

Optimized triple-junction solar cells using inverted metamorphic approach

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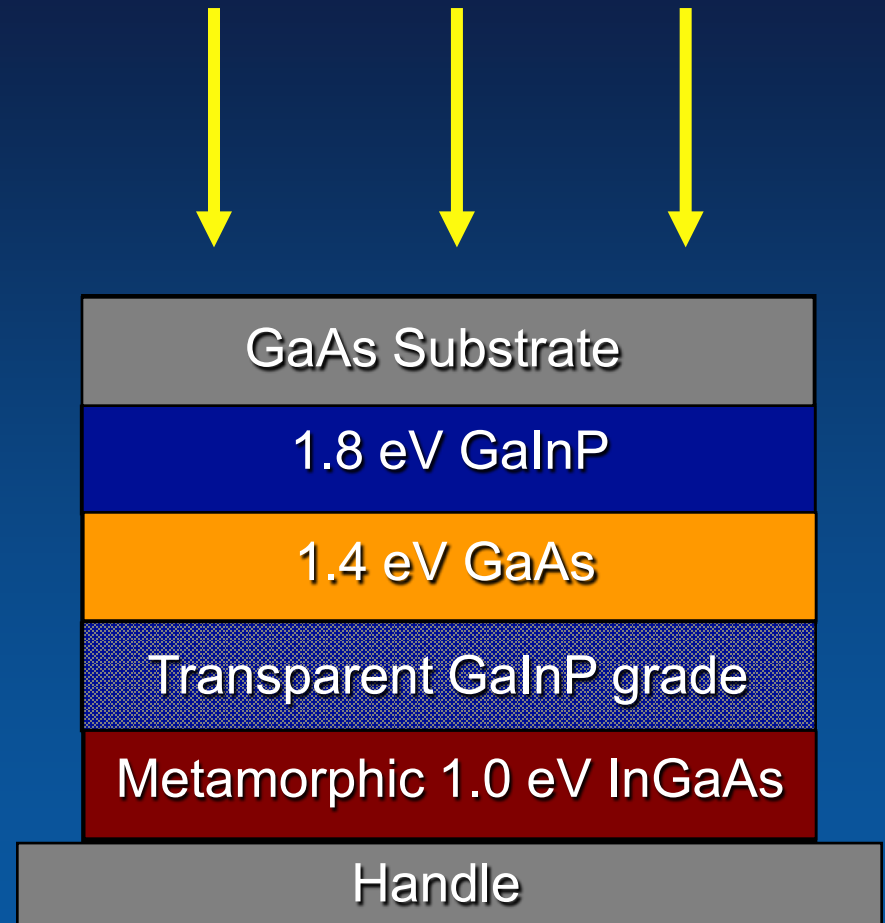
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Outline

- Inverted design
- Modelling to optimize efficiency
- World record efficiency achieved
- Effects of temperature and concentration

Inverted Design

- OMVPE growth on GaAs
- Lattice-matched grown first
- Metamorphic grown last
- Mounted on Si or glass
- Substrate removed

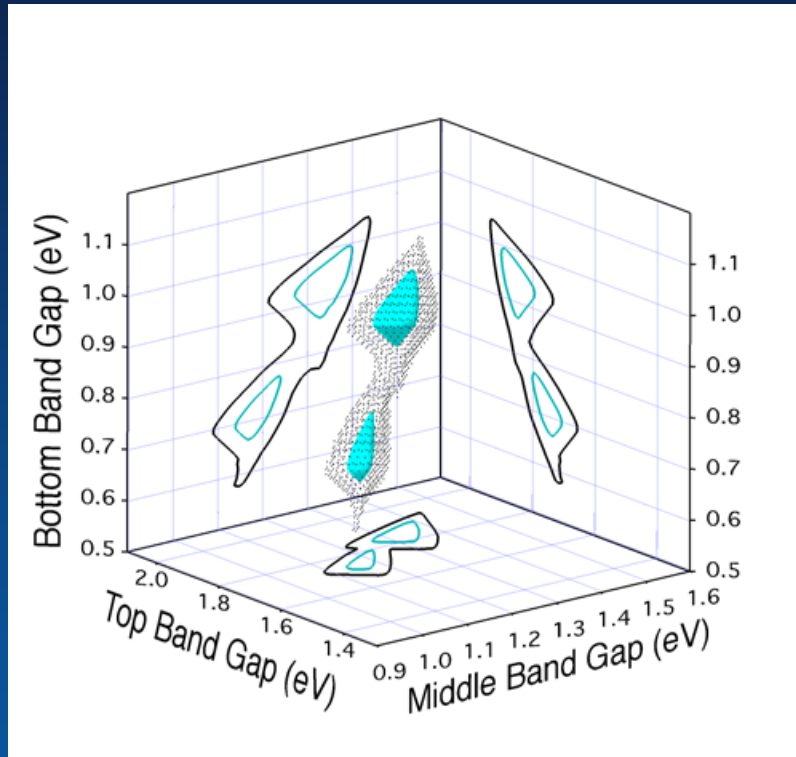


Introduced by Mark Wanlass, 2005

Advantages of Inverted Design

- Monolithic - one growth process
- Thin device – handle properties dominate
 - weight
 - heat removal
 - mechanical robustness
 - flexible
 - cheap (reuse substrate)
- Efficient
 - more band gap choices
 - top junction (most power producing) is lattice-matched
- Requires good metamorphic growth
 - minimize defects
 - transparent buffers

