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(54) **OPTIC PROBE FOR SEMICONDUCTOR CHARACTERIZATION**

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(57) **ABSTRACT**

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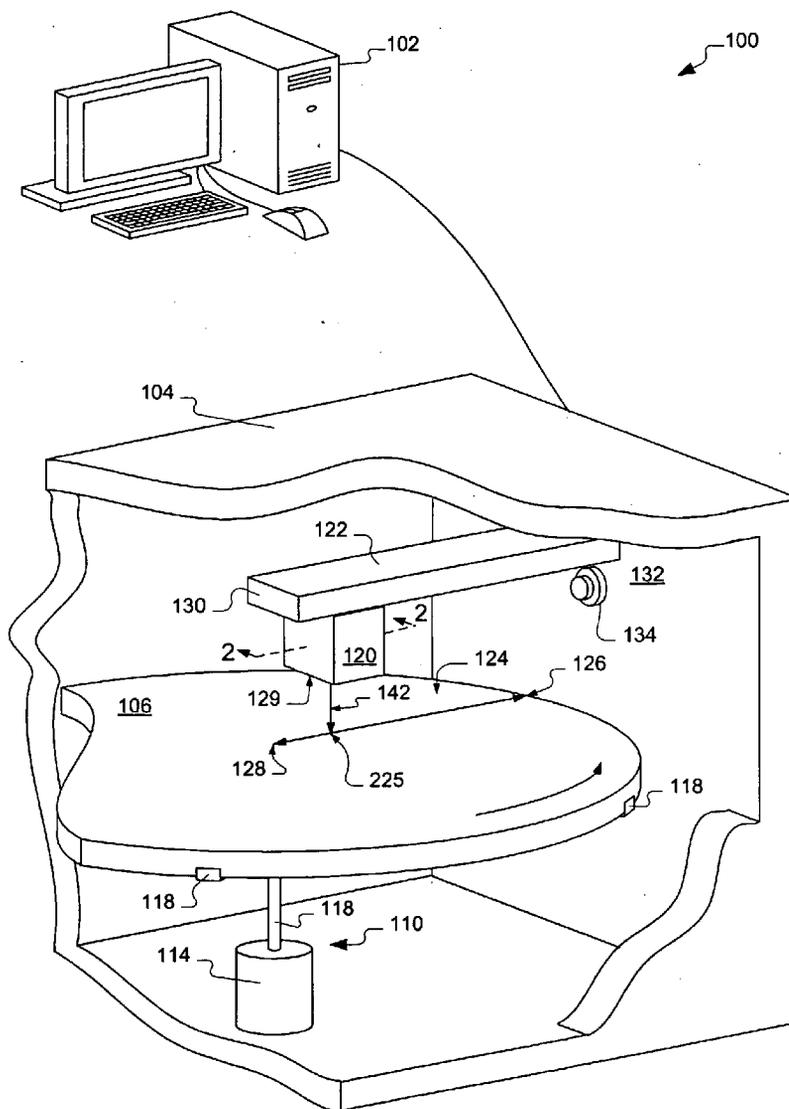
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Described herein is an optical probe (120) for use in characterizing surface defects in wafers, such as semiconductor wafers. The optical probe (120) detects laser light reflected from the surface (124) of the wafer (106) within various ranges of angles. Characteristics of defects in the surface (124) of the wafer (106) are determined based on the amount of reflected laser light detected in each of the ranges of angles. Additionally, a wafer characterization system (100) is described that includes the described optical probe (120).



