

Article

Grid-Scale Ternary-Pumped Thermal Electricity Storage for Flexible Operation of Nuclear Power Generation under High Penetration of Renewable Energy Sources

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Abstract: In this work, the integration of a grid-scale ternary-Pumped Thermal Electricity Storage (t-PTES) with a nuclear power generation to enhance operation flexibility is assessed using physics-based models and digital real time simulation. A part of the electricity from the nuclear power generation is delivered to the grid, and the balance is used to power a heat pump that can be augmented by an auxiliary resistive load element to increase the charging rate of the thermal storage. This increases the thermal potential between hot and cold thermal stores (usually solid materials or molten salts inside large storage tanks). The thermal energy is transformed back into electricity by reversing the heat pump cycle. Different transient scenarios including startup, shutdown, and power change for grid-connected operation are simulated to determine the behavior of the hybrid nuclear-t-PTES system operating under variable loads that constitute a departure from conventional, baseload nuclear plant operation schemes. Ternary refers to the three modes operation: (i) heat pump (including heating coil), (ii) heat engine, and (iii) simultaneous operation of heat pump (including heating coil) and heat engine during changeover from pumping to generation or vice-versa. The controllability of t-PTES in the short timescales as a dynamic load is used to demonstrate operational flexibility of hybrid nuclear plants for flexible operation through advanced load management. The integration of t-PTES into nuclear power systems enhances the system flexibility and is an enabler for high penetration of renewable energy resources.

Keywords: ternary-Pumped Thermal Electricity Storage (t-PTES); nuclear reactor; flexible operation; thermal-electrical co-simulation; grid integration

1. Introduction

Nuclear power generation is a mature, reliable, and clean technology with the highest energy density, that has been the backbone of the U.S. power generation portfolio for several decades. Traditionally, the nuclear generation fleet have operated as fully committed baseload units and the nuclear reactor designs have not experienced significant and disruptive innovation during the last decades [1]. One of the main limitations of nuclear reactors is the lack of flexibility in operation due to thermal cycling constraints. The highly variable external demands would require a departure from the conventional, base-load nuclear plant operation scheme and off-design operation. This transient operation impacts plant performance, components lifetime, and requires robust design and maintenance

procedures. Efforts to address this limitation include the development of small modular reactors (SMRs) and microreactors; while being lower power rated, these can achieve some level of flexible operation [2–4]. In general, the next generation of nuclear reactors must be adaptive to maintain long-term competitiveness in a continually evolving power generation market characterized by a growing penetration of variable renewable energy sources. Another alternative to improve flexible operation is related with the integration of nuclear power generation with renewable energy generation, fossil-fuel generation systems and energy storage technologies [4–6].

To better understand the real behavior of integrated nuclear with other thermal systems like the ternary-Pumped Thermal Electricity Storage (t-PTES), it is imperative to perform transient analyses that include co-simulation of thermal and electrical characteristics in a high-fidelity computing environment. Understanding and quantifying the flexibility of grid connected t-PTES systems under different transient scenarios is fundamental for assessing new system configurations, developing optimal operation modes, and reducing maintenance costs.

This proposed project represents a high-impact contribution toward realizing an advanced reactor technology that can (a) attain a level of maturity in a time frame competitive with other thermal power generation technologies, and (b) maintain competitive operational performance in a rapidly evolving power generation network. The deployment of previous generations of reactor technology in the United States has suffered from the significant costs to mature a technology to the point that high levels of operational efficiency are achieved. The incorporation of advanced data analytic systems within next generation reactor technologies presents the potential to utilize operational data to dynamically, and rapidly, optimize the operation of the new technology in supplying intended demand(s) and adapt more rapidly to changes in demands from external consumers and availability of other generation sources.

2. Conceptual Overview

2.1. Enabling Flexibility from Nuclear

Standard operation of the nuclear power plant (NPP) is mandated by regulations based on strict safety guidelines. NPPs in the United States constitute the baseload generation due to economic reasons (lowest variable cost) and are not relied upon for up- and down-regulation [7–9]. High penetration of renewables is posing challenges for operation of conventional NPPs in a grid integrated with fast varying renewables and uncertainty due to limited accuracy in forecasting. The flexible operation of NPPs is popular in some countries such as Germany, France, Belgium, etc., thereby proving the capability of the nuclear technology to be quite flexible [7,10,11]. Flexibility for conventional NPPs without cycling can only be achieved through auxiliary power installations that can be tightly integrated with NPPs, provide adequate response for flexibility, and can allow coordinated control enabling the flexibility. We present one such systematic integration and thermal technology to achieve the NPP flexibility.

