Bioenergy and Biobased Products

U.S. Departments of Agriculture and U.S. Department of Energy Programs

and Other Related Government Programs and Activities

Background Materials for the DOE National Bioenergy Center Strategic Partnerships Workshop April 11-12, 2001 Colorado

Bioenergy and Biobased Products

U.S. Departments of Agriculture and U.S. Department of Energy Programs and Other Related Government Programs and Activities

Background Materials

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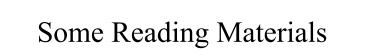
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Bases for Plan		Helena Chum – NREL (303) 275-2949		
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Bioenergy and Biobased Products U.S. Departments of Agriculture and Energy Programs

Background Materials

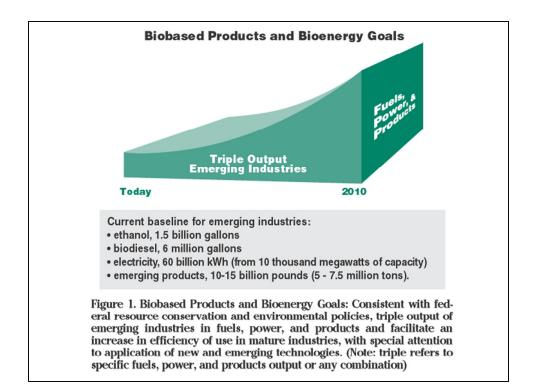
Strategic Partnerships Meeting

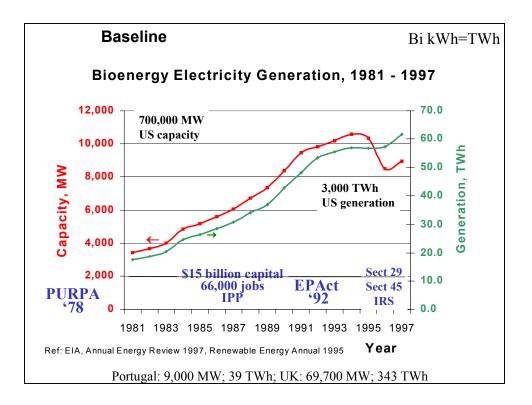
hosted by the DOE National Bioenergy Center at National Renewable Energy Laboratory Colorado, April 11-12, 2001

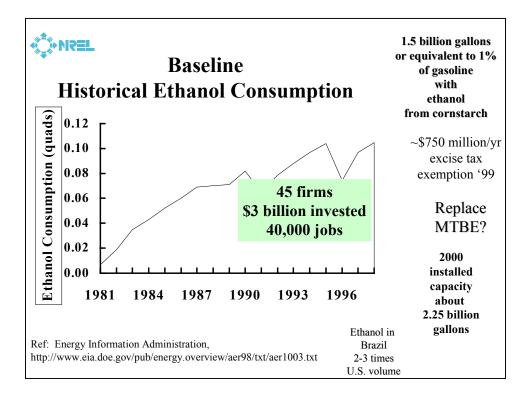


- http://www.bioproducts-bioenergy.gov/
 - Biomass R&D Board Activities
 - Board Strategic Plan
 - Biomass R&D Technical Advisory Committee
 - Publications Report to the President
 - Biomass Research and Development Act of 2000

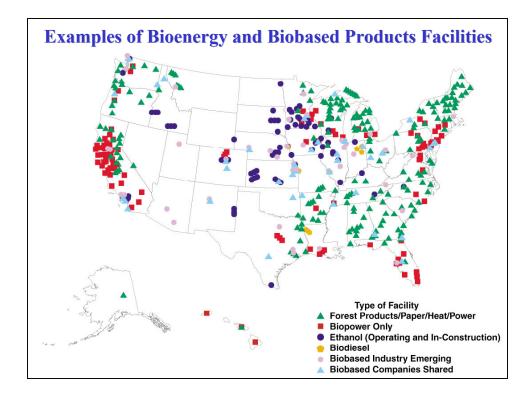
Biomass Research and Development Board Co-chairs USDA DOE	Fostering the Bioeconomic Revolution
Member Agencies NSF EPA DOI OSTP	in Biobased Products and Bioenergy an Environmental Approach
Participating Agencies DOC FEE OMB Treasury TVA	An Interagency Strategic Plan Prepared In Response 10 "The Biomass Research and Development Heg 0200" and the Executive Other 3134 "Developing and Recearch and Development Board January 2001 See: http://www.bioproducts-bioenergy.gov

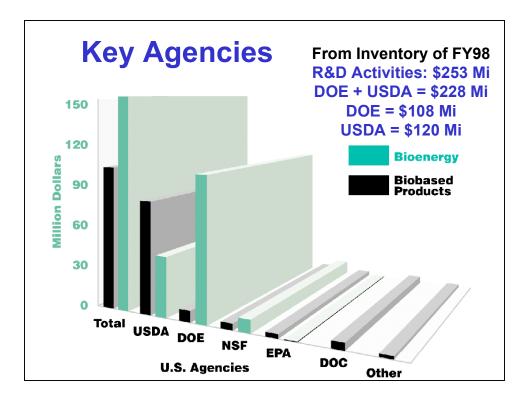




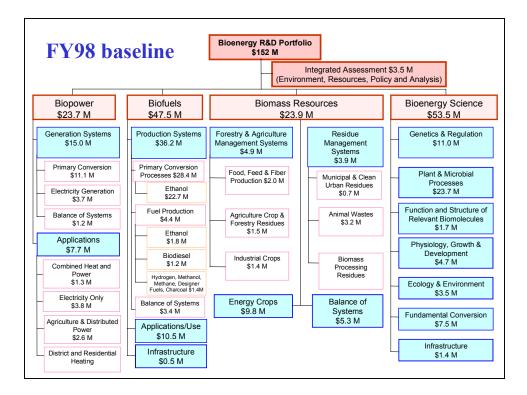


Number	Product Category	Examples of Biobased Products			
	Established Biobased Industry				
1	Paper and packaging	Writing papers, newsprint, magazines, and packaging cartons			
2	Wood-based composite materials and structures	Lumber, plywood, flooring, furniture, laminates, engineered wall systems, wood/polymer and structural composites, and lignin-based polymers			
	Emerging Biobased Industry				
3	Plant-based plastics and polymers and films	Polylactide plastic, starch biodegradable polymers, spider silk polymers			
4	Lubricants and functional fluids products	Biodegradable soybean oil-derived lubricants, used grease-refined products			
5	Inks	Soybean-derived inks			
6	Enzymes	Cellulase for orange juice clarification and stone-washed jeans, amylase for corn industry, enzymes for nutrition enhancement, novel property enzymes			
7	Renewable alternative fiber papers and packaging	Kenaf, milkweed, and other agriculture products used for fibers, packaging, and products			
	Shared by Biobased Companies and other Manufacturing Industries				
8	Absorbents, adsorbents, and masonry and road materials	Odor control, spill absorbents, animal bedding, pet litter, biocement support, roofing, insulation, road oil, and asphalt			
9	Adhesives and bonding products	Sealants, glues for building products, glues for envelopes, wall paper adhesives, soy-based adhesives, marine glues			
10	Biocontrol products	Soil amendments, such as topsoil, aggregate, and enrichment, fertilizer and pesticide carriers			
11	Solvents, chemical intermediates, and cleaning agents	Methyltetrahydrofuran from levulinic acid, methanol from sythesis gas, cleaners, conditioners, and surfactants			
12	Coatings and paints	Paints using cellulose-derived water soluble polymers			
13	Cosmetics and personal-care products	Biobased products in toothpaste, lotions, and shampoos			
14	Landscaping products	Decorative bark, railroad ties			
15	New fibers, fillers, yarn, and insulation	Cotton fibers and rayon (cellulose derivative) textiles. New insulation using cotton processing trash and recycled textile fibers, filler for auto fenders, and panels for vehicle liners			
16	Pharmaceuticals and veterinary products	Taxol for cancer treatment			





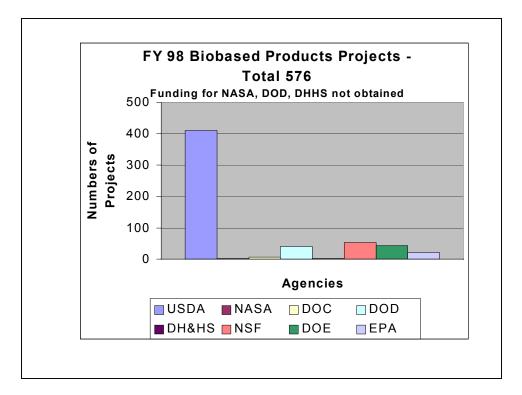
Portfolio Analysis MethodologyAcross a systematic classification of technical lines -- Taxonomy Across U.S. government-programs using the Research and Development in the United States (RaDiUS) database and agencies' program information Across Agencies' specific databases such as Current Research Information Systems of the USDA (delay of 2 years for grant info)

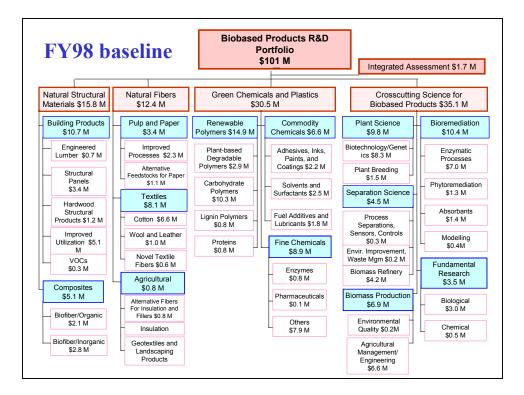


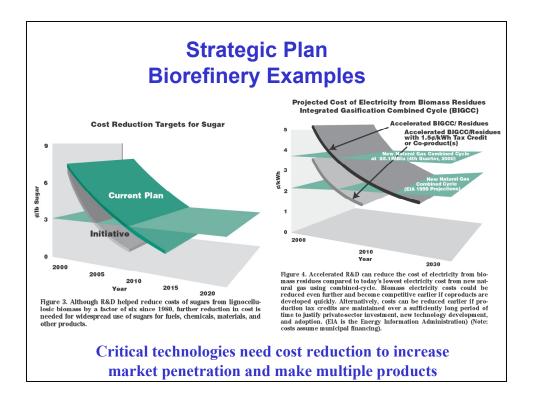
FY 98 Bioenergy Dir Phase of Researc	
\$152 Million (61% D	OÈ, 32% USDA)
Phase	Estimated # Projects
Basic Research	400
Exploratory Projects	380
Development Projects	30
Pilot Developments in Industry	12
Integrated Assessments	28
Total # Projects	850

FY98 Funding Summary for Selected Technologies/Products							
		Funding in Million \$					
	Total	DOE	USDA	NSF	EPA		
Ethanol	\$33.7	\$25.6	\$6.4	\$1.3	\$0.4		
Hydrogen	\$2.6	\$2.5			\$0.1		
Biodiesel	\$4.9	\$3.1	\$1.3	\$0.4			
Pretreatment	\$6.7	\$3.0	\$1.5	\$2.2			
Enzymatic Hydrolysis	\$7.1	\$3.0	\$2.4	\$1.3	\$0.4		
Gasification	\$8.2	\$8.2		\$0.0			
Cofiring	\$4.5	\$4.3	\$0.2				

FY Baseline data can be sorted by different technology grouping areas







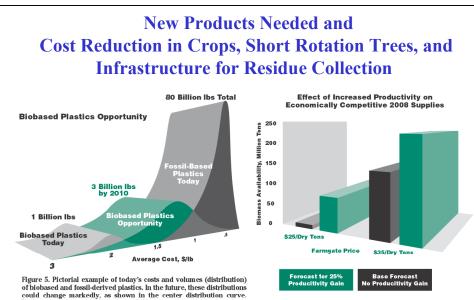
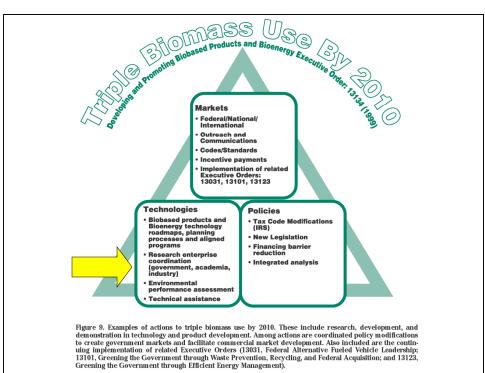


Figure 3. Fictorial example of loady's costs and volumes (usurfloading) of blobased and fossil-derived plastics. In the future, these distributions could change markedly, as shown in the center distribution curve. Biobased products could generate 3 billion pounds or more of products covering a wide range of costs and volumes by 2010 and significantly offset petroleum use.

Figure 6. Plant science research is required to increase productivity and reduce uncertainty of biomass crop supplies. Productivity increas-es could lead to more supplies of energy crops that are economically competitive by 2008



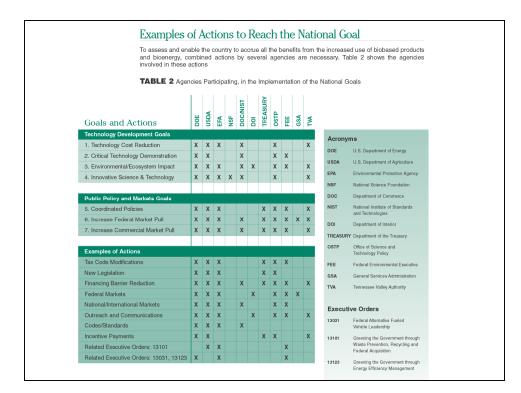
Research Enterprise Coordination Coordinated by DOE National Bioenergy Center

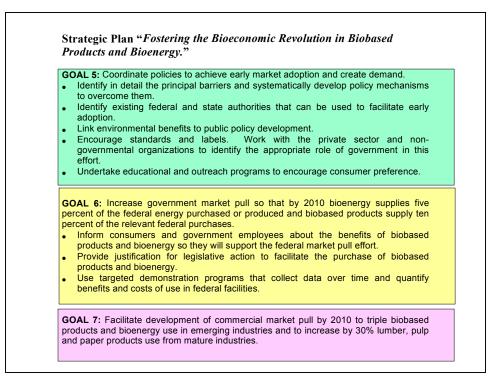
- Strategic Partnerships Meeting April
 - Federal laboratories (both GOGO and GOCO)
 - Federal program managers
 - Opportunities for partnering and coordination
 - Identification/validation of key technical/scientific challenges
 - Outcome Compiled Capabilities of Federal Laboratories on the National Biobased Products and Bioenergy Coordination Office Web
- Follow up meetings
 - Academia, Federal, Private sector at the 5th Biomass Conference of the Americas, Orlando, Florida, September 17-21, 2001

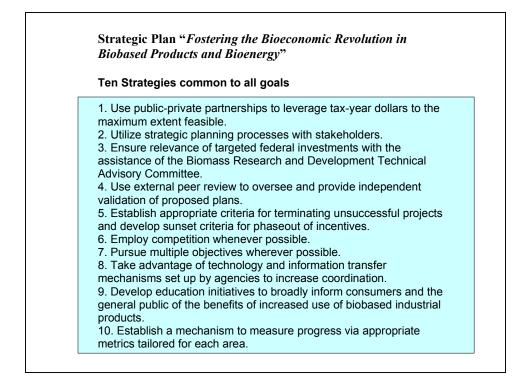
Special Enterprise Coordination Session

Research Enterprise Coordination Pathways Being Explored

- Universities led by Iowa State University will be meeting to coordinate their activities at national laboratory sites (proposed activity approved by the Biomass R&D Board but not yet funded).
- Regional consortium formed -- Iowa State University, Ames Lab, ANL, Michigan State University, University of Illinois, Purdue University, Peoria USDA Lab -- Midwest Consortium for Sustainable Bio-based Products and Bioenergy.
 - The consortium was formed to research and develop new environmentally friendly and renewable chemical products such as plastics made from soybeans, and fuel made from corn.

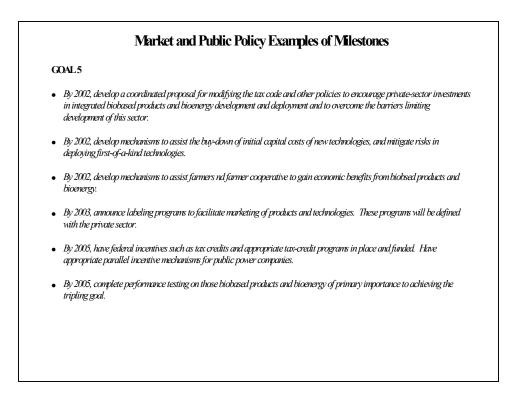






Technology Development Milestones Examples GOAL 1 • By 2010, halve the year 2000 cost of producing sugars from lignocellulosic biomass. • By 2010, develop the technologies for cost-competitive biomass gasification platforms for both power and biorefinery co-products. • By 2010, develop 250 new biobased products for commercialization. This number includes at least 20 highenergy use impact biobased products. GOAL 2 • By 2002, complete an inventory of public resources and facilities. By 2002, demonstrate an integrated, commercial-scale facility for multiple products. One example is to use lignocellulosic biomass to produce sugars, ethanol, and power. By 2008, demonstrate integrated gasification technologies for producing power and multiple products, including hydrogen. Implement gasification technology in three plants of the pulp and paper industry by 2010. 2010. • Between 2002-2008, demonstrate rural-based processing plants for biobased products, including plants owned by farmers or farm cooperatives. Examples include composites, building materials, plastics from crop residues, and small-scale production of power using integrated gasification technology with advanced power sources.

	Technology Development Examples of Milestones
G	OAL 3
•	By 2002, review environmental and ecosystem monitoring by the federal, state, and local governments agricultural forestry, and environmental agencies and private sector and non-governmental organizations.
	By 2002, develop tools and information resources that will facilitate identification of those biobased products and bioenergy technologies that can provide economic, agricultural, energy, and environmental benefits simultaneously and produce a plan to accelerate their development. This will help farmers identify more profitable crops and assist them in developing farm cooperatives to supply biobased products and bioenergy to new markets.
•	On an ongoing basis, identify and implement opportunities to leverage these monitoring efforts and expertise, supplementing them as needed, to support life-cycle environmental and ecosystem monitoring of biobased product and bioenergy systems.
	By 2002, establish a national program initiative to promote understanding of the role of bioproducts and bioenergy in enhancing environmental sustainability in USDA's Cooperative Extension Service, in state cooperative extension service programs, and in USDA's NRCS.
	By 2003, evaluate current and prospective life-cycle environmental costs and benefits of key biobased products and bioenergy important to achieve the tripling goal and compare them with fossil-fuel based alternatives.
G	OAL 4
•	By 2010, develop complete functional genomics for five target feedstocks. Use thee capabilities, for instance, to double overall lignocellulosic productivity at significantly reduced inputs.
•	By 2005, develop complete functional genomics for 10 target biocatalysts and develop associated metabolic engineering by 2010 to triple reaction rates and significantly reduce end-product inhibition.
•	On an ongoing basis, create advanced tools for information and computing technologies including those that encourage collaborative learning and intelligence. Use them to develop functional genomics and metabolic engineering science and technology, and to provide specific information on targeted plants and organisms.



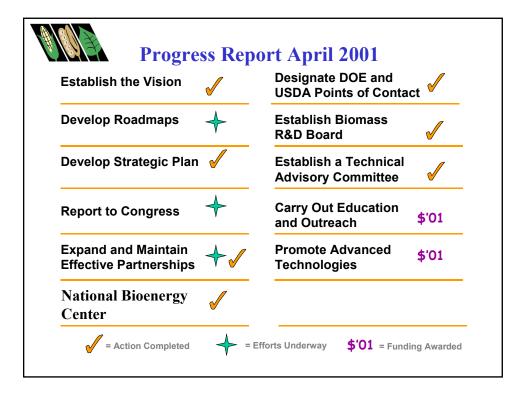
Market and Public Policy Examples of Milestones GOAL 6 • By 2002, publish a USDA-approved biobased products list for federal procurement. By 2002, develop legislative language and facilitate enactment of legislation to modify Section 6002 of the Resource Conservation and Recovery Act to require federal procurement officials to purchase certain levels of biobased products and bioenergy. By 2010, bioenergy accounts for 5 percent of federal energy facilities and biobased products penetrate 10 percent of federal purchases of relevant products. By 2010, work with all states to enact legislation that increases state purchases of biobased products and bioenergy. GOAL 7 By 2002, work with educators to develop K-12 classroom materials that focus on the science-based environmental sustainability attributes of biobased products and bioenergy. By 2002, establish 25 centers of excellence at colleges and universities to develop college-level classroom materials and outreach education materials focused on the role of biobased products and bioenergy in enhancing environmental sustainability. By 2005, implement cofiring in 5 percent of pulverized coal boilers. Joint DOE and EPA action with public and private electricity generators will achieve this milestone. By 2010, triple biofuels production through cooperative USDA, DOE, and EPA actions with industry.

