaded, Baseline Condition (no SCR)

2. ON-ROAD EMISSIONS TEST RESULTS – WITH SCR INSTALLED ON TRUCK

The testing of the SCR system took place approximately 60 days after completion of the baseline (non-SCR truck). The purpose of this round of testing was to see the effects of biodiesel blends on an SCR system when used on the truck. Runs with test times in excess of 58 minutes were omitted because they resulted from heavy traffic. Seven test runs were omitted from this data set. The extremely long run times were an indication that the duty cycle was significantly different and not appropriate for comparison to other runs.

Fuel used for this round of tests consisted of the same ULSD and B99 and hand mixing of the same ULSD and B99 to obtain a B20 blend. Appendix A shows the fuel properties as tested for the ULSD and B99. Acid values were measured to determine if the fuels had degraded from oxidation during the 60-day interim period. These and the blend percent are listed in Table 1, and the results indicate no significant degradation.

Table 1. SCR Testing Fuel Properties

Fuel Sample Date	Result	Acid Value	
	Blend %	(as rec'd)	(extrapolated to B100)
01/31/07	18.7	<0.1	<0.5
02/01/07	18.1	<0.1	<0.5
02/12/07	19.4	<0.1	<0.5
03/07/07	100	<0.1	<0.1
03/29/07	18.2	<0.1	<0.5
04/06/07	100	0.42	0.42

Statistical significance is discussed for each comparison for the following tests:

Vehicle w/SCR Installed – to Commerce (loaded condition): NO_x and PM Emission Changes due to ULSD, B20, and B99

The loaded truck (to Commerce) with the SCR system installed and functional resulted in emissions analysis from three runs with B20 (37.3 minutes avg.), six runs for ULSD (33.0 minutes avg.) and four runs with B99 (31.6 minutes avg.). Results are shown in Figures 11 and 12.

Differences in NO_x emissions between ULSD and B20 and between B20 and B99 are not significant with a high degree of confidence ($p = 0.10$ for ULSD vs. B20, and $p = 0.18$ for B20 vs. B99). Emissions differences of approximately 16% are likely between ULSD and B99 ($p = 0.05$). See Figure 11.

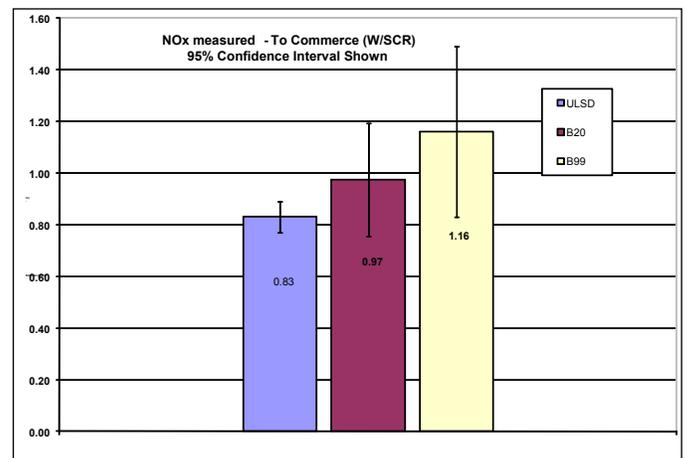


Figure 11. NO_x Emissions for Three Fuels In Loaded, SCR-Equipped Truck

Differences in PM emissions for ULSD vs. B99 and B20 vs. B99 are statistically significant at the 95% level and are shown in Figure 12. The PM decreased by 63% for

B99 in comparison to B20 ($p = 0.02$). The PM decreased by 71% for B99 in comparison to ULSD ($p = 0.00$). Differences in PM for ULSD vs. B20 were not statistically significant ($p = 0.10$).