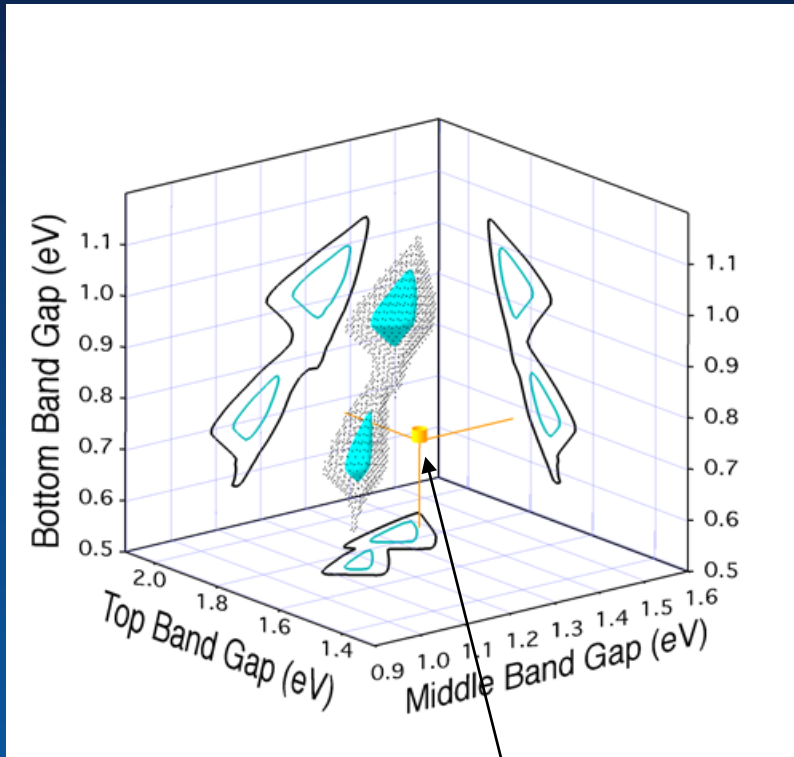
Model for 3 Junction Efficiency



- Iso-efficiency with shadow contours
- Thinned junctions
- 300K, 500 suns
- Direct spectrum
- Semi-empirical (GaAs-like)
- 52% (blue)
- 51% (black)
- Two maxima due to water absorption in terrestrial spectrum