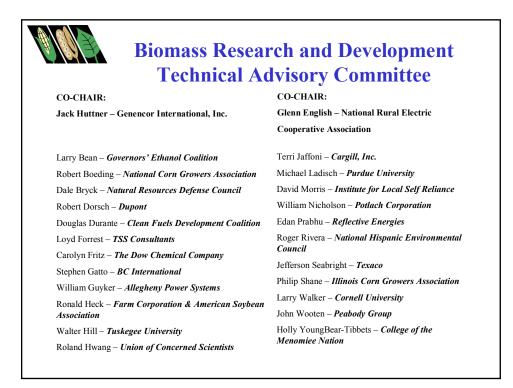
National Biobased Products and Bioenergy Coordination Office

Doug Kaempf - DOE Co-Chair Ron Buckhalt - USDA Co-Chair

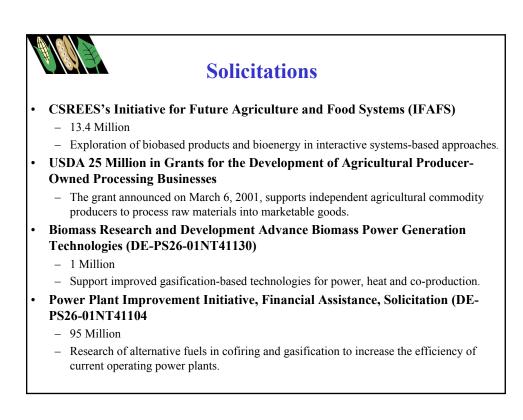


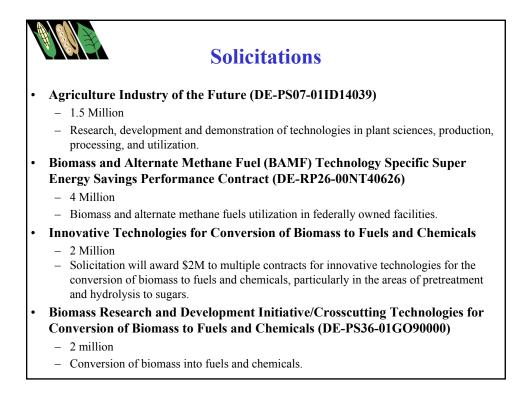
Ron Buckhalt - USDA Co-Chair Doug Kaempf - DOE Co-Chair





USDA and DOE Coordination DOE & USDA Agency working groups established August, 2000 National Coordination Office established February 2000 Biomass R&D Board established November 2000 Advisory Committee established November 2000 Report to the President – Delivered in October 2000 Strategic Plan – Completed March 2001 Initial Report to Congress - underway

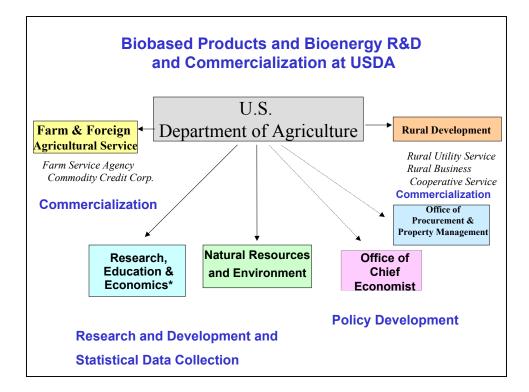


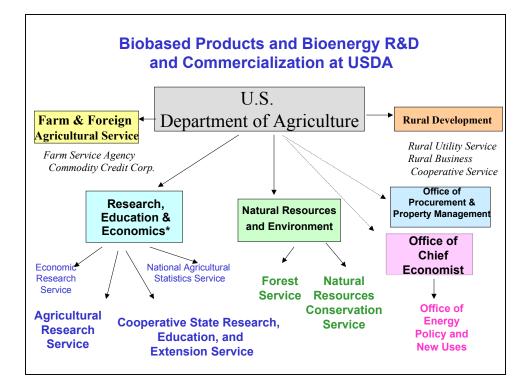


Government Programs Highlighted *****

USDA:

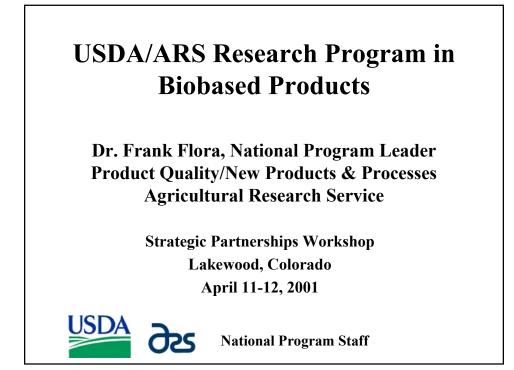
ARS - Frank Flora and Don Ehrbach CSREES - Hongda Chen FS - Howard Rosen Integration Considerations - Marvin Duncan

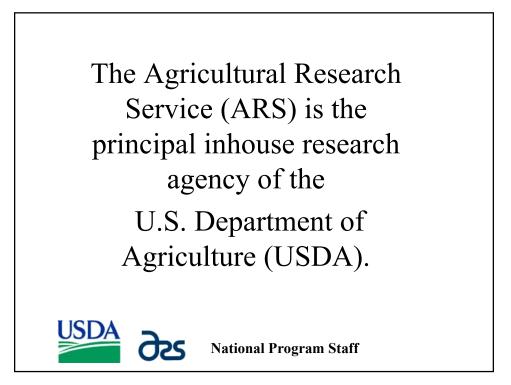


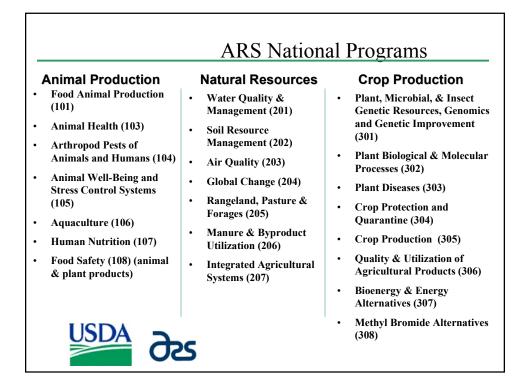


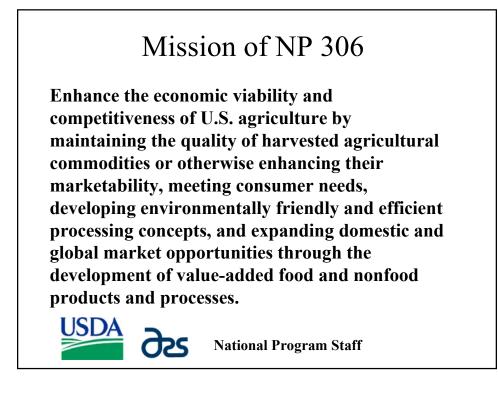
Departments, Agencies, Offices, Programs	Web Site 🛉 Highlighted in the workshop
U.S. Department of Agriculture	http://usda.gov
Agriculture Research Service	http://www.ars.usda.gov/
Research in Integration of Agricultural Systems and Research Support	http://www.nps.ars.usda.gov/
Natural Resources and Sustainable Agricultural Systems	http://www.nps.ars.usda.gov/
Rangeland, Pasture, and Forages	http://www.nps.ars.usda.gov/programs/programs.htm?NPNUMBER=205
Manure and Byproduct Utilization	http://www.nps.ars.usda.gov/programs/programs.htm?NPNUMBER=206
Integrated Agricultural Systems	http://www.nps.ars.usda.gov/programs/programs.htm?NPNUMBER=207
Grop Production, Product Value, and Safety	http://www.nps.ars.usda.gov/
Plant, Microbial, and Insect Genetic Resources, Genomics, and Genetic Improvement	http://www.nps.ars.usda.gov/programs/programs.htm?NPNUMBER=301
Plant Biological and Molecular Processes	http://www.nps.ars.usda.gov/programs/programs.htm?NPNUMBER=302
New Uses, Quality, and Marketability of Plant and Animal Products	http://www.nps.ars.usda.gov/programs/programs.htm?NPNUMBER=306
Bioenergy and Energy Alternatives	http://www.nps.ars.usda.gov/programs/programs.htm?NPNUMBER=307
Federal Technology Transfer to the Private Sector	http://www.ott.ars.usda.gov/
Cooperative State Research, Education	http://www.reeusda.gov/
Agricultural Materials	http://www.reeusda.gov/1700/programs/agri.htm
National Research Initiative	http://www.reeusda.gov/ree/nri/
Small Business Innovative Research	http://www.reeusda.gov/sbir/
McIntire-Stennis Cooperative Forestry	http://www.reeusda.gov/1700/legis/mcstenni.htm
Payments under the Hatch Act	http://www.reeusda.gov/crgam/oep/fmbstaff.htm http://www.reeusda.gov/1700/legis/hatch.htm
Payments to 1890 Colleges and Tuskegee	http://www.reeusda.gov/1700/programs/1890.htm
Special Research Grants	http://www.reeusda.gov/ree/reedir/dgz00662.htm
Initiative for Future Agriculture and Food Systems	http://www.reeusda.gov/1700/programs/IFAFS/IFAFS.htm
Forest Service	http://www.fs.fed.us/research
Forest and Rangeland Research	http://www.fs.fed.us/research/rvur/
Vegetation Management and Protection Research	http://www.fs.fed.us/research/vmpr
Forest Products	http://www.fs.fed.us/research/rvur/products/index.htm
Natural Resources Conservation Service	http://www.nrcs.usda.gov/
Financial and Technical Assistance for Conservation	http://www.nrcs.usda.gov/NRCSProg.html
Economic Research Service	http://www.ers.usda.gov/
Animal and Plant Health Inspection Service	http://www.aphis.usda.gov
Rural Development – grants and loans	http://www.rurdev.usda.gov/
Office of Energy Policy and New Uses	http://www.usda.gov/agency/oce/oepnu/index.htm
Commodity Credit Corporation – market development	http://www.fsa.usda.gov/daco/bioenergy/bioenergy.htm

See Appendix I. in http://www.bioproducts-bioenergy.gov

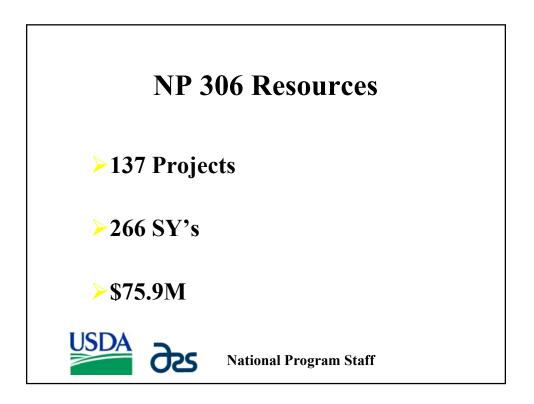












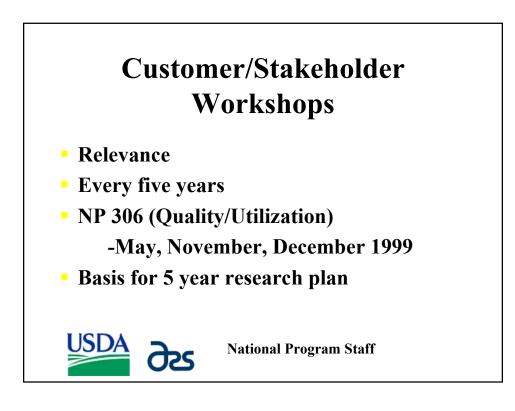
ARS Biobased Emphasis

Development of industrial and bioenergy products that expand market opportunities for U.S. agriculture, replace petroleumbased products and other imported strategic materials, and meet environmental needs.

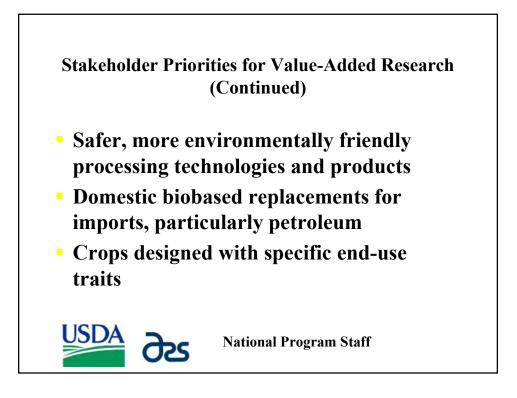


National Program Staff

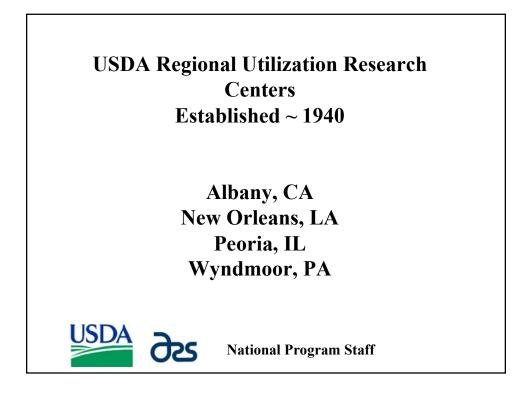
ARS Investment in Non-Food and Food New Uses Research , FY2001					
	<u>\$M</u>	Projects	SY*		
Non-Food	41.5	65	126		
Biofuels	7.1	9	23		
Food	40.4	80	133		
USDA Des	National P	Program Staff	*	scientist year	

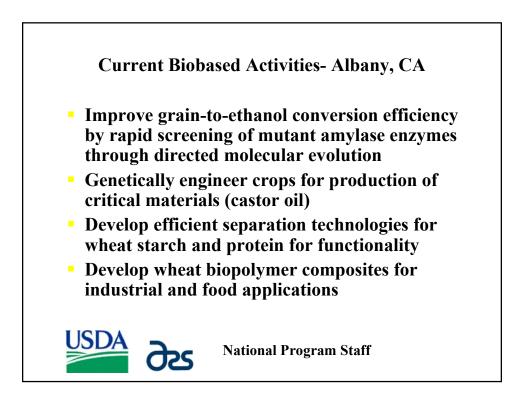


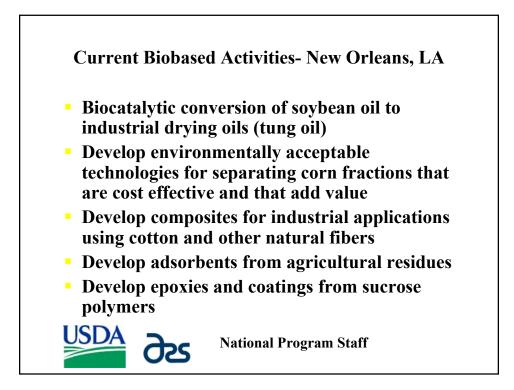


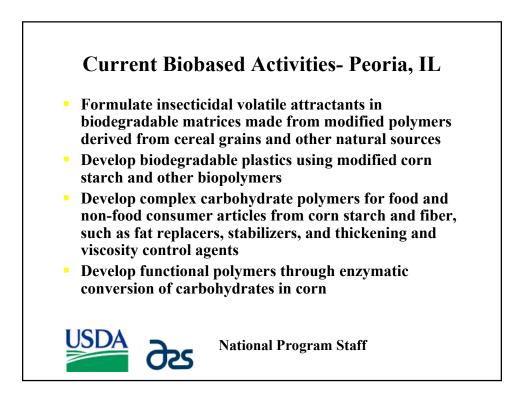










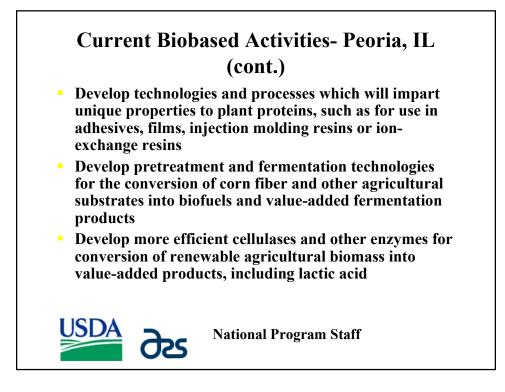


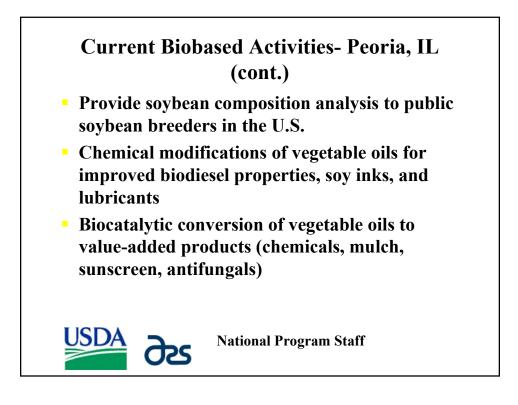
Current Biobased Activities- Peoria, IL (cont.) Develop enzymatic and chemical methods for conversion of fuel ethanol residues into commercially valuable coproducts Develop stable starch-oil dispersions (Fantesk) with food, cosmetic and industrial applications Generate new or expanded industrial markets for polymers from cereal grains by thermomechanical modification, including steam injection cooking,

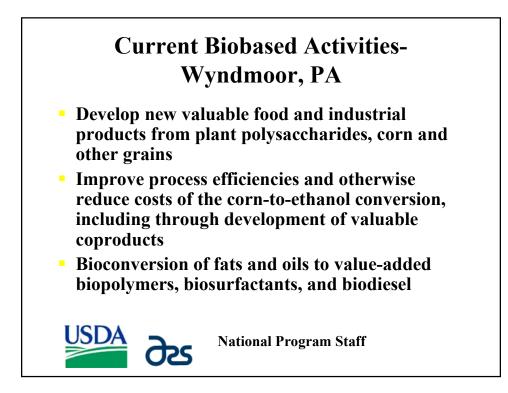
extrusion and microwaving
Identify, isolate, modify, and characterize plant proteins suitable for blending with synthetic polymers

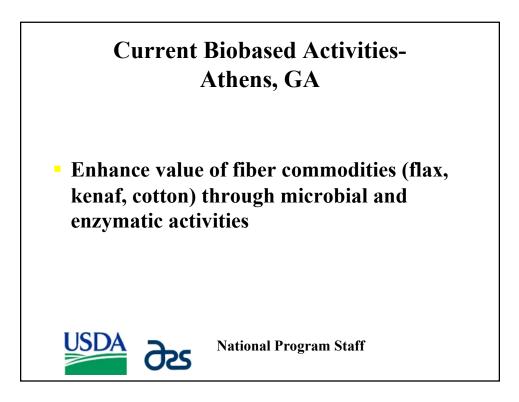


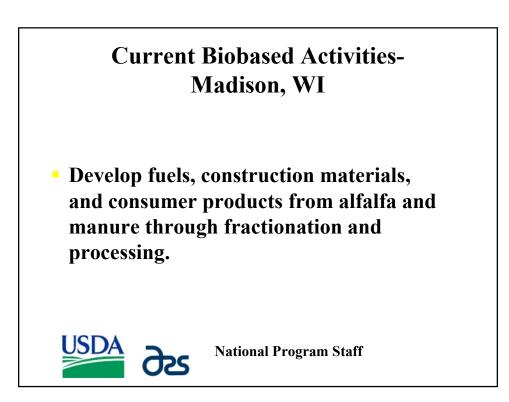
National Program Staff











FY 2001 ARS Program Enhancements (\$1.9M)

- Wyndmoor, PA- Convert surplus agricultural commodities and their carbohydrate-rich processing byproducts into biobased industrial products and highvalued functional food ingredients.
- New Orleans, LA- Convert animal biosolids and other agricultural residues to value-added products such as engineered soils, ornamental horticulture fertilizer, and activated carbon.
- Albany, CA- Develop new uses for cereal crop residues, such as biodegradable packaging materials, fiber-based building materials, nanocomposites, and rice paper products from rice and wheat straw.



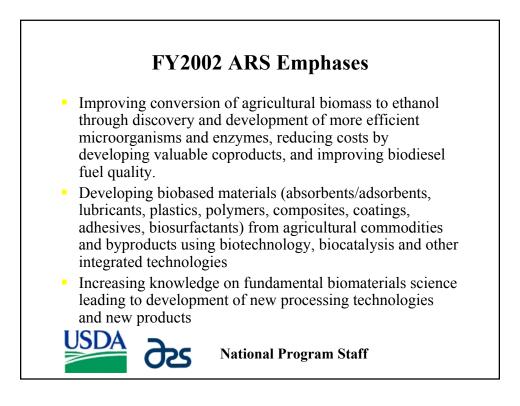
National Program Staff

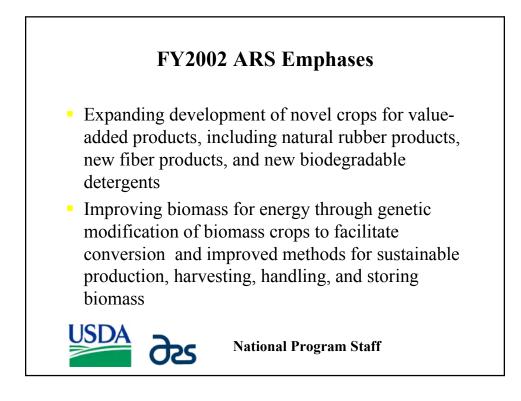
FY 2001 ARS Program Enhancements (\$1.9M) (continued)

- Winter Haven, FL- Develop stabilized bioabsorbents and other industrial products from citrus peel pectin.
- Peoria, IL- Develop new enzyme technologies to efficiently and economically convert agricultural biomass to fermentable sugars and value-added coproducts.

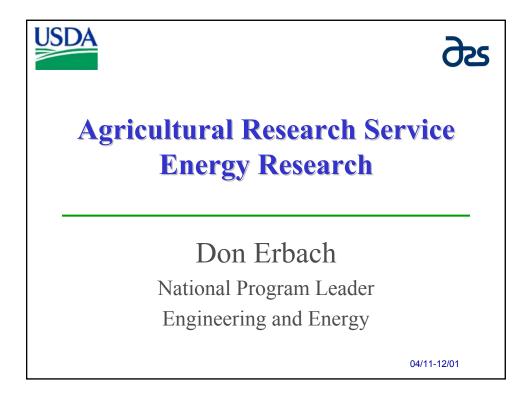


National Program Staff

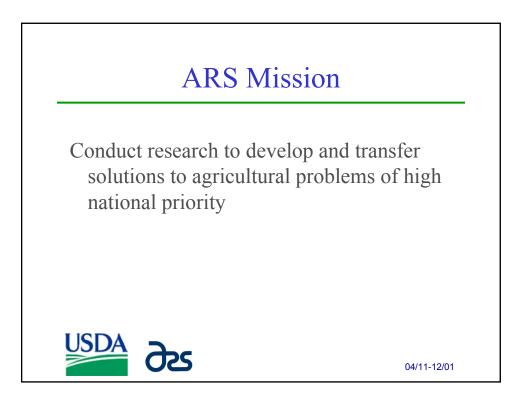


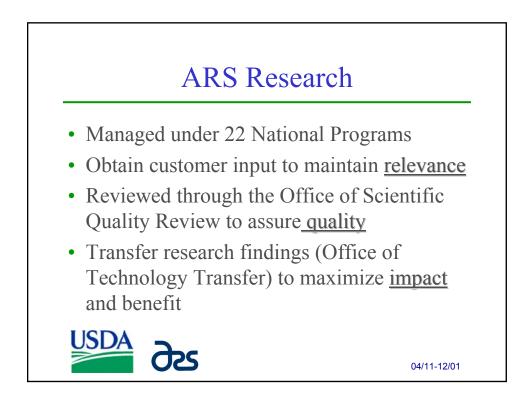


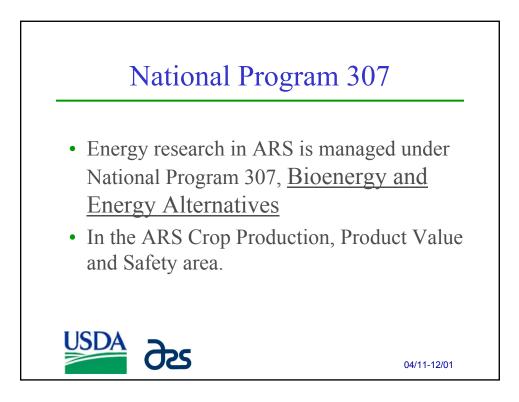


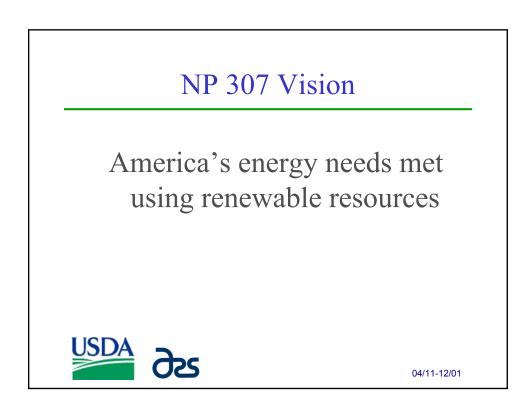












NP 307 Mission

To create jobs and economic activity in America, reduce the Nation's dependence on foreign oil and improve the environment by developing alternate energy sources and increasing the use of agricultural crops as feedstocks for biofuels.