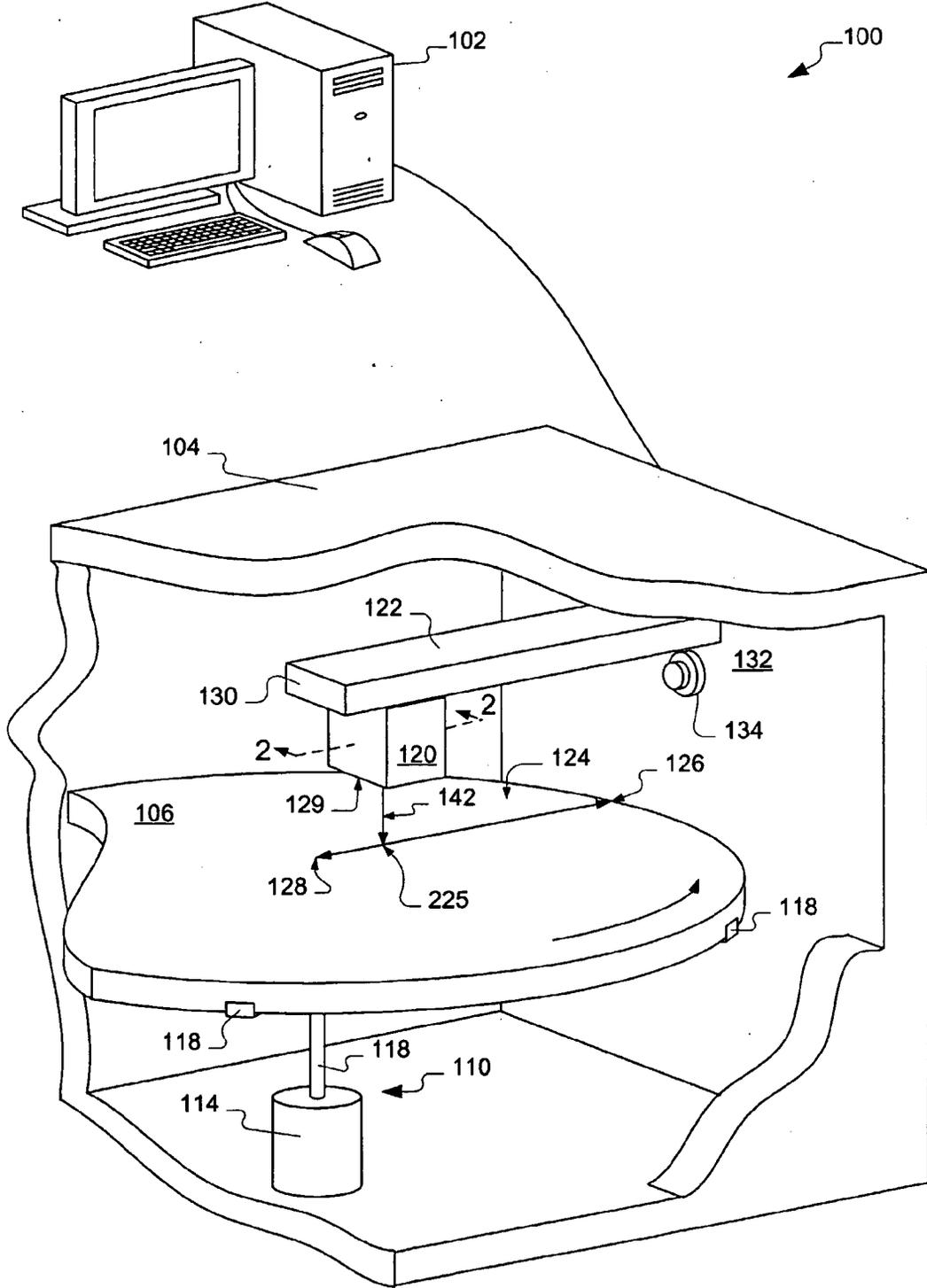
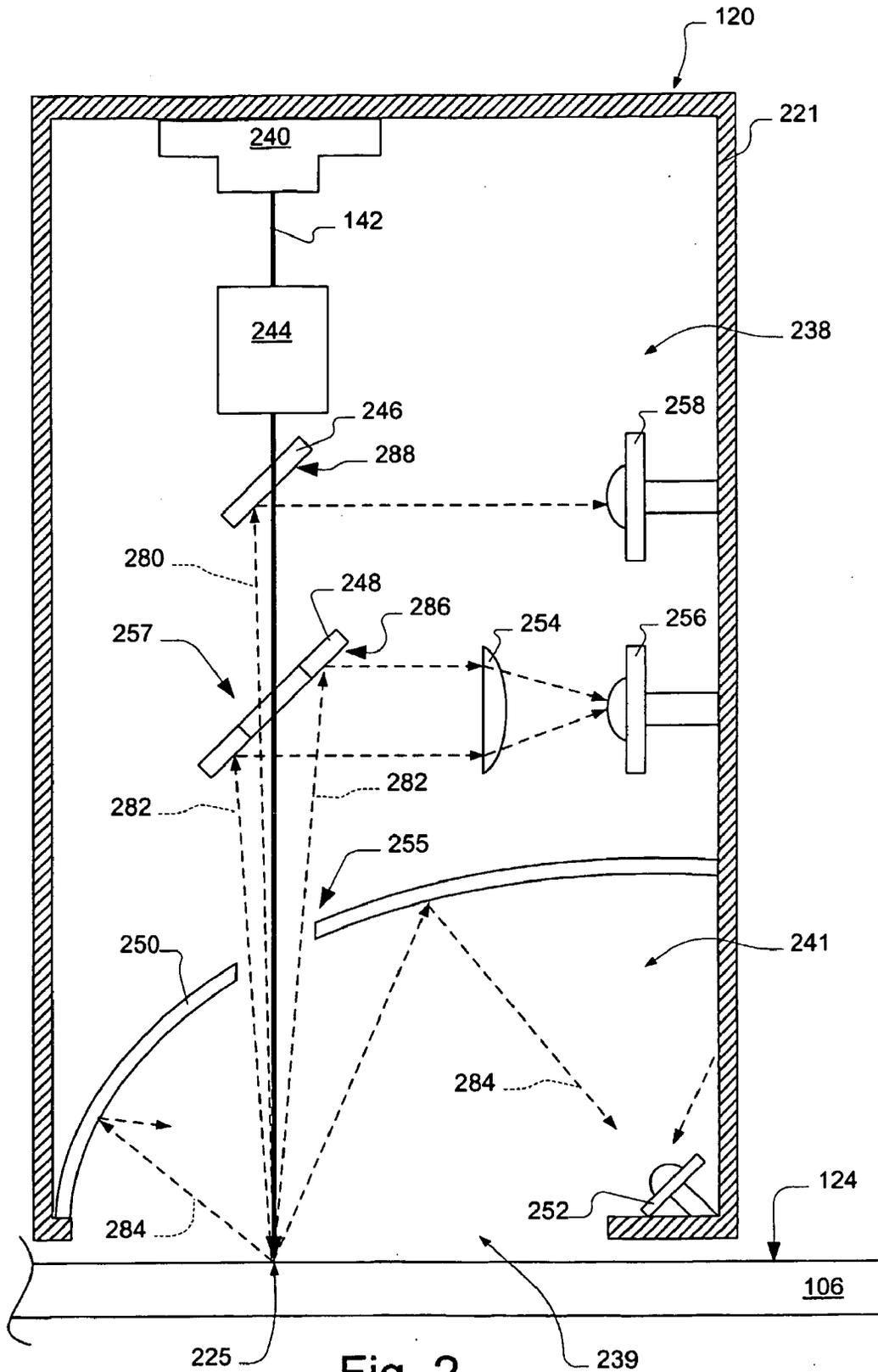


