

# 2007 DOE Hydrogen Program Annual Merit Review

## Hydrogen Fuel Quality

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This presentation does not contain any proprietary or confidential information

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# Overview

## Timeline

- Project start date: 10-1-04
- Project end date: 9-30-10
- Percent complete: 30

## Budget

- Total project funding
  - DOE share: \$1190K
  - Contractor share: \$0K
- Funding received in FY06: \$200K
- Funding for FY07: \$890K

## Barriers

- Codes and Standards Barriers addressed
  - Consensus national agenda on codes and standards (J,A,B,D,L)
  - Limited DOE role in development of ISO standards and inadequate representation by government and industry at international forums (F,G,H,I,K)

## Partners

- FreedomCAR-Fuel Partnership C&S Technical Team
- North American H2 Fuel Quality Team
- ISO TC197 WG12, SAE J2719 WG, USFCC HQ TF, ASTM D03
- DOE Fuel Quality Working Group

# Acknowledgement: North American Team for ISO TC197 WG12

- Shabbir Ahmed, Romesh Kumar, Rajesh Ahluwalia, ANL (DOE FQWG)
- Bhaskar Balasubramanian, John Lemen, Chevron (C&STT, HPTT)
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- Brian Bonner, Air Products
- Bob Boyd, Linde Group (ASTM, SAE)
- Pamela Chu, NIST
- Bill Collins, UTC Fuel Cells (ISO/TC197 WG12, USFCC, SAE)
- Raul Dominguez, SCAQMD (ASTM D03)
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- Trent Molter, University of Connecticut (DOE Solicitation)
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- Nikunj Gupta, Shell Hydrogen (HPTT, SAE, ASTM D03)
- Jesse Schneider, George Mitchell, Daimler-Chrysler (C&STT, SAE, ISO/TC197 WG12)
- Joe Schwartz, Praxair
- Jim Simnick, BP (ASTM, HDTT)
- Mike Steele, Fred Wagner, GM (C&STT, FCTT, SAE)
- Tommy Rockward, Ken Stroh, Francisco Uribe, LANL (FCTT, USFCC/SCTRR, DOE Solicitation)
- John Van Zee, University of South Carolina (ISO/TC197 WG12)
- Gerald Voecks, consultant to NREL (ISO/TC197 WG12)
- Silvia Wessel, Ballard Power Systems (ISO/TC197 WG12, CaFCP, USFCC)
- Doug Wheeler, consultant to University of Hawaii (ISO/TC197 WG12)
- Robert Wichert, USFCC (ISO and TC197 WG12, IEC)

# Background: ISO TC197 WG12 Recent History

- 7th Meeting, Paris, June 9, 2006 (1st meeting, Tokyo, June 2004)
  - completed final editing of international guidelines for hydrogen fuel quality (ISO DTS14687-2)
    - intent and limitations of DTS carefully specified
  - discussion of R&D/testing approaches by Japan, EC, North America
    - JARI/Japan Gas Association and US/Canada harmonized
    - role of Korea identified
    - formal participation by EC through FCTESTQA and JRC/EC
    - agreement to develop collaborative R&D/testing program
- 8th meeting, November 9-10, 2006, HNEI, Honolulu, in conjunction with FC Seminar
  - presentations of detailed R&D/testing plans by Japan, North America
  - initiate consensus plan with priorities, timetables, possible task “assignments”
- 9th meeting, June 5-6 2007, Seoul, Korea
  - launch consensus R&D/testing plans

# Approach: R&D/Testing Structure

Collect, evaluate, and report assemblage of data and information  
Recommend H<sub>2</sub> fuel quality specifications

Fuel cell vehicle performance characteristics as a function of H<sub>2</sub> fuel contaminants

Fuel cell performance characteristics as a function of H<sub>2</sub> fuel contaminants

H<sub>2</sub> fuel quality dependence on suppliers' processing technology

H<sub>2</sub> storage media characteristics as a function of H<sub>2</sub> fuel contaminants

Analytical instrumentation to monitor H<sub>2</sub> fuel quality

-Assessment of H<sub>2</sub> fuel quality  
-BOP issues  
-Correlation of model with vehicle  
-Vehicle fuel cell pre and post test

- Single contaminant/level
- Contaminant/level combinations
- Test conditions
  - operational
  - physical
- Long duration tests
- Transient tests
- Alternate catalysts and materials

- Source of H<sub>2</sub> fuel production
- Method of cleanup
- Alternative processes, methods for cleanup
- Technical, economic fuel quality drivers