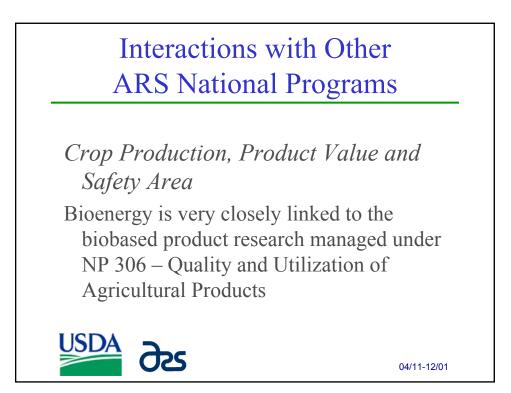
Interactions with Other ARS National Programs

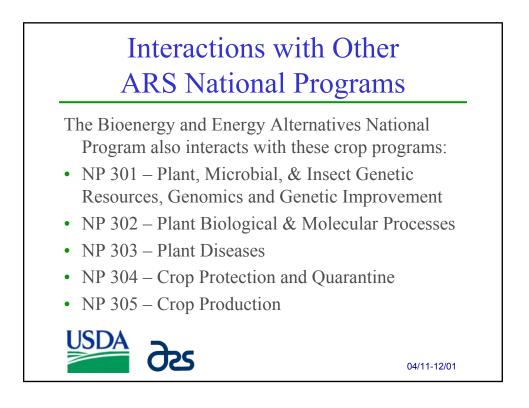
Animal Production, Product Value and Safety Area

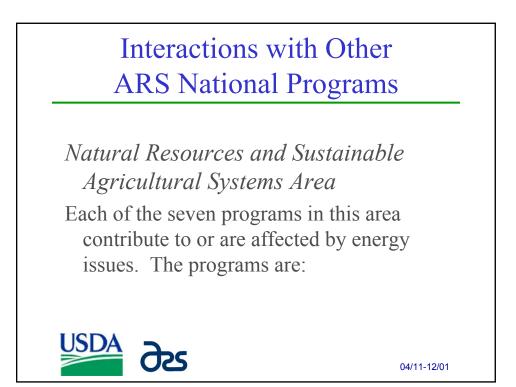
• NP 101 – Food Animal Production



04/11-12/01







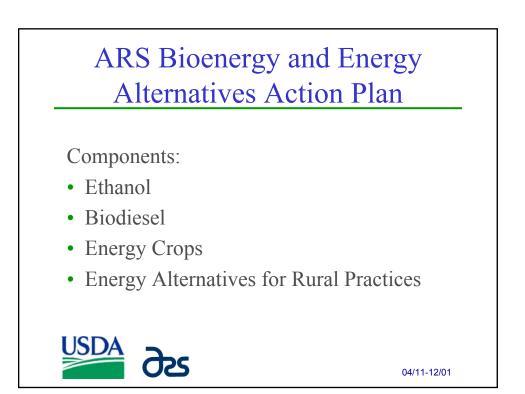


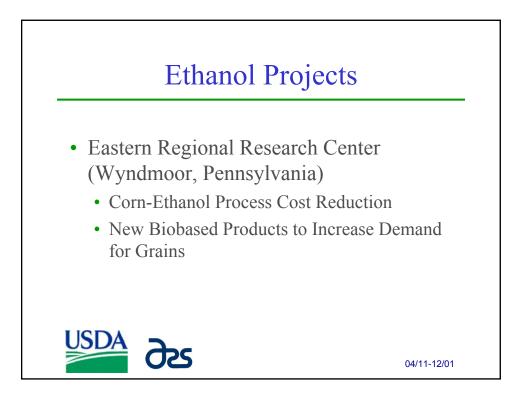
ARS Bioenergy and Energy Alternatives Action Plan

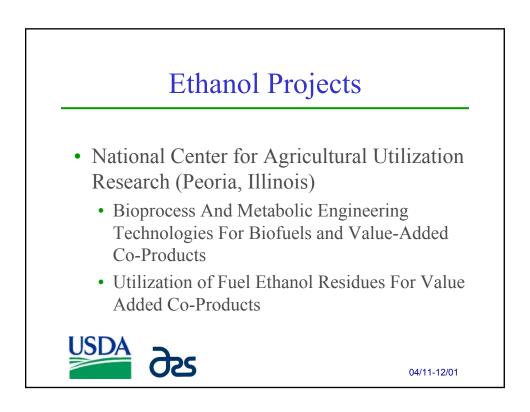
As with each of the other National Programs, an action plan was developed from input provided by a broad group of customers and stakeholders. This input is obtained in a variety of ways, with the biggest input coming at a national program workshop held specifically to learn about problems, issues, and concerns.

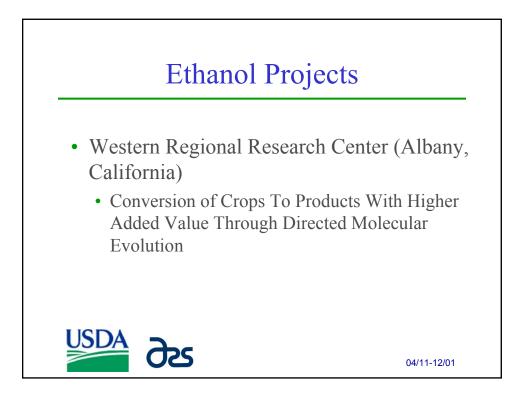
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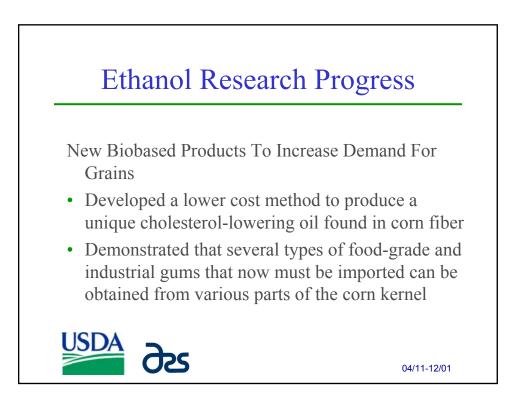




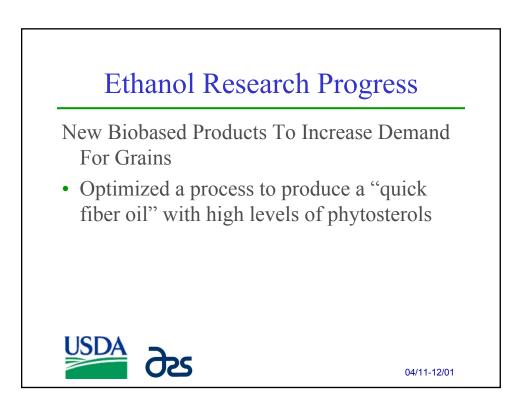


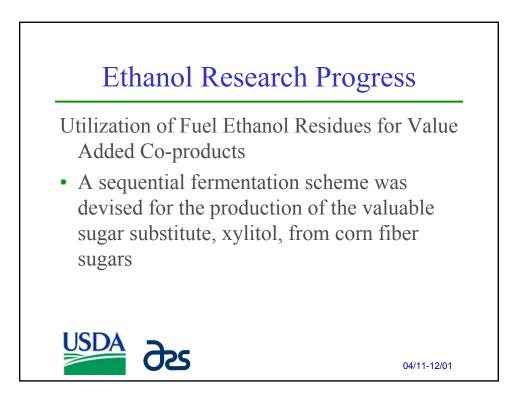


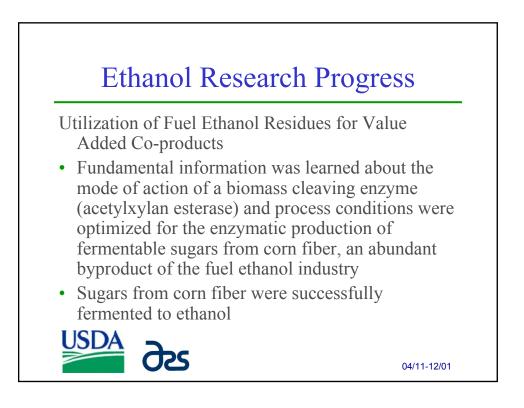


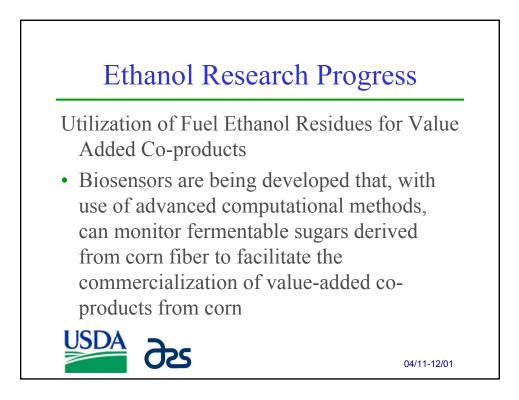


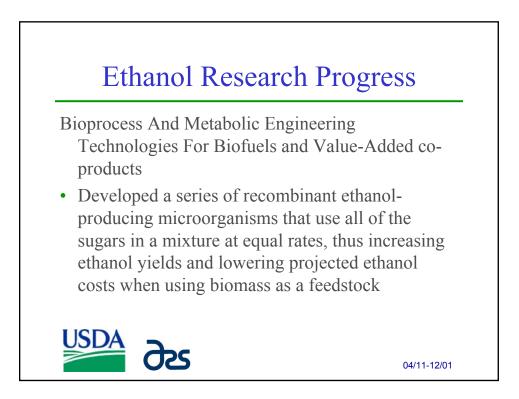


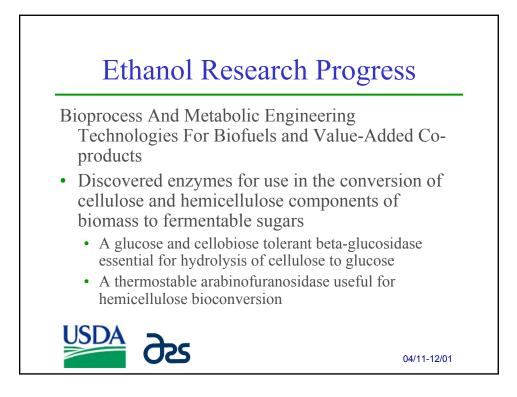


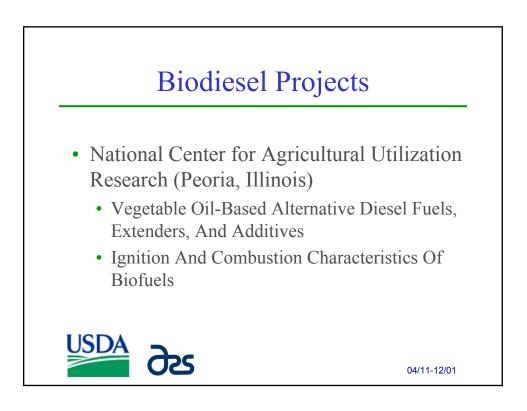


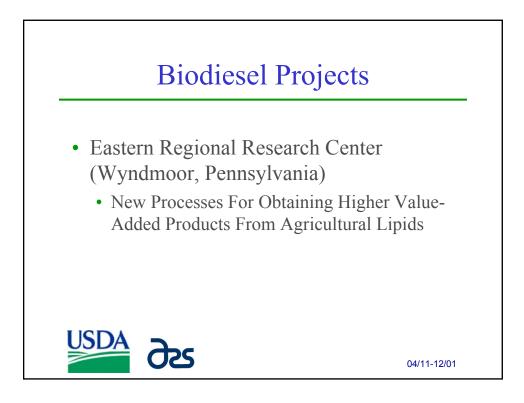


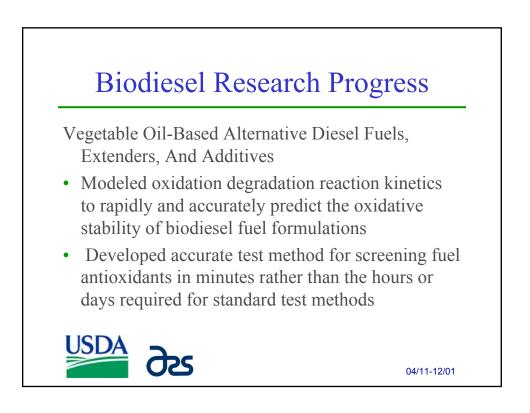


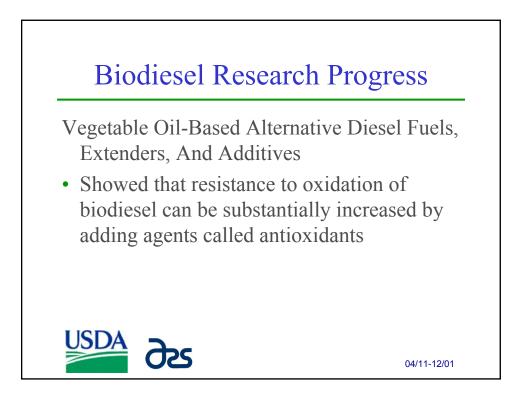


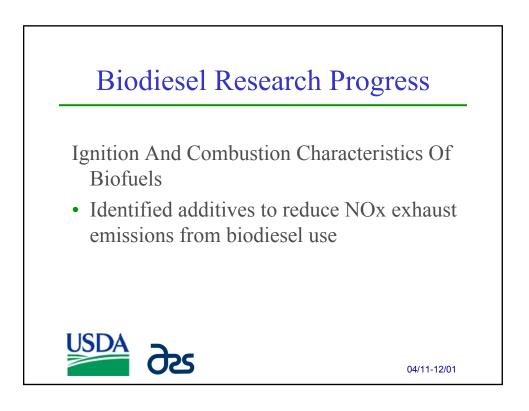


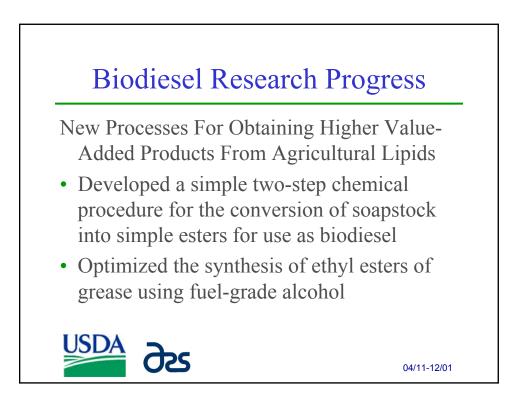


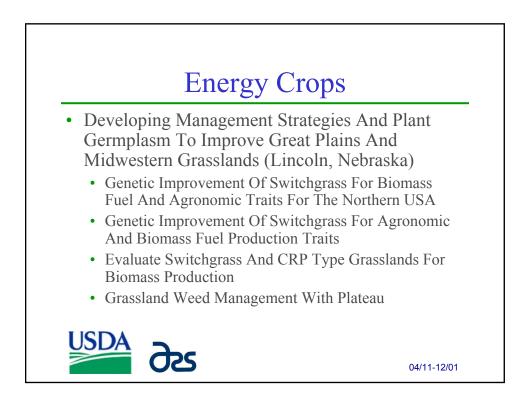


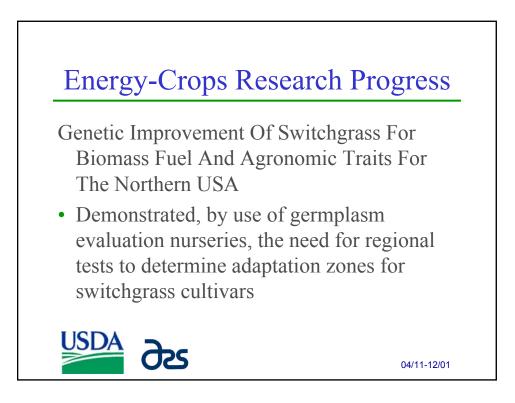


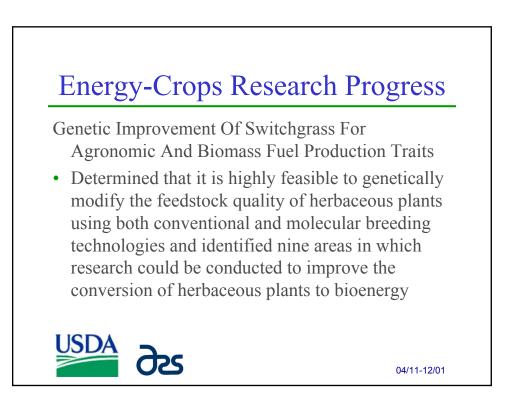


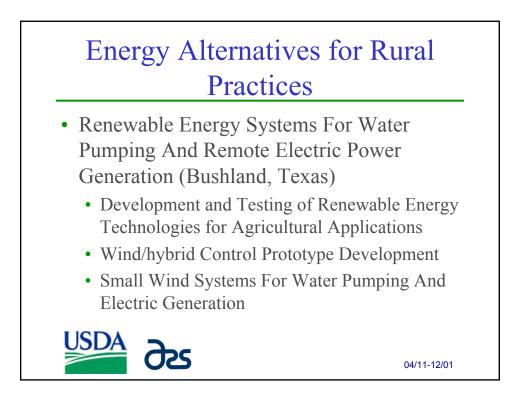


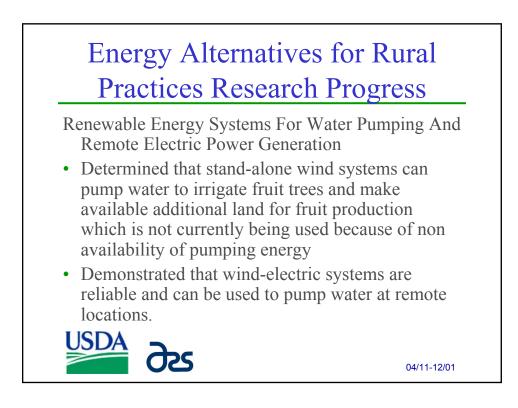


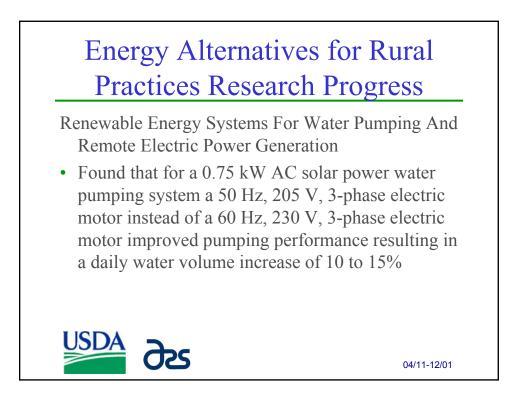


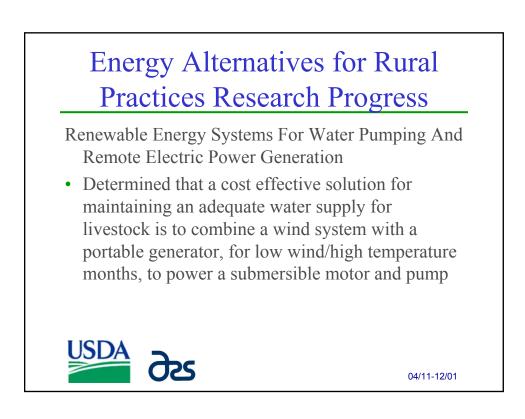


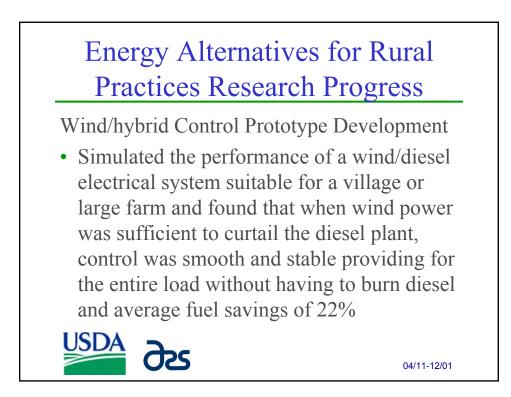


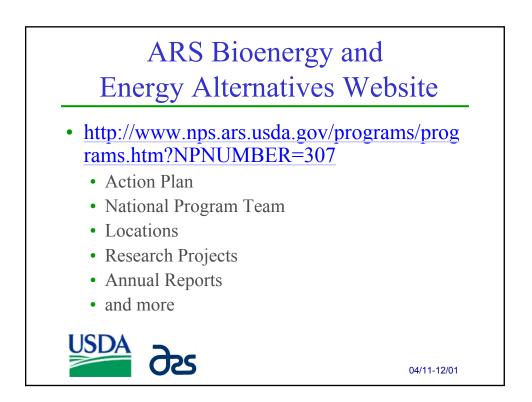




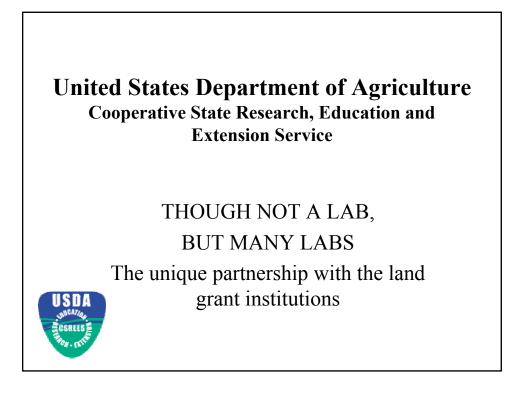


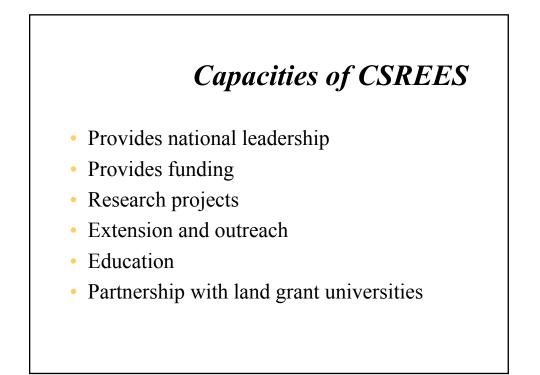




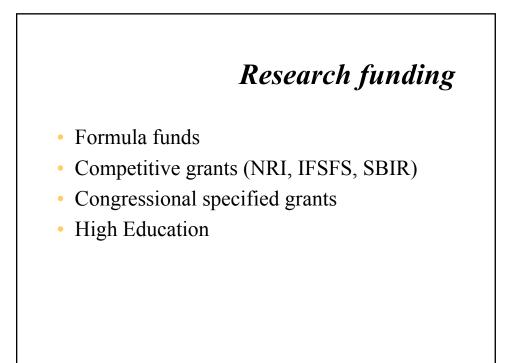


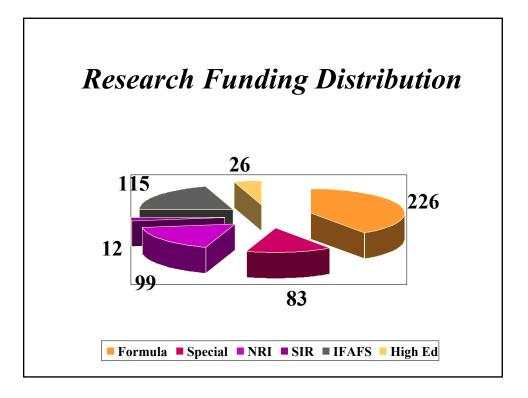


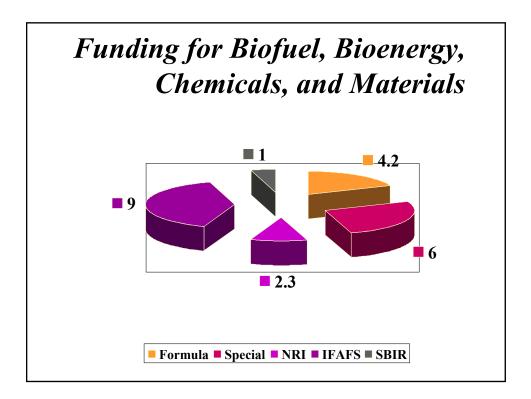




*Key Contacts in CSREES*Carmela Bailey, Program Director for New Uses of Agricultural Materials Jeff Conrad, Acting Division Director for Enhancing Value and Use of Agricultural and Forest Products Charles Cleland, Director of SBIR Hongda Chen, National Program Leader for Bioprocessing Engineering

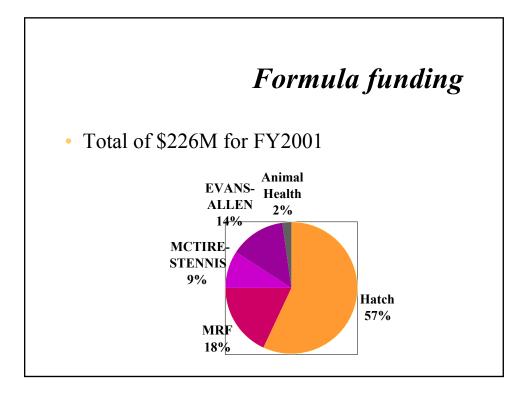






Land-Grant Colleges & Universities

- 1862, 1890, and 1994
- More than 100 Colleges and Universities
- Colleges of Agriculture, Life, and Environmental Sciences
- Departments involve in basic, biological, and social sciences in other colleges



Industrial Enzymes & Chemicals

- *Ex.* "Bovine rumen as a source of industrial enzymes and chemicals"
- *Amylase and cellulase, volatile fatty acids (VFA)*
- Biological Systems Engineering, UN
- Hatch

Adhesive and Packaging System

- *Ex.* "Uses of grains and by-products in edible/biodegradable feed packaging"
- Grain Sci. and Industry, KSU
- Hatch

Production of Materials

- *Ex.* "Production of activated carbon from grain"
- Hardness, etc., from grain kernels
- Chem. Engineering, KSU
- Hatch

Initiative for Future Agriculture and Food Systems (IFAFS)

- Program Code 13: New Uses for Agricultural products
- **Panel Director:** Carmela Bailey
- Awards given in FY2000 \$9M
- Number of projects funded: 8 out of 73
- http://www.reeusda.gov/1700/programs/IF AFS/ifafssum5.htm

Development of Non-allergenic Latex Products from Guayule

- Ray, D.T. University of Arizona, Tucson, Arizona
- \$2,270,000; 48 months
- Collaborators: Texas A&M University, New Mexico State

Application of Functional Genomics to Biocatalysts for Renewable Fuels and Chemicals

- PIs: Ingram, L.O., Shanmugam, K.T., Preston, J.F., Maupin-Furlow, etc.
- University of Florida, Gainesville, Florida
- \$2,000,000; 36 months
- Collaborations: Michigan State University, University of North Texas Health Science Center

National Research Initiative Grants

- Enhancing Value and Use of Agricultural and Forest Products
- Acting Division Director: Conrad, Jeff
- Value-Added Products Research: Non-Food Characterization/Process/Product Research Program
- Improved Utilization of Wood and Wood Fiber Program
- Total awards given in FY2000: \$2.6M

Production of Chemicals

- Ex. "Environmentally compatible synthesis of value-added chemicals from D-glucose"
- PHB, PAHA, L-DOPA, and vanillin
- Chemistry, MSU
- NRI Competitive Grants

Bioconversion Process

- "Catalytic Upgrading of Lactic Acid"
- The discovery and development of 2,3pentanedione from LA
- Chemical Engineering, MSU
- NRI Competitive Grant

Congressional Identified Research Needs

- Ex. "Iowa Biotechnology Consortium"
- 23 projects with a broad scope with emphasis on value-added products from the waste streams of food and biotechnology industries
- Lead PI: Robert C. Brown, ISU
- Award for FY2001: \$1.46M

Federal Administrative Grants

- Total awards of \$13M in FY2001
- Ex. "Alternative Fuels Characterization"
- Development of aviation grade ethanol based fuels approved by FAA
- Lead PI: Ted Aulich, NAFL, UND
- Award for the project: \$242K for FY2001

Cooperative State, Research, Education and Extension Program (CSREES), USDA

CSREES is USDA's principal link to academia and participates in a nationwide agricultural research planning and coordination system that includes State land-grant universities and the agricultural industry. As the federal partner in a cooperative system, CSREES provides leadership and funding to its university partners and other cooperators to advance research, extension, and higher education in the food and agricultural sciences and related environmental and human sciences. CSREES promotes research and development for biobased industrial products and bioenergy primarily through its Agricultural Materials Program, National Research Initiative, and Small Business Innovation Research Program.