Fig. 1



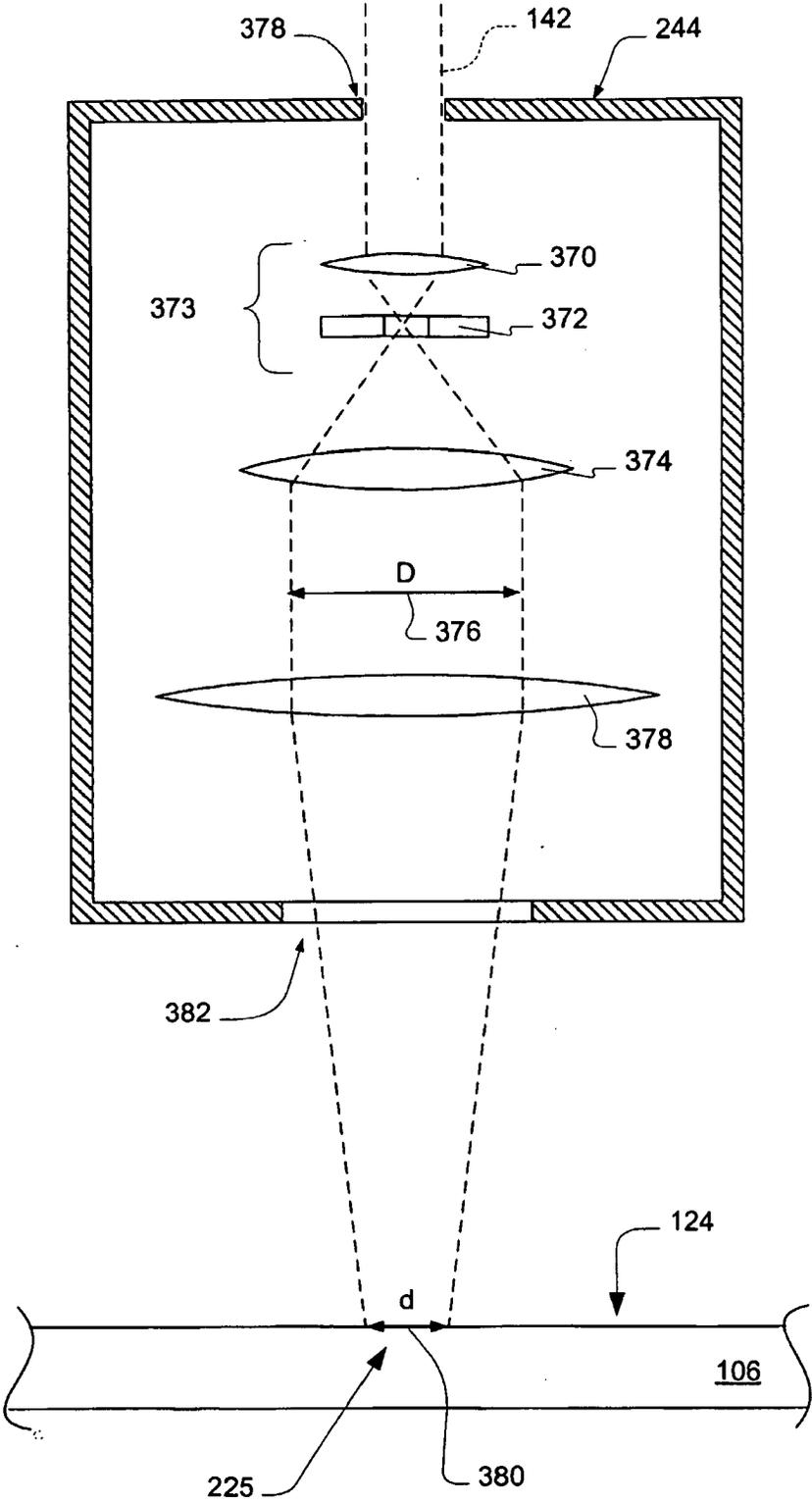


Fig. 3

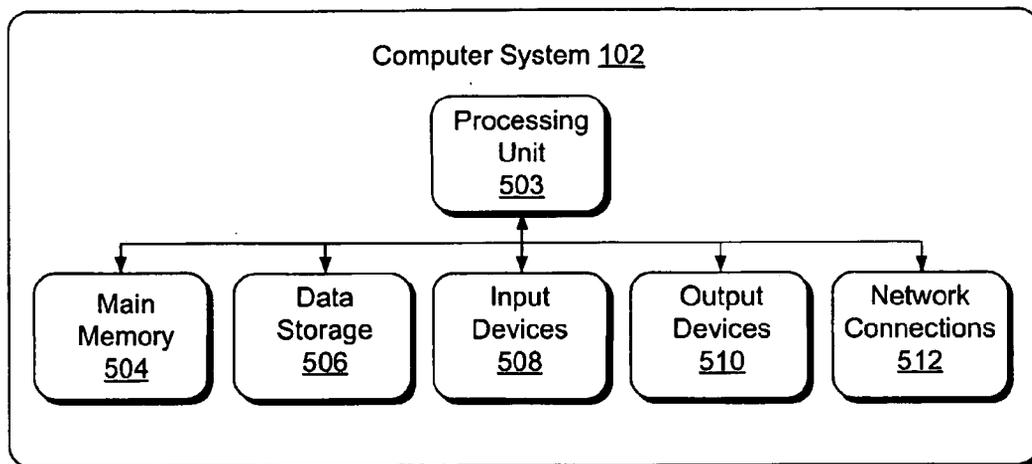


Fig. 5

OPTIC PROBE FOR SEMICONDUCTOR CHARACTERIZATION

GOVERNMENT CONTRACT

[0001] The United States Government has rights in this invention under Contract No. DE-AC36-99GO10337 between the United States Department of Energy and the National Renewable Energy Laboratory, a Division of the Midwest Research Institute.

TECHNICAL FIELD

[0002] Semiconductor device manufacturing routinely includes characterization of wafers and devices as a part of process monitoring. The characterization involves measurement of a broad range of physical and electronic parameters such as defects, thickness, surface morphology, line-width, step height, surface charge, dopant concentration, resistivity or sheet rho. For the last two decades there has been increasing emphasis on developing non-contact techniques for characterization of the entire wafer.

[0003] Most current approaches for material/device characterization are based on non-contact, optical methods in which the entire wafer or device is mapped. Typically, the wafer is illuminated with a light beam that scans the wafer and the signal (such as reflected light, light beam induced current or voltage) is measured. Many methods for scanning have been developed, which are typically categorized into two types, moving beam scanning and moving wafer scanning.

[0004] Moving beam scanning has the advantage of speed. Moving beam scanning of wafers can be done very quickly. However, moving beam scanning typically suffers from beam distortion and changes in the reflectance with angle of incidence. Moving wafer scanning typically performs better with respect to beam distortion and changes in the reflectance with angle of incidence than moving beam scanning because it does not suffer from beam distortions. However, moving wafer scanning is typically very slow, because it requires changes in the direction of the moving wafer/stage (of a large momentum) during scanning.

SUMMARY

[0005] Described herein are various implementations of an optical probe for use in characterizing surface defects in wafers, such as semiconductor wafers. The optical probe focuses light on the wafer and detects light reflected from the surface of the wafer within various ranges of angles. Additionally, described herein are various implementations of a wafer characterization system that includes the described optical probe. The wafer characterization system includes, among other things, mechanisms for holding and rotating a wafer and a mechanism for positioning the probe at various locations above the surface of the wafer. Characteristics of defects in the surface of the wafer are determined by the wafer characterization system based on the amount of reflected light detected by the optical probe in the various ranges of angles.

BRIEF DESCRIPTION OF THE DRAWINGS

[0006] FIG. 1 illustrates an implementation of a semiconductor wafer characterization system.

[0007] FIG. 2 illustrates an implementation of an optical probe shown in FIG. 1.

[0008] FIG. 3 illustrates an implementation of beam focusing optics shown in FIG. 2.

[0009] FIG. 4 illustrates another implementation of the optical probe shown in FIG. 1.

[0010] FIG. 5 illustrates an implementation of a computer system shown in FIG. 1.

DETAILED DESCRIPTION

[0011] Described herein are various systems for characterizing wafers, such as semiconductor wafers. In accordance with these systems and methods, wafer characterization is carried out on a rotating wafer using an optical probe that is moved radially across the surface of the wafer in predefined steps. Defect characterization is performed on the wafer at each step.