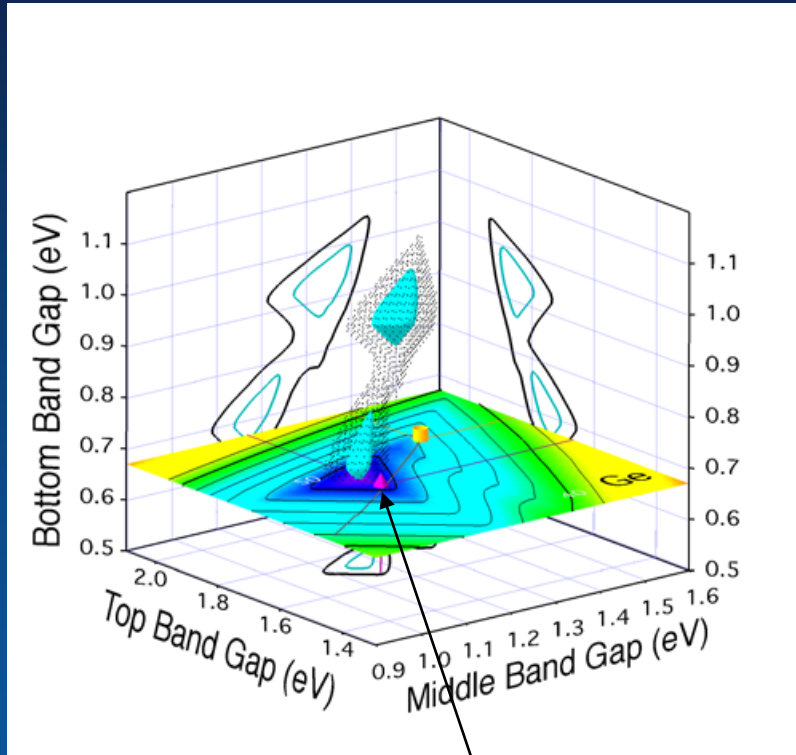
Model for 3 Junction Efficiency

- Lattice-matched not optimized



Lattice-matched on Ge

Model for 3 Junction Efficiency

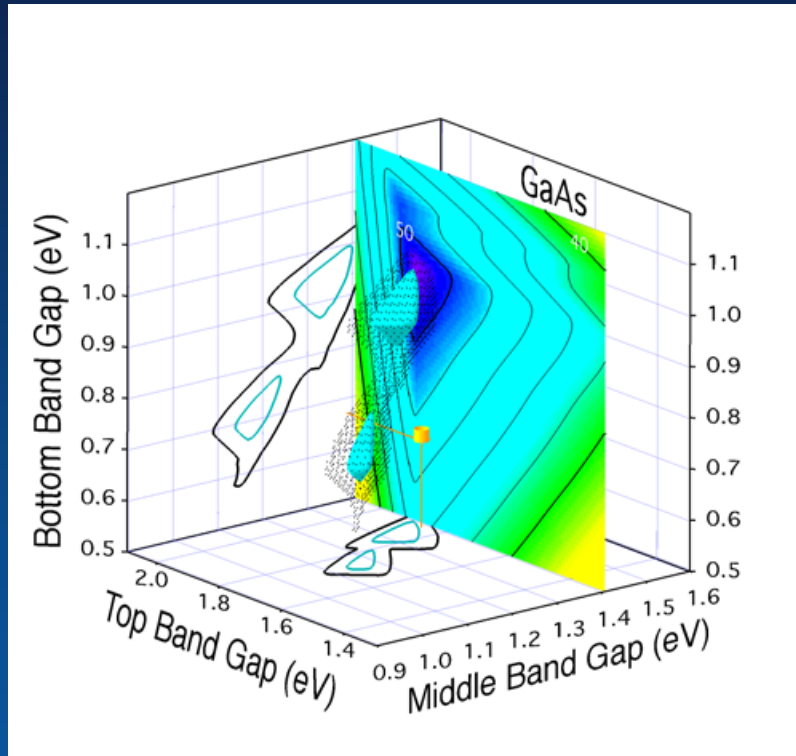


Optimized on Ge

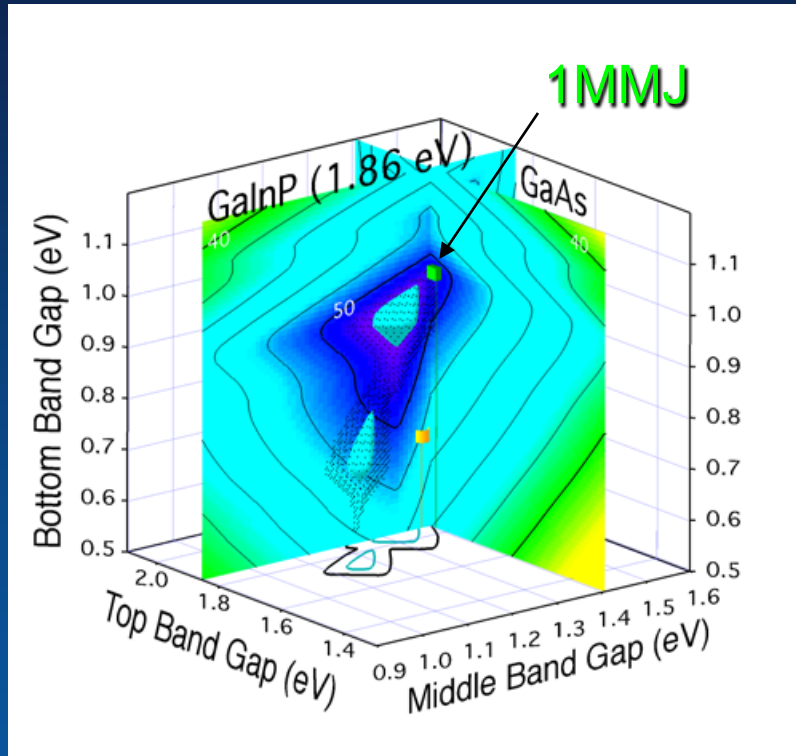
- Lattice-matched not optimized
- Constrained to Ge bottom junction
- Top two junctions lattice-matched to each other (grey line)
- Spectrolab (40.7%)
- Fraunhofer ISE (39.7%)

Model for 3 Junction Efficiency

- Constrain middle junction to GaAs

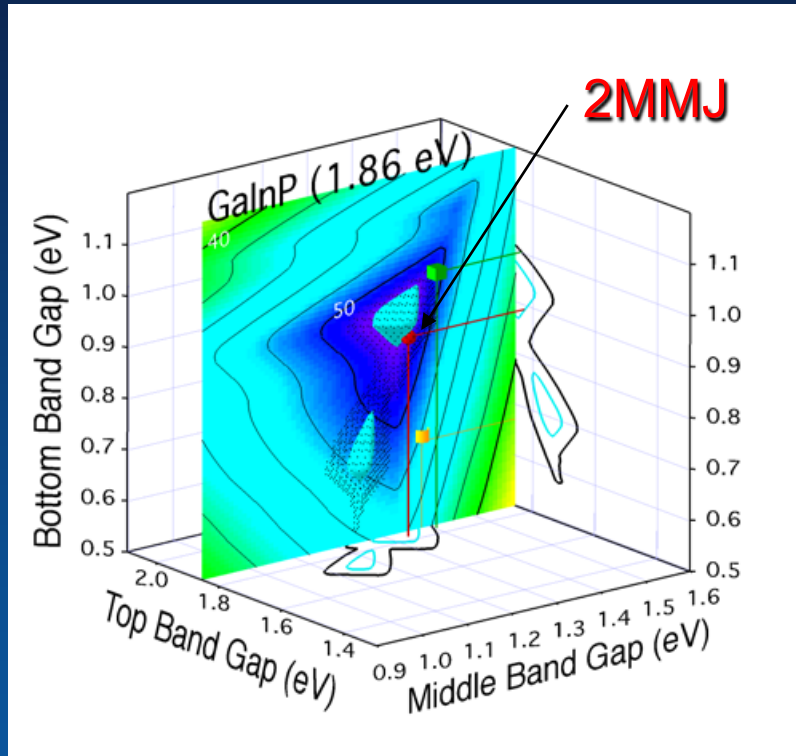


Model for 3 Junction Efficiency



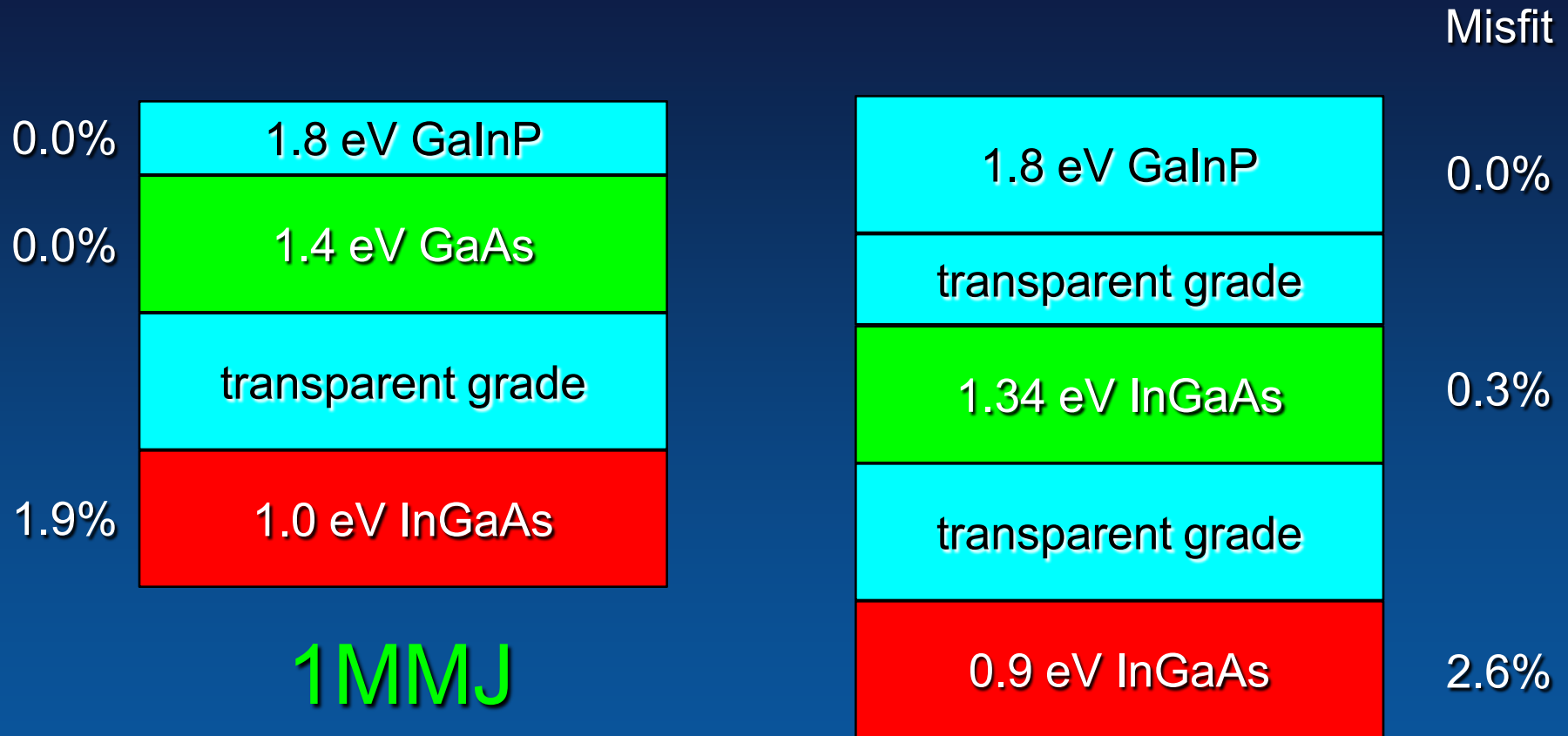
- Constrain middle junction to GaAs
- Constrain top junction to GaInP lattice-matched to GaAs
- Inverted approach