Agricultural Materials Program

Through the Agricultural Materials Program, funding is provided for new crop development to encourage crop diversity, and for new uses for conventional crops to stimulate market expansion. Non-competitive funding through formula funding and special research grants supports a range of basic and applied research topics including plant breeding and genetics, crop production, materials processing, and product development. Products include lubricants, energy, fibers, polymers, chemicals and utilization of ag waste. Competitive funding is provided through the Initiative for Future Agriculture and Food Systems. This initiative supports applied and developmental research that integrates research, education, and extension activities to address key issues of national and regional importance, including new and alternative uses and production of agricultural commodities and products. Awards made in 2000, the first year of the initiative, address optimizing technologies for converting biomass to ethanol, developing formulations for functional fluids and greases from corn, soybeans and castor, and new crop development to supply hypoallergenic latex rubber.

National Research Initiative (NRI)

Biobased product/bioenergy research is supported primarily through the Value-Added Products Non-Food Characterization/Process/Product Research, and Improved Utilization of Wood and Wood Fiber Programs. The programs provide a bridge between basic research and near-term development and commercialization efforts. The goal of the program is to build the scientific base of knowledge to use agricultural and forest materials more fully and effectively in non-food products, to remove barriers to improve utilization of wood and wood fiber, and to improve competitive value and quality of U.S. forest products. Examples of topics supported under this program include biodegradable packaging materials and films, composites, industrial polymers, biofuels particularly ethanol, specialty chemicals, new fibers from kenaf and agricultural residues, and pharmaceuticals from forestry extracts .

Small Business Innovative Research Program (SBIR)

SBIR's Industrial Applications topic area supports research and development of new crops with potential to provide raw materials for production of industrial products, enhanced recovery of critical raw materials from agricultural commodities, improved technology for conversion of agricultural raw materials into industrial products, and enhancement of agriculturally-derived products to make them more competitive with non-agriculturally-derived alternatives. Examples of topics include oils and lubricants, natural rubber, fuels, and chemicals from starch and fibers.

HIGHLIGHTS FROM CSREES PROGRAMS ON BIOENERGY

The Initiative for Future Agriculture and Food Systems. IFAFS is a research, education and extension competitive grants program that addresses a number of critical emerging issues relevant to agriculture. In fiscal year 2000, eight awards totaling \$9 M were made under the program area "New Uses for Agricultural Products." Four projects address biomass conversion to energy and complement ongoing DOE programs; two new crop development projects offer opportunities for agricultural diversification and new products; and two new uses for soybean oil address biobased product market expansion and environmental stewardship. The four bioenergy projects are briefly described:

The University of Florida is taking advantage of *E. coli* as the workhorse of modern biotechnology and will investigate the expression of the entire *E. coli* genome during model fermentations. This functional genomic data will be used to guide the molecular tuning of recombinant biocatalysts for more efficient production of ethanol and chemicals from plant residues.

The pretreatment step of lignocellulosic material is a major barrier to cost effective conversion of biomass to fuels and chemicals, and the advantages and disadvantages of one pretreatment over another have been controversial for many years. Dartmouth College is evaluating various pretreatment technologies on a uniform, consolidated basis to allow direct comparisons of material balances, energy balances, and economics. The feedstock is corn stover, and possibly a hardwood and switchgrass (time and budget permitting).

Oklahoma State University is optimizing gasification/fermentation technologies to produce ethanol and chemicals. The advantage of this process over standard fermentation processes is the utilization of lignin, thereby significantly increasing ethanol yield. The economics of producing, harvesting and transporting underutilized perennial grasses and crop residues to the conversion facility are included in this study.

The Agricultural Research Service Eastern Regional Laboratory is developing a modified steeping technology combined with the use of enzymes to reduce steep time and emissions in the corn wet milling process to produce ethanol and coproducts. This technology is being evaluated for economic feasibility when compared to the standard wet milling process.

contact: Carmela Bailey, Program Director for New Uses, chailey@reeusda.gov

National Research Initiative (NRI) Competitive Grants Program. The NRI is a competitive research grants program focusing on fundamental and mission linked research. It includes a program on Non-Food Characterization/Process/Product research, a major component of which is devoted to biofuels research as well as other agriculturally-derived products. Other relevant research is supported in the Improved Utilization of Wood and Wood Fiber programs. Annual funding of approximately \$4 million is directed to these two programs.

One accomplishment in the energy area is work by Lonnie Ingram of the University of Florida which was funded by NRI and its predecessor, CRGO. This research resulted in numerous patents including patent no 5,000,000 and formed the basis for the first-of-it's-kind plant to produce ethanol from cellulosic biomass. DOE also supported basic research by Ingram as well as for pilot plant construction and operation.

Contact: Jeff Conrad, Program Director, jconrad@reeusda.gov

Small Business Innovation Research (SBIR) Program. SBIR is specifically designed to support R&D and commercialization by small businesses. The SBIR's Industrial Application and Forest and Related Resources Topic Areas supported a range of biobased products and energy-related research in proof-of-concept (Phase I) as well as R&D (Phase II) projects geared toward ultimate commercialization of biobased products and technologies. Approximately \$2.1 million in biobased products research was supported in FY 2000.

Contact: Charles Cleland, Director, ccleland@reeusda.gov

Interagency Metabolic Engineering Program. The USDA, NRI participates in this interagency effort to foster and support research in metabolic engineering, purposeful alteration of metabolic pathway for production of useful products. Seven different agencies are involved in this interagency program.

As a result of this effort USDA and DOE are jointly supporting a project at the University of Colorado and National Renewal Energy Laboratory to maximize ethanol production by using metabolically engineered *Zymomonas mobilis* strains from mixtures of hexose and pentose sugars. USDA and NSF are jointly funding a project at the University of Kentucky to metabolically engineer plant trichomes for production of valuable chemicals. The Metabolic Engineering Working group also sponsored a workhshop on May 31, 2000 to bring together researchers to share results and discuss future research needs for this important area of biotechnology.

Contact: Jeff Conrad, Program Director, jconrad@reeusda.gov

Special Research Grant: National Alternative Energy Laboratory

The University of North Dakota has been developing and promoting the use of biomass-derived fuels since 1991. One of the most significant achievements includes the development of aviation-grade ethanol, which was certified by the U.S. Federal Aviation Administration to be used in several Cessna engine-airframe combinations in 1999. In January 2000, the FAA further approved the use of any combination of the aviation-grade ethanol with the current standard high performance commercial aviation fuel.

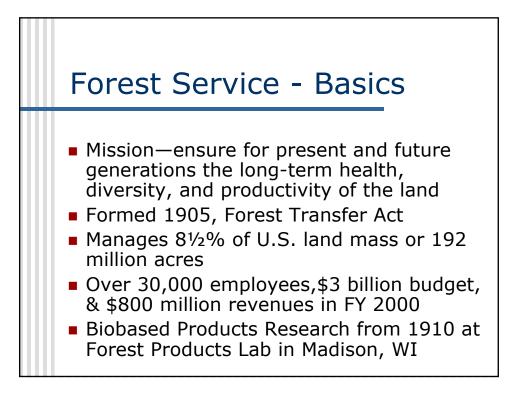
contact: Hongda Chen, National Program Leader, Bioprocess Engineering, hchen@reeusda.gov

Forest Service Biomass Research & Development Programs

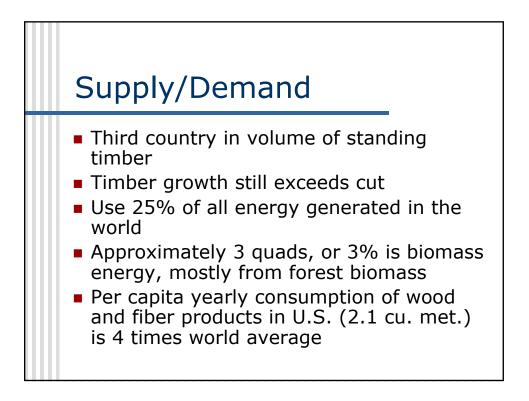
By Howard N. Rosen

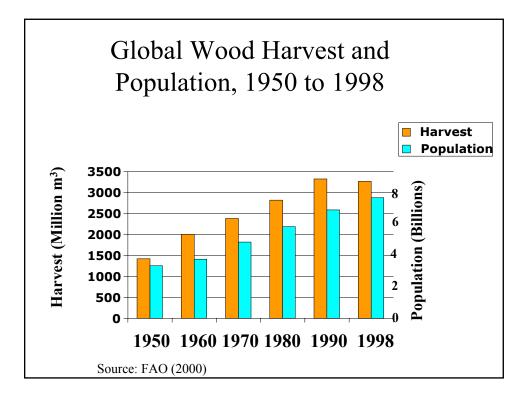
USDA Forest Service Energy Coordinator

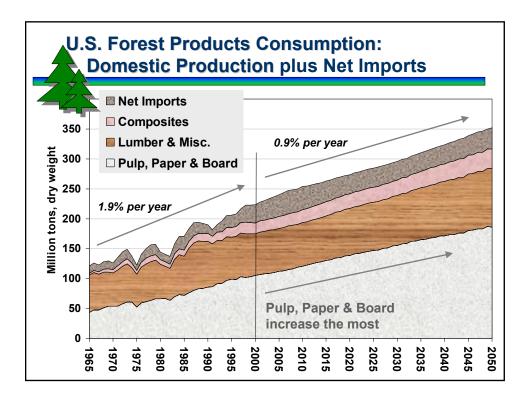
At the Strategic Partnerships Workshop, Golden, Colorado

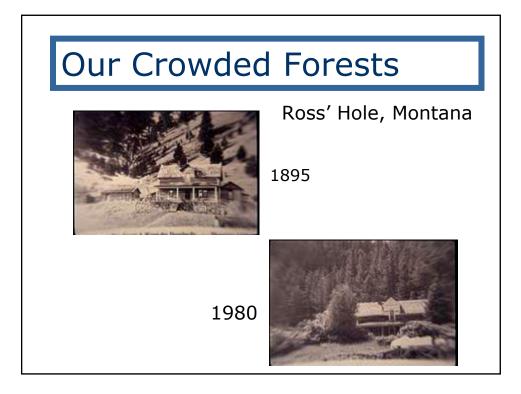


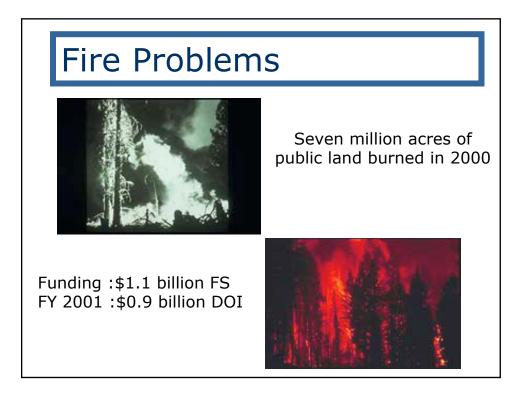






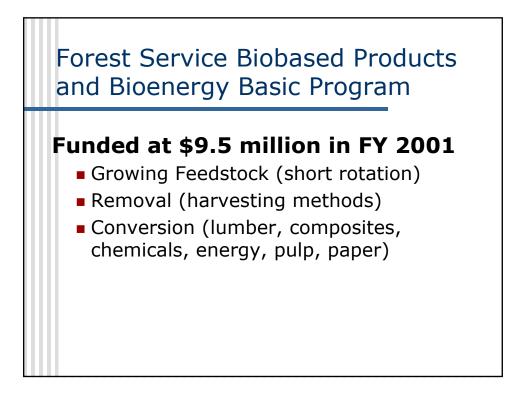


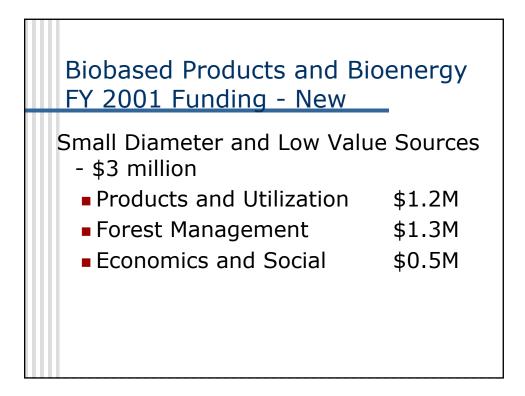


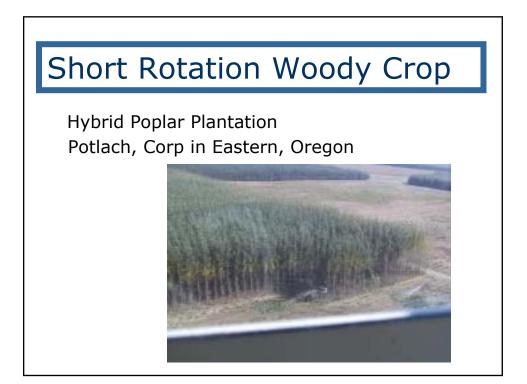


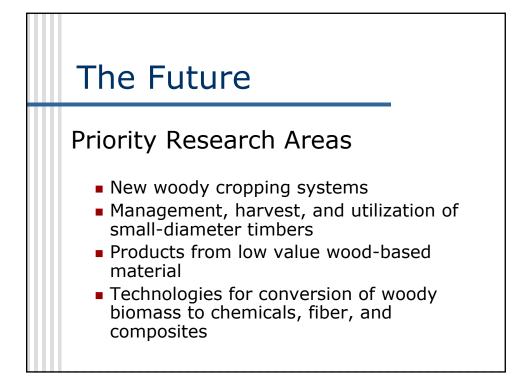
National Fire Plan

- Over \$1 billion fighting fires in 2000
- \$1.1 billion additional for Forest Service in FY 2001
 -\$20.5 million for Economic Action Programs and Pilot Projects
 - -Potential for forest biomass to energy projects









Biobased Products and Bioenergy Program: Small-Diameter Trees and Low-Valued Sources

Issue: Forests can provide increased renewable sources for biobased products and bioenergy. To comply with the Biomass Research and Development Act of 2000 (Public Law No. 106-224), research is needed to develop new woody crop systems, to better utilize our forest resources, and to develop value-added wood products, including bioenergy.

Background: In many regions, considerable forest land is overstocked, underproductive, and at high risk to fire, insects, and diseases, lowering the economic and social values of those forests. This land requires tree removal to reduce the fire danger and the danger of disease and insect infestation. Removal of this biomass would provide a large feedstock source for biobased products and bioenergy. Likewise, the large volume of municipal waste wood and wood fiber, much of which fills landfills, is a major problem for many cities and would provide another good feedstock.

Key points:

- Forest Service Research and Development (FS R&D) will improve our forest management and wood utilization options by integrating the use of small-diameter material for biobased products and bioenergy to extend our natural resources, provide renewable energy, increase carbon sequestration, reduce fire and pest risks, and improve forest health.
- FS R&D will improve the recycling, recovery, and processing of waste paper and solid wood products by developing new processing and products from small-diameter wood and low-value sources.
- FS R&D will collaborate with research programs in the Department of Energy, universities, and the forest industry to develop environmentally and economically acceptable production and utilization systems for a range of biobased products, including bioenergy.

FY 2001 Program Details (\$3 million)

Products and Utilization -

• Signage from juniper in woodfiber-plastic composite - Develop the technical information and new technologies needed to utilize juniper from Western rangelands in woodfiber-plastic composites for use as signage on National Forests and other outdoor signage applications. (\$250K for FPL-4706)

- Use of small diameter red and jack pine for paper and paperboard Develop the technical information and new technologies needed to utilize small diameter red pine and jack pine thinnings in paper and paperboard used in printing and writing grades as well as packaging grades. (\$100K for FPL-4710)
- *Conversion of woody biomass to ethanol* Develop new strains of yeasts capable of efficiently and effectively fermenting five-carbon sugars derived from the hydrolysis of wood to ethanol. (\$150K for FPL-4712)
- *Strength properties of small diameter ponderosa pine* Develop the statistical technical information on the strength and stiffness of small diameter Ponderosa Pine from the interior Western U.S. for use as air-dried dimensional lumber. (\$100K for FPL-4714)
- Small diameter timber in woodfiber/plastic composite structural components Develop technical information and new technologies to grade and utilize small diameter timber from Western U.S. forests in woodfiber/plastic composite shingles for housing and other structural applications. (\$200K for FPL-4716)
- Utilization of economically marginal woody materials Characterize differences between Westside (coastal) and eastside (interior) small diameter timber utilization issues in the Northwest and identify potential uses for fiber logs and other sub-merchantable timber given different economic conditions. (\$200K for PNW-4865)
- Wood properties and biobased product potential for young small diameter southern pine under difference management - Develop a data base of anatomical, physical, chemical and mechanical properties for small diameter southern pine growing under a range of forest management regimes and develop models for predicting these wood properties based on tree, stand and environmental variables. (\$65K for SRS-4104)
- *New products and chemicals from small-diameter timber* Develop composite wood products from this inferior quality small diameter tree raw material. Specifically, three areas of investigation were identified that may benefit from the unique characteristics of this raw material: 1) medium-density fiberboard, 2) wood/thermoplastic polymer composites and 3) liquefied wood-derived adhesives. (\$80K for SRS-4701)
- *Identification of technologies and opportunities from small-diameter timber* Identifying technologies and opportunities for diversifying the range of products that can be efficiently and cost-competitively produced from small-diameter timber. (\$68K for SRS-4702)

Forest Management -

- *Ecology and Management of Central Hardwood Ecosystems* Determine the current productivity, consumption and potential productivity of wood in the North Central Region and develop silvicultural systems that integrate the demand and market opportunities for small-diameter energy fiber products. (\$134K for NC-4154)
- *Ecology and Silviculture of the Northern Lakes States Forests* Explore commercial thinning in small diameter aspen stands to produce high quality wood biomass for industrial use. (\$133K for NC-4154)

- *Ecology and management of northern forest ecosystems* Develop and analyze land management practices that ensure environmental performance and sustainability of biomass production and assess the impacts of biomass production on aspects of forest structure that affect biodiversity. (\$67K for NE-4155)
- Silvicultural treatments of small diameter stands in the PNW region Characterize stand and management differences between the Westside (coastal) and Eastside (interior) small-diameter timber resource in the Northwest, produce a synthesis of past silvicultural research on treatment of overstocked, small-diameter stands, and identify appropriate technologies and related cost and impact data for the harvest and transport of smalldiameter materials. (\$200K for PNW-4163)
- *Silvicultural management and fuel reduction* Examine means to reduce stand density to improve the vigor of residual trees and reduce fire risk while retaining site organic matter and carbon storage. Will explore methods to increase the value of the forest stands and use of small-diameter material to offset the cost of treatment. (\$135K for PSW-4155)
- *Biobased products from the Sequoia National Monument* Establish a small-diameter silvicultural treatment and utilization study focused on achieving ecosystem management objectives, reducing fire risk, improving forest health, and insuring ecological/economic sustainability. (\$122K for PSW 4403)
- *Ecology and Management of Northern Rocky Mountain Forests* Develop management alternatives and approaches to sustain lodgepole pine forests, which include harvesting of small diameter timber for pulp and roundwood. (*\$141K for RMRS-4151*)
- Forest Management and Ecosystem Processes in the Interior West Develop management options for small diameter trees in the Interior West that reduce fire risk, improve forest health, and provide value-added products. (\$100K for RMRS-4155)
- Sustaining Alpine and Forest Ecosystems Under Atmospheric and Terrestrial Disturbances - Develop and analyze land management practices and alternative biomass systems to ensure environmental performance and economic viability of raw material biomass input for biobased industrial products in an integrated system. (\$142K for RMR-4451)
- Impacts of forest biobased operations on soil erosion Measure the impacts of onsite operations on soil erosion, soil quality, and hillside sedimentation and develop user-friendly tools to aid forest managers in planning for environmentally-benign biobased operations near small diameter thinnings. (\$100K for RMRS-4702)
- Forest operations for small-diameter bio-based product extraction Develop and evaluate alternative technologies for cost-effective systems that cut, extract, and transport small-diameter materials to a location for secondary processing. (\$90K for SRS-4703)

Economics and Social -

Integrating social and biophysical sciences for natural resource management - Incorporate the measurement and analysis of carbon sequestration and carbon cycling in the development of land management practices (including small diameter stands)

- that ensure the environmental performance and sustainability of biomass production and harvesting. (\$67K for NE-4454)
- *Economics of Eastern forest Use* Identify technologies and opportunities for diversifying the range of products that can be efficiently and cost-competitively produced from small-diameter timber. (*\$66K for NE-4803*)
- *Fuel Reduction in the Tahoe Basin* Will evaluate economic and institutional feasibility, public benefits, and policy factors that affect biomass utilization for fuel reduction in key urban interface areas in the west-slope region of the Sierra Nevada, particularly as they interact with key large-scale planning processes. (\$210K for *PSW-4355*)
- *Economics of Small-Diameter Utilization* Assess the economic viability of biobased industrial products and their raw material input of biomass by investigating FIA databases to assess the characteristics of small diameter materials on public and private ownerships. (\$80K for RMRS-4802)
- Legal and regulatory framework affecting the economics of short-rotation woody crops Develop an understanding about the impact of taxation schemes and environmental regulations have on the establishment of short-rotation woody crops. (\$30K for SRS-4802)

Key Contacts

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Systematic Approach To Developing Bio-product and Bio-energy Markets

USDA Biobased Products and Bioenergy Coordinating Council

Agricultural and rural interest groups have become increasingly attuned to the potential benefits from developing growing markets for bioproduct and bioenergy markets. Farmers need new sources of demand for farm commodities. Rural communities need new business activity and job creation. U.S. consumers have become increasingly interested in energy production and other products that are more friendly to the environment than are those produced from fossil fuels. Finally, high value export market demand is developing in Japan, certain other Eastern Asia countries, and Western Europe for environmentally friendly biobased products and cutting edge technology for the production of bioproducts and bioenergy. U.S. products can capture a substantial share of that market.