[0012] In accordance with various implementations described herein, in one implementation the wafer is spun at a constant rotational speed (i.e., a constant angular velocity). As the wafer is spinning, an optical probe is positioned above the surface of the wafer at a given radial position. The optical probe, which includes a light source (e.g., a laser) and detection optics, illuminates the surface of wafer and detects light that is reflected or scattered from the surface of the wafer. This reflected light may have specular, near-specular, and diffused components. The optical probe includes various mechanisms for detecting the specular, near-specular, and/or diffused components within the reflected light.

[0013] In another implementation, the rotational speed of the wafer may be changed so that the rotational speed can be tailored as a function of radial displacement of the probe (i.e., a constant linear velocity). In yet other implementations, other schemes for moving the probe relative to wafer and/or rotating the wafer may be used.

[0014] The type of a defect detected on the surface of the wafer may be determined based on the specular, near-specular, and/or diffused components detected within the reflected light. For example, in the absence of any defects, the detected light will have only a specular component. However, when defects are present in the illuminated region, the detected light will include near-specular and/or diffuse components. The contribution of each component in the detected light depends upon the type and density of defects present in the surface of the wafer. In particular, the presence of near-specular components in the detected light implies the presence of a scratch-like defect or defects on the surface of the wafer in the illuminated region. The presence of diffuse components in the detected light implies one or more particulate material defect on the surface of the wafer in the illuminated region. The intensity of the near-specular and/or diffuse components in the detected light is proportional to the number of defects within the illuminated region.

[0015] Turning now to FIG. 1, illustrated therein is an exemplarily wafer characterization system 100. As shown, the wafer characterization system 100 includes a computer system 102 operably connected to a chamber 104. The chamber 104 includes various electrical and mechanical mechanisms, each of which are described below, that are

used to characterize a semiconductor wafer **106** held within the housing. The computer system **102**, also described in detail below, includes appropriate software, hardware, and/or firmware for receiving and processing signals received from the chamber **104** and for controlling the various electrical and mechanical mechanisms of chamber **104**.

[0016] The chamber **104** is shown in cutaway view in FIG. **1** so that the various mechanisms housed therein and the wafer **106** can be seen. In general, the chamber **104** comprises an enclosure that is operable to house a wafer rotation mechanism **110**, a wafer **106**, an optical probe **120**, and a probe translation mechanism **122**. While the chamber **104** is shown in FIG. **1** as being box shaped (rectangular prism), the chamber **104** may have any of a variety of shapes or configurations. While not shown in FIG. **1**, the chamber **104** includes some mechanism (e.g., a door or opening) by which a wafer **106** may be placed within the chamber **104**. In some implementations the chamber **104** may be sealed in a manner that prevents or minimizes the entry of contaminants (e.g., dust or the like) while wafer characterization is being performed. The chamber **104** may also include various systems for further controlling the environment within the chamber **104**.

[0017] As described, housed within the chamber **104** is a wafer rotation mechanism **110**. The wafer rotation mechanism **110** supports and rotates the wafer **106** within the chamber **104**. The wafer rotation mechanism **110** may generally be any mechanism or mechanisms that is/are operable to support and rotate the wafer **106** within the chamber **104** at a desired rotational speed. For example, in the implementation shown, the wafer rotation mechanism **110** includes a motor **114** and a wafer support mechanism **118**. The wafer support mechanism **118** holds the wafer **106** and is operably connected to the motor **114** in such a manner that the motor **114** causes rotation of the wafer **106**.

[0018] Those skilled in the art will appreciate that there are a number of wafer rotation mechanisms available. Furthermore, those skilled in the art will appreciate that wafer rotation mechanisms may use various configurations and types of wafer support mechanisms **118** and motors **114**. For example, and without limitation, in one implementation the wafer support mechanism **118** comprises a vacuum (wafer) chuck. In another implementation the wafer support mechanism **118** comprises an edge handling chuck. Furthermore, the wafer support mechanism may include a mechanism for aligning the wafer (e.g., an edge aligner). However, it is envisioned that any number of available (now or in the future) wafer support mechanisms **118** may be used to support that wafer **106**.

[0019] In one implementation the motor **114** comprises a synchronous motor that has the capability for positioning feedback (such as an optical encoder/decoder). However, it is envisioned that any number of available (now or in the future) motors may be used in the wafer rotation mechanism **110**. In one implementation, the operational parameters of the motor (e.g., rotational speed, torque, starting, stopping, etc.) are controlled by the computer system **102**.

[0020] Also included in the chamber **104** are an optical probe **120** and a probe translation mechanism **122**. Operationally, the probe translation mechanism **122** supports and moves the optical probe **120** adjacent to the surface **124** of the wafer **106**. More particularly, the probe translation

mechanism **122** is operable to move the optical probe **120** adjacent to the surface **124** of the wafer **106** between a position at or near the outer radius **126** of the wafer **106** and a position at or near the center **128** of the wafer **106**.

[0021] Generally, the probe translation mechanism **122** may use any of a number of mechanisms to position the probe above and adjacent the surface **124**. For example, and without limitation, FIG. **1** illustrates an implementation of the probe translation mechanism **122** in which the optical probe **120** is supported from, and moved along, an arm **130** positioned above the surface **124** of the wafer **106**. In accordance with one variation of this implementation, the arm **130** extends from an inner wall **132** of the chamber **104** out over the surface **124** of the wafer **106**. In this implementation, the optical probe **120** is moved along the arm **130** between a position at or near the outer radius **126** of the wafer **106** to a position near the center **128** of the wafer **106**.

[0022] The optical probe **120** may be moved along the arm **130** using a variety of mechanisms. For example, in one implementation the optical probe **120** is moved along the arm **130** by a motor and a mechanism that converts the rotary motion of the motor to a linear motion of the optical probe **120** along the arm **130**. For example, and without limitation, in one implementation the optical probe **120** is moved along the arm **130** by a linear actuator including a stepper motor.

[0023] In accordance with one implementation, the probe translation mechanism **122** supports and moves the optical probe **120** in a substantially parallel manner relative to the surface **124** of the wafer **106**, such that the optical probe **120** maintains a constant distance from the surface **124** of the wafer **106**. The distance between the bottom **129** of the optical probe **120** and the surface **124** of the wafer **106** may vary, depending on various operational parameters, such as the relative smoothness of the surface **124** of the wafer and various optical properties of the optical probe **120**. For example, in the case where the surface of the wafer **106** is highly polished, the distance between the bottom **129** of the optical probe **120** and the surface **124** of the wafer **106** may be on the order of about a millimeter. In contrast, in the case where the surface of the wafer **106** is relatively rough, the distance between the bottom **129** of the optical probe **120** and the surface **124** of the wafer **106** may be on the order of about a few millimeters, or more.