2.2. Ternary-Pumped Thermal Electricity Storage (t-PTES)

A ternary-Pumped Thermal Electricity Storage (t-PTES) system integrates a heat pump, a thermal energy storage tank system, and a heat engine with a grid-connected nuclear power plant, as can be seen in Figure 1. The t-PTES system is powered by a nuclear power plant running at nominal power and capable of flexible operation to follow the load requirements though fast- and low-response operation modes accomplished by the integration of the heat pump, the heat engine, and a direct electricity to thermal conversion device. The transition among operation modes is performed by a Nuclear Flexibility Enabler (NFE), a control-based interface that senses the load variations in sub-seconds and take decisions to divert instantaneous power excess or extract additional power from integrated components to satisfy the instantaneous electricity demand.

conventional NPPs enhances the system reliability and dispatchability as illustrated in Figure 3, enabling the path for an effective integration of renewable energy sources into the electric grid. PHES is a commercially proven technology that uses electricity to power a heat pump, which increases the thermal potential between hot and cold thermal stores (usually solid materials or molten salts inside large storage tanks). The thermal energy is transformed back into electricity using a heat engine (Rankine or Brayton cycle). In this work we have proposed a different set of turbomachines for the heat pump and the heat engine and it is worth noting that other approaches for PHES consider a single device to perform the heat pump and heat engine functions by reversion of the flow direction, but in this case reciprocating devices are required, and also additional time is needed to switch between charging and discharging functions.

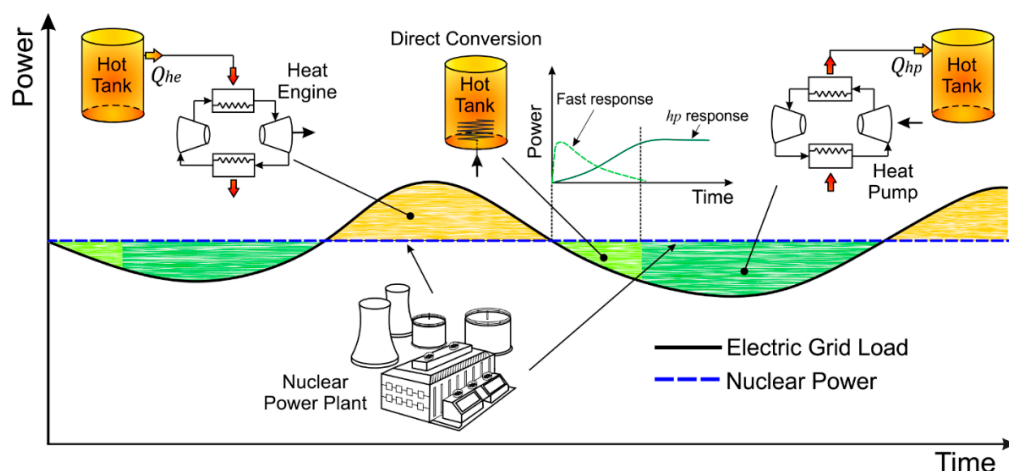


Figure 3. Pictorial depiction of t-PTES operation to provide flexibility to nuclear power generation.

3. Modeling and Real Time Simulation

3.1. Dynamic Modeling

3.1.1. Ternary-Pumped Thermal Energy Storage (t-PTES)

The excess power from the nuclear power plant can be diverted and stored using the fast-response direct energy conversion through a submerged resistance in the hot tank and an indirect slow-response energy conversion through a heat pump. The change in power consumption, (ΔP_{hp}) as a function of the change shaft speed $(\Delta\omega)$ for a Variable-Speed Heat Pump is expressed through the following second-order transfer function:

$$\Delta P_{hp}(s) = \frac{n_{\omega 1}s + n_{\omega 0}}{s^2 + d_{\omega 1}s + d_{\omega 0}} \Delta\omega(s) \tag{1}$$

The values for the coefficients $n_{\omega 1}$, $n_{\omega 0}$, $d_{\omega 1}$, and $d_{\omega 0}$ can be estimated using multiple polynomial regression of power vs. shaft speed curves for different heat source and heat sink temperatures [12]. The electrical power $P_{hp}(t)$ can be determined from the immediately previous power consumption $(P_{hp,0})$ as follows:

$$P_{hp}(t) = P_{hp,0} + \Delta P_{hp}(t) \tag{2}$$

The heat generated by the heat pump Q_{hp} is a function of the Coefficient of performance COP and can be calculated from:

$$Q_{hp}(t) = COP(t) \times P_{hp}(t) \tag{3}$$

The COP is a function of the heat source (cold tank) and the heat sink (hot tank) temperatures (T_{∞} and T_{hp} , respectively). The maximum achievable COP of a heat pump is described by the Carnot COP . The real COP can be calculated using a quality factor to

scale down the Carnot COP . The COP for a real heat pump is calculated using a quadratic regression [13] and a scaled-down factor for the Carnot COP as follows:

$$COP = \left\{ \begin{array}{l} 10.29 - 0.21(T_{hp}(t) - T_{\infty}(t)) + 0.0005(T_{hp}(t) - T_{\infty}(t))^2 \quad \text{if } \Delta T \leq 85K \\ \eta(T_{hp}(t)/T_{hp}(t) - T_{\infty}(t)) \quad \text{if } \Delta T > 85K \end{array} \right\} \quad (4)$$

where $\Delta T = T_{hp} - T_{\infty}$ and the scaling factor $\eta = 0.317$.