Model for 3 Junction Efficiency



- ~~Constrain middle junction to GaAs~~
- Constrain top junction to GaInP lattice-matched to GaAs
- ✓ Inverted approach
- Relax constraint on middle junction
- Nearly Optimized

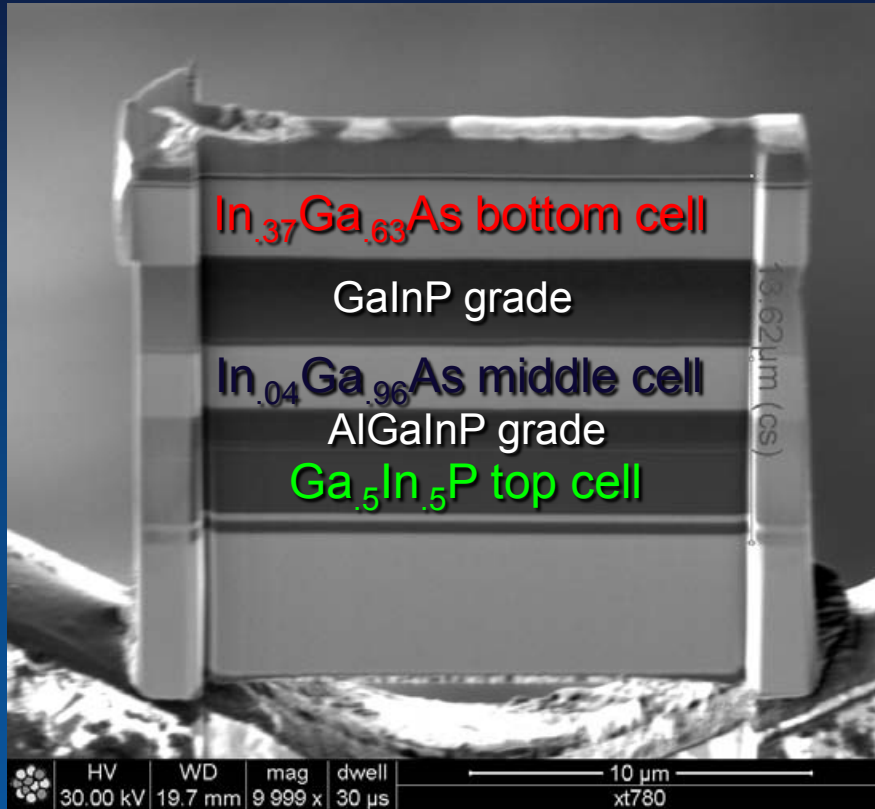
Two Triple-Junction Inverted Metamorphic Designs



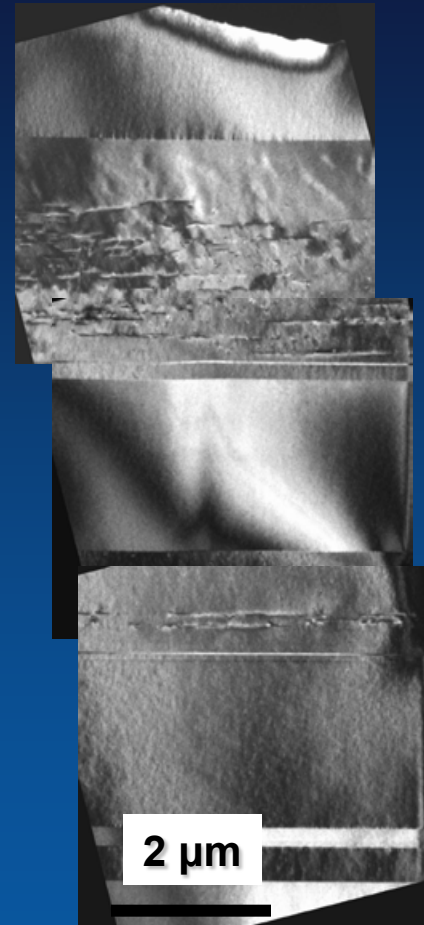
APL, **91**, 023502 (2007)

APL, **93**, 123505 (2008)