[0024] In general, the optical probe **120** performs two functions, focusing a light beam **142** onto the surface **124** of the wafer **106** and collecting light that is reflected off the surface **124** of the wafer **106**. More particularly, the optical probe **120** is operable to collect three categories of reflected light, each of which are discussed in detail below. Before proceeding with a detailed discussion of these three categories of reflected light, a general discussion of various terminology used in discussing reflected light will first be presented.

[0025] As will be appreciated to those skilled in the art, light that strikes the surface **124** of the wafer **106** at a given point, which we will call the reflection point **225**, is referred to as incident light (or incident beam). The light that leaves the surface **124** of the wafer **106** from the reflection point **225** is referred to as a reflected light. In this context, an imaginary line may be envisioned that extends from the surface **124** of the wafer **106** at the reflection point **225**, and

which is perpendicular to the surface **124** of the wafer **106**. This line is referred to as the normal line. The angle between the incident ray and the normal line is referred to as the angle of incidence, or the incident angle. The angle between the reflected ray and the normal line is referred to as the angle of reflection, or the reflected angle.

[0026] Reflected light may be categorized according to its angle of reflection. In general, the angle of reflection for reflected light is dependent on the size of irregularities in or on the surface **124** of the wafer **106** at the point of reflection. If the size of irregularities in or on the surface **124** of the wafer **106** at the point of reflection is small, (i.e., the surface is smooth) the reflected light will have an angle of reflection that is equal to the angle of incidence. This type of reflected light is referred to as specular reflected light (“specular light”). In contrast, if irregularities in the surface **124** of the wafer **106** are large, the reflected light will have an angle or angles of reflection that is/are not equal to the angle of incidence. That is, the reflected light will be scattered of the surface **124** at various angles of incidence. This type of reflected light is referred to as diffuse reflected light (“diffuse light”).

[0027] With respect the systems and methods described herein, three types of reflected light are defined: specular light, near-specular light, and diffuse light. These three types of light are categorized according to their angles of reflection, or in terms of ranges of angles of reflection. It will be appreciated that these ranges of angles of reflection may be selected for each of the specular light, near-specular light, and diffuse light according to various design and implementation constraints. The ranges of angles of reflection for each of the specular light, near-specular light, and diffuse light may be discrete with respect to ranges for others of the three types of reflected light. The ranges of angles of reflection for each of the specular light, near-specular light, and diffuse light may also overlap a range of angles of reflection for another type of reflected light. Additionally, in some cases there may be gaps in ranges of angles of reflection.

[0028] As such, while particular ranges will now be described herein with respect to various implementations of the optical probe, it is not intended that the optical probe **120** is necessarily limited to the ranges defined in these specific implementations.

[0029] In accordance with one implementation, the range of angles of reflection for specular light is between approximately plus or minus three degrees and five degrees of reflection ($\pm 3-5^\circ$). In accordance with one implementation, the range of angles of reflection for near-specular light is between plus or minus five degrees and fifteen degrees of reflection ($\pm 5-15^\circ$). In accordance with one implementation, the range of angles of reflection for diffuse light is greater than approximately 15 degrees of reflection ($\cong \approx 15^\circ$).

[0030] The manner in which the angels of reflection of the specular, near-specular, and diffuse light are defined, in terms of their detection, may vary. However, as described below, in accordance with at least some implementations, these ranges of angles are defined by the physical dimensions and/or positions of the various mechanisms that are used within the optical probe to direct and detect the reflected light.

[0031] Turning now to FIG. 2, illustrated therein is one implementation of the optical probe **120** shown in a cut-

away view taken along 2-2 in FIG. 1. As will now be described, the optical probe **120** includes various mechanisms for collecting and/or detecting light reflected from the surface **124** of the wafer in the range of angles of reflected light described above. It should be appreciated that while the various mechanisms of the optical probe operate to collect and/or detect light reflected from the surface **124** of the wafer, the optical probe will typically not collect all of the light reflected from the surface **124** of the wafer **106**.

[0032] As shown, the optical probe **120** includes a housing **221** an internal cavity **238** and a lower probe aperture **239** through which incident light is transmitted to, and reflected light is collected from, the wafer **106**. Included in the internal cavity **238** are a light source **240**, beam focusing optics **244**, a beam splitter **246**, an annular mirror **248**, a diffuse light collector **250**, a diffuse light detector **252**, a near-specular focusing lens **254**, a near-specular light detector **256**, and a specular light detector **258**, each of which will now be described.

[0033] In general, the light source **240** may be any light source that is operable to produce a beam of light **142** that has a beam width of approximately 5 micrometers (5 μm) or smaller at the surface **124** of the wafer **106**, or which is operable to produce a beam of light **142** that may be focused by focusing optics **244** to a beam width of 5 micrometers (5 μm) or smaller at the surface **124** of the wafer **106**.

[0034] In one implementation, the light source **240** comprises a laser light source. In such an embodiment, the laser light source (“laser”) **240** may be any laser of a size and having dimensions appropriate for placement and operation, along with the other probe elements **244-256**, within the internal cavity **238** of the optical probe **120**. In one implementation the laser **240** comprises a Helium-Neon (HeNe) laser. In another implementation the laser **240** comprises a diode laser. In other implementations other types of lasers may be used, as will be clear to those skilled in the art.

[0035] In general, the beam focusing optics **244** may be any device that is operable to fit within the cavity **238**, along with the other probe elements, and that is operable to receive the laser beam **142** and focus, filter and/or otherwise process the laser beam **142**. FIG. 3 illustrates one possible implementation of the beam focusing optics **244**. The illustration of the beam focusing optics **244** in FIG. 3 shows only the beam focusing optics **244** and the wafer **106**. For clarity, the other elements of the optical probe **120** are not shown in FIG. 3.

[0036] As shown, the beam focusing optics **244** includes a input lens **370**, an aperture **372** (e.g., a pinhole screen), a collimating lens **374**, and a focusing lens **378**. In this implementation, the input lens **370** and the aperture **372** together form a spatial filter **373**. In operation, the laser beam **142** enters the beam focusing optics **244** through an upper aperture **378**. The laser beam **142** then passes through the spatial filter, which eliminates or minimizes off-axis or scattered light from the laser, and produces a smooth coherent beam diverging from the aperture **372**.