The thermal model for the hot tank is presented in Figure 4, and the corresponding energy balance for this component is described by Equation (5).

$$\rho V c_p \frac{dT_{tk}}{dt} = Q_{hp} + VI - Q_{he} - UA(T_{tk} - T_{\infty}) \quad (5)$$

where $m = \rho V$ is the mass of Therminol VP-1 in the tank, Q_{hp} (W) is the heat from the heat pump entering the tank, and Q_{he} (W) is the energy extracted from the tank. The heat loss is defined as $Q_{loss} = UA(T_{tk} - T_{\infty})$, where U is the overall heat transfer coefficient and A is the area of the tank. The electrical work (direct conversion) is $e_{in} = VI$. Design parameters for the hot tank are presented in Table 1.

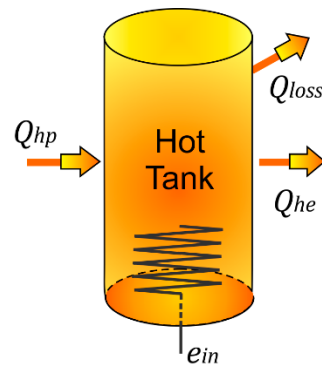


Figure 4. Thermal model for the hot tank.

Table 1. Design parameters for the hot tank.

Parameter	Value
Volume, V	4594 m ³ (r = 15 m, h = 6.5 m)
Mass, m	3500 tons
Specific heat Therminol VP-1, c_p	2.392 kJ/kg-K
Density Therminol VP-1, ρ	775 kg/m ³
Tank's surface area, A	1320 m ²
Overall tank surface heat transfer coefficient, U	0.005 kW/m ² -K

In this work, $T_{hp}(t)$ is assumed to be approximately the temperature of the hot tank, i.e., $T_{hp} \approx T_{tk}$. The initial temperature in the tank is $T_0 = 350$ K and the maximum possible temperature in the tank is set to 700 K. The corresponding initial and maximum energy in the tank can be determined as $E_0 = mC(T_0 - T_{\infty}) = 477 \times 10^6$ kJ and $E_{max} = mC(T_{max} - T_{\infty}) = 3407 \times 10^6$ kJ, respectively. The transfer function based on the energy balance of (5) is presented in Figure 5. A state-space model of the hot tank is shown in Appendix A.

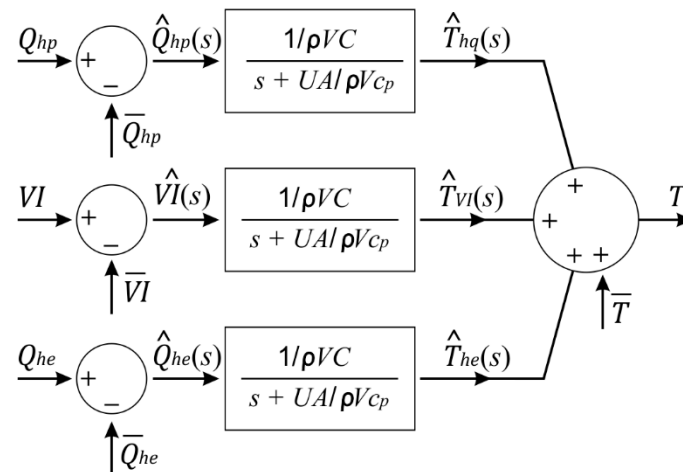


Figure 5. Transfer functions for the hot tank.

The efficiency of the heat engine is defined as the ratio between the power output and the energy input:

$$\eta = \frac{W}{Q_{he}} \quad (6)$$

The heat input and power output in kW for a Rankine cycle are determined from the following expressions [14] that are obtained from:

$$Q_{he} = \frac{1200}{\left(1 - \frac{T_{\infty}}{T}\right)(1 + rM)} (T - T_{\infty}) \quad (7)$$

$$W = 1200 \frac{\eta_{eq} [0.8rM + 0.8 - rM \frac{T_{\infty}}{T} - 1]}{\left(1 - \frac{T_{\infty}}{T}\right)(1 + rM) [0.8(rM + \eta_{eq}) - \eta_{eq}]} (T - T_{\infty}) \quad (8)$$

where, η_{eq} is defined and the equivalent efficiency that accounts for compression and expansion irreversibilities in the turbine and the pump of the Rankine cycle and is calculated from:

$$\eta_{eq} = \frac{\eta_t (1 - W_{rp}/W_{rt})}{1 - \eta_i \eta_p W_{rp}/W_{rt}} \quad (9)$$

η_t and η_p are isentropic efficiencies for the turbine and the pump, respectively, while W_{rp}/W_{rt} is the pump to turbine power ratio for the cycle. In this study the values for these parameters are $\eta_t \approx 0.87$, $\eta_p \approx 0.85$, and $W_{rp}/W_{rt} \approx 0.05$, which correspond to characteristic parameters for real Rankine cycles.

$$rM = \left[(\dot{m}c_{p,w})_L (1 - e^{-NTU_L}) \right] / \left[(\dot{m}c_{p,w})_H (1 - e^{-NTU_H}) \right] \quad (10)$$

The parameter rM is a ratio between effective conductance for heat input and heat dissipation heat exchangers that accounts for the thermal conductance and fluid characteristics including the specific heat capacity of water ($c_{p,w}$) and the mass flow rate (\dot{m}) of water in the Rankine cycle.