To date most efforts to develop bioproduct and bioenergy markets have focused on increased research, as key to achieving product development and market penetration. Research is essential to building markets. But, while essential, it is not in itself sufficient. A much more strategic, and productive, strategy would involve a systematic approach. Research efforts must be combined with a number of other activities essential to bringing new products to market and to making meaningful inroads into those markets.

Eight important steps in a systematic approach are briefly described below. Without any one of these steps, progress toward product development and market penetration is likely to be disappointing. With an appropriate balance of emphasis, results can be markedly improved.

Both public and private sector involvement are needed to achieve the desired product development and market penetration. Indeed, public sector support would provide an important catalyst to attracting private sector investment. In the absence of initial public sector support, progress toward developing and commercializing bioproducts and bioenergy will be disappointingly slow.

<u>1. Research</u>: Increased support for research funding is of critical importance to accomplish the following objectives:

- * Markedly broaden the range of products produced from bio-feedstocks.
- * Isolate and identify uses for new molecules and compounds from biomass.
- * Identify ways to reduce costs of sugars from lignocellulosic biomass.
- * Explore new biobased products pathways, an example being biobased plastics.
- * Reduce the cost of biomass gasification.
- * Perfect the bio-refinery concept.
- * Find ways to clean biomass feedstocks to avoid damage to processing and utilization equipment.
- * Create increased feedstocks of improved and more uniform quality at reduced cost.

<u>2. Life Cycle Cost Analysis</u>: It is important to understand the full costing of biobased products and bioenergy, as compared to their fossil fuel based alternatives. Attributes and costs not currently accounted for in market price determination need to be better understood and, where possible, made explicit. The following analyses are necessary:

- * Life cycle costing from product acquisition to final disposal.
- * Net energy balance analysis.
- * Identifying and valuing unique attributes of biobased products and energy, relative to their fossil fuel alternatives.

<u>3. Performance Testing</u>: Without factual information on product performance and physical properties measurement, it will be difficult to develop broad market demand for bioproducts and bioenergy. Questions needing answers are:

- * What are the physical properties of the product?
- * Does the product perform as represented?
- * What are those performance characteristics?
- * Does the product meet established industry standards of performance?
- * What are effective pathways to funding and accomplishing product testing for performance?

<u>4. Regulatory Initiatives</u>: Environmental regulation currently does not typically differentiate between fossil fuel based products and biobased products. It seems likely that such differentiation would be helpful, where warranted by scientific data, to increase market demand for biobased products and bioenergy. That differentiation may include the following strategies:

- * Regulatory flexibility that encourages firms to try new technologies and products.
- * Recognition of the environmental impact of bio-based products and bio-energy, compared to fossil fuel based alternatives.
- * Regulatory flexibility to encourage use of best practices environmental management.

<u>5. Product Development and Commercialization</u>: Successful product development and product commercialization are likely to require substantial resources, even more so than research. Supportive public policies can make a critical difference. Strategies include:

- * Adequate funding to bring new products to market.
- * Federal and State government procurement preferences.
- * Procurement regulations recognizing the value of special attributes associated with biobased products and bioenergy.
- * Education efforts focused at industry.
- * Education efforts focused at a broad base of consumers.
- * Product promotion.

<u>6. Public Sector Incentives</u>: Incentives of various types are likely to be required if private sector firms are to assume the risk associated with investment in new plant and equipment to process bioproducts and generate bioenergy. These incentives include the following:

- * Investment tax credits to speed the recovery of capital costs associated with new plant and equipment.
- * Operating incentives to make initial production cost competitive until economies of scale can drive down costs, and/or market demand bids up prices.
- * Insurance programs to reduce risk of installing new commercial scale technology.
- * Other business incentives focused on non-profit firms such as Federal PMAs.
- * Carbon credits for use of bioproducts and bioenergy.

<u>7. Education and Outreach Initiatives</u>: Raising the level of understanding about the benefits that can accrue from bioproducts and bioenergy will require a focused and long term education and outreach effort. This effort must educate the next generation of consumers, while also reaching current consumers' needs for science based and factual information. Education programs to assure the Nation of a sufficient supply of skilled workers capable of functioning in a technologically advanced workplace are necessary, as well. These initiatives include:

- * Develop and distribute educational materials that explain the contributions of biobased products and bioenergy for use in K-12 classroom education.
- * Establish Centers for Excellence in teaching and research about biobased products and bioenergy at a number of colleges and universities across the Nation.
- * Develop and implement a program of outreach education for the general public on the contributions of biobased products and bioenergy.

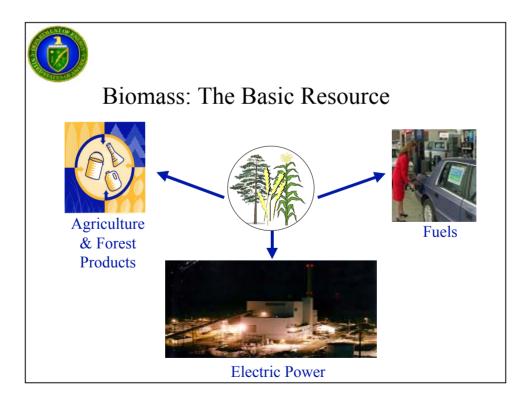
<u>8. Financing Issues</u>: Financing issues remain to be resolved by market participants and public policy makers. These issues focus both on equity and debt capital issues that can pose barriers to essential investment in plant and equipment, as well as market development. Addressing these barriers to biobased product and energy may include the following strategies:

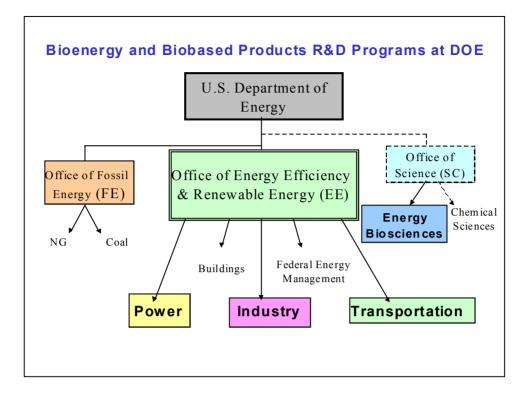
- * Overcoming rates of return barriers on new investments in plant and equipment, through various tax and production incentives involving public sector support.
- * Bridging initial equity capital gaps through public/private sector partnerships as industry begins to put new capacity in place.
- * Developing cost effective risk management strategies, including insurance plans, that reduce private sector risk in new plant and equipment investment.
- * Facilitating creation of private sector investment funds focused on supporting investment in technology, facilities, and market structure development.
- * Creating strategic alliances to marshal private sector/ public sector cooperation, to foster technical development among private sector firms, and to better manage risk associated with processing and marketing of new products.

Government Programs Highlighted *****

DOE:

Biopower- Ray Costello Biofuels - Valerie Sarisky-Reed Agriculture and Forest Products - Mark Paster Energy Biosciences - Greg Dillworth

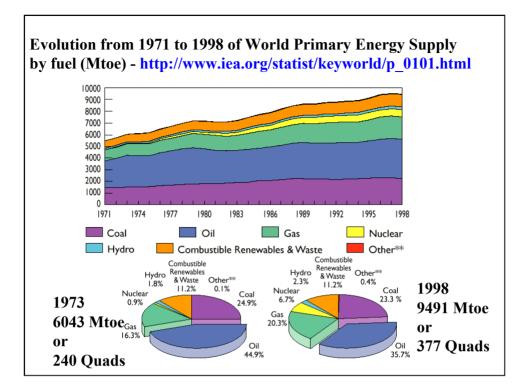


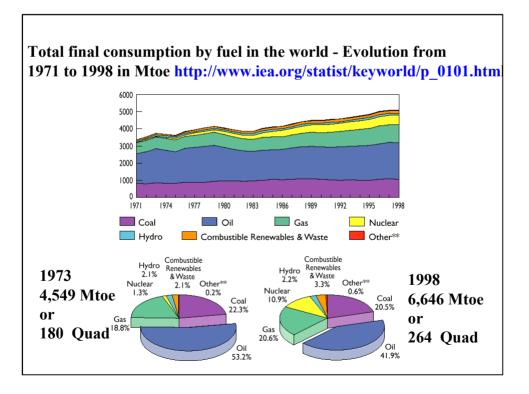


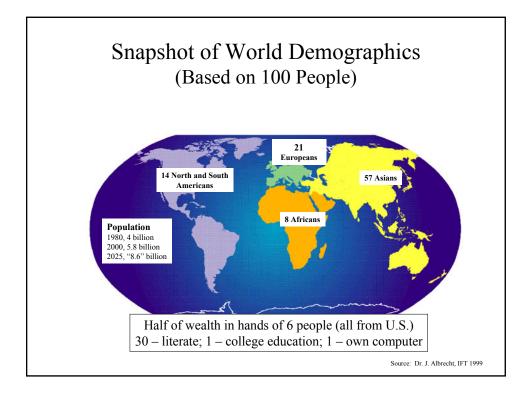
Appendix I. Federal Government Programs Relevant to Biobased Products and Bioenergy and their Web Sites

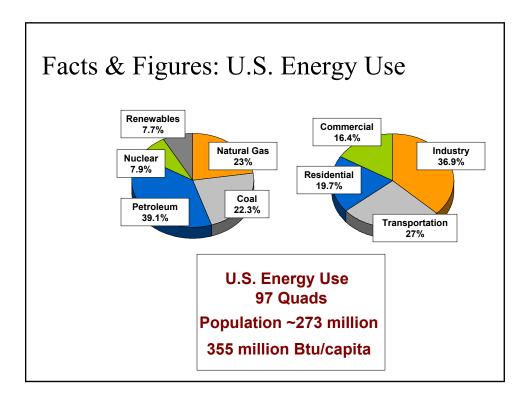
Departments, Agencies, Offices, Programs	Web Site
U.S. Department of Energy	http://www.doe.gov/
Energy Supply Research and Development	
Renewable Energy	
Biomass Power Systems	http://www.eren.doe.gov/biopower/flash.html
Biofuels Energy Systems	http://www.ott.doe.gov/biofuels/
Hydrogen Energy Research and Development	http://www.eren.doe.gov/power/hydrogen.html
Science	http://www.science.doe.gov
Basic Energy Sciences	http://www.sc.doe.gov/production/bes/bes.html
7 Energy Biosciences	http://www.sc.doe.gov/production/bes/Division.htm#biosciences
Chemical Sciences	http://www.sc.doe.gov/production/bes/Division.htm#chemical
Engineering and Geosciences	http://www.sc.doe.gov/production/bes/Division.htm#EngGeo
Biological and Environmental Research	http://www.sc.doe.gov/production/ober/ober_top.html
Energy Conservation	http://www.eren.doe.gov/
Industry Sector	http://www.eren.doe.gov/EE/industrial.html
Industries of the Future – specific	
Forest Products	http://www.oit.doe.gov/forest/
Agriculture	http://www.oit.doe.gov/agriculture/
Industries of the Future – crosscutting	
Transportation	http://www.eren.doe.gov/EE/transportation.html
Fuels Utilization R&D	http://www.ott.doe.gov/otu/afutil.html
Fossil Energy Research and Development	http://www.fe.doe.gov/
Coal and Power Systems	http://www.fe.doe.gov/programs_coalpwr.html
Central Systems	http://www.fe.doe.gov/coal_power/central_power.html
Gasification Cycles	http://www.fe.doe.gov/coal_power/gasification/index.html
Turbines	http://www.fe.doe.gov/coal_power/turbines/index_industrial.html
Distributed Systems	http://www.fe.doe.gov/coal_power/distributed_power.html
Fuel Cells	http://www.fe.doe.gov/coal_power/fueIceIIs/index.html
Natural Gas	http://www.netl.doe.gov/scng/

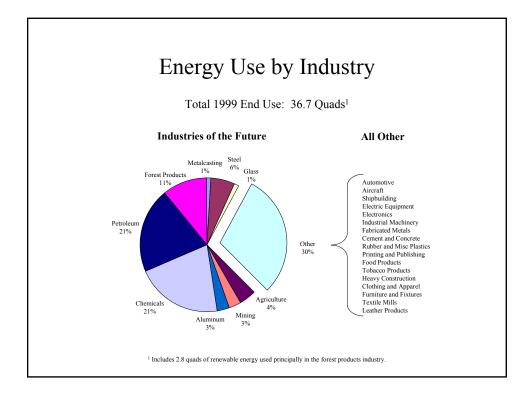
See Appendix I. in http://www.bioproducts-bioenergy.gov

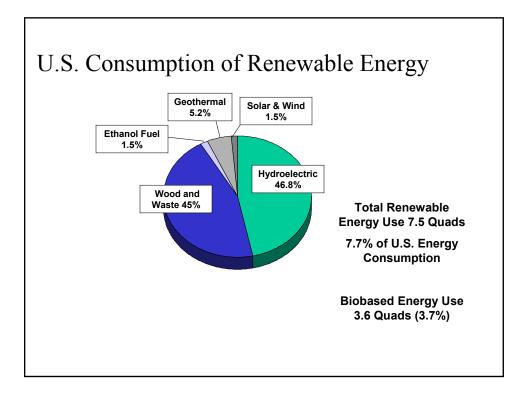


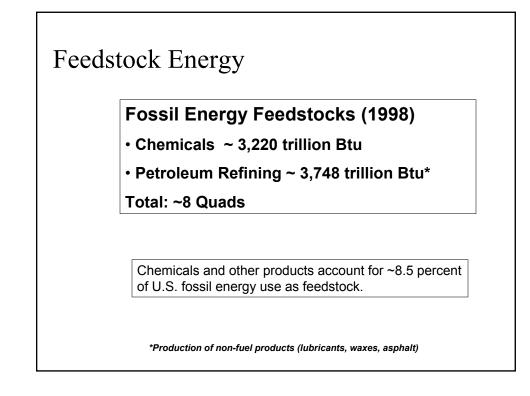


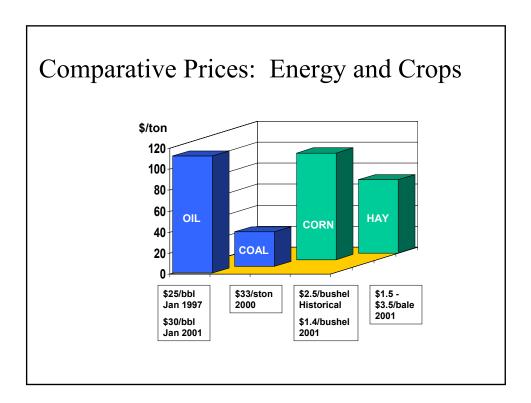












National Research Council (NRC) Report on Biobased Products

- Strongly encourages support for a transition to biobased industrial products (power, fuels, chemicals, materials)
 - reduce our reliance on fossil fuels
 - mitigation of projected global warming and other environmental issues
 - revitalization of rural economies
- Is there enough biomass for food, feed and bioproducts ? YES
- Is it possible ? YES but we need additional research and breakthroughs to reduce processing costs.

National Research Council (NRC) Report on Biobased Products

"Biological Sciences are likely to make the same impact on the formation of new industries in the next century as the physical and chemical sciences had on industrial development throughout the century now coming to a close"

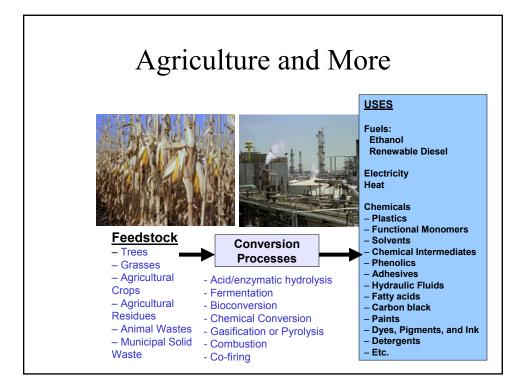
BioProducts and BioEnergy: Drivers

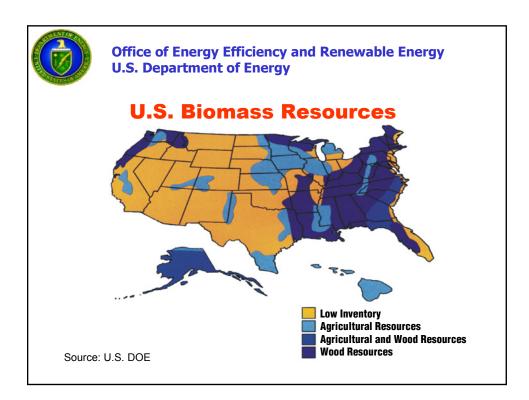
- Energy Security
- Climate Change
- Other Environmental Issues
- Rural Development
- Biotechnology Revolution

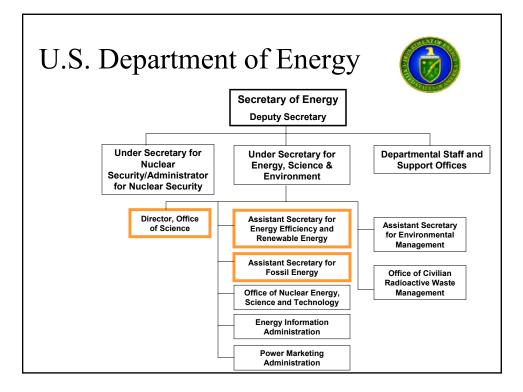
U.S Department of Energy

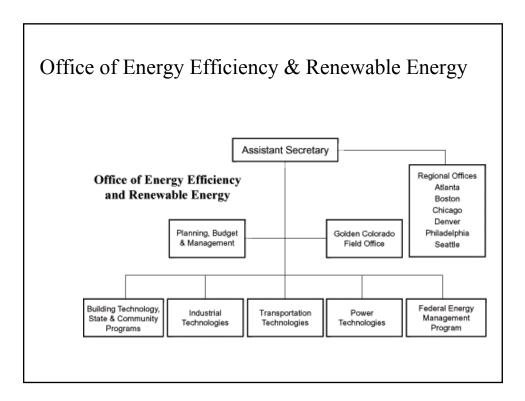
DOE Spends over \$145 million on Biobased Products & Bioenergy

- Basic science plant genetics and processes
- Applied R&D biomass for fuels, power & industrial products

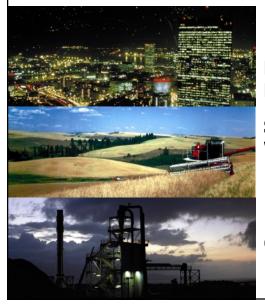








Biopower Program Overview



DOE National Bioenergy Center

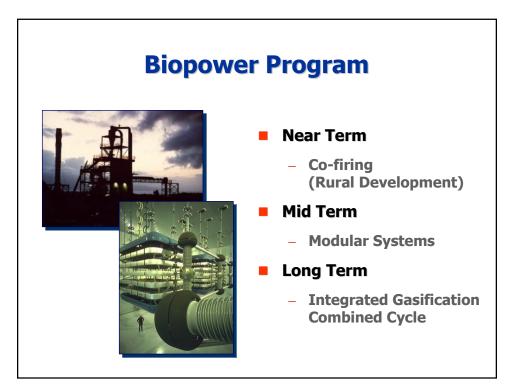
Strategic Partnership Workshop

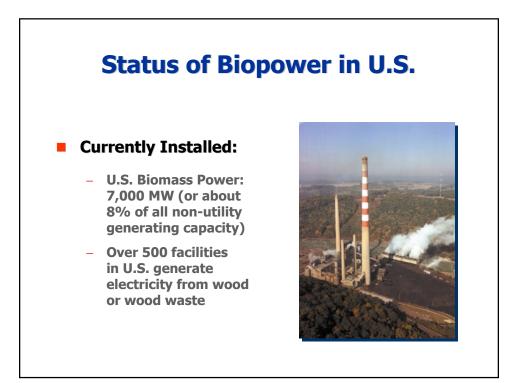
Golden, Colorado

Biopower Mission

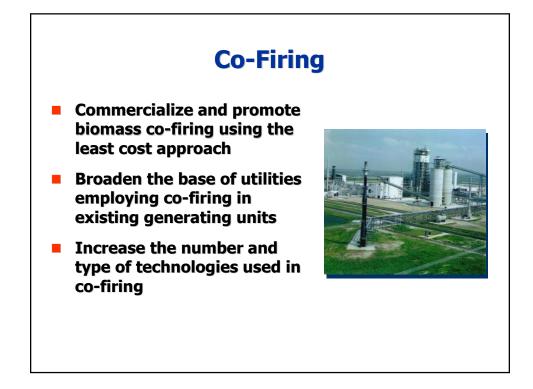
Mission – In partnership with industry, the Biopower Program will encourage the development and utilization of biopower technologies that are competitive with conventional power systems

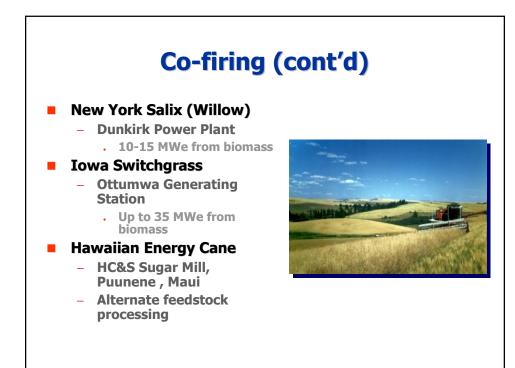


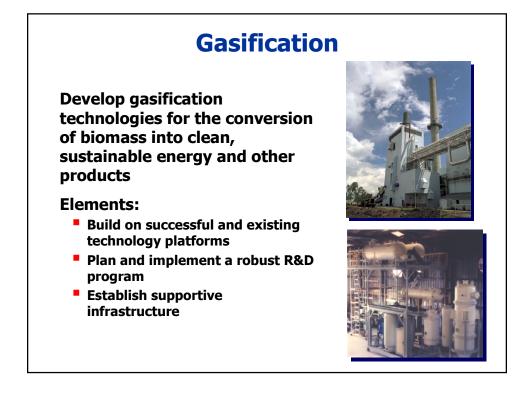




Program Element	FY01 Enacted (\$k)
Thermochemical Conversion Systems Development Feedstock Production Regional Biomass Energy Program Bioenergy Initiative	3,400 25,965 3,300 1,335 6,000
Total	40,000







Gasification



Objectives

- Initiate development of low-BTU fuel gas to demonstrate high thermal efficiencies
- Examine integrated systems fueled with medium-BTU gas to evaluate advanced power cycles
- Evaluate synthesis gas production for evaluating chemical and liquid fuels production
- Test and validate integrated gasifier systems for producing power, chemicals and liquid fuels



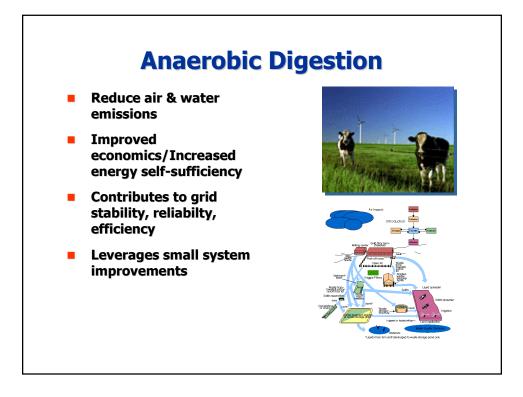
Small Modular Systems

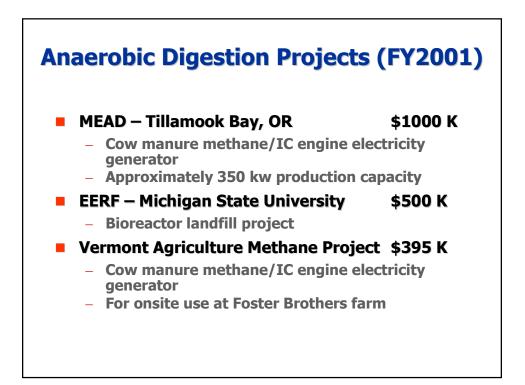
- Working with industry to develop small, modular biopower systems
- Power range from 5 kW to 5 MW
- Cost-shared contracts awarded in gasification and combustion technologies