[0037] Next, the laser beam **142** passes through the collimating lens **374**, which collimates the beam **142**. As shown in FIG. 3, the width of the laser beam **142** as it leaves the collimating lens **374** has a width (diameter) **D 376**. The collimated laser beam is then focused by the focusing lens

378. As shown, the laser beam passes through a lower aperture **382** and is focused at the reflection point **225** of the surface **124** of the wafer **106**. The width (d) **380** of the laser beam **142** at the reflection point **225** may be determined using the following equation: $d=f\times\lambda/D$, where f is the focal length of the focusing lens **378** and λ is the wavelength of the laser light. For example, if a width (d) **380** of the laser beam **142** at the reflection point **225** of 5 μm is desired for a laser having a wavelength (λ) of 0.63 μm , and a width of 1.25 cm as it leaves the collimating lens **374**, a focusing lens **378** having a focal length (f) of approximately 10 cm would be required.

[0038] Returning to FIG. 2, as shown, after leaving the beam focusing optics **244**, the laser beam passes through the beam splitter **246**, an annular mirror aperture **257** in the annular mirror **248**, and a diffuse light collector aperture **255** in the diffuse light collector **250**, before impinging on the wafer **106** at the reflection point **225**.

[0039] As previously mentioned, the light beam hitting the surface **124** of the wafer **106** may be referred to as the incident beam and light that is reflected from the surface **124** of the wafer **106** may be referred to as reflected light. As also mentioned, reflected light may be classified into three types: specular light **280**, near-specular light **282**, and diffuse light **284**, according to predefined ranges of angles of reflection. It should be appreciated that only a select few rays of reflected light are shown in FIG. 3 for the sake of clarity.

[0040] The detection of diffuse light **284** in the optical probe **120** illustrated in FIG. 3 is made using the diffuse light collector **250** and the diffuse light detector **252**. In general, the diffuse light collector **250** functions to reflect some or all of the diffuse light **284** to the diffuse light detector **252**. The manner in which the diffuse light collector **250** reflects diffuse light **284** to the diffuse light detector **252** may vary. However, in the implementation illustrated in FIG. 3, the diffuse light collector **250** comprises a portion of an elliptical dome structure that is concave relative to the lower probe aperture **239**, and which has at least a portion of its lower surface **241** that is reflective to diffuse light **284**.

[0041] In the implementation shown in FIG. 3, the light beam is focused to hit the surface **124** of the wafer **106** at a point that is not aligned with the axis of the elliptical dome structure of the diffuse light collector **250**. In other implementations, the light beam may be focused to hit the surface **124** of the wafer **106** at other points relative to the axis of the elliptical dome structure. Furthermore, in other implementations the diffuse light collector **250** may have other shapes. The interior surface **241** is reflective, such that diffuse light **284** that strikes the interior surface **241** is reflected toward the diffuse light detector **252**.

[0042] The diffuse light detector **252** may comprise any light detector that is operable to detect the diffuse light **284** and provide an electrical signal that is representative of the intensity of the detected diffuse light **284**. For example, and without limitation, in one implementation, the diffuse light detector **252** comprises one or more silicon photodiodes and/or one or more photomultiplier tubes, with a suitable amplifier or amplifiers for amplifying the electrical signal.

[0043] As previously noted, diffuse light **284** may be defined in terms of a range of angles of reflection from the surface **124** of the wafer **106**. In this implementation, the

lower limit of the range of angles for diffuse light **284** is set or defined by the size and shape of the reflective portion of the lower surface **241** of the diffuse light collector **250**. In the case where the entire lower surface of the diffuse light collector **250** is reflective to diffuse light, the lower limit of the range of angles for diffuse light **284** is set or defined by the size and shape of the diffuse light collector aperture **255**. In such a case, the upper limit of the range of angles for diffuse light **284** is set or defined by the shape and dimensions of the lower probe aperture **239** of the optical probe **120**.

[0044] The detection of near-specular light **282** in the optical probe **120** illustrated in FIG. 3 is made using the annular mirror **248**, the near-specular focusing lens **254**, and the near-specular light detector **256**. In accordance with one implementation, the annular mirror **248** comprises an annular disc having a substantially circular outer radius and a substantially circular annular aperture **257**. At least a portion of the lower surface **286** of the annular mirror **248** will be reflective to near-specular light **282** that impinges on the lower surface **286**.

[0045] The lower surface **286** of the annular mirror **248** is positioned relative to the near-specular focusing lens **254** and the near-specular detector **256**, such that near-specular light **282** reflected from the lower surface **286** of the annular mirror **248** will be reflected substantially toward the near-specular focusing lens **254**. The near-specular focusing lens then operates to focus the near-specular light **282** onto the near-specular detector **256**.

[0046] The near-specular detector **256** may comprise any light detector that is operable to detect the near-specular light **282** and provide a signal that is representative of near-specular light **282** detected at the near-specular detector **256**. For example, and without limitation, in one implementation, the near-specular detector **256** comprises one or more Si photodiodes and/or one or more photomultiplier tubes, with a suitable amplifier or amplifiers for amplifying the detected signal.

[0047] As with the diffuse light **284**, the near-specular light **282** may be defined in terms of a range of angles of reflection from the surface **104** of the wafer **106**. In this implementation, the upper and lower limits of the range of angles for near-specular light **282** is set or defined by the shape and size of the portion of the annular mirror **248** that is reflective to near-specular light and/or the diffuse light collector aperture **255**. In the case where the entire lower surface of the annular mirror **248** is reflective near-specular light, the lower limit of the range of angles for near-specular light **282** is set or defined by the shape and size of the annular aperture **257** and/or the diffuse light collector aperture **255**. In this case, the upper limit of the range of angles for near-specular light **282** is set or defined by the shape and size of the outer perimeter of the annular mirror **248**.

[0048] The detection of specular light **280** in the optical probe **120** illustrated in FIG. 3 is made using the beam splitter **246** and the specular light detector **258**. In accordance with one implementation, the beam splitter **246** comprises an a one-way mirror, sometimes called a two-way mirror, which includes a lower surface **288**, at least a portion of which is reflective to specular light **280**.

[0049] In operation, the beam splitter **246** allows a portion of the light of the laser beam **142** to pass there through as the

laser beam **142** is being shined onto the surface **124** of the wafer **106**, and reflects a portion of the specular light **280** that is reflected from the surface **124** of the wafer **106**. The lower surface of the beam splitter **246** will be positioned relative to the specular detector **258** such that light reflected from the lower surface **288** will be reflected substantially toward the specular detector **258**.