3.1.2. Electric Grid

The electric grid is modeled in a Digital Real Time Simulation (DRTS) platform. The model consists of bulk generation and loads at transmission level. The simulations are performed on a modified 12-bus system, see Figure 6, consisting of three synchronous generators with thermal plant governors and five load buses [15]. A slack bus generator representing a strong grid (ideal source) is present at bus-9. For our analysis, the grid

for load-following operation of a PWR NPP, typically 15–20% of capacity has proven to be acceptable limits in the literature; we base our rationale on this. On the other hand, HE operation is more to help balance the state-of-charge (SOC) of the hot tank (thermal storage) where the heat from the hot tank can be used to generate electricity from the HE, that can be adjusted in NPP generation schedules with a maximum of (20 MWe/500 MWe \times 100%) 4% regulation, without a large impact on NPP output. Although we do not aim to provide long-term or day-ahead generation scheduling in this paper and focus on dynamic aspects only, the use-cases for an electric grid with high renewable penetration will allow such a regulation to maintain hot tank SOC for up- and down-regulation. For example, in case of high penetration of solar PV the heat tank can be charged fully during the day, and the HE can be used during the night time for maintaining SOC for the next day. HP electrical power means the induction motor rating driving the compressor as a load in the heat pump. The compressor size is 40 MW, which is typical in large size LNG plants and can consist of multiple units (e.g., 5–10 MW each) and warrants a techno-economic analysis. We use aggregated large capacity to demonstrate the operational aspects for the proposed t-PTES concept in this paper. Techno-economic analysis can be a future research direction and not covered here. The control objective is to minimize the power deviation of NPP from the schedule.

$$P_{hp} = \max \{0, (P_{Load_{bus6}} - P_{Load_{bus6meas}}) - P_{hcoil}\} \quad (11)$$

$$P_{he} = \max \{0, (G_{4sch} - G_{4meas}), P_{hcoil}(T_{tank} = T_{max} - T_{margin})\} \quad (12)$$

$$\delta P_{hcoil} = (P_{tie,pre} - P_{tie}) \times (dP_{bus6}/dP_{tie}) \quad (13)$$

$$P_{hcoil} = \max \{0, (G_{4sch} - G_{4meas}) - (P_{Load_{bus6}} - P_{Load_{bus6meas}})\} + \delta P_{hcoil} \quad (14)$$

Table 2. Control rules and constraints for t-PTES.

t-PTES Element	Rating	Operational Rule	Constraint
Heating Coil	60 MWe	Cut-in for sub-second operation as per (11).	Max. continuous run time = 600 s; efficiency = 98.5%
Heat Pump	45 MWe	Cut-in for slower ramping: 0-full load in approx. 60 s.	Partial load operation inefficient, full loading preferred.
Heat Engine	20 MWe	Run to extract heat for maintaining margin to run heat pump.	May be crucial for flexibility when Hot Tank is full.
Hot Tank	<i>Initial conditions :</i> $E_o = mc_p(T_0 - T_\infty) = 477 \times 10^6 \text{ kJ}$ $T_0 = 350 \text{ K}$ $E_{min} = 0$ $E_{max} = mc_p(T_{max} - T_\infty) = 3407 \times 10^6 \text{ kJ}$ $T_{min} = T_\infty = 298 \text{ K}$ $T_{max} = 423 \text{ }^\circ\text{C} = 700 \text{ K}$	Cut-off heat pump and heating coil for $T_{tank} > 690 \text{ K}$. Cut-in heat engine as per (12).	Hot tank reservoir with constant heat dissipation.

3.2.1. Baseline Nuclear Power Plant Operation in Blue Sky Scenario

The baseload schedule of NPP without any auxiliary load is considered as the baseline for this paper during a blue-sky scenario. During the blue-sky scenario, the variability in load demand and renewable generation is considered. The up- and down-regulation of the NPP is coordinated by the NFE controls, thereby covering nominal variations through t-PTES without the need to change NPP power output. In certain situations, the NPP may be required to perform a load-following operation beyond the regulation capacity of the NFE. This is an extreme case where NPP output must be varied in conjunction with t-PTES. Such scenarios can be mitigated at plant level through a larger capacity t-PTES

design (note: We consider a representative PWR design in the legacy NPP in this paper. We show through simulations, the effectiveness of t-PTES based on a certain capacity design targeting 15–20% of NPP regulation. We are not considering any comparison to new modular NPP designs. Although, the scope of our work only includes legacy PWR-based technology as a representative NPP and we have not done a comparative assessment with new generation modular NPPs, our understanding is that modular technology may provide more efficient and economical pathways to achieve flexibility through the next generation NPPs).