- Single contaminant/level
- Contaminant/level combinations
- Choices of materials
- Long duration tests
- Cyclic and transient tests
- Operating conditions

- Determine analytical parameters and constraints for key contaminants
- Identify/analyze alternative methods
- Conduct field tests

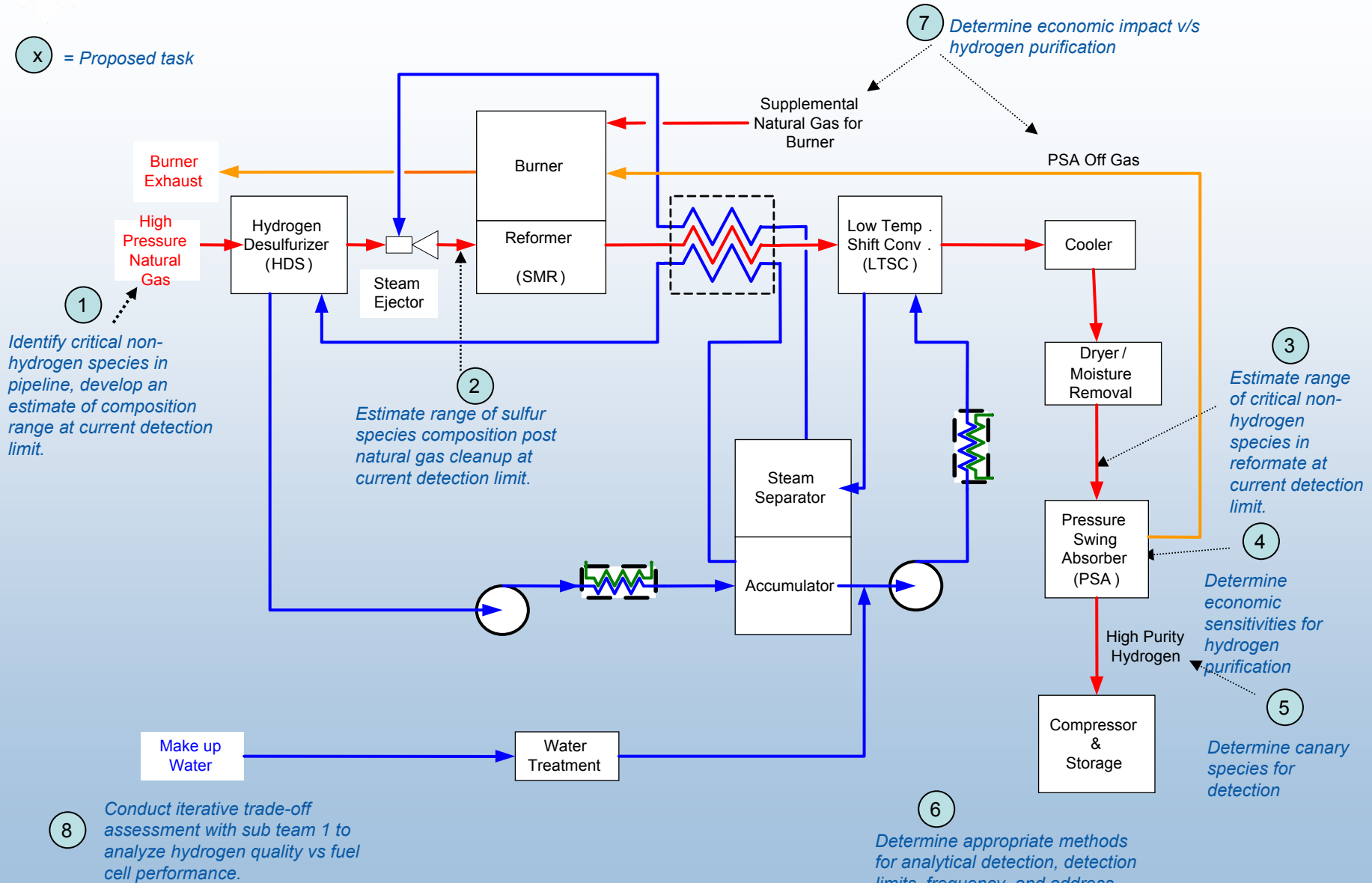
Modeling to support understanding of failure mechanisms, production/supply, material development, vehicle systems