Dislocations in Inverted Triple with Two Mismatched Junctions



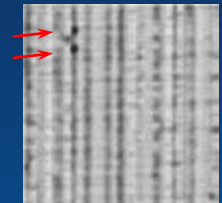
Ion beam image of FIB sample



220DF TEM



$2 \times 10^6 \text{ cm}^{-2}$



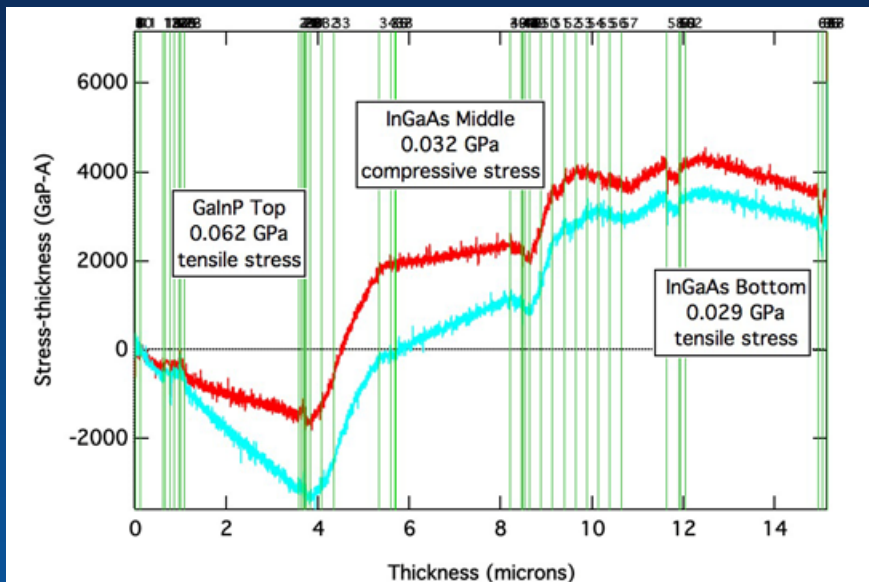
$1 \times 10^5 \text{ cm}^{-2}$

none

Plan-view CL
40 μm x 40 μm area

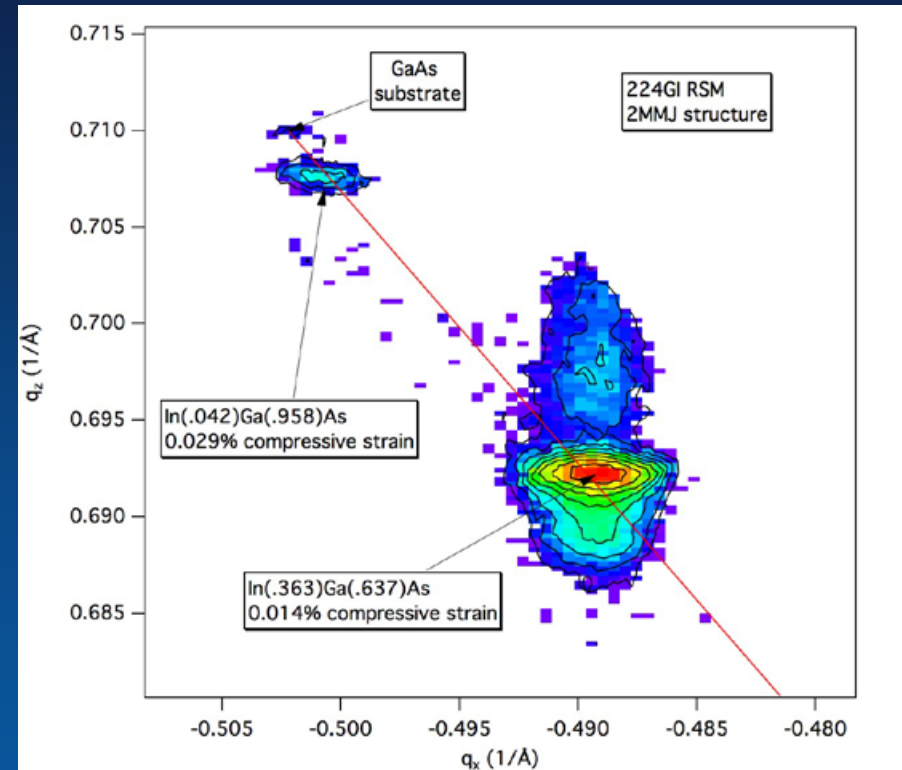
Stress and Strain of 2MMJ

Near zero in both metamorphic junctions



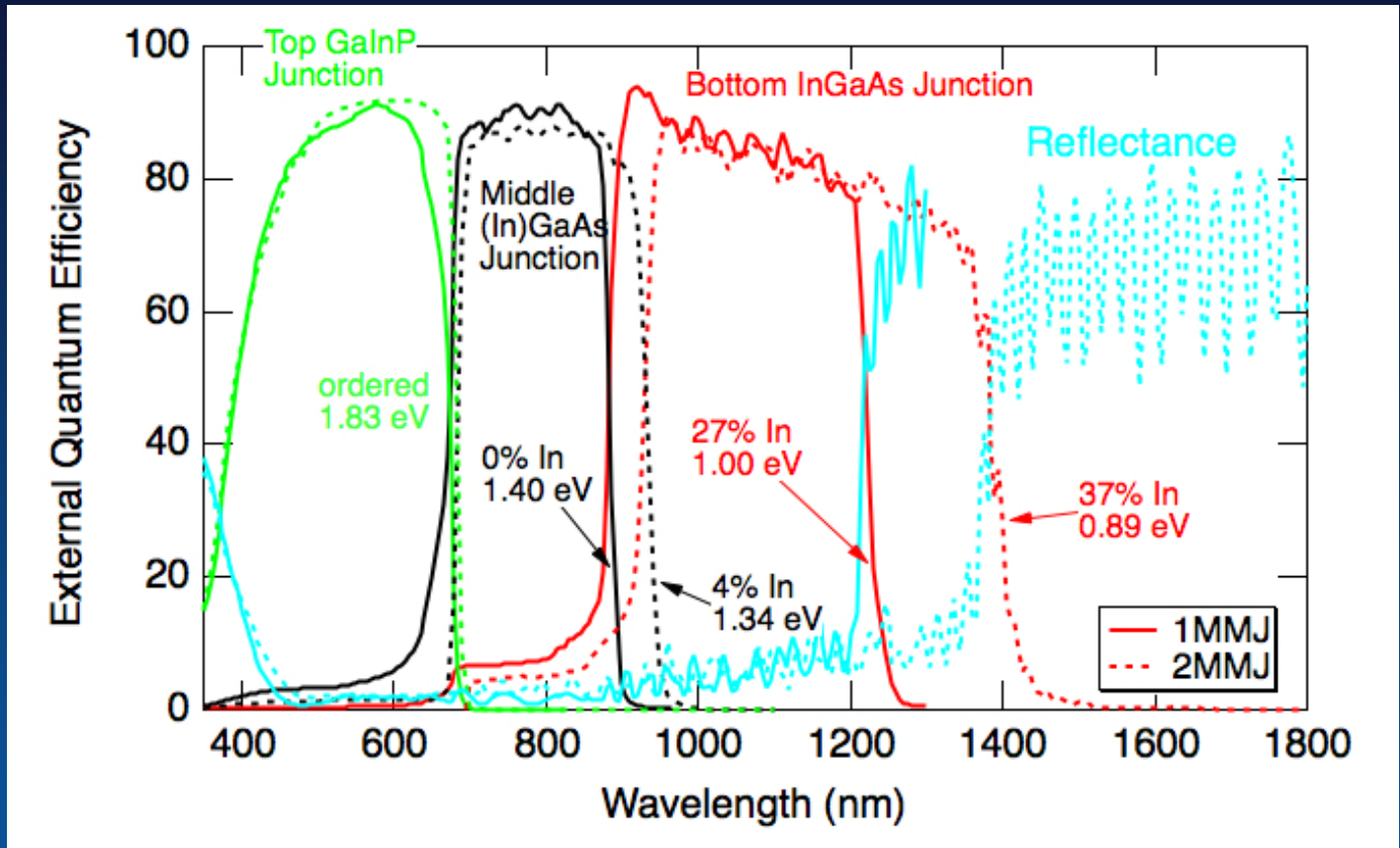
in situ stress
by MOS

(see J. Crystal Growth, 310, 2339 (2008))



ex situ strain
by XRD

Inverted Solar Cell Comparison