3.2.2. Flexibility during Blue Sky and Grey Sky Scenarios

The flexibility can be quantified for blue-sky and grey-sky scenarios by computing a flexibility metric considering power, energy, and ramping capability provided by the NFE (measured in kW, kWh, and kW/s, respectively). The performance can be quantified as improvement in frequency and power oscillations with and without the NFE. We show selective simulation results in this work for demonstrating the effectiveness of t-PTES for providing flexibility to the NPP.

3.2.3. Emergency Operation during Black Sky Scenario

Nuclear power plants can provide power during adverse situations such as natural disasters such as winter/snow storms, hurricanes, etc. The natural events can impact other grid assets including renewable generation, load sites, and power transmission/delivery infrastructure. The load demand can reduce drastically during black-sky scenarios and the NFE presented here offers a viable support option for maintaining stable operation of the NPP at partial loading for several hours without a complete shutdown. This allows the NPP to provide additional net power for critical loads once power transmission and delivery paths are restored.

4. Electrical-Thermal Co-Simulation

The NPP t-PTES system consists of several multi-physical elements ranging across electrical, thermal, and mechanical elements. The subsystems are integrated in a digital real-time environment using physics-based and linearized representation of thermal subsystems. The heat pump and heat engine are represented using transfer functions, the hot tank (thermal) is represented using state-space model (Appendix A) and the electrical grid and machines are modeled in detailed using electromagnetic transient (EMT) component models.

4.1. Integrated Electrical-Thermal System

The integrated system with NFE controls and t-PTES subsystems are shown in Figure 7 below. The three main subsystems of the t-TPES are: (i) heating coil, (ii) heat pump, and (iii) heat engine. The heating coil is modeled as a resistive load with 98.5% efficiency [18]. The heat pump is modeled using a variable frequency drive (VFD), and V/f control is used for simple speed control of the induction motor [19–23]. A feedforward control is adopted using the characterized curve for the power-speed curve for the VFD-based heat pump. The thermal model of the compressor, absorption chiller, and evaporator is modeled using a transfer function and equation-based modeling is used for the temperature-dependent coefficient of performance (COP) to obtain heat energy input to the hot tank.

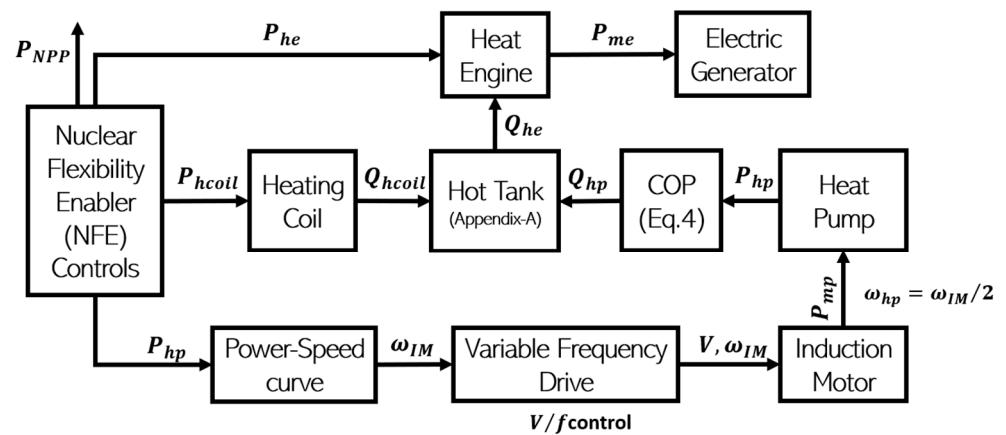


Figure 7. Integrated electrical and thermal coupling variables for various subsystems of the t-PTES.

4.2. Case-Study I: 60 MW Step load Reduction at Bus-6

This case study shows fast response of the heating coil for improved transient response of the NPP generator with reduced frequency and power oscillations as shown in Figure 8. The heat transferred from the heating coil to the hot tank, energy (in KWh) and temperature (in degree K) of the heat tank are shown in Figure 9. Plots of power (y -axis, MW) versus rotational speed (x -axis, rad/s) for the baseline case with no NFE control (black curves) and with NFE controls (red curve) are shown in Figure 10.