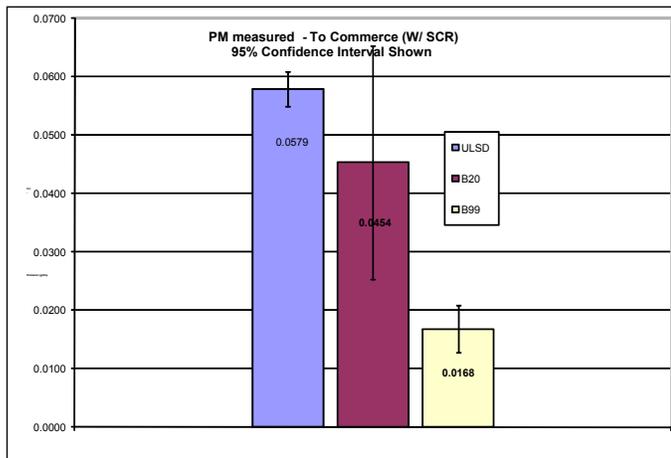


Figure 12. PM Emissions for Three Fuels In Loaded, SCR-Equipped Truck

Vehicle w/SCR installed – from Commerce (unloaded condition): NO_x and PM Emission Changes due to ULSD, B20, and B99

The unloaded truck (from Commerce) with the SCR system installed and functional resulted in emissions analysis from only two runs with B20 (40 minutes avg.), five runs for ULSD (35.3 minutes avg.) and three runs with B99 (32.2 minutes avg.). Again, because of the high variability in the data collected and the limited amount of runs for B20, there appears to be no statistical significance between the means of the ULSD, B99, and B20 NO_x emissions for the loaded truck, as shown in Figure 13 ($p = 0.15-0.72$).

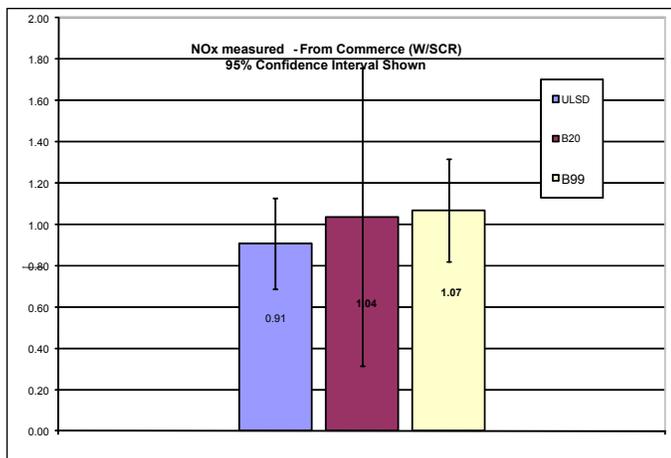


Figure 13. NO_x Emissions for Three Fuels in Unloaded, SCR-Equipped Truck

The difference in PM emissions for the ULSD vs. B99 is statistically significant at the 95% level. The PM decreased by 74% for B99 in comparison to ULSD; PM

differences for ULSD vs. B20 and B20 vs. B99 are not statistically significant because of the variation and small sample size (2) measured for B20 ($0.12 < p < 0.22$). See Figure 14 for PM emissions.

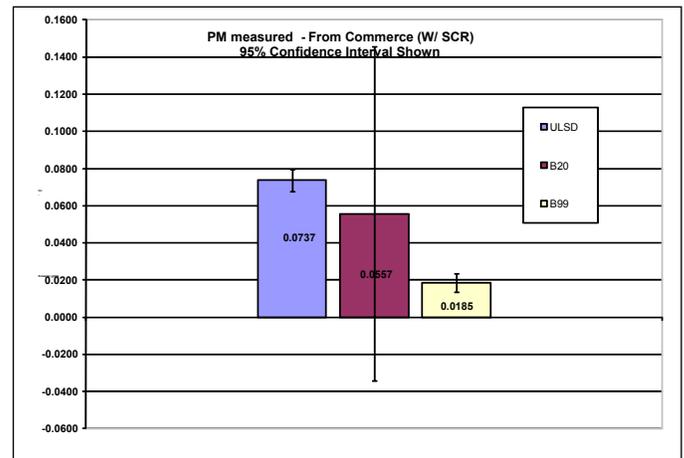


Figure 14. PM Emissions for Three Fuels in Unloaded, SCR-Equipped Truck

3. IN-LABORATORY EMISSIONS TEST RESULTS: WITH AND WITHOUT SCR INSTALLED

VEHICLE TESTED

For a second set of data and verification of the results observed during the on-road testing, the same Santa Monica truck (vehicle # 15921) was tested at the CARB LA Metro Laboratory in Los Angeles, California, in February 2009 (almost 24 months after on-road data were collected on this vehicle).