[0050] The specular detector **258** may comprise any light detector that is operable to detect the specular light **280** and provide a low noise electrical signal. The precise choice of the detector may depend on the laser wavelength and its power. For example, and without limitation, in one implementation, the specular detector **258** comprises one or more high-sensitivity Si photodiodes and/or one or more photomultiplier tubes, with a suitable amplifier or amplifiers for amplifying the signal from the detector **258**. The specular detector **258**, the near-specular detector **256** and the diffuse detector **252** may be identical or different in construction and/or operation.

[0051] As with the diffuse light **284** and the near-specular light **282**, the specular light **280** may be defined in terms of a range of angles of reflection from the surface **124** of the wafer **106**. In this implementation, the upper and lower limits of the range of angles for specular light **280** is set or defined by the size and shape of the reflective portion of the lower surface **288** of the beam splitter **246**. In the case where the entire surface of the beam splitter **246** is reflective to specular light, the lower limit of the range of angles for specular light **280** is zero. In this case, the upper limit of the range of angles for diffuse light **284** is set or defined by the shape and dimensions of the outer circumference of the lower surface **288** of the beam splitter **246**.

[0052] Turning now to FIG. 4, illustrated therein is another implementation of the optical probe **120**, shown in a cut-away view taken along 2-2 in FIG. 1. As will be appreciated, many of the components of the optical probe illustrated in FIG. 4 are identical to the components in optical probe **120** illustrated in FIG. 2, as indicated by identical reference numerals. The primary difference between the implementations of the optical probe **120** shown in FIGS. 2 and 4 relates to location of light sources for the optical probe. In this respect, the optical probe implementation illustrated in FIG. 2 includes a light source **240** within the optical probe **120**. In contrast, the optical probe implementation illustrated in FIG. 4 does not include a light source within the optical probe **120**. Rather, the optical probe implementation illustrated in FIG. 4 includes mirror **438** for reflecting light originating from a light source **134** (shown in FIG. 1) located externally to the optical probe **120**. Additionally, the optical probe implementation illustrated in FIG. 4 includes a side aperture **440**, through which the laser beam **142** enters the cavity **238**.

[0053] In all other aspects, the optical probe **120** illustrated in FIG. 4 is identical in form and function to the optical probe **120** illustrated in FIG. 2, including the form and function of the various elements **244-258** that are common to both optical probes.

[0054] It should be appreciated that while the optical probe **120** is shown herein as being box shaped (a rectangular prism), the optical probe **120** may have any of a variety of shapes. Likewise, the overall size of the optical probe **120** may vary. In accordance with one implementation, and

without limitation, the optical probe **120** has the form of a rectangular prism, which has dimensions on the order of approximately four inches by four inches by six inches.

[0055] Turning now to FIG. 5, illustrated therein is one possible implementation of the computer system **102** illustrated in FIG. 1. The computing system **102** illustrated in FIG. 5 is configured as a personal computer (PC). However, the computing system **102** may also assume a variety of other configurations.

[0056] The computer system **102** includes appropriate hardware, software, and/or firmware for controlling various electrical and mechanical mechanisms of the chamber **104**. Additionally, in various implementations, computer system **102** includes appropriate hardware, software, and/or firmware for performing operations related to semiconductor wafer surface characterization.

[0057] In its most basic configuration, the computing system **102** includes a processing unit **503** and main memory **504**, which may include both volatile and/or non-volatile memory. Additionally, the computing system **102** may include or have access to various data storage devices or systems **506**, including various removable and/or non-removable mass storage devices. Examples of mass storage devices are, without limitation, various magnetic, optical, and/or non-volatile semiconductor memory, etc. In the case where the data storage device **506** comprises a number of storage devices, those devices may be distributed, such as across a computer network.

[0058] The memory **504** and the data storage device(s) **506** contain or comprise computer-readable media. In general, computer-readable media may include, without limitation, both volatile and nonvolatile memory, mass storage devices, removable and non-removable media, and modulated data signals. The term "modulated data signal" refers to a signal that has one or more of its characteristics set or changed in such a manner as to encode information in the signal.

[0059] The computing system **102** may have input devices **508**, such as a keyboard, a pointing device (mouse), and various hardware for interfacing with the chamber **104**. For example, and without limitation, such input devices **508** may comprise various interface circuits or devices for controlling the movement of the optical probe **120**, for controlling the motor **114**, and for receiving or otherwise capturing and/or processing signals from the various light detectors **252**, **256**, and **258**.

[0060] The computing system **102** may also have various output devices **510**, such as display devices, speakers, printers, or various other computer output devices. Other aspects of the computing system **102** may include network or communications connections **512**, to other devices, computers, networks, servers, etc., using either wired or wireless computer-readable media.

[0061] As noted, the computer system **102** may include appropriate software for controlling the operations of the chamber **104** and/or for performing semiconductor wafer surface characterization. Such software will typically include computer-executable instructions, various routines, programs, objects, components, data structures, etc., that perform particular tasks or operations and/or implement

particular abstract data types, each or all of which may be embodied in or on a computer readable medium.

[0062] Although some exemplary methods and systems have been illustrated in the accompanying drawings and described in the foregoing Detailed Description, it will be understood that the methods and systems shown and described herein are not limited to the particular implementations described, but rather are capable of numerous rearrangements, modifications and substitutions without departing from the spirit of the inventions set forth and defined by the following claims.