# Approach: R&D/Testing

- Conduct R&D and testing in parallel with preparation of national and international standards
  - establish collaborative program among Asia, EC, North America
  - integrate on-going and planned work (DOE solicitation winners)
  - focus on critical constituents (cost/technology drivers) for fuel cell performance and fuel cost
- Develop consensus on critical analytical methods and procedures needed to verify recommended maximum levels of contaminants (e.g., calibration gases)
  - work with ASTM D03, NIST, KIER, JIS, FCTESQA (EC), HyQ
  - establish collaborative analytic sampling and measurements effort
- Form two subteams to focus separately but iteratively on single-cell testing (performance-durability) and fuel cell system and fuel infrastructure engineering requirements and costs
  - combine data and analysis to establish consensus requirements based on trade-offs between fuel quality and fuel cost
- Form modeling subteam to develop and apply empirical model
  - focus testing and enable projection of test results, enhance understanding of mechanisms

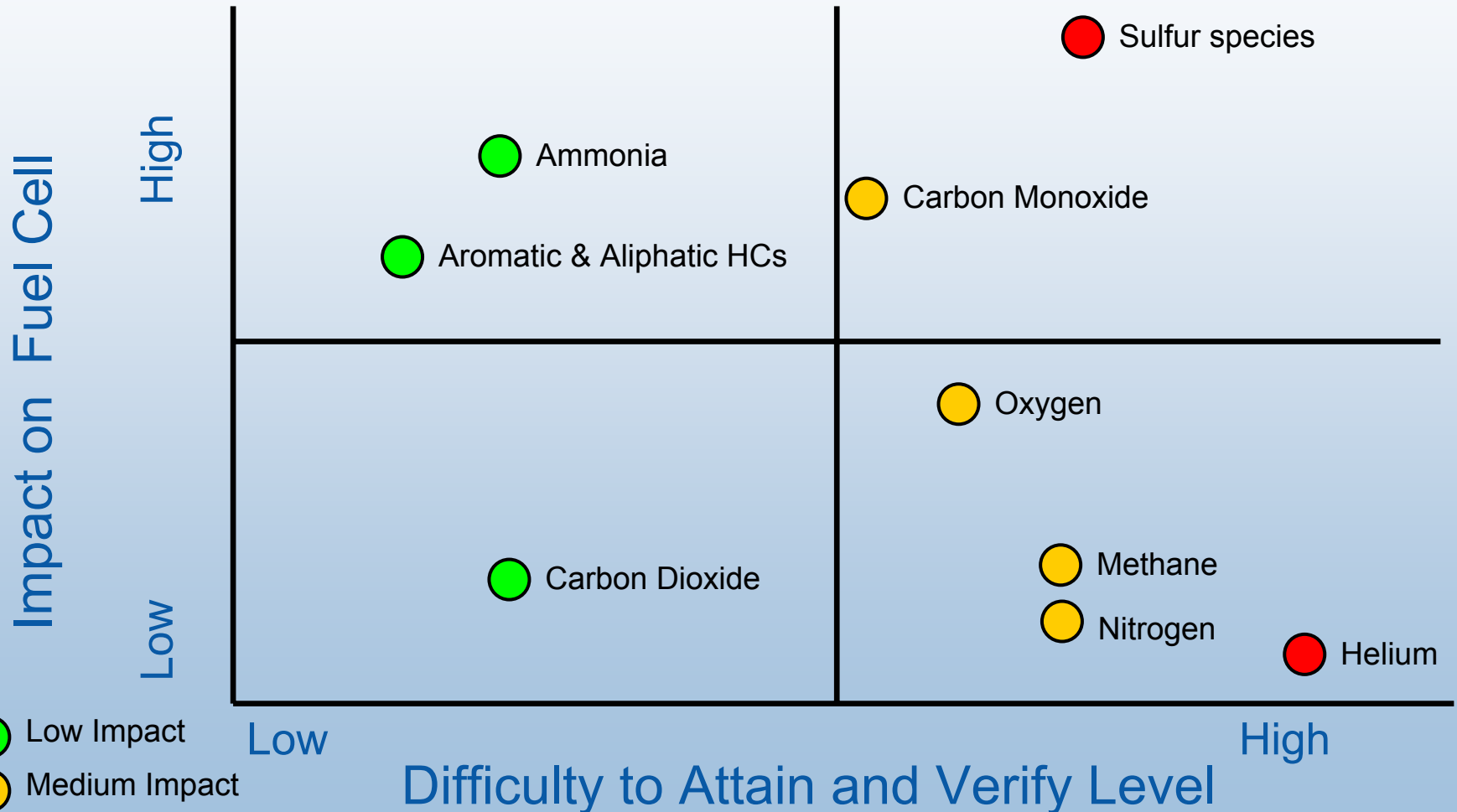
# Technical Progress: Baseline Production and Purification System Defined