The truck was again tested with and without the retrofitted urea SCR system and simulated a 60,678 lb test weight. Before the tests, this vehicle was found to burn a significant amount of lubricating oil. Caterpillar's oil consumption measurement procedure (Caterpillar's Bulletin, 2007 [11]) recommends the investigation of any engine of this age using less than 60 gallons of fuel per quart of oil. The test vehicle's fuel to lubricating oil consumption ratio was measured over the course of 1,000 miles to be 53.5 gallons of fuel per quart of oil, which is 12% less than the minimum allowable. Therefore, the test vehicle is categorized as a high-oil-consumption vehicle. The presence of excess lubricating oil in the combustion and exhaust stream may cause observed emission rates from this vehicle to differ from those of vehicles whose engines are still within the manufacturer's specifications, and emissions can also be different from those observed when the vehicle was initially tested. This could also add to the variability seen in PM measurement during this phase of the test.

The SCR system was modified to include a different dosing pump, which may have resulted in a higher

efficiency for NO_x reduction than the on-road testing. It was found during the on-road testing that the engine had extremely low ammonia slip, and it was determined that additional dosing could be tolerated for this system setup. The SCR catalyst used during in-lab testing was the same one used during on-road testing; 95% confidence intervals are shown in each figure.

Vehicle w/SCR Installed – UDDS cycle: NO_x and PM Emission Changes due to ULSD, B20, and B99

The truck was tested at the CARB facility with the SCR system installed and functional, and this resulted in emissions analysis from three runs with B20, three runs with ULSD, and three runs with B99. There is a statistically significant difference in means between ULSD vs. B99 as well B20 vs. B99. The NO_x emissions increased by 35% for ULSD vs. B99 (p <0.01). The NO_x emissions increased by 26% for B20 vs. B99 (p <0.01). Differences in NO_x emissions of approximately 7% are likely (with higher variability due to limited test runs and vehicle performance), as shown in Figure 15 for ULSD vs. B20 (p = 0.07).

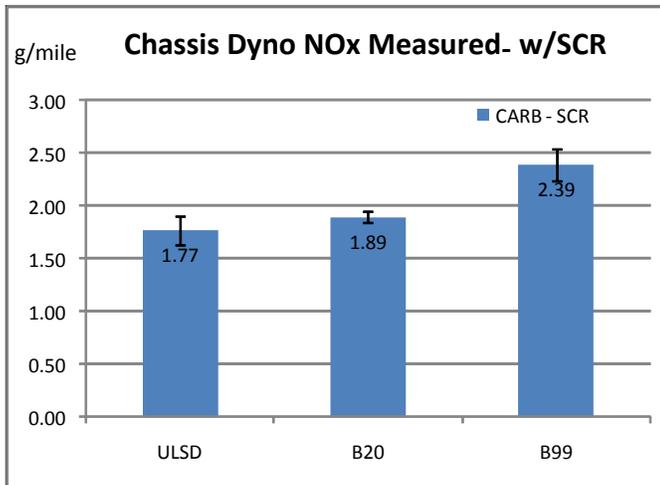


Figure 15. NO_x Emissions at CARB Lab (SCR installed)

Based on the high variability observed in the data (possibly due to the high level of oil that the vehicle was burning) and the limited amount of runs, there appears to be no statistical significance between the means of the ULSD, B20, and B99 for PM emissions (0.10 < P < 0.42) for the truck, as shown in Figure 16 (again, using the Student t-test at a 95% confidence level).

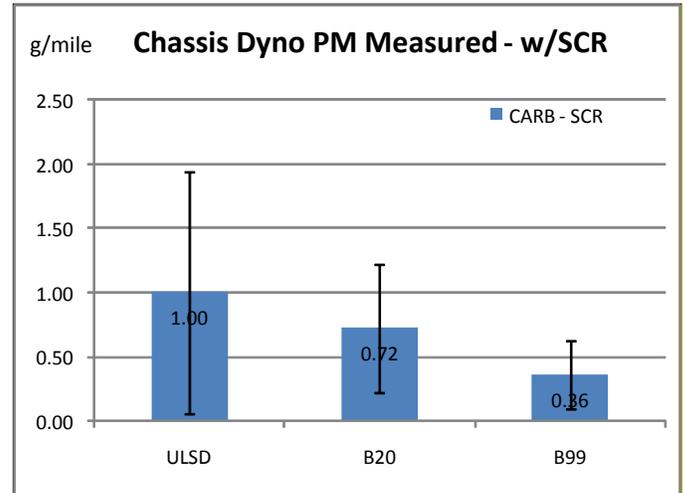


Figure 16. PM Emissions at CARB Lab (SCR installed)