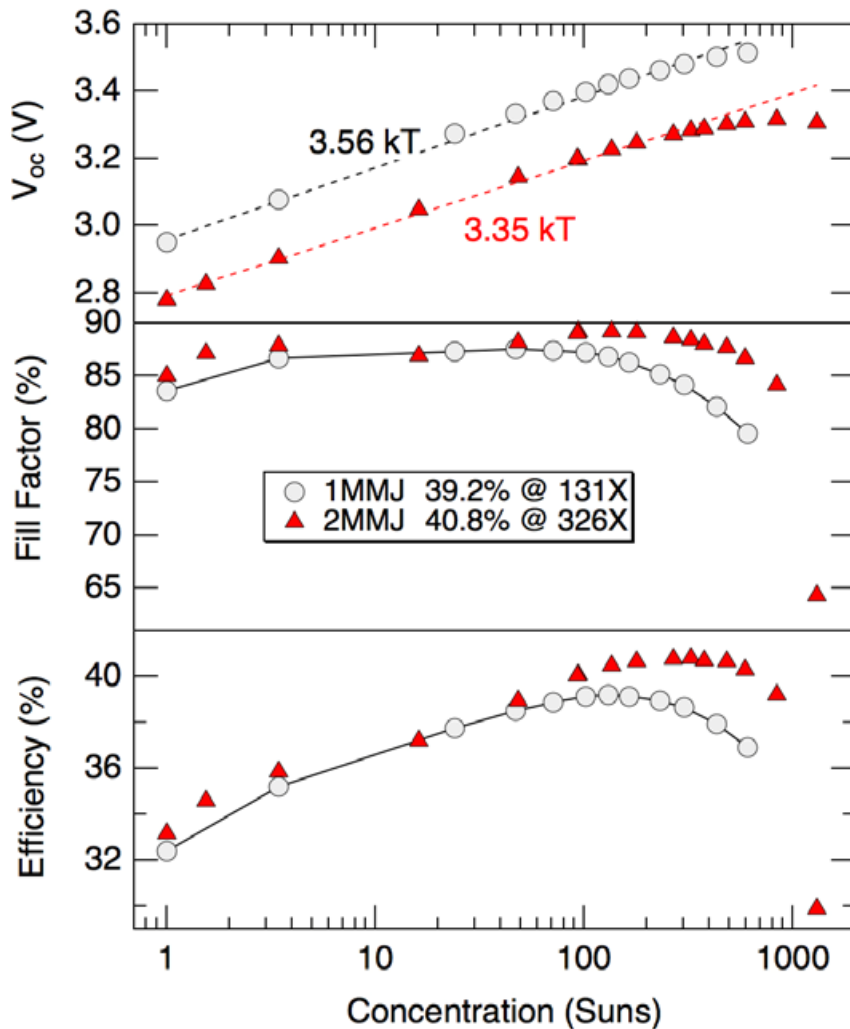
- New 2MMJ design has
- higher current, lower voltage
 - optically thick junctions

Both IMM designs reject much unused IR light

Inverted Solar Cell Comparison

High Concentration

40.8% efficiency at 326 suns in triple-junction with 3 different lattice constants!

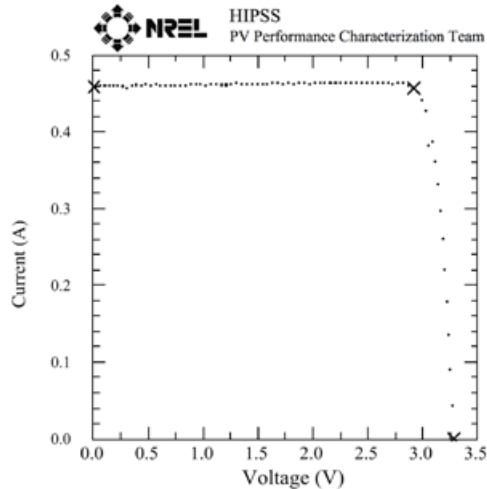


AM1.5D (low AOD) spectrum

IV Curves of 2MMJ

NREL GaInP/GaInAs/GaInAs Cell

Sample: MH814#7 Device Temperature = 25.5°C
 Thu, Jun 5, 2008 5:29 PM area used = 0.1002 cm²
 Reference Spectrum Lo AOD direct Irradiance: 325.7 kW/m²