(X) = Proposed task



Source: Preliminary Information Compiled by Chevron for WG12

# Technical Accomplishments: Fuel Quality- Relative Tradeoff Drivers Identified



- Low Impact
- Medium Impact
- High Impact



# Technical Accomplishment: Potential Canary Constituent Identified

- Carbon Monoxide (CO) may be possible “canary” constituent for detection at many fueling stations and production facilities using hydrocarbon feedstocks
- Subteam 2 will attempt to estimate relationship between CO concentration and other critical constituents (inerts, CH<sub>4</sub>, S species, etc.) with respect to PSA breakthrough properties
  - Quantifiable data may be difficult to obtain from PSA adsorbent suppliers due to proprietary nature of the technology (use H<sub>2</sub> recovery rates as surrogate)
  - Estimate rough Order of Magnitude information for breakthrough of other critical constituents in relation to respective composition limits and to CO composition measurement
  - Address simple, cost effective analytical methodologies – when, where, and what techniques to employ?

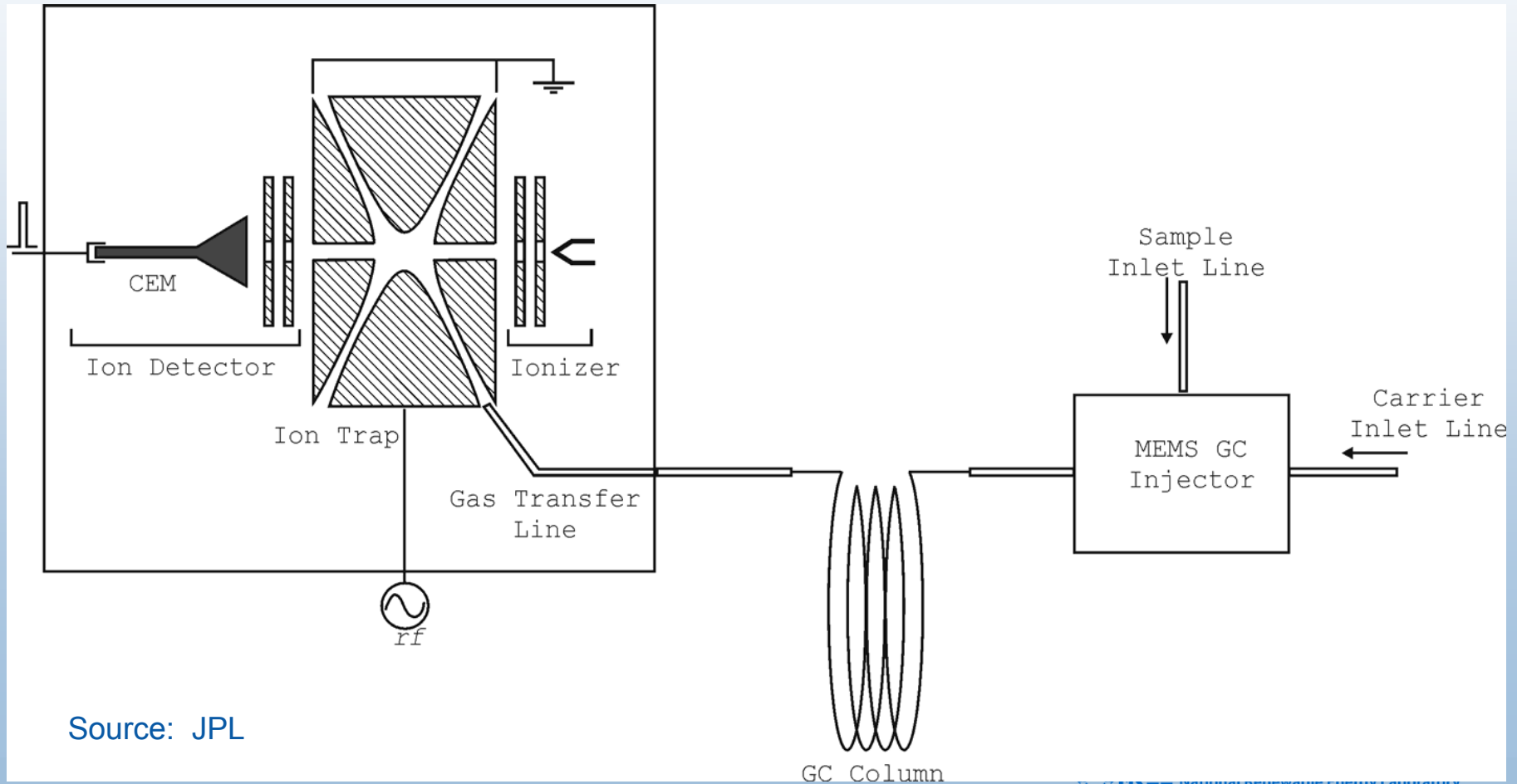
# Technical Progress: ASTM Priorities for H<sub>2</sub> Quality Test Methods Defined and Underway