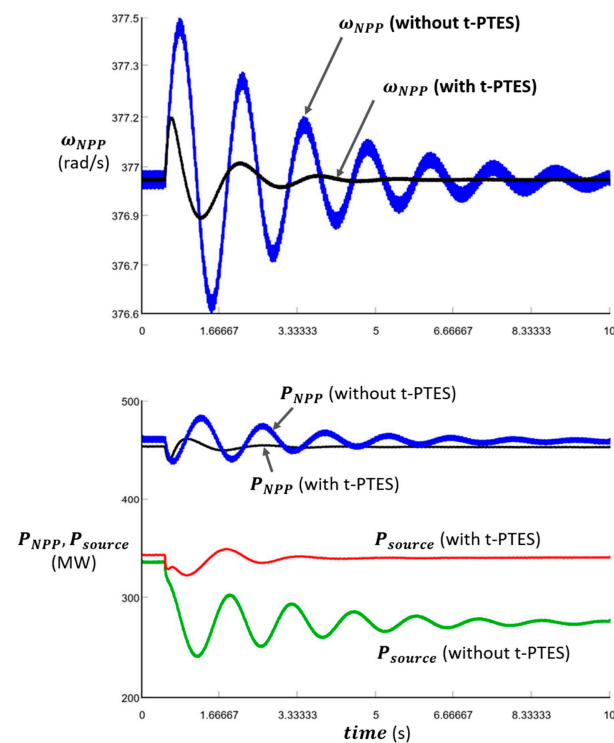


Figure 8. Time-domain response of the NPP generator and source for the 60 MW step load drop at bus-6. It can be noted that frequency (top plots, rad/s) and power (bottom plots, MW) oscillations for both the NPP generator and source (ideal source representing bulk grid interconnection to the 12-bus 3 area power system) are reduced with the use of the heating coil (approx. 60 MW) which provides a sub-second response. (x -axis: time in seconds). In the top plots, the blue curve is NPP (G4) frequency (without t-PTES), and the black curve is NPP (G4) frequency (with t-PTES). In the bottom plots, blue and red curves: NPP (G4) power and source power (without t-PTES), and black and red curves: NPP (G4) power and source power (with t-PTES).

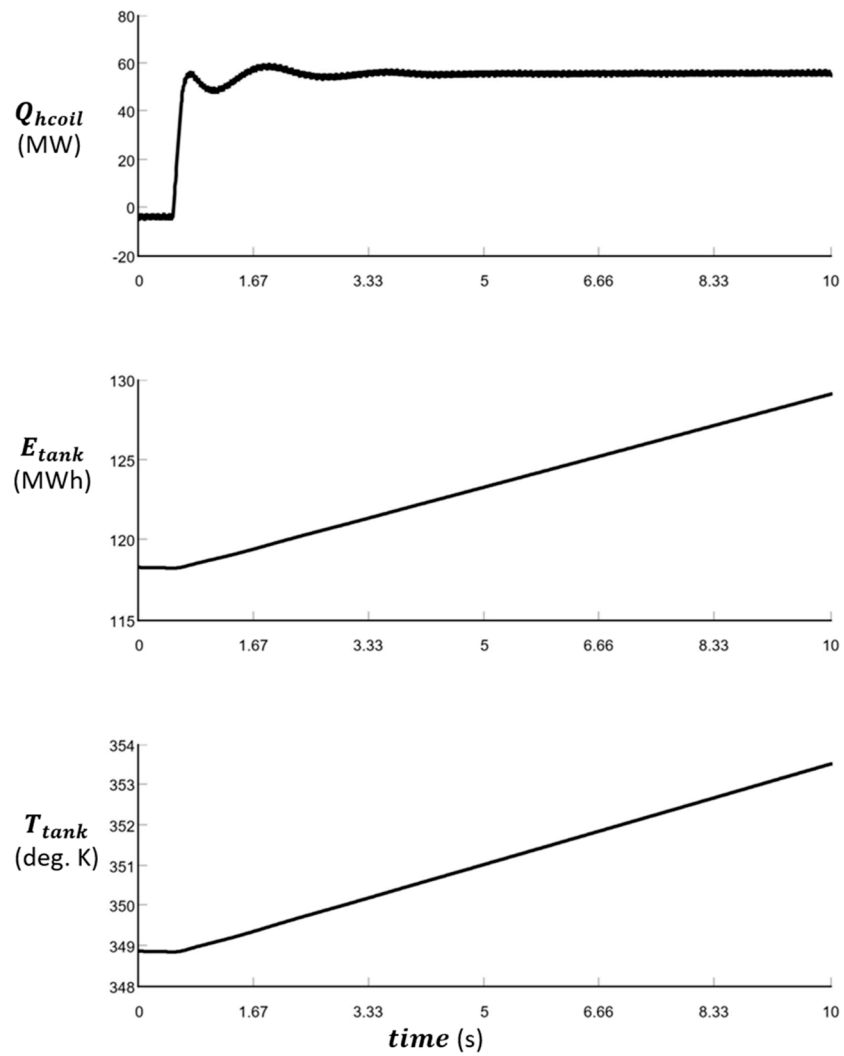


Figure 9. Heat energy from the coil (in kW) produced by the heating coil (**top**); energy in the hot tank (kWh) produced by the heating coil (**middle**); and temperature increase (in degree K) of the hot tank increases with addition of heat from the coil (**bottom**).