1. A wafer characterization system, comprising:
 - a chamber;
 - a wafer rotation mechanism operable to rotate a wafer within the chamber;
 - an optical probe including laser focusing optics operable to focus laser light on a surface of the wafer and a laser light detection mechanism operable to detect laser light reflected from the surface of the wafer; and
 - a probe translation mechanism operable to move the optical probe adjacent the surface of the wafer.
2. The wafer characterization system recited in claim 1, wherein the laser light detection mechanism includes two or more laser detectors.
3. The wafer characterization system recited in claim 1, wherein the laser light detection mechanism includes two or more laser detectors, each laser detector detecting laser light reflected from the surface of the wafer at a specified range of angles of reflection.
4. The wafer characterization system recited in claim 1, wherein the laser light detection mechanism includes three laser detectors, each laser detector detecting laser light reflected from the surface of the wafer within a specified range of angles of reflection.
5. The wafer characterization system recited in claim 1, wherein the laser light detection mechanism includes a first laser detector detecting specular reflected laser light, a second laser detector detecting near-specular reflected laser light, and a third laser detector detecting diffuse reflected laser light.
6. The wafer characterization system recited in claim 1, wherein the laser light detection mechanism includes a diffuse light detector and a mechanism that directs only diffuse reflected laser light from the surface of the wafer to the diffuse light detector.
7. The wafer characterization system recited in claim 1, wherein the laser light detection mechanism includes a near-specular light detector and a mechanism that directs only near-specular reflected laser light from the surface of the wafer to the near-specular light detector.
8. The wafer characterization system recited in claim 1, wherein the laser light detection mechanism includes a specular light detector and a mechanism that directs only specular reflected laser light from the surface of the wafer to the specular light detector.
9. The wafer characterization system recited in claim 1, wherein the laser light detection mechanism includes:
 - a diffuse light detector and a diffuse light director directing only diffuse reflected laser light from the surface of the wafer to the diffuse light detector;
 - a near specular light detector and a near-specular light director directing only near-specular reflected laser light from the surface of the wafer to the near-specular light detector; and
 - a specular light detector and a specular light director directing only specular reflected laser light from the surface of the wafer to the specular light detector.
10. The wafer characterization system recited in claim 1, wherein the laser light detection mechanism includes:
 - a diffuse light detector and a diffuse light collector that reflects only diffuse reflected laser light from the surface of the wafer to the diffuse light detector;
 - a near specular light detector and an annular mirror that reflects only near-specular reflected laser light from the surface of the wafer to the near-specular light detector; and
 - a specular light detector and a beam splitter that reflects only specular reflected laser light from the surface of the wafer to the specular light detector.
11. The wafer characterization system recited in claim 1, further comprising an annular mirror, a focusing lens, and a near-specular light detector, wherein the annular mirror reflects near-specular reflected laser light from the surface of the wafer through the focusing lens to the near-specular light detector.
12. The wafer characterization system recited in claim 1, wherein the laser focusing optics include a spatial filter.
13. The wafer characterization system recited in claim 1, wherein the laser focusing optics include an input lens, a pinhole screen, a collimating lens, and a focusing lens, wherein the laser light passes, in order, through the input lens, the pinhole screen, the collimating lens, and the focusing lens.
14. The wafer characterization system recited in claim 1, wherein the probe translation mechanism includes an arm portion within the chamber, and wherein the arm portion includes a mechanism that moves the optical probe adjacent the surface of the wafer.
15. The wafer characterization system recited in claim 1, wherein the probe translation mechanism includes an arm portion including a stepper motor for moving the optical probe adjacent the surface of the wafer.
16. The wafer characterization system recited in claim 1, wherein the probe translation mechanism includes a linear actuator for moving the optical probe adjacent the surface of the wafer.
17. The wafer characterization system recited in claim 1, wherein the probe translation mechanism includes a linear actuator incorporating a stepper motor for moving the optical probe adjacent the surface of the wafer.
18. The wafer characterization system recited in claim 1, wherein the wafer rotation mechanism includes a motor operably connected a wafer support mechanism.
19. The wafer characterization system recited in claim 1, wherein the wafer rotation mechanism includes a vacuum chuck.
20. The wafer characterization system recited in claim 1, wherein the wafer rotation mechanism includes synchronous motor and a vacuum chuck.
21. An optical probe, comprising:
 - laser focusing optics operable to focus laser light on a surface of a wafer; and

a laser light detection mechanism operable to detect laser light reflected from the surface of the wafer in three ranges of angles of reflection.

22. The optical probe recited in claim 21, wherein the laser light detection mechanism includes three laser detectors, each of the three laser detectors detecting laser light reflected from the surface of the wafer within one of the three ranges of angles of reflection.

23. The optical probe recited in claim 21, wherein the three ranges of angles of reflection do not overlap.

24. The optical probe recited in claim 22, wherein the laser light detection mechanism includes a first laser detector detecting only specular reflected laser light, a second laser detector detecting only near-specular reflected laser light, and a third laser detector detecting only diffuse reflected laser light.

25. The optical probe recited in claim 22, wherein the laser light detection mechanism includes:

- a diffuse light detector;
- a diffuse light collector that reflects only diffuse reflected laser light from the surface of the wafer to the diffuse light detector;
- a near specular light detector;
- an annular mirror that reflects only near-specular reflected laser light from the surface of the wafer to the near-specular light detector;
- a specular light detector; and
- a beam splitter that reflects only specular reflected laser light from the surface of the wafer to the specular light detector.

26. The optical probe recited in claim 21, further comprising a laser light source to produce the laser light.

27. The optical probe recited in claim 21, further comprising a Helium-Neon laser that produces the laser light.

28. The optical probe recited in claim 21, further comprising a diode laser to produce the laser light.

29. The optical probe recited in claim 21, wherein the laser focusing optics includes a spatial filter.

30. The optical probe recited in claim 21, wherein the laser focusing optics include an input lens, a pinhole screen, a collimating lens, and a focusing lens each of which is positioned such that laser light entering the laser focusing optics passes, in order, through the input lens, the pinhole screen, the collimating lens, and the focusing lens.

31. The optical probe recited in claim 21, wherein the laser focusing optics are operable to focus the laser beam such that the width (d) of the laser beam is less than or equal

to approximately five micrometers (5 μm) at a reflection point on the surface of the wafer.

32. A system, comprising:

laser means for shining a laser beam on a surface of a wafer;

laser light detecting means for detecting laser light reflected from the surface of the wafer in three ranges of angles of reflection; and

translation means for moving the laser light detecting means adjacent the surface of the wafer.

33. The system recited in claim 32, further comprising wafer rotation means for rotating the wafer.

34. The system recited in claim 32, further comprising computing means for processing signals from the laser light detecting means.

35. The system recited in claim 32, further comprising a chamber, wherein the laser light detecting means is located within the chamber.

36. The system recited in claim 32, further comprising wafer rotation means for rotating the wafer and a chamber, wherein the wafer rotation means and the translation means are located within the chamber.

37. The system recited in claim 32, further comprising wafer rotation means for rotating the wafer and a chamber, wherein the wafer rotation means, the translation means and the laser light detecting mean are located within the chamber.

38. The system recited in claim 32, wherein the laser light detecting means includes the laser means.

39. The system recited in claim 32, wherein the laser light detecting means includes the laser means and focusing means for focusing the laser beam on the surface of the wafer.

40. The system recited in claim 32, wherein the translation means moves the laser light detecting means adjacent the surface of the wafer.

41. An optical probe, comprising:

- a housing;
- a laser directing mechanism within the housing operable to direct a laser beam to a surface of a wafer positioned adjacent the housing; and

a laser light detection mechanism located within the housing and operable to detect laser light reflected from the surface of the wafer in three ranges of angles of reflection.

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