Small Modular Biopower Phase 2 Projects

Carbona Corporation boiler/	Atlanta, Georgia	Up-draft gasification with steam turbine
Community Power Corporation	Aurora, Colorado	Gasification with spark ignition engine/generator
External Power fueled	Indianapolis, Indiana	Residential-scale biomass- system using stirling engine developed by Sun Power
Flex Energies Inc.	Mission Viejo California	Microturbine for biogas applications





SBIR — Role of Biopower Program

 Biopower Program has been participant in 4 consecutive years (first 2 years under biopower, last 2 years under bioenergy and bioproducts topic heading)

Current Subtopics:

- Animal Waste Modular Power System
- Biomass Material Handling
- Clean-up of Gases from Gasification Processes
- Production of Energy Efficient Low-Cost Sugar

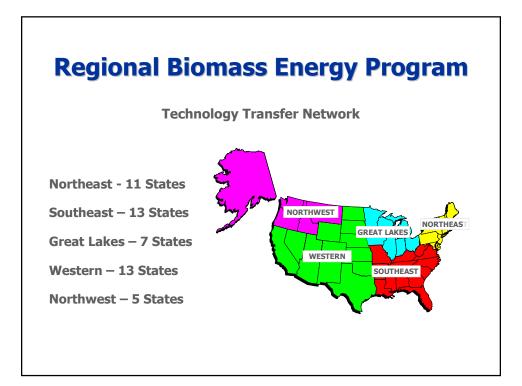
Small Business Innovation Research Program (SBIR): Biopower

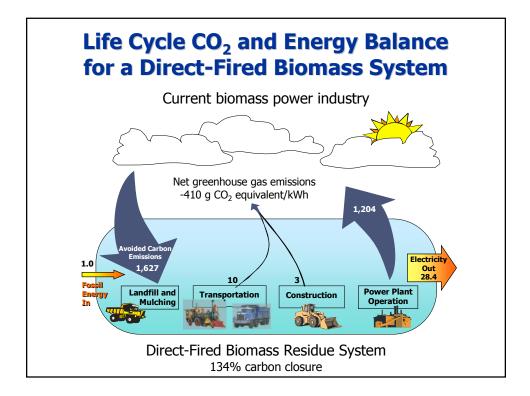
FY 2000 Phase I:

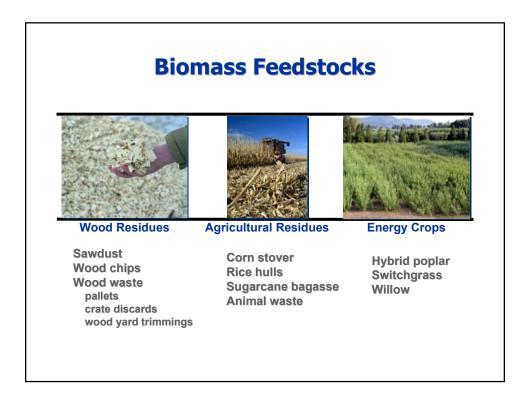
•	Advanced Fuel Research, Hartford, CT	\$100 K
	 Feasibility of two-stage pyrolysis processi 	ng
•	Barham Farms, Zebulon, NC	\$100 K
	 Industry waste treatment solutions 	
•	Physical Sciences, Andover, MA	\$100 K
	 Alkali control system for gasification 	

Small Business Innovation Research Program (SBIR): Biopower

FY 2000 Phase II:	
Spinheat Ltd., Fairfield, CT	\$750 K
 Modular system to burn animal waste 	
Altex Technologies, Santa Clara, CA	\$712 K
 CHP plant using dairy farm waste 	







Feedstock Development Program

Collaboration between Oak Ridge National Laboratory and USDA



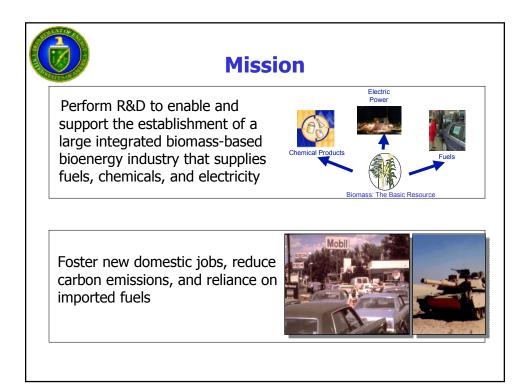
- Screened over 150 woody and herbaceous species as potential energy crops
- Validating the technical and economic viability of integrated supply systems
- More than 100,000 acres of shortrotation woody crops established by industry to date

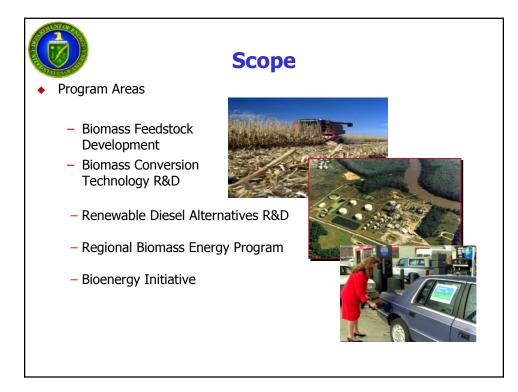


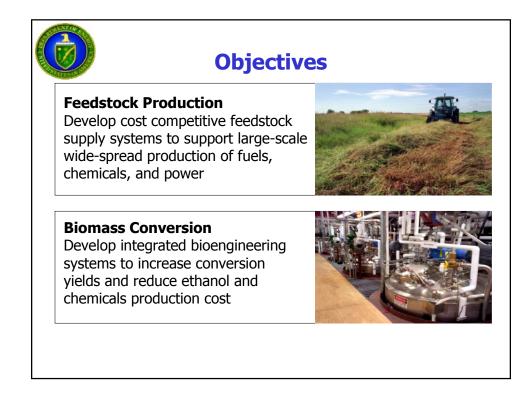
Office of Fuels Development Energy Efficiency and Renewable Energy



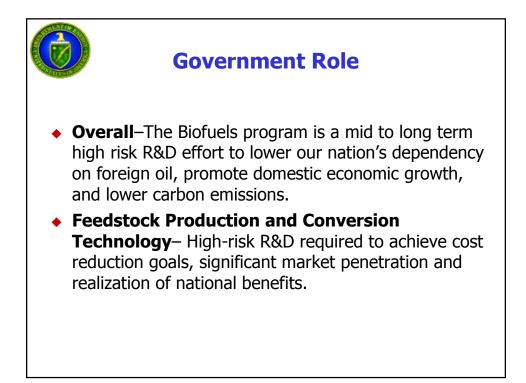
Strategic Partnership Meeting NREL April 11-12, 2000



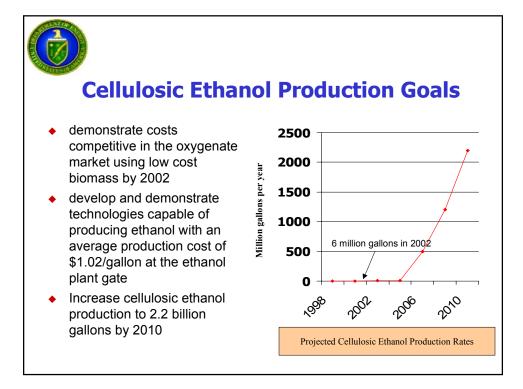


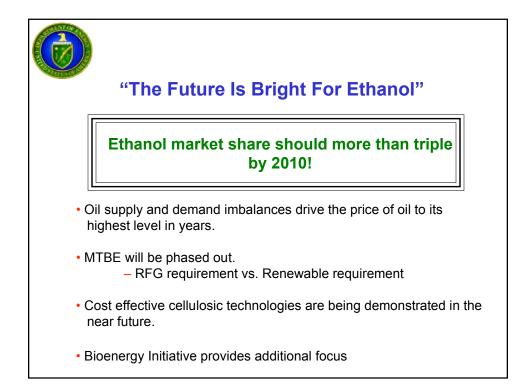


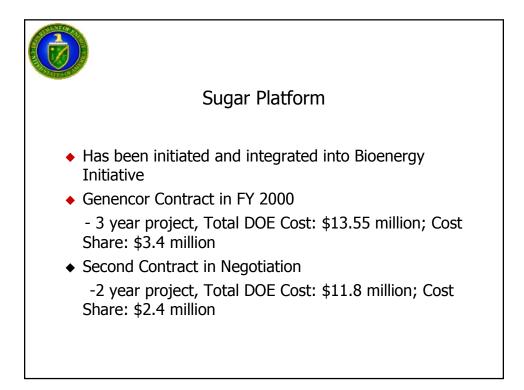


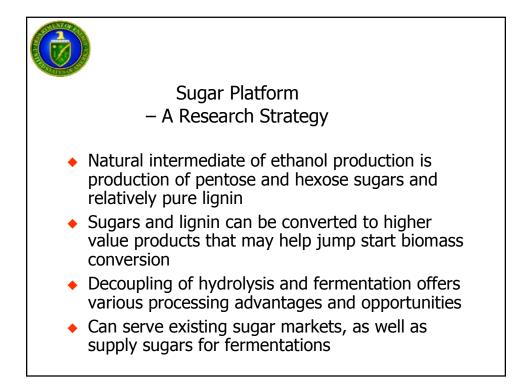


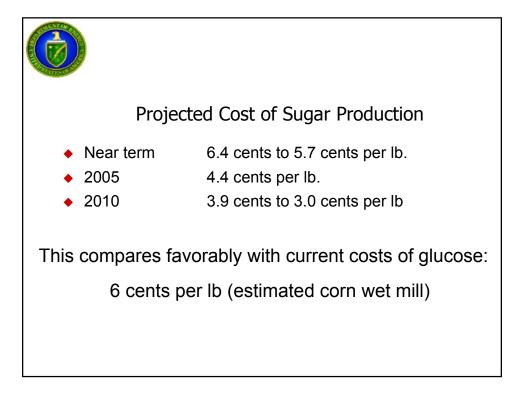








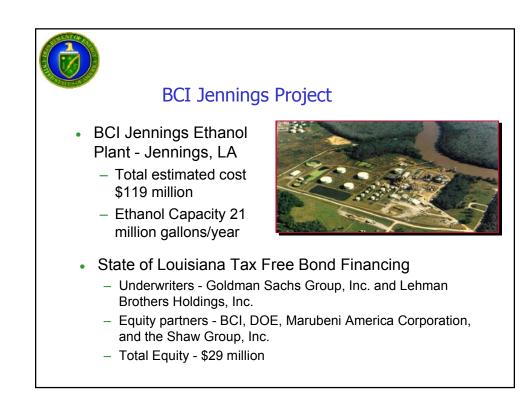




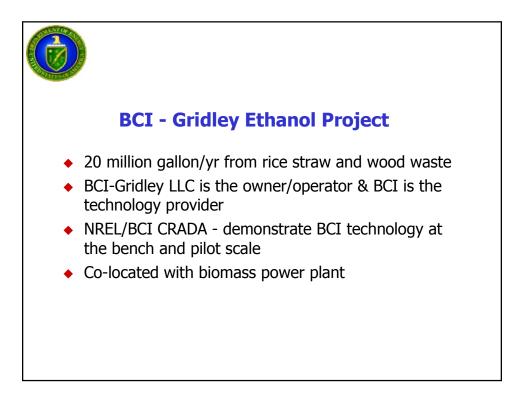


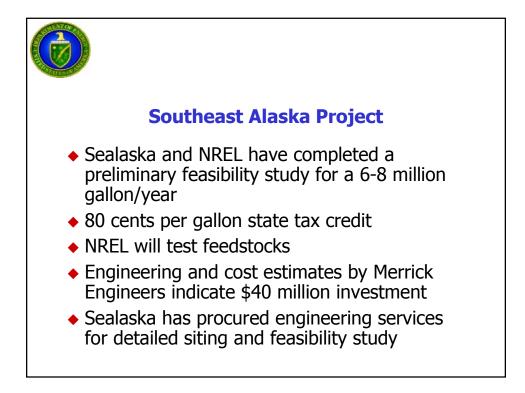
Higher Value Products from Sugar Stream

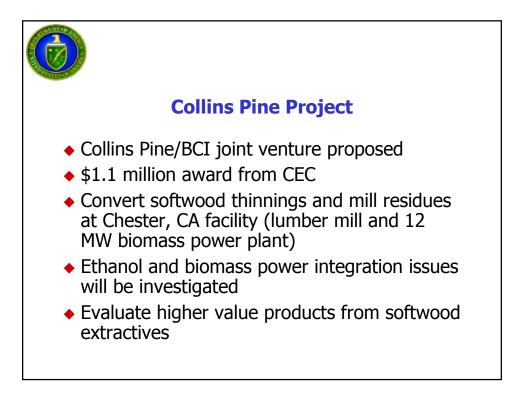
	Market	Pri	ce	Yield	Fraction of	Rev	enue***
	MM lb/yr	\$/Ił)	lb/ton	Market**	MM	\$/yr
Ethanol*	93,600	\$	0.15	593	0.5%	\$	68
Acetic Acid	3,400	\$	0.33	574	13%	\$	146
Butyraldehyde	2,100	\$	0.43	287	11%	\$	95
Adipic Acid	1,600	\$	0.65	860	41%	\$	431
Butanol	1,000	\$	0.41	287	22%	\$	91
Acrylic Acid	1,000	\$	0.69	918	71%	\$	488
Succinic Acid	600	\$	0.35	998	128%	\$	210
Propylene Glycol	600	\$	0.58	310	40%	\$	138
Glycerol	350	\$	0.58	574	126%	\$	203
Citric Acid	350	\$	0.82	998	220%	\$	287
Propionic Acid	100	\$	0.41	528	406%	\$	41
Butyric Acid	30	\$	0.48	436	1119%	\$	14
Malic acid	15	\$	0.81	642	3297%	\$	12
2,3-butanediol		\$	0.90	379			
* Assuming 10% of Gasoline Market							
** Based on one 2000 T biomass/day plant							
** Based on one 2000 T biomass/day plant or 100% of Market							

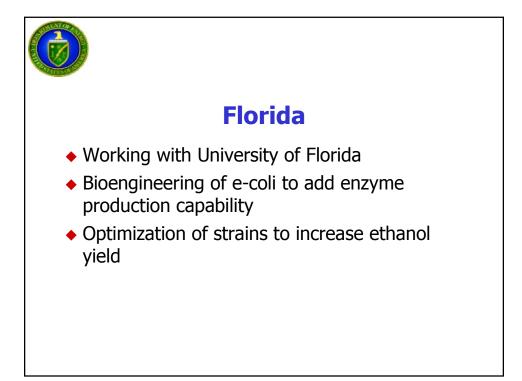










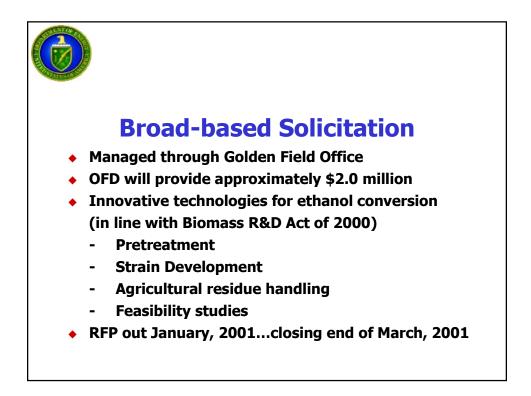






Mississippi Ethanol Project

- Gasification to ethanol project
- Supported by Senator Thad Cochran
- DOE to provide support for validation and engineering assessment

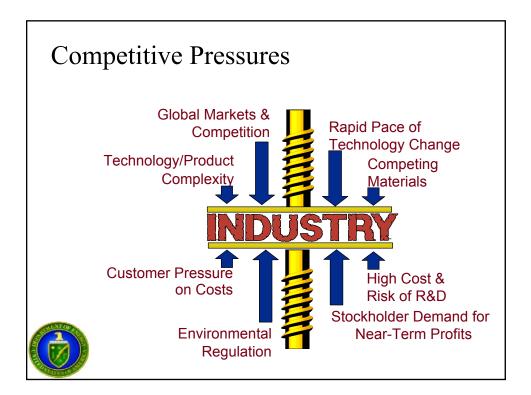


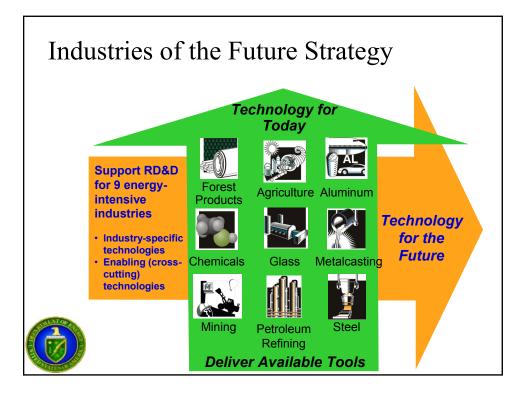
Office of Industrial Technologies

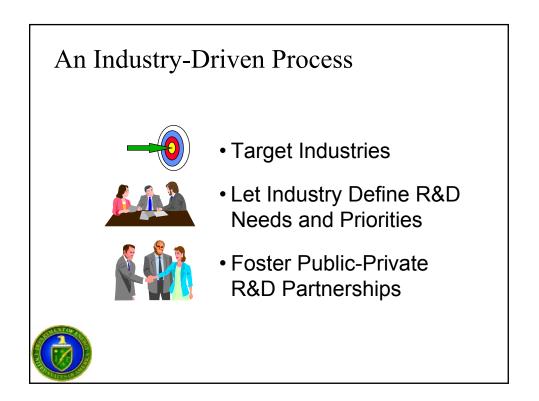
OIT Mission:

Develop and deploy advanced, energyefficient, renewable, and pollution prevention technologies through partnerships with industry, government, and non-governmental organizations.



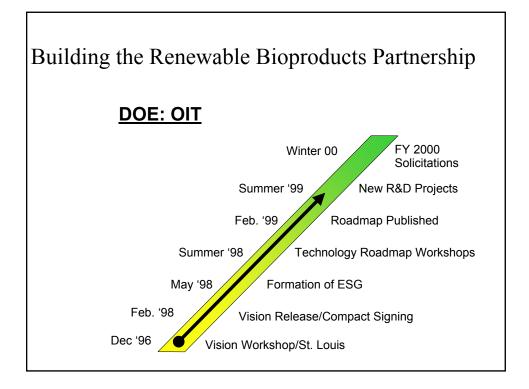


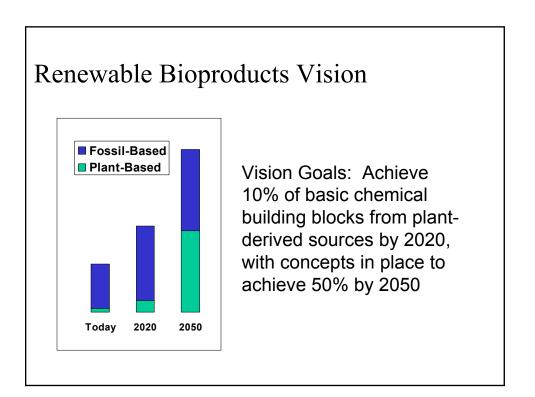












Renewable Bioproducts Technology Roadmap



Roadmap Published February 1999

Key Technology Areas

Plant Science Altering plant metabolic pathways

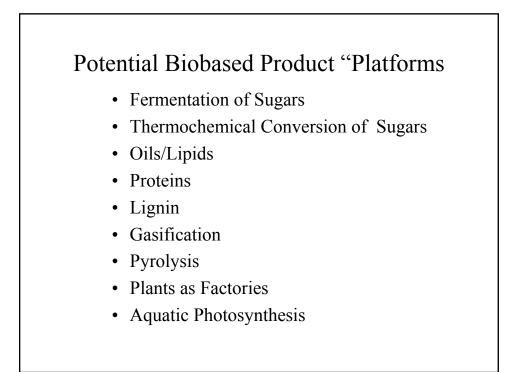
Production Consistent raw materials

Processing

Economic processing of diverse raw materials

Utilization

Plant structures designed to yield specific properties



Agriculture R&D Projects



Catalytic Upgrading of Glucose Converts glucose into valueadded chemicals (propylene glycol)

Partners: National Corn Growers Assoc.,Michigan State University, PNNL Soy-Based 2-Cycle Engine Oils Produces biodegradable engine oil from soybeans for recreational marine uses

Partners:Terresolve Technologies, Ltd., United Soybean Board, Smith, Bucklin & Associates, Omni Tech International



Agriculture R&D Projects

Utilization of Corn-Based

Polymers Improves properties of new plastics derived from corn, such as polylactic acid.

Partners: Cargill Dow Polymers, NREL, Colorado School of Mines





Improved Catalytic Enzymes Improved catalysts for converting corn to industrial chemicals.

Partners: Altus Biologics, Genencor, Cargill, ORNL

Products from Wheat Milling





Partners:

- Pendleton Flour Mill, Inc.
- Mennel Milling Co.
- PNNL

- Recovers starch-rich product from mill feed, a low-value by-product of wheat flour milling.
- Converts the starch into value added product via catalytic or fermentation process.