Vehicle with No SCR installed – UDDS Cycle: NO_x and PM Emission Changes due to ULSD, B20, and B99

The truck was tested at the CARB facility with the SCR system removed; the result was an emissions analysis from three runs with B20, three runs with ULSD, and three runs with B99. There is a statistically significant difference in means between ULSD vs. B99 as well as B20 vs. B99. The NO_x emissions increased by 34% for ULSD vs. B99 (p = 0.01). The NO_x emissions increased by 27% for B20 vs. B99 (p = 0.01); NO_x emission differences of approximately 6% are likely (with higher variability due to limited test runs and vehicle performance), as shown in Figure 17 for ULSD vs. B20 (p = 0.06).

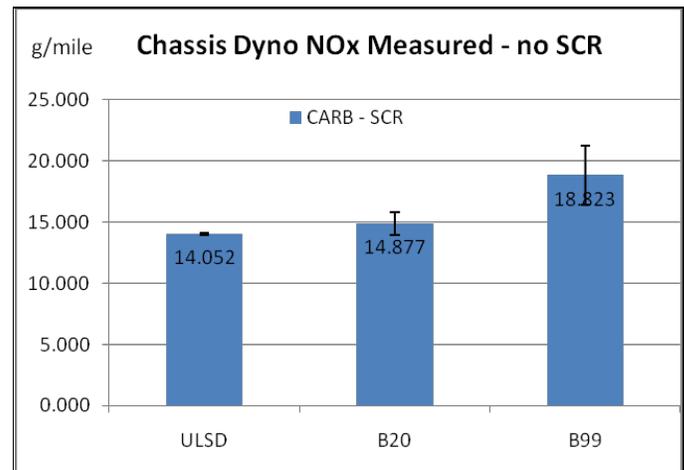


Figure 17. NO_x Emissions at CARB (baseline, no SCR)

There is statistical significance between the means of the ULSD, B20, and B99 PM emissions for the truck, as shown in Figure 18 (using the Student t-test at a 95% confidence level). The PM reduction observed for B20 vs. ULSD was 49% ($p < 0.01$). The PM reduction observed for B99 vs. ULSD was 79% ($p = 0.01$). The PM reduction observed for B99 vs. B20 was 60% ($p = 0.02$).

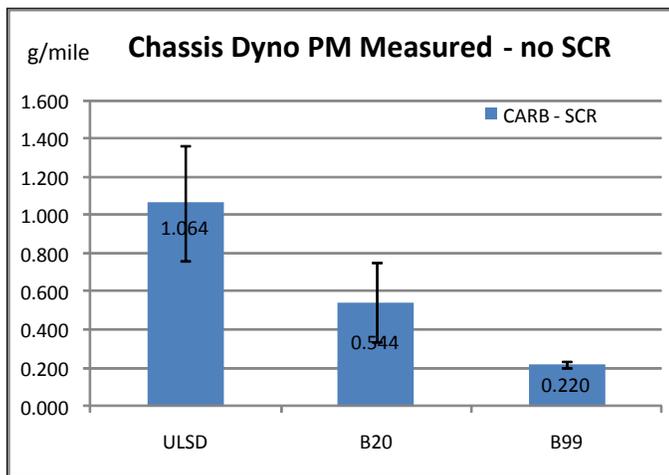


Figure 18. PM Emissions at CARB Lab (baseline, no SCR)

CONCLUSIONS

SPECIFIC CONCLUSIONS

The NO_x emission differences due to variable blends of biodiesel: All test results that showed statistical significance at the 95% confidence interval (both on-road and in-laboratory testing) showed an increase in NO_x at increasing amounts of biodiesel. They are as follows:

- ULSD vs. B99: +16%-24% (on-road) to +35% (in-lab)
- B20 vs. B99: +26% and 27% increase (both in-lab)

The PM emission differences due to variable blends of biodiesel: All results that showed statistical significance at the 95% confidence level showed a reduction in PM for the addition of biodiesel vs. ULSD. The PM measurements for the truck yielded the following statistically significant results:

- ULSD vs. B99: 71%-78% decrease (4 results, on-road) to a 79% decrease (1 result, in-lab)
- ULSD vs. B20: 37%-50% decrease (2 results, on-road) to a 49% decrease (in-lab)

The NO_x reduction due to SCR: All results having statistical significance between the means show that the

NO_x reduction efficiency of the SCR system was not negatively affected by the addition of biodiesel.