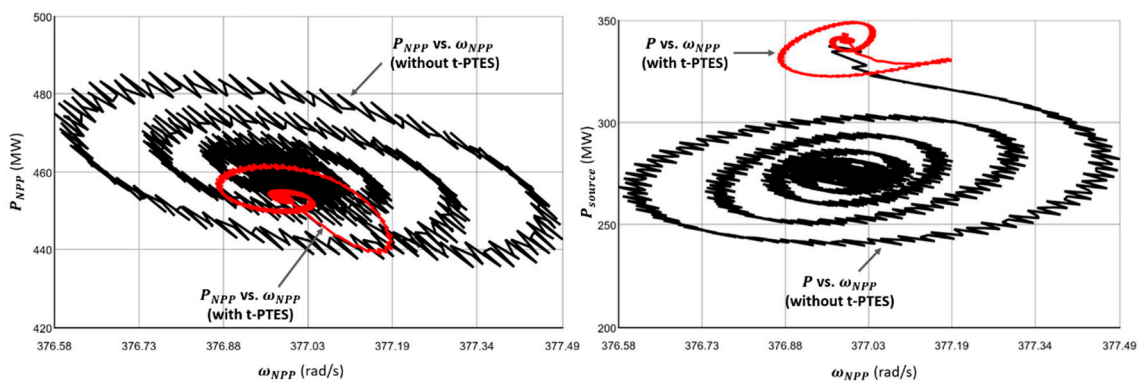


Figure 10. Plots of power (y-axis, MW) versus rotational speed (x-axis, rad/s) for the baseline case with no NFE control (black curves) and with NFE controls (red curve). It may be noted that deviations are much smaller with NFE controls for both the NPP generator (**left**) and source (**right**).

4.3. Case-Study II: Flexibility to Mitigate Renewable Wind Power Variability

This case shows that NPPs may be subjected to varying output when subject to high variability of renewables such as wind and solar. The study presents a case of inter-area power flow variation due to power output reduction from a WPP from 78 MW to about 9 MW in approximately 10 s. The focus of the simulations is on Area-2 where the NPP is located and due to change in WPP output; the tie-line (buses 1–6) power flow also varies between Area-1 and Area-2. The line flow values are shown for pre-event, post-event, and after using the t-PTES to regulate tie-line flow [17]. This operation avoids the use of the NPP to perform unscheduled up-regulation and can be managed by reducing the heating coil load in service. Alternatively, reduction in heat pump or increase in heat engine output can also be used to support regulation. We show simulation results using the in-service heating coil as part of the t-PTES as shown in Figures 11–13 below.

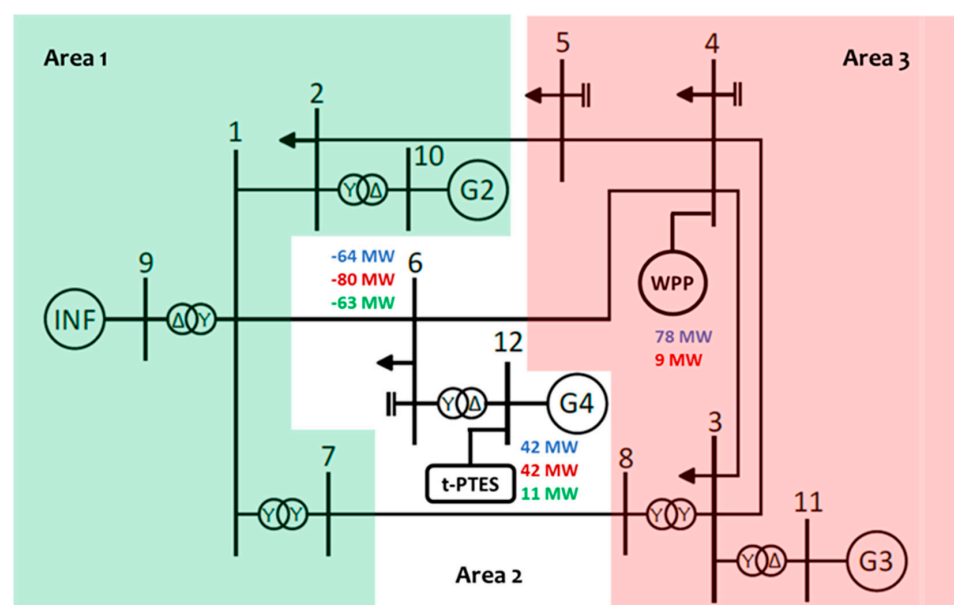


Figure 11. Flexibility from t-PTES for mitigating unscheduled tie-line power flows due to variability from wind energy. Values shown in pre-event (shown in blue font), post-event (shown in red font), and after using t-PTES (shown in green font).

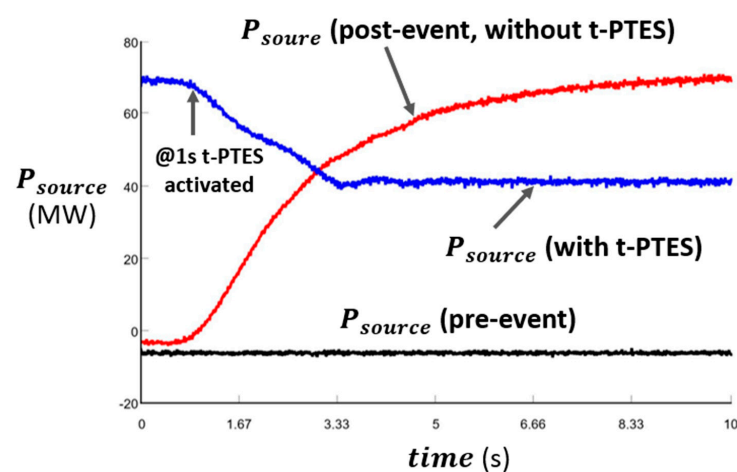


Figure 12. Inter-area power flow (-ve sign is direction of power flow from bus1 into the bus6) under pre-event, post-event, and post-event recovery using t-PTES is shown. The black curve shows pre-event source output, the red curve shows pre-event tie-line flow (without t-PTES activated), and the blue curve shows post-event source output (with t-PTES activated post-event).