High Value Products from Wheat



Partners:

- · Idaho Department of Water Resources
- Idaho National Engineering & Environmental Lab
- Idaho Wheat Commission

 Idaho is developing new process to separate low value and high value components from wheat

• Process will produce a better fuel to generate electricity and fiber for plastic composites

Recent IOF Awards for Agriculture

 Clean Fractionation of Cellulose - Eastman Chemical and National Renewable Energy Lab

 Monomer (isosorbide) from Corn Glucose - Iowa Corn Promotion Board and Pacific Northwest National Lab

• Vegetable Oils to Polymers - Pittsburg State University and BF Goodrich

 New Polymers from Corn-Derived Malonic Acid - National Corn Growers Association and Pacific Northwest National Lab

 Separation Technologies for Bio-based Feedstocks -Amalgamated Research, Inc., Idaho National Engineering & Environmental Lab, Arkenol Inc., and Koch Membrane Systems

• Yeast for Fermentation of Bio-based Feedstocks - Cargill Dow Polymers, LLC and National Renewable Energy Lab



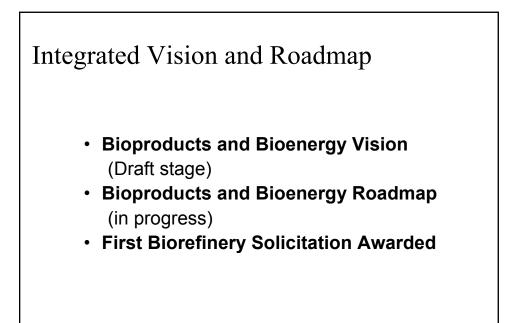
New Education Initiative

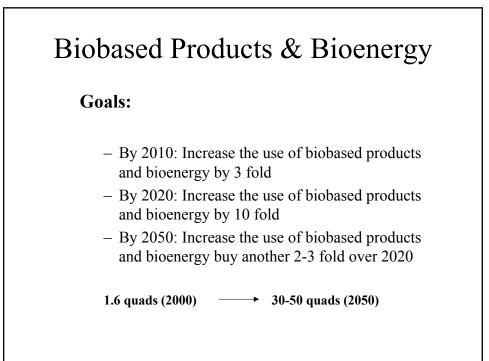
- Addresses concerns raised in technology roadmap workshops
- Promotes multi-disciplinary training and integrated research in renewable bioproducts
- Promotes academic and student interest with programmatic stipends
- · Industry involvement



Recent awards

- Michigan State University
- · Iowa State University
- University of Georgia Research Foundation
- · Colorado School of Mines
- Oklahoma State University
- · University of Nebraska Lincoln





Biobased Products & Bioenergy Awards Biobased Products Biorefinery FY 00 Solicitation Awards Separation of Corn Fiber & Conversion to Fuels & Chemicals, National Corn Growers Association (\$1.7 million) Conversion of Corn Fiber and Stover to Polylactic Acid, Ethanol & Power, Cargill Dow Polymers (\$1.1 million) Chemicals, Fuels & Power from Hog Manure, Institute of Gas Technology (\$265,000) Bark-derived Oils for Use in Structural Adhesives, Louisiana Pacific Corporation (\$1.2 million)

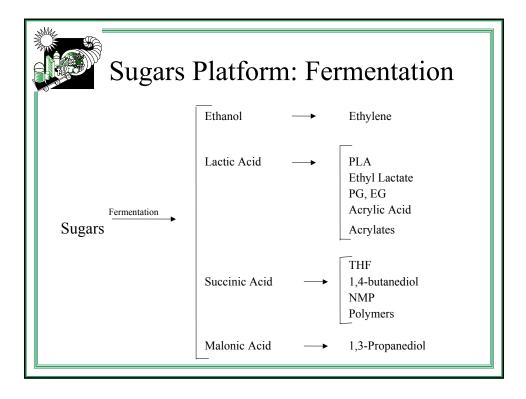


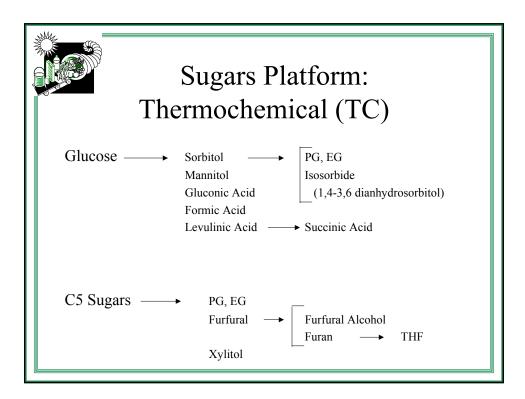
How to Get More Information

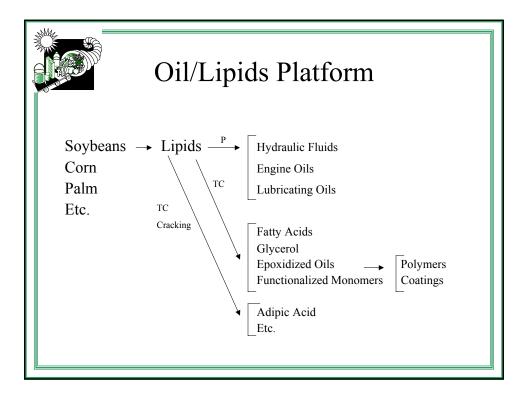
- Office of Industrial Technologies Web Site: www.oit.doe.gov
- OIT Agriculture Team Leader, Mark Paster: mark.paster@ee.doe.gov voice: 202-586-2821
- Bioproducts Bioenergy Web Site: www.bioproductsbioenergy.gov



Sugars Platform: Fermentation				
Corn \rightarrow Starch \rightarrow Glucose $\xrightarrow{\text{Fermentation}}$ beets sugar cane etc. Lignocellulose \rightarrow Glucose $\xrightarrow{\text{Fermentation}}$ Lignocellulose \rightarrow C5 Sugars $\xrightarrow{\text{Fermentation ??}}$	Xantham Gums Citric Acid Acetic Acid Propionic Acid Butyric Acid Fumaric Acid Gluconic acid Butanol PHA Polymers			



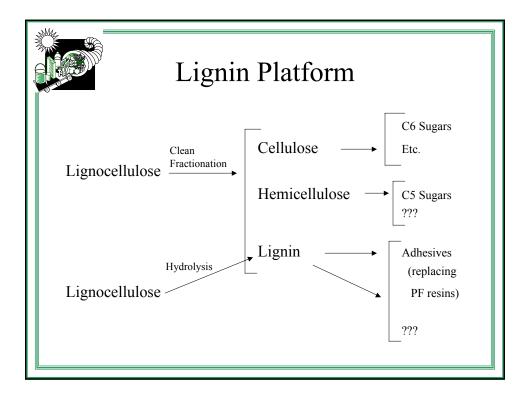




	Protein Platform	
Soybeans — Corn Etc.	 Polymers Adhesives "silk" Other materials 	

Biomass Gasification Platform					
Lignocellulose MSW	Gasification Pyrolysis Partial Oxidation Steam Gasification	CO, H ₂ CO, H ₂ , CO ₂ CO, H ₂ , CO ₂ , CH	H ₄ H ₄ H ₄ H ₄ H ₄ H ₄ H ₄ H ₄		

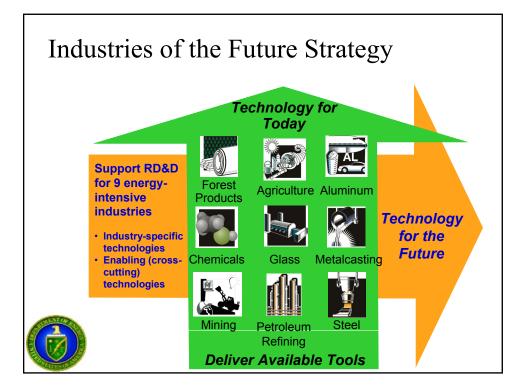
Biomass Pyrolysis (Liquification)					
	Vapors	Butadiene			
	>	Pentanes, Pentenes (e.g. Isoprene) BTX			
		levoglucosan 🔶 resorcinol			
Lignocellulose	Liquids	esters			
MSW		ketones, aldehydes			
		acids (acetic, formic, propionic, etc.)			
		alcohols			
		phenolics (PF Resin replacement)			
	Solids	char, ash			

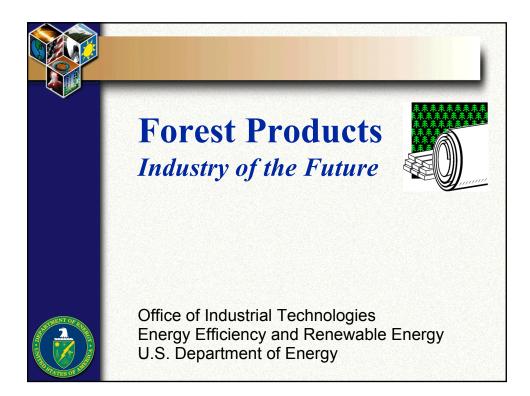


Plants as Factories Platform
Corn Starch Plastics Wheat
Rubber Plants — Polyisoprene
Plants — PHA Polymers
Seaweed Alginates
Corn Cobs \longrightarrow Furfural \longrightarrow

Plants as Factories Platform			
	Pulp and Paper		
	Lumber — Acetylated Lumber		
Trees	Wood/Wood Fiber/Sawdust Composites		
	OSB, Chip Board, Filled Plastics, Etc.		
	Cellulose Acetate (Films, Tow, Flake)		
	Rayon		
	Rosins, Rosin Esters		
Terpenes			
Fibers →	Cotton Fiber		
	Composites		
	_???		

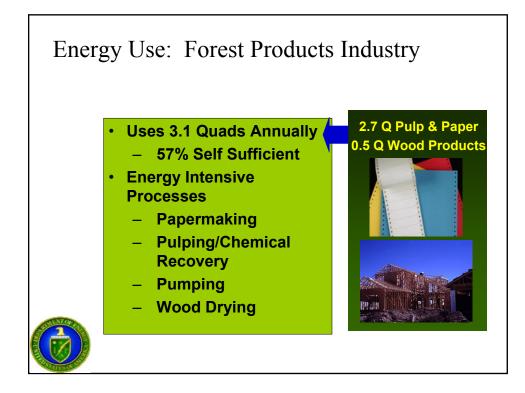
Photosynthetic Organisms			
Organisms \longrightarrow H ₂ ???			
Anaerobic Digestion			
Lignocellulose \longrightarrow CH ₄ \rightarrow Syngas \longrightarrow Methanol MSW ???			

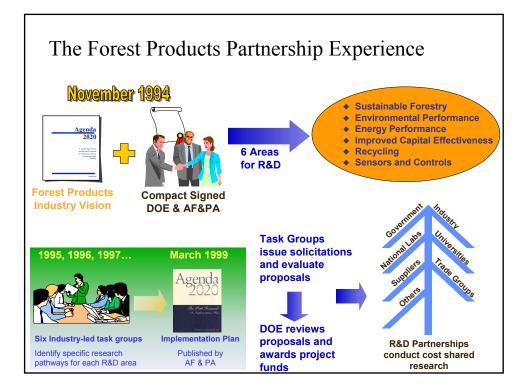


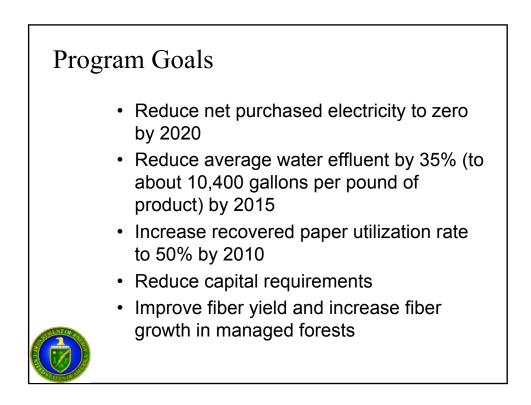


Forest Products Industry

		SIC 26 Paper & Allied	SIC 24 Lumber & Wood
	Major Products	paper, tissue, newsprint, packaging, corrugated, paperboard	lumber, veneer, plywood, particle board
	Shipments ('96)	\$160,661 million	\$106,518 million
	Employees ('96)	683,600	778,400
	Total Energy Use ('94)	2.66 quad	0.49 quad
Cost Capi	Purchased Energy Cost ('96)	\$6,262 million	\$1,846 million
	Capital Costs ('96)	\$9,543 million	\$3,638 million
	Pollution Control Costs ('94)	\$2,515 million	\$478 million



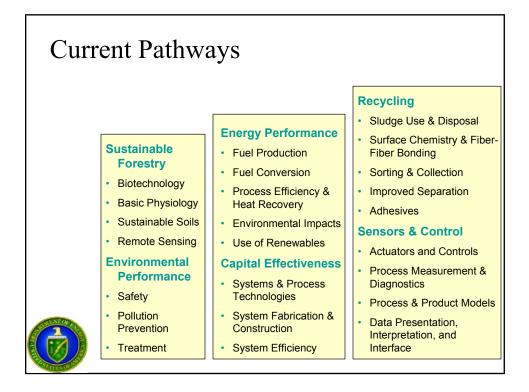


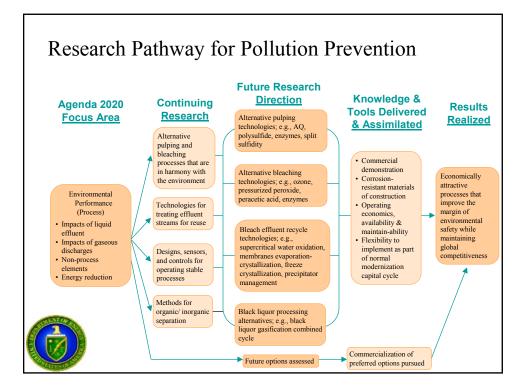


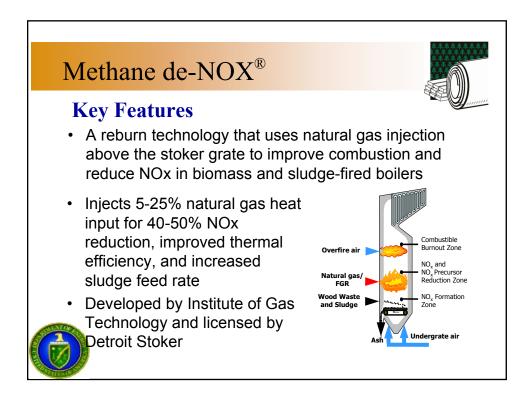
Agenda 2020: Making Progress

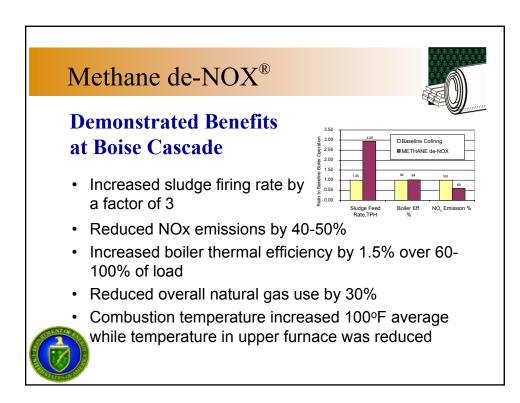
- DOE has funded over 100 projects through Agenda 2020.
- Over 1600 proposals have been reviewed
- · Partners include:
 - ★ 20 universities (8 PPERA)
 - ★ 11 National Laboratories
 - ★ 10 suppliers, engineering firms
 - ★ 2 research institutes
 - ★ about 30 forest products companies

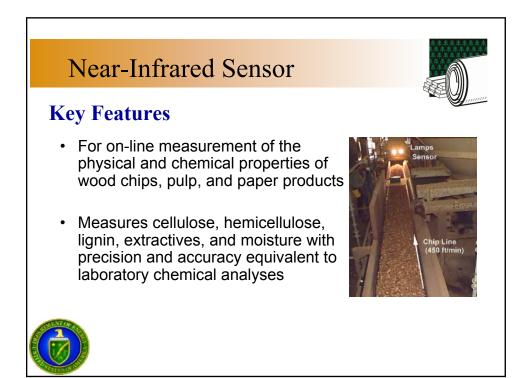




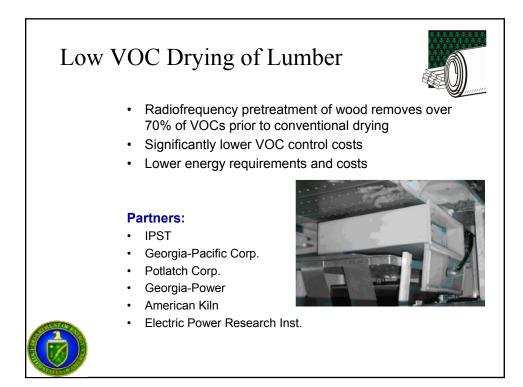


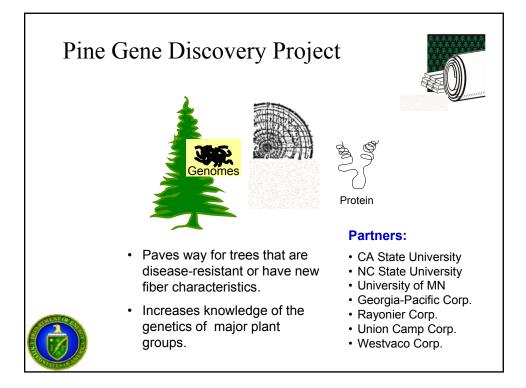


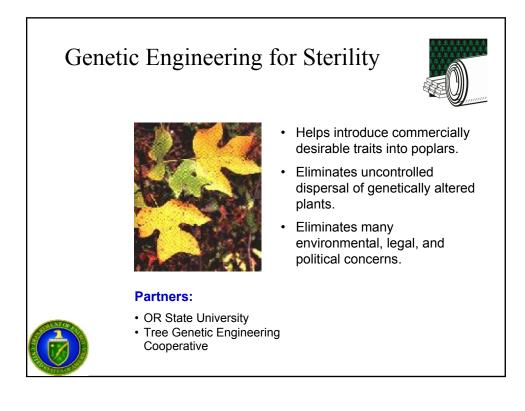


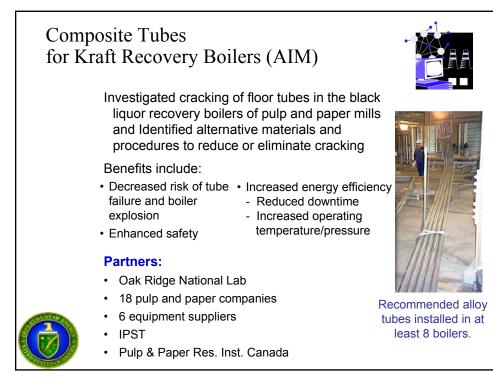


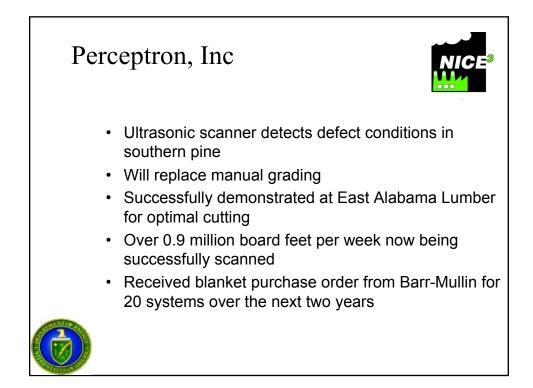
Near-Infrared Sensor Applications Several manufacturers are designing systems for installation NIR technology has been used in feed and grain industry for on-line measurement of moisture and protein content Three-day field test has been conducted at Champion/Cantonment, Florida and similar field demonstrations have been performed in Sweden Phase III of the project will develop a hand-held NIR device for standing trees









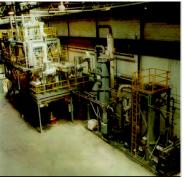


DOE Bio-Gasification Program

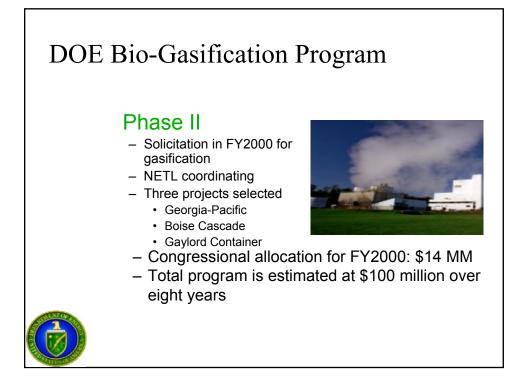
Phase I Awards

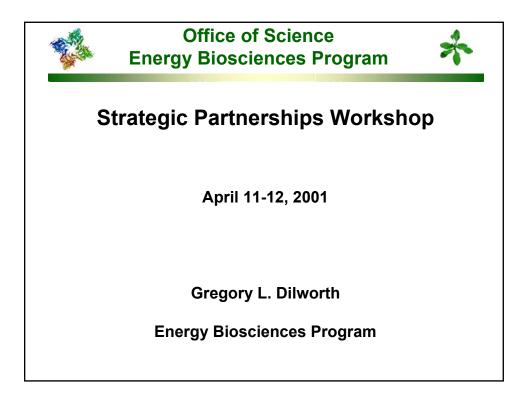
Preliminary engineering

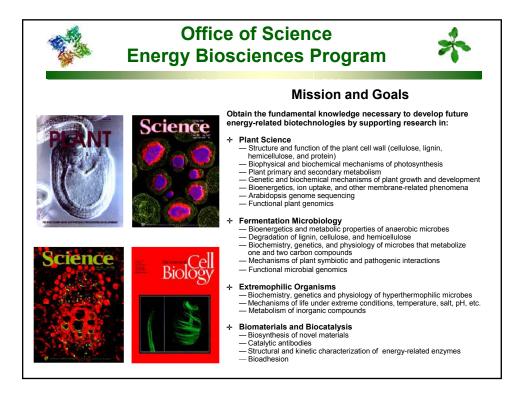
- Georgia-Pacific, MTCI/ThermoChem
 - \$1 million project
 - Big Island, VA pulping mill
 - 400,000 lbs/day black liquor solids













Office of Science Energy Biosciences Program





Long-term Accomplishments

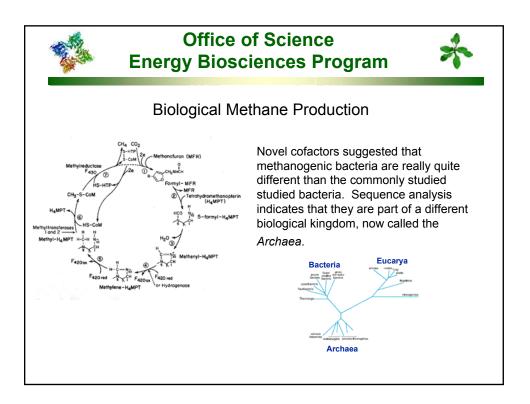
Determination of the biosynthetic pathway for biological methane production from CO_2 and molecular hydrogen.

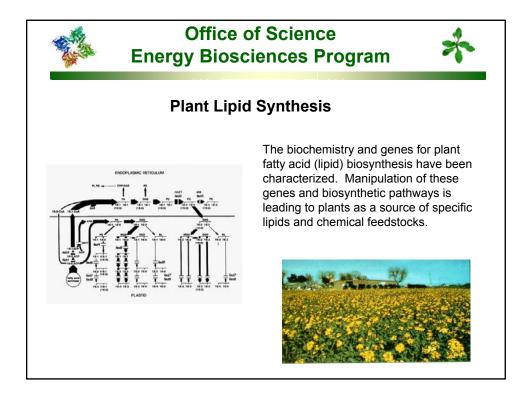
Elucidation of the biochemistry and genetic regulation of plant lipid synthesis.

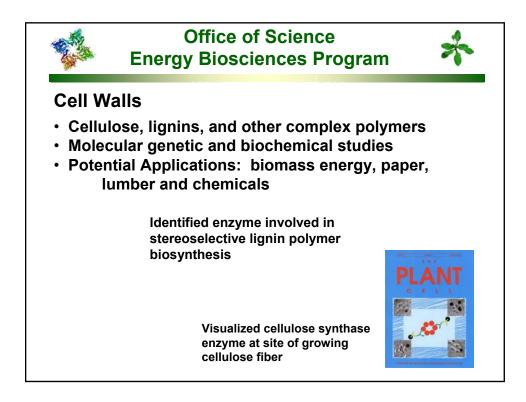


Carbohydrate chemistry and the structure of plant cell walls.

Major role in developing *Arabidopsis thaliana* as a model plant experimental system.









Office of Science Energy Biosciences Program



Arabidopsis thaliana

Selected for experimental properties rather than economic factors.

- Rapid growth cycle
- Small genome size
- Physically small
- Characteristic of typical flowering plants
- Numerous seeds
- · Molecular and genetic tools available

Permits the ready accumulation and comparison of data from a large number of international researchers.