On-road testing:

- The reduction in NO_x due to SCR during the fully loaded truck testing was 69% for ULSD, 68% for B20, and 64% for B99. These differences in reduction were not statistically significant. See Figure 19.
- The reduction in NO_x due to SCR during the unloaded truck testing was 61% for ULSD, 64% for B20, and 64% for B99. See Figure 20.

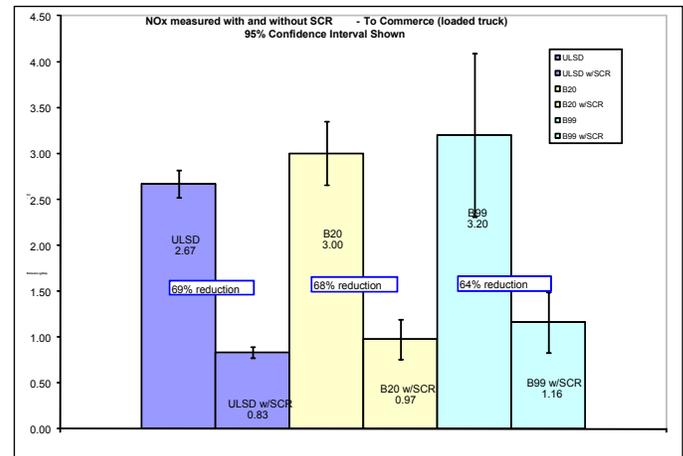


Figure 19. On-road NO_x Reductions due to Extengine SCR System (fully loaded truck)

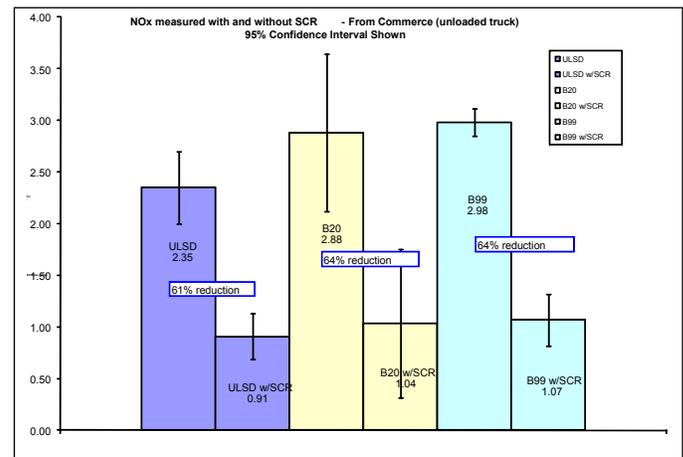


Figure 20. On-road NO_x Reductions due to Extengine SCR System (unloaded truck)

In-lab testing:

CARB in-lab test results for the NO_x reduction due to the Extengine SCR system indicate that all tests were statistically significant and showed no negative effects on SCR NO_x reduction efficiency due to fuel type. The NO_x reduction was shown to be 87% for all fuels (see

Figure 20). It should be noted again that a different dosing pump was installed in the truck for the CARB in-lab testing; this may have resulted in higher SCR efficiencies than those observed in the on-road data.