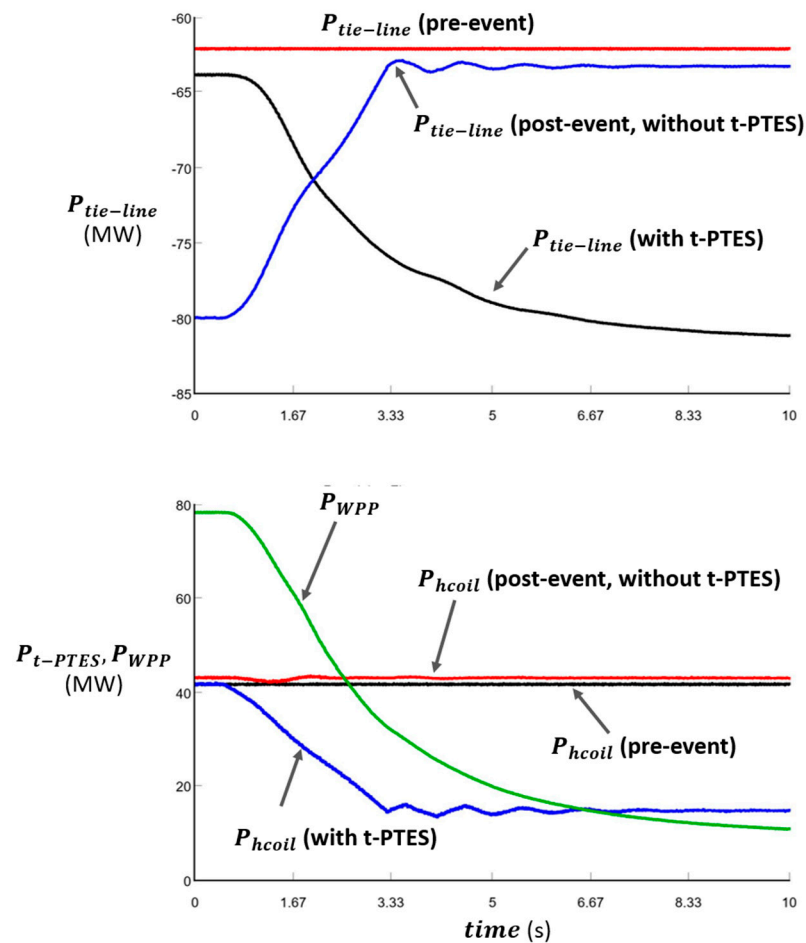


Figure 13. Flexibility provided by t-PTES to regulate tie-line flow after a sharp drop in wind speed resulting in reduced power output (78 to 9 MW: green curve in bottom plot) in 10 s. Tie-line flow regulation through t-PTES operation is shown. In the top plot, the red curve shows pre-event tie-line flow (without t-PTES activated), the black curve shows post-event tie-line flow (without t-PTES activated), and post-event tie-line flow (with t-PTES activated). In the bottom plot, the heating coil output is shown: the black curve shows pre-event output, red shows the post-event (without t-PTES activated), and the blue curve shows the post-event output (with t-PTES activated).

5. Conclusions and Future Work

We presented physics-based modeling and simulation for t-PTES for the NPP to enable flexible operation under different dynamic scenarios. Digital real time simulations show the use of t-PTES can effectively improve the flexibility of the NPP, both at the plant level and for the area-level power system with renewable wind energy. Simple rule-based controls were developed to evaluate the concept through simulations for flexible NPP operation. The future work will consider a model of the NPP including thermodynamics and neutronics, to establish impacts of large disturbances and power deviation on the NPP output, and its value during natural disasters using coordinated control from the NFE. The NPP model verification and validation will be done with actual NPP data collected from a real-world NPP. Another approach to advance in the modeling of complex hybrid energy systems is the use of data-driven and physics-driven Machine Learning methods. These methods take advantage of the abundant high-fidelity data for transient operation of thermal systems and the, ever more accessible, high-performance computing capabilities. These emerging methodologies enable the integration of available governing equation with data from sensors to accurately predict the behavior and dynamic interaction among integrated systems. This work presented hybridization of the NPP using co-located t-PTES technology. Regionally located assets for hybridization will be explored in future work.

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Conflicts of Interest: The authors declare no conflict of interest.

Appendix A

State-space model of hot tank

$$A = [-U \times A / (\rho V c_p)];$$

$$B = [1 / (\rho V c_p) - 1 / (\rho V c_p) U \times A / (\rho V c_p)];$$

$$C = [1];$$

$$D = [0 \ 0 \ 0];$$

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