- Design, fabricate, validate 700 bar hydrogen quality sampling apparatus; prepare procedures for safe operation and measure samples
  - schematic and parts assembly under review
- Task ordering agreement under negotiation
  - sampling storage container stability study
  - beta testing of new test method using GC and multiple detectors (WK 4548) with several laboratories
  - inter-laboratory round robin testing of new ASTM analytical test methods

Source: ASTM

# Technical Progress: Miniature GCMS Adapted for H2

Schematic of miniature-GCMS developed at NASA-JPL



Source: JPL

# Technical Accomplishment: Composite Test Matrix

Baseline Tests Ion Power Standard GDL LANL Standard MEA & GDL 50mm E-Tek Pt on carbon 0.2m			Kinetic Effect														
			Anode Catalyst												Cathode Catalyst loading mg/cm <sup>2</sup>		
			Type						Loading								
			Pt	Pt/Alloy	Support	Anode Pt/C Rat	Cathode Pt/C	0.05	0.20	0.4							
1	Ex-situ / In-Performance BOT and	MEA Cross Section			C	20%					SD						
2		Other, i.e. TEM, SEM			C	20%					SD						
3		ECA CV			C	50%	20%	20%	50%	40%	HD	HD0.1				0.3	
4		H <sub>2</sub> Crossover CV			C	50%	20%	20%	50%	40%		HD0.1				0.3	
5	Stand-Hardw-Conditi	Polarization (Ref 1) 0 to 13 mA/cm <sup>2</sup>			C	50%	20%	20%	50%	40%	HD	HD0.1				0.3	
6		Durability 1000			C	50%	20%	20%	50%	40%		HD0.1				0.3	
7		@ mA/cm <sup>2</sup> for 100 hrs			C	50%	20%	20%	50%	40%	HD						
8		Cycle AN Cycle			C	20%					HD						
9	In-sit-Perfo-nce	Sensit	stoich, mp C, 30psig, Stoich anode, 2.0 ca 100%RH	50													
10			60			C	50%	20%	20%	50%							
11			80			C	50%	20%	20%	50%	40%		HD0.1				0.3
12			95														
13		And Cathode	60			C	50%	20%	50%								
14		Standard P, T	80			C	50%	20%	50%								
15		100			C	50%	20%	20%	50%	40%			0.1				0.3
16	Pressure @ Standard T, stoich	1 to 2 bara				20%			40%				0.1				0.3
17	Stoich @ S, T, P, RH, Anode/Cath	1.1 to 11.2.5				20%			40%				0.1				0.3
18																	

# Future Work: Develop ISO Standard

- ISO DTS 14687-2 approved unanimously by TC197 “P” members
  - comments submitted by P members must be addressed by WG12
  - publication by mid-2007
- Committee Draft (CD)
  - due one year after approval of TS 14687-2: December 2007
  - revision of recommended allowable limits of non-hydrogen constituents
    - focus on “critical contaminants”
    - initial incorporation of test data, analysis, modeling
- Draft International Standard (DIS)
  - due one year after CD (December 2008)
- Final Draft International Standard (FDIS)
  - due one-year after DIS (December 2009)
- International Standard (IS)
  - due six months after FDIS (June 2010)

note: timetable subject to approval by TC197 Secretariat

# Summary

- Consensus national and international fuel quality guidelines available
  - ISO Technical Specification (TS 14687-2) approved and in press
  - ISO TS and SAE J2719 are nearly identical
- Significant progress on R&D/testing to obtain data needed to convert guidelines into standards
  - Test protocol, test matrix, data reporting format adopted
  - Testing underway at LANL, HNEI
  - FQ solicitation winners integrated into overall effort
  - International collaboration underway
  - Modeling subgroup formed
- International and national standards under preparation
  - Committee draft for ISO standard
  - Updating of SAE J2719