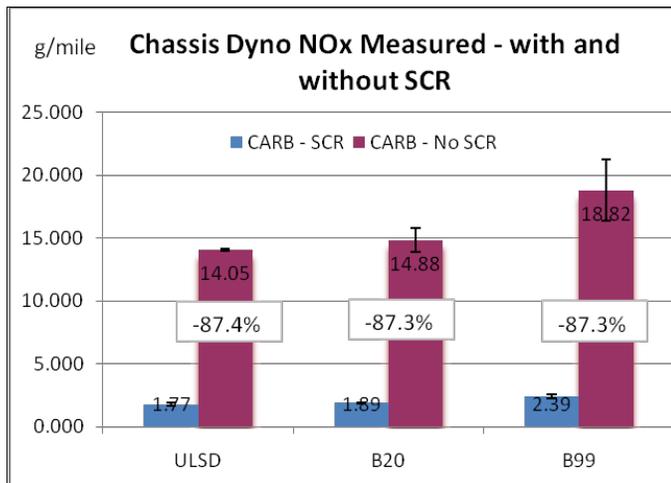


Figure 21. Laboratory NO_x Reduction due to SCR System on All Fuels

GENERAL CONCLUSIONS

- Overall trends observed during the on-road and in-laboratory testing of the retrofitted Extengine SCR system as installed on the test vehicle indicated that there was not a significant decrease in the performance or efficiency of the SCR system when increased levels of biofuels were introduced.
- The use of biodiesel did result in higher NO_x emissions than the use of ULSD (in tests with statistical significance).
- The use of biodiesel did result in lower PM emissions than the use of ULSD (in tests with statistical significance).

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The statements and opinions expressed in this paper are solely those of the authors and do not represent the official position of the California Air Resources Board or other participants in this project. The mention of trade

names, products, and organizations does not constitute endorsement or recommendation for use.

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DEFINITIONS, ACRONYMS, ABBREVIATIONS

NO_x: oxides of nitrogen

PM: particulate matter

SCR: selective catalytic reduction

B20 20% biodiesel, 80% diesel fuel

B99: 99% biodiesel, 1% diesel fuel

ULSD: ultra-low-sulfur diesel

DOE: U.S. Department of Energy

CARB: California Air Resources Board

EPA: Environmental Protection Agency

APPENDIX A. TEST FUEL SPECIFICATIONS

		Results					
Property	Method	ULSD	D975 spec	B99	B100 spec	B20	Proposed spec
sample date		? (pre 2/27)		? (pre 2/27)		? (pre 2/27)	
Copper Corrosion	D130	1A	No 3 max	1A	No 3 max	1A	No 3 max
Heat of combustion, BTU/lb	D240	18492.1	-	-	-	17892.9	-
Cloud Point, C	D2500	-15	Report	-1	Report	-8	Report
Water and Sediment, vol%	D2709	0.01	0.05 max	0.01	0.05 max	0.01	0.05 max
Description		Clear & bright	-	Clear & bright	-	Clear & bright	-
Viscosity @40C, mm2/s	D445	2.765	1.9-4.1	3.992	1.9-6.0	2.562	1.9-4.1
Carbon residue, mass%	D4530	-	-	0.066	0.05 max	0.066	-
Ash, mass%	D482	<0.001	0.01 max	-	-	-	0.01 max
Phosphorus, ppm	D4951	-	-	<5	10 max	-	-
Calcium, ppm	D5185	-	-	5	combined with Mg, 5 max	-	-
Magnesium, ppm	D5185	-	-	1	-	-	-
Sodium, ppm	D5185	-	-	<1	combined with K, 5 max	-	-
Potassium, ppm	D5185	-	-	<1	-	-	-
Total Aromatics, mass%	D1319	13.6	35 max	-	-	22	35 max
Mono Aromatics, mass%	D1319	12.5	-	-	-	20.5	-
Poly Aromatics, mass%	D1319	1.1	-	-	-	1.5	-
Carbon residue, mass%	D524	0.07	0.15 max	-	-	-	0.35 max
Carbon, wt%	D5291	86.04	-	-	-	84.07	-
Hydrogen, wt%	D5291	13.75	-	-	-	13.3	-
Sulfur	D5453	4.5	15 max	2.6	15 max	3.2	15 max
Lubricity, mm	D6079	0.44	0.52 max	-	-	0.205	0.52 max
Sulfated ash, wt%	D874	-	-	<0.001	0.02 max	<0.001	-
Flash point, C	D93	76	52 min	80	130 min	118.9	52 min
Rancimat, hrs	EN14112	-	-	2.62	3 min	4.4	6 min
Distillation, C	D86	-	-	-	-	-	-
T90		312.5	300-356	-	-	332.1	356 max
Distillation, C	D1160	-	-	349	360 max	-	-
Hydrocarbon types, vol%	D5186	-	-	-	-	-	-
Aromatics		12.6	-	-	-	34.4	-
Olefins		2.4	-	-	-	1.8	-
Saturates		85	-	-	-	63.8	-