Office of Science Energy Biosciences Program



Major Research Trends: (Gene sequencing, genomic analysis and related technologies are providing the driving force for these progressions)

Biochemistry

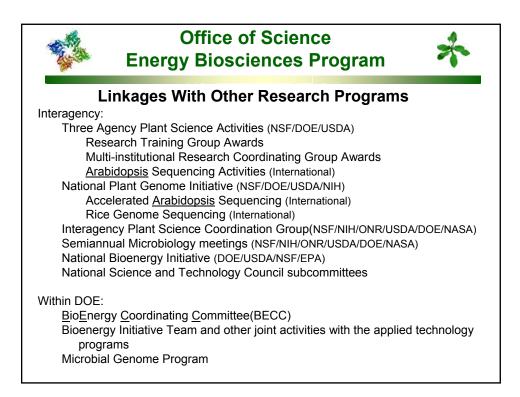
- Macromolecular Interactions
- Multicomponent/networked processes

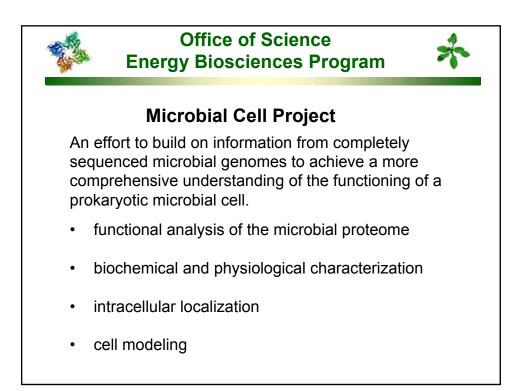
Molecular Genetics

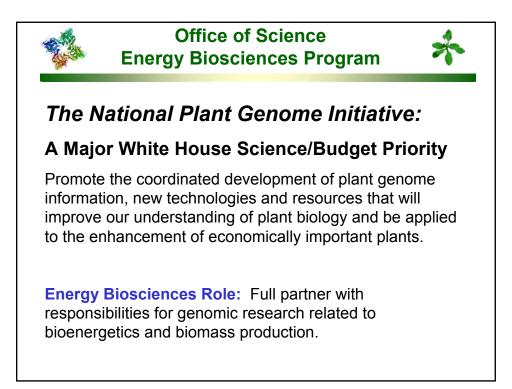
- · Identify genes and gene products
- Regulatory genes
- Epigenetics
- Evolution ("DNA archeology")

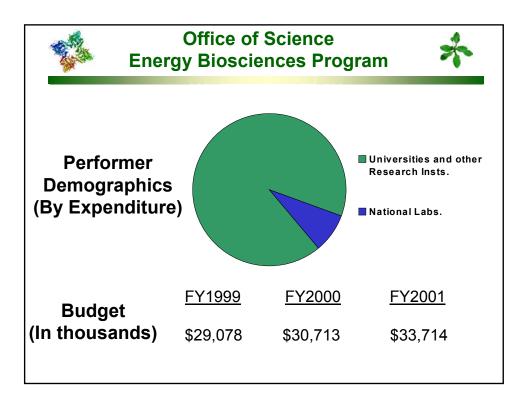
Functional Genomics

- · Gene families
- Developmentally related gene groups
- Response related gene groups









EPA Identified Programs and

Presentation by Donn Viviani

on

Pollution into Products:

Demand-Based Climate Mitigation

Environmental Protection Agency	http://www.epa.gov
Industry Partnerships, Project XL	http://www.epa.gov/ProjectXL/
Methane Energy	http://www.epa.gov/methane/
Landfill Methane Outreach	http://www.epa.gov/lmop/
AgStar Partnership (joint with USDA and DOE)	http://www.epa.gov/outreach/agstar/
Office of Research and Development	http://www.epa.gov/ORD/
Environmental Technology Verification	http://www.epa.gov/etv/
Office of Pollution Prevention and Toxics	http://www.epa.gov/internet/oppts/
Green Chemistry	http://www.epa.gov/opptintr/greenchemistry/program.htm
Genetically Modified Microorganisms	http:/www.epa.gov/opptintr/biotech
Plant Pesticides	http://www.epa.gov/pesticides/biopesticides
Extramural Research and Development	http://www.epa.gov/AthensR/extrmural/index.html
Comprehensive Procurement Guidelines	http://www.epa.gov/cpg

Granting programs (Extramural, Green Chemistry) Enabling programs (XL, Methane Energy, ETV, Procurement guidelines) Regulatory programs (GMO, Plant Pesticides)

Pollution into Products:

Demand-Based Climate Mitigation

abstract

-Current strategy to address rising CO₂ focuses on controlling emissions.

-Emissions are driven by energy use.

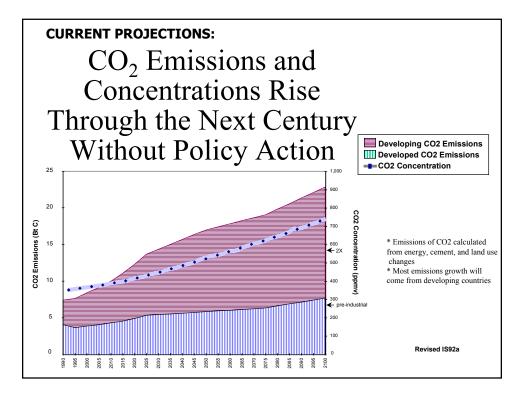
-Energy use increases as population and economies grow.

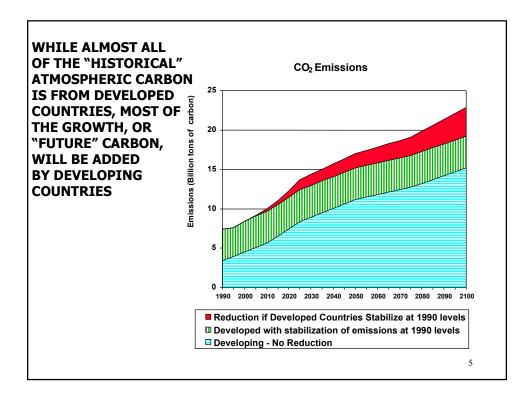
-Controlling emissions implies limiting growth.

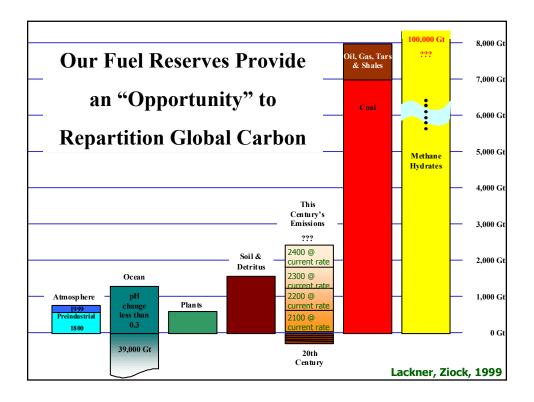
-Linking growth (that produces CO_2) to sequestering (e.g., biomass products) benefits growth and controls net emissions

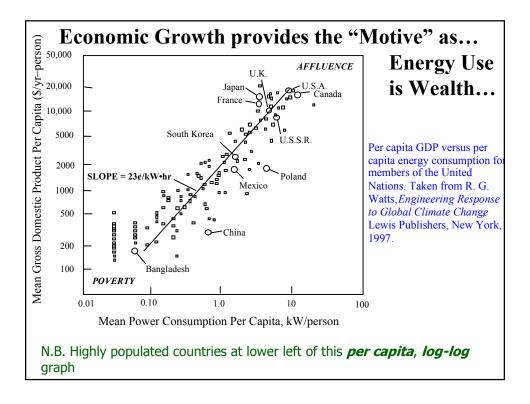
-CO₂ becomes a resource rather than a waste and growth is sustainable.

-Proposed is a closed-carbon, economic cycle, with product-sinks in Gigatons and non-emitting production mechanisms.







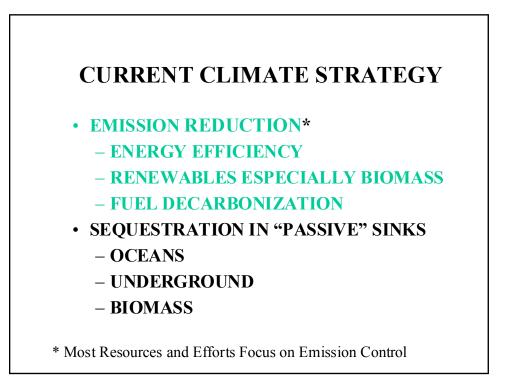


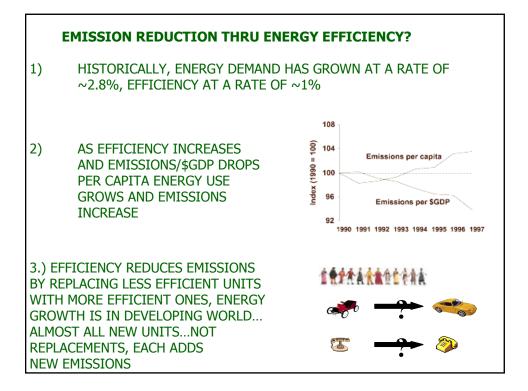
Stabilizing Concentrations?

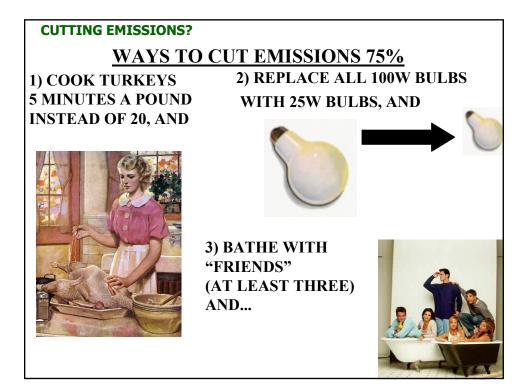
To stabilize concentrations today, would require a 75% cut in emissions

To stabilize in 20 years, would require a 88% cut in emissions

To stabilize at double pre-industrialized concentrations, would require a 66% cut in emissions



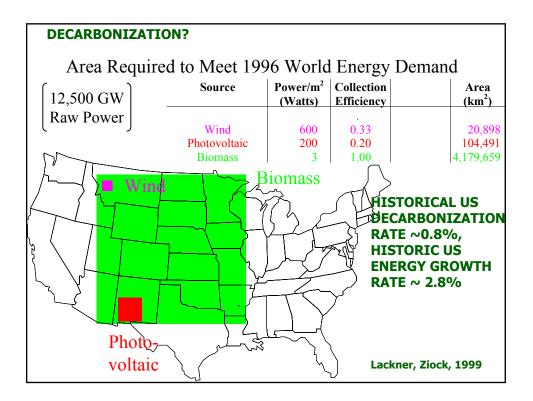


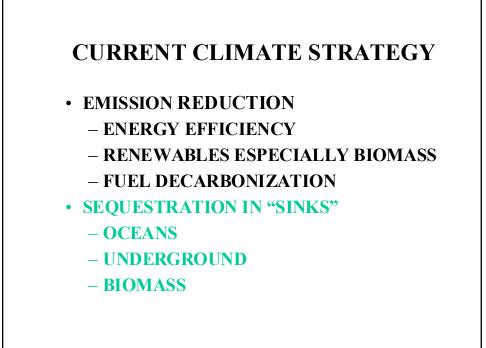


BESIDES DEVELOPING A TASTE FOR RARE POULTRY, OTHER ENERGY USES WOULD HAVE TO BE CUT BY 75%...

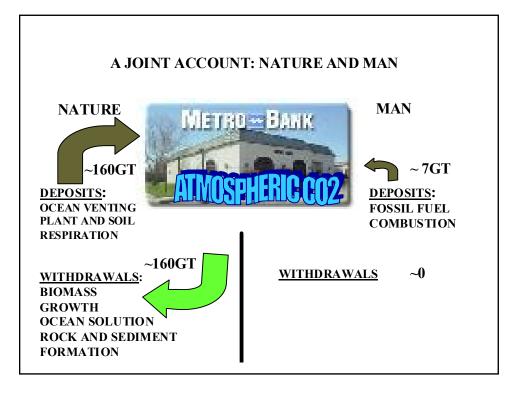
US Energy Consumption and Global Warming

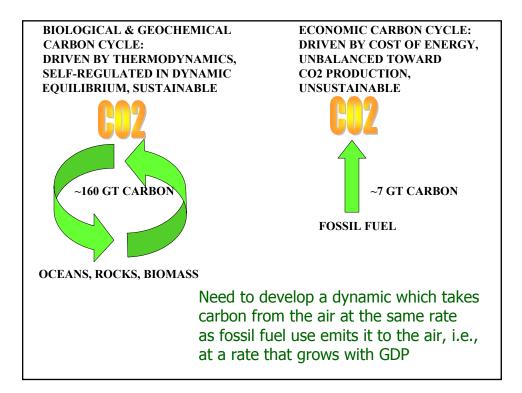
Average carbon dioxide emissions	in pounds/year
Automobile	11,400
Central air conditioner	4,800
Electric water heater	4,700
Lighting	2,500
Refrigerator	2,100
Room air conditioner	1,900
Clothes washer	1,800
Clothes dryer	1,700
Dishwasher	1,500
Electric cooking range	1,400
Dehumidifier	700
Source: Rocky Mountain Institute, courte National Wildlife magazine (NWF) Oct/No	5

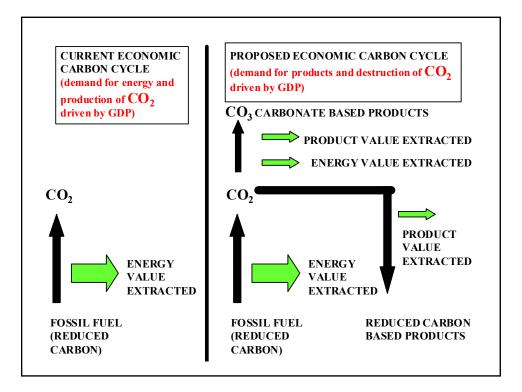




SEQUESTRATION IN "PASSIVE" SINKS OCEANS OCEAN INJECTION ALTERS pH, WHICH... HARMS BIOTA (e.g. CORAL), CHANGES SOLUTION/ CIRCULATION/VENTING RATES, AFFECTS CURRENTS, and REQUIRES A CONDENSED STREAM <u>UNDERGROUND</u> ALTERS GROUNDWATER pH, BIOTA EFFECTS, SMALL LEAKAGE CAN NEGATE BENEFIT, and REQUIRES A CONDENSED STREAM <u>BIOMASS</u> COMPETES FOR LAND WITH FOOD, FIBER, BIOFUEL, HABITAT, and OTHER NEEDS







	TO SUCCEED
1) PRO GT's	DUCTS MUST SEQUESTER CARBON IN THE
2) DEN	AAND FOR PRODUCTS MUST ~ MATCH
1 A A A A A A A A A A A A A A A A A A A	TH OF FOSSIL ENERGY DEMAND
3) TEC	CHNOLOGY MUST BE AVAILABLE,
	RDABLE, AND NOT A NET EMITTER
4) PRC	DUCTS MUST COMPETE ON PRICE AND
1 A A A A A A A A A A A A A A A A A A A	DRMANCE WITH ALTERNATIVES

1) PRODUCTS MUST SEQUESTER CARBON IN THE GT's PRODUCTS WITH SUFFICIENT CAPACITY:

- INFRA STRUCTURE: ROADBED, STRUCTURE AND OTHER CONSTRUCTION MATERIAL
- SEA-LEVEL RISE MITIGATION MATERIAL: BEACH ENRICHMENT, LAND ELEVATION
- ARTIFICIAL SOILS

2) DEMAND FOR PRODUCTS MUST ~ MATCH GROWTH OF FOSSIL ENERGY DEMAND...

PRODUCTS (CARBON CONSUMED)- ENERGY (CARBON EMITTED) COMPARISON...NORMALIZED BY GDP:

OECD

PRODUCTS: 6.6 LBS NATURAL RESOURCES/ \$GDP¹

ENERGY: 4 KWH/\$GDP³

CARBON EMISSIONS: 2/3 LBS/\$GDP

~ 9 to 1 (product/energy)

PRODUCTS: 16 LBS NATURAL RESOURCES/ \$GDP²

ENERGY: 4 KWH/\$GDP³

US

CARBON EMISSIONS: 2/3 LBS/\$GDP

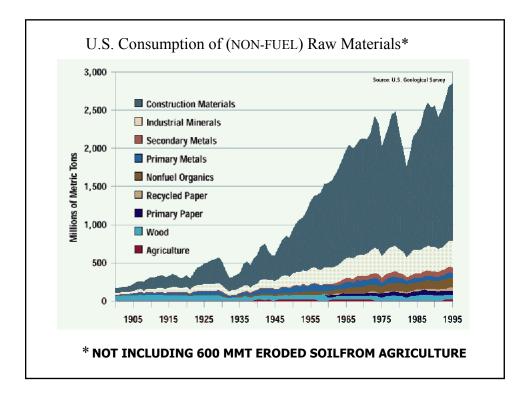
~ 11 to 1 (product/energy)

¹ WRI, ² USGS, ³ RG Watts

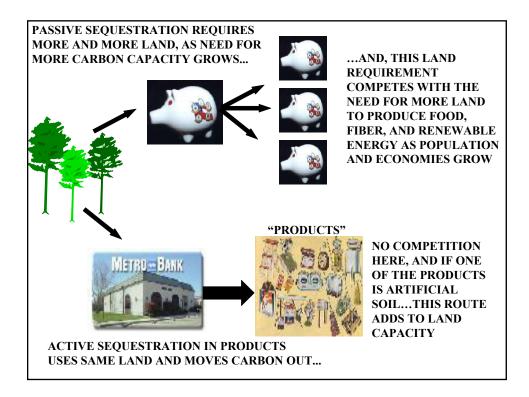
PRODUCTS - ENERGY COMPARISON BY SECTORS

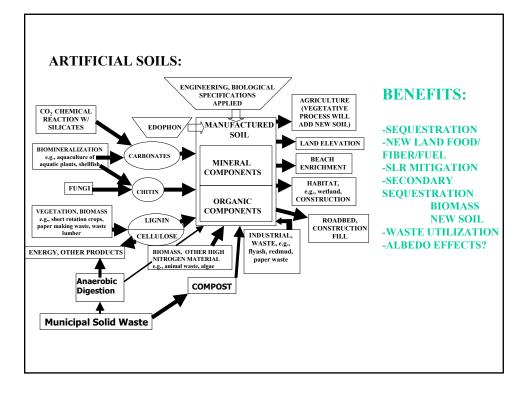
Total Domestic Output	1996	(metric	tons per	capita)
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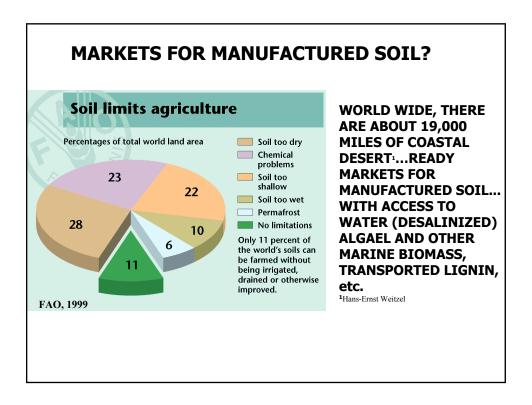
Sector	Austria	German	iy Japan	Netherlands	US
Agriculture	1.66	2.17	0.51	4.25	16.53
Construction	6.83	4.02	9.73	6.84	13.82
Industry	6.37	25.05	3.43	3.70	38.52
Household	2.40	2.00	0.73	3.03	2.46
Transport	2.33	2.53	2.27	3.94	6.52
Other	0.41	0.98	0.82	1.23	n/a
Total	20.00	36.75	17.49	22.96	77.85
Energy	1.27	5.92	3.43	2.93	8.48
Energy	1.27	5.92	3.43		8.48



ODUCT-ENERGY COMPARIS	ON, ON A SMALLER SCALE	
WHAT DOES LON	DON CONSUME?	
Total fuel, (oil equivalent)	Tons per year ~ 20,000,000	0
Timber	1,200,000	
Paper	2,200,000	
Plastics	2,100,000	
Glass	360,000	
Cement	1,940,000	London
Bricks, blocks,	6,000,000	
sand & tarmac		1 - 18
Metals (total)	<u>1,200,000</u>	L.C.
	~15,000,000	
NB: London is essentially	y "built"	*LONDON FOOTPR
and requires little new in		125X LONDON PROF
less urban and less devel		One World, Herbert Girard
would have a larger prod	uct/energy ratio	One world, Herbert Girard







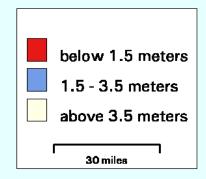
THE **"DEMAND FOR SAND"** AS SEAS RISE AND LAND SINKS

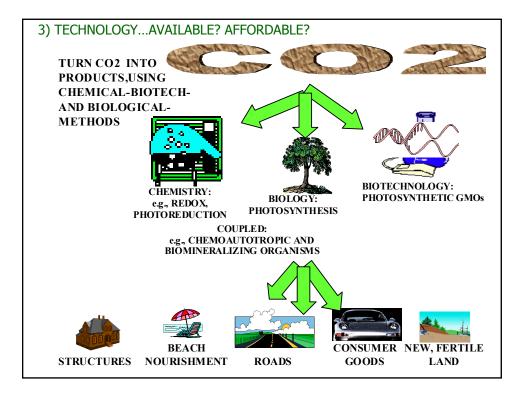
IN THE U.S, e.g., NORTH CAROLINA HAS > 1,000 mi² OF BARRIER ISLAND/ SHORELINE BELOW 1.5 METERS USEPA

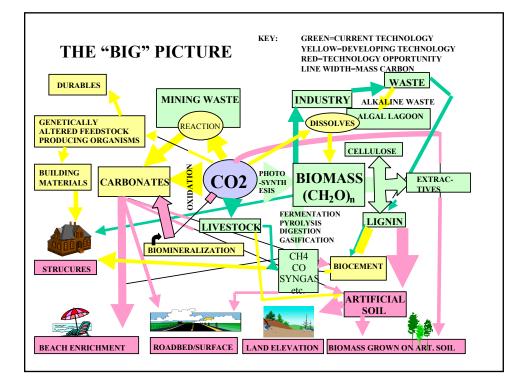
IN THE PACIFIC, THE SAMOA, TONGA, VANUATU, MALDIVES, NAURU, MARSHALL AND SOLOMON ISLANDS, AND OTHERS, ARE SINKING

Than Aung, National Tidal Facility

-



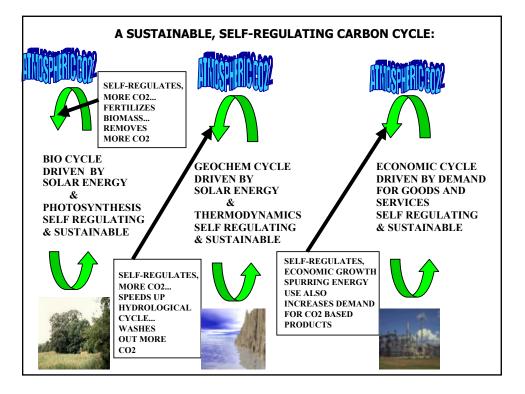




POLICY OPTION DRAWBACKS/LIMITS

OPTION	LIMITATION(S)
NATURAL GAS SUBSTITUTION	BENEFIT LIMITED TO 30%,
FOR OIL/COAL	GAS HAS 5% TO 70% CO2
	CONTAMINATION
MARINE/TERRESTRIAL	ALTERS OCEAN pH (MARINE)
SEQUESTRATION OF CO2	UNKNOWN BIOTA EFFECT
	REQUIRES CONDENSED STREAM
ENERGY EFFICIENCY	LIMITED BY THERMODYNAMICS/ ENERGETICS
RENEWABLES	COMPETE FOR LAND WITH FOOD/ FIBER
	INFRASTRUCTURE LIMITS
FUEL DECARBONIZATION	TECHNOLOGY LIMITED
SEQUESTRATION IN	TECHNOLOGY LIMITED
PRODUCTS	PRICING BARRIERS

WHY SEQUESTRATION IN PRODUCTS?BECAUSE IT:GROWS WITH POPULATION AND ECONOMIC
GROWTHHAS BENEFITS OUTSIDE OF CARBON STORAGERELIEVES PRESSURE ON OTHER NATURAL
RESOURCESHAS ENVIRONMENTAL DOWNSTREAM AND
UPSTREAM BENEFITS, INCLUDING ENERGY
SAVINGS, WASTE REDUCTION, AIR AND WATER
POLLUTION REDUCTIONS.IS SUSTAINABLE



Other Government Programs Identified in the Inventory but not Participating in the Workshop

Departments, Agencies, Offices, Programs	Web Site
National Science Foundation	http://www.nsf.gov/
Biological Sciences	http://www.nsf.gov/home/bio/
Biological Infrastructure	http://www.nsf.gov/bio/dbi/
Environmental Biology	http://www.nsf.gov/bio/deb/
Integrative Biology and Neuroscience	http://www.nsf.gov/bio/ibn/
Molecular and Cellular Biosciences	http://www.nsf.gov/bio/mcb/
Engineering	http://www.nsf.gov/home/eng/
Bioengineering and Environmental Systems	http://www.eng.nsf.gov/bes/
Chemical and Transport Systems	http://www.eng.nsf.gov/cts/
Design, Manufacture, and Industrial Innovation	http://www.eng.nsf.gov/dmii/
Mathematical and Physical Sciences	http://www.nsf.gov/home/mps/
Chemistry	http://www.nsf.gov/mps/chem/
Materials Research	http://www.nsf.gov/mps/dmr/
Mathematical Sciences	http://www.nsf.gov/mps/dms/

Grants address bioenergy and biobased products activities in various programs sponsored by NSF

Not highlighted at Workshop

Department of Commerce	http://www.doc.gov
Advanced Technology	http://www.atp.nist.gov/
Tennessee Valley Authority	http://www.tva.gov/
Renewables and Biomass	
Public Power Institute	http://www.publicpowerinstitute.or
ATP/NIST grants projects - specific obtained grants that are related to bio	
TVA/Public Power Institute Recently formed by TVA. Has specifi for cost-sharing with government and	c funding for a while