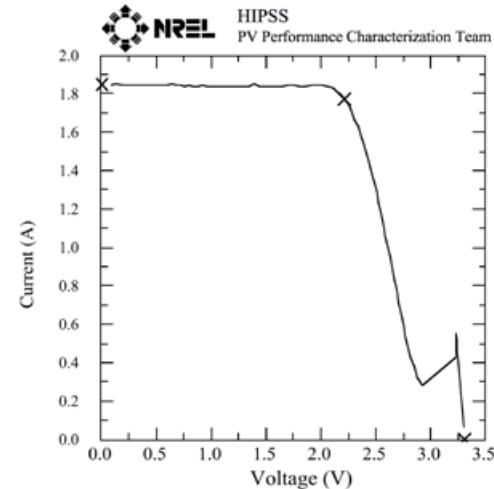


$V_{oc} = 3.284 \text{ V}$ $V_{max} = 2.914 \text{ V}$
 $I_{sc} = 0.4588 \text{ A}$ $I_{max} = 0.4571 \text{ A}$
 Fill Factor = 88.42 % $P_{max} = 1.332 \text{ W}$
 Efficiency = 40.8 ± 2.4%

$R@V_{oc} = 0.324 \text{ } \Omega$, $R@I_{sc} = 657 \text{ } \Omega$

NREL GaInP/GaAs/InGaAs Triple Cell

Sample: MH814#7 Device Temperature = 25.2°C
 Thu, Jun 5, 2008 5:49 PM area used = 0.1002 cm²
 PNV 555 Irradiance: 1311 kW/m²



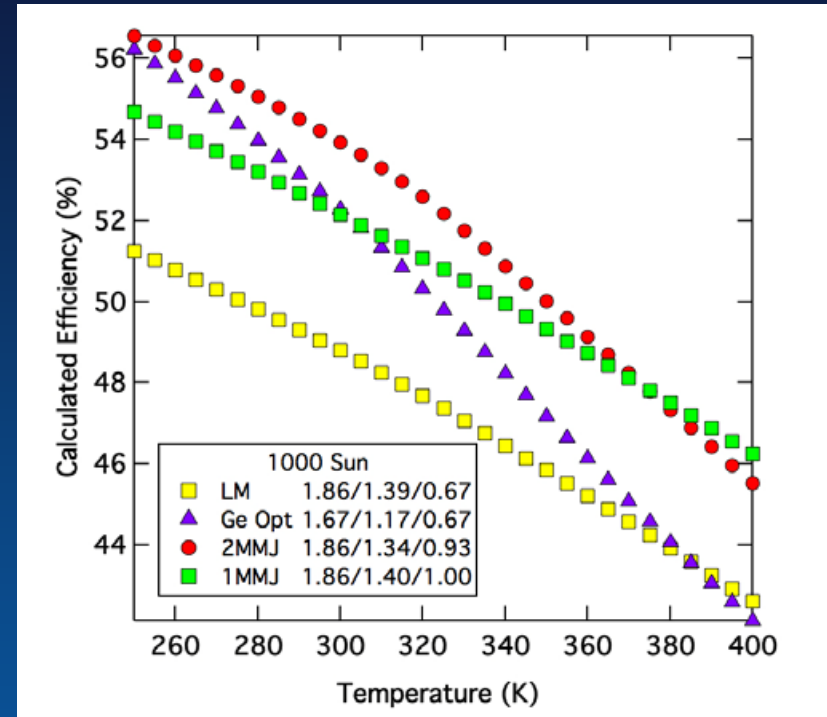
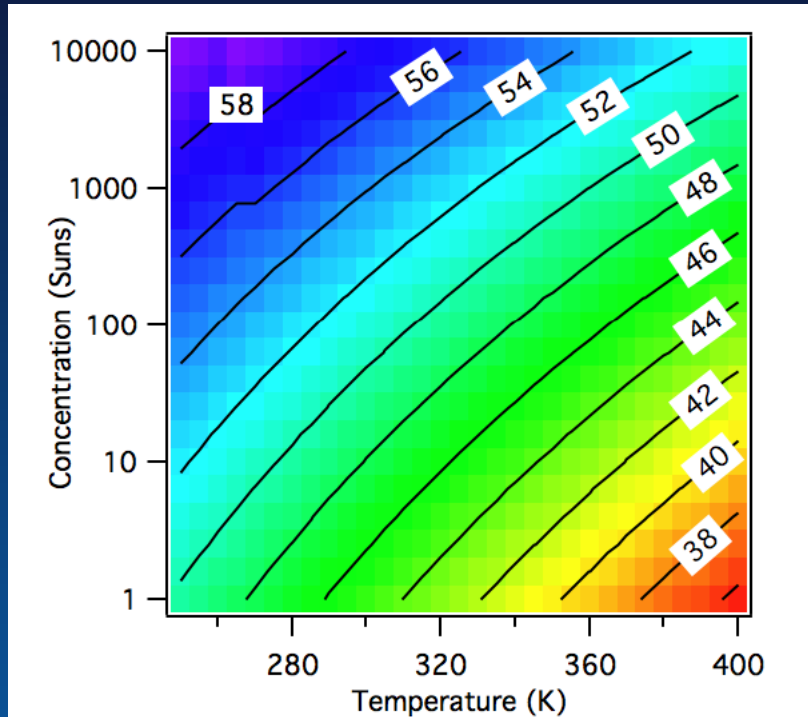
$V_{oc} = 3.307 \text{ V}$ $V_{max} = 2.216 \text{ V}$
 $I_{sc} = 1.846 \text{ A}$ $I_{max} = 1.771 \text{ A}$
 Fill Factor = 64.30 % $P_{max} = 3.926 \text{ W}$

Irradiance is calculated from test device assuming linearity and it's 1-sun I_{sc}
 Vst:2.00 dV/dT:12.00 Ap:M PNV:555
 point w/ ND=2 filters on ref. 647 has edmund brand. tunnel diode fail
 $R@V_{oc} = 0.126 \text{ } \Omega$, $R@I_{sc} = 1970 \text{ } \Omega$

40.8% @ 326 Suns
World Record

Above TJ peak tunneling
current @ 1211 Suns

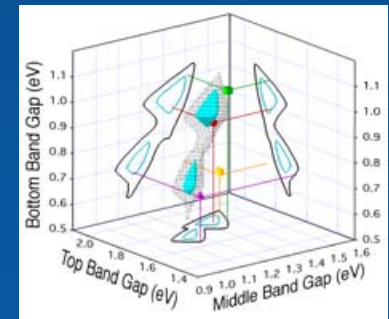
Model Effects of Temperature and Concentration



Best 3J efficiencies drop with:

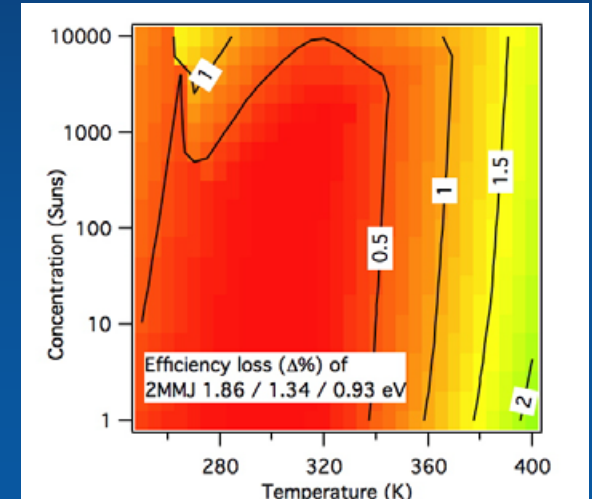
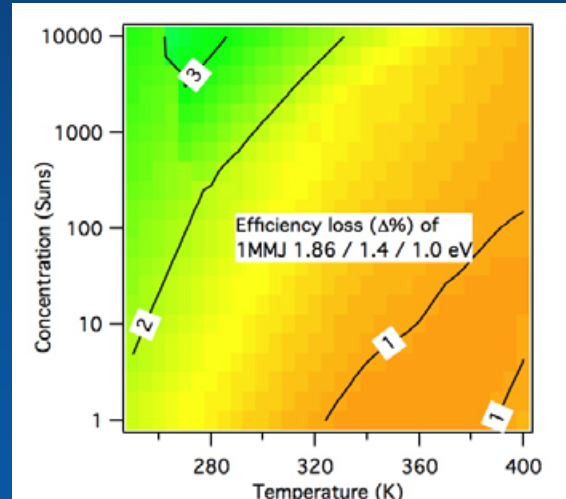
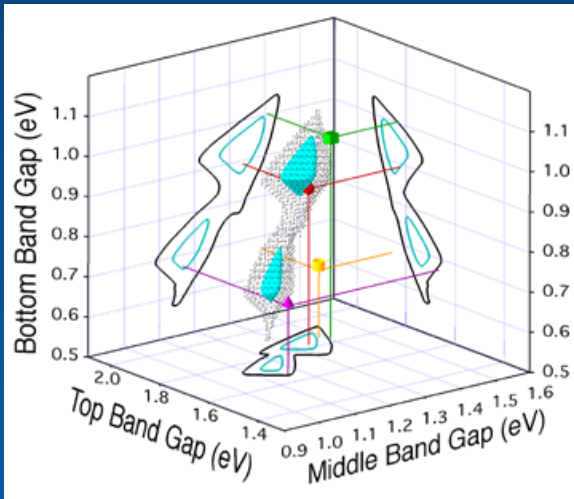
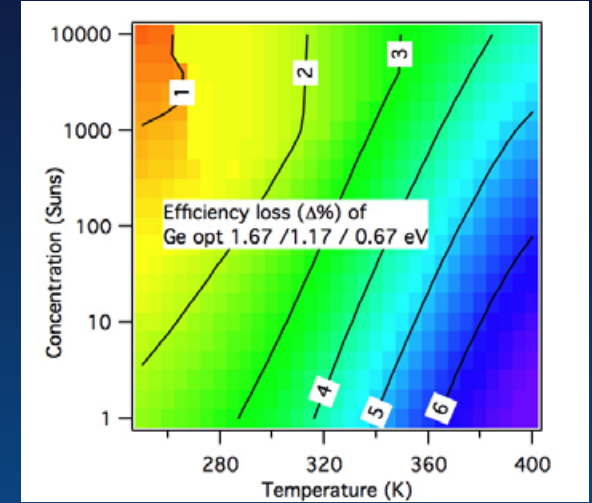
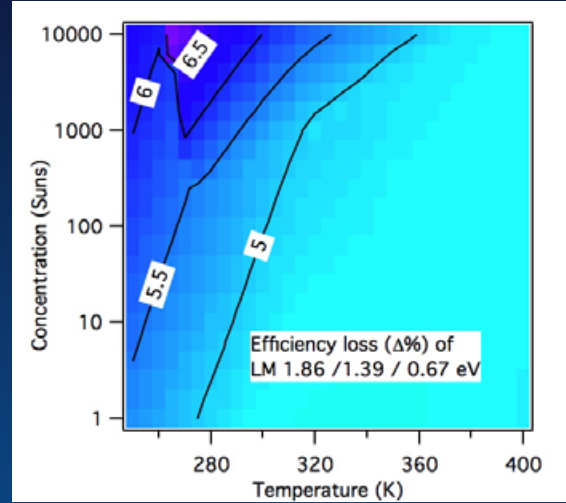
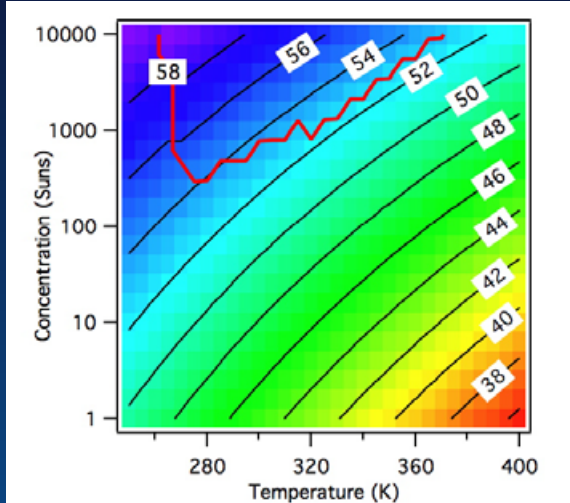
- High temperature
- Low concentration

Specific designs



Specific Designs Relative to Optimal

Optimized for each T,X



300K, 500X

Challenges

- Series resistance, tunnel junctions
- Broadband antireflective coatings
- Long term reliability of lattice mismatched devices
- Measurements of current matched multi-junctions
- More junctions
- Substrate reuse
- Technology transfer to industry

Conclusions

- Record efficiencies with triple-junction inverted metamorphic designs
- Modeling useful to optimize
- Consider operating conditions